@ SMC

Electro-Pneumatic Regulator (Residual pressure relief specification)

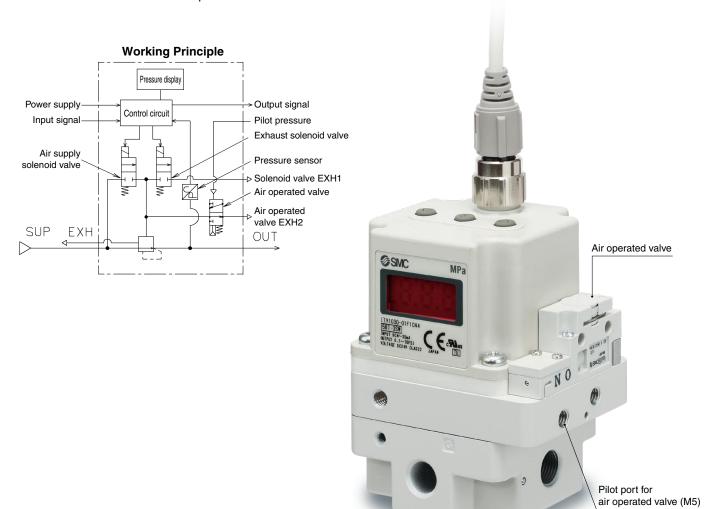
Features

 Exhaust the residual pressure on the OUT side when the pilot pressure is 0 MPa!

When the power is cut off due to a power failure, the residual pressure on the OUT side can be exhausted by setting the pilot pressure to 0 MPa. This is useful for when carrying out maintenance and inspection on the OUT side system of the ITV.

Pressure range: 0.005 to 0.5 MPa

* Note that this product does not have specifications which cause the pilot pressure to automatically become 0 MPa when the power is cut off.



Caution

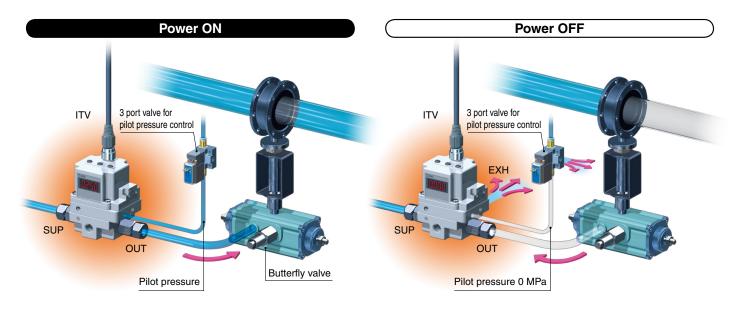
To ensure the safest possible operation of this product, please be sure to thoroughly read the "Safety Instructions" in our "Best Pneumatics" catalog before use



■Application examples

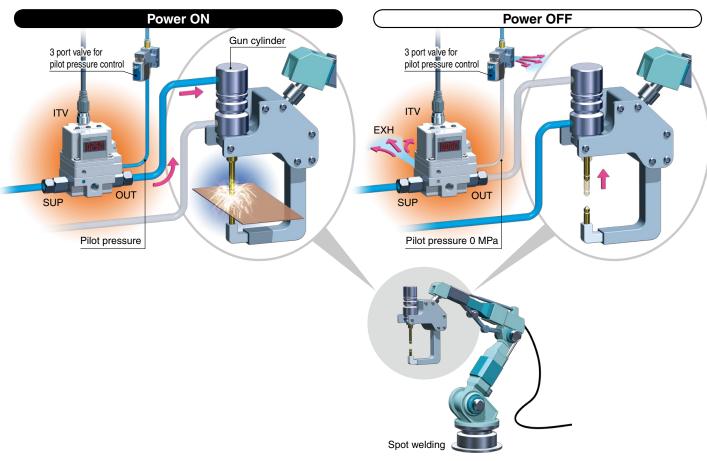
In the case of a butterfly valve

When a butterfly valve needs to be closed in order to carry out maintenance and inspection after the power was cut off due to a power failure, the residual pressure between the OUT side of the ITV and the butterfly valve can be exhausted by setting the pilot pressure to the ITV to 0 MPa. This enables the equipment to be closed.



In the case of a spot welding gun cylinder

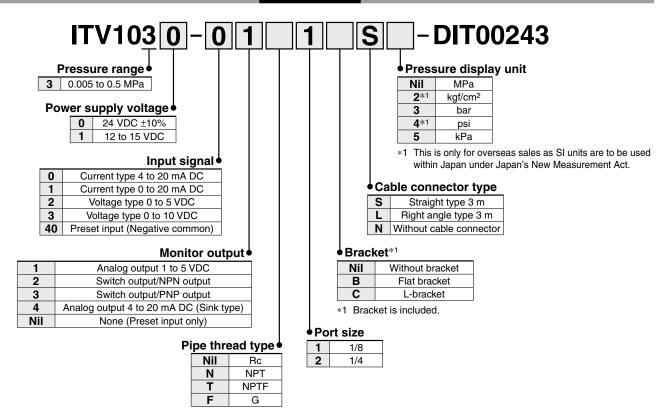
When a welding gun needs to be returned to the standby position in order to carry out maintenance and inspection after the power was cut off due to a power failure, the residual pressure between the OUT side of the ITV and the gun cylinder can be exhausted by setting the pilot pressure to the ITV to 0 MPa. This enables the welding gun to be separated from the workpiece and returned to the standby position.





How to Order





Specifications

Minimum supply pressure		Set pressure +0.1 MPa
Maximum supply pressure		0.7 MPa
Set pressure range*1		0.005 to 0.5 MPa
Maximum pilot pressure		0.7 MPa
Minimum pilot pressure		0.3 MPa or the supply pressure, whichever is higher
Power supply	Voltage	24 VDC ±10%, 12 to 15 VDC
	Current consumption	0.12 A or less (ITV10□0), 0.18 A or less (ITV10□1)
Input signal	Current type	4 to 20 mA DC, 0 to 20 mA DC (Sink type)
	Voltage type	0 to 5 VDC, 0 to 10 VDC
	Preset input type	4 points (Negative common)
Input impedance	Current type	250 Ω or less
	Voltage type	Approx. 6.5 kΩ
	Preset input type	Approx. 4.7 kΩ (ITV10 \square 0), Approx. 2.0 kΩ (ITV10 \square 1)
Output signal (Monitor output)	Analog output	1 to 5 VDC, 4 to 20 mA DC (Sink type)
	Switch output	NPN output, PNP output
Linearity		±1%F.S. or less
Hysteresis		0.5%F.S. or less
Repeatability		±0.5%F.S. or less
Sensitivity		0.2%F.S. or less
Temperature characteristics		±0.12%F.S./°C or less
Output pressure display	Accuracy	±2%F.S. ±1 digit or less
	Minimum unit*2	MPa: 0.001, kgf/cm ² : 0.01, bar: 0.01, psi: 0.1, kPa: 1
Ambient and fluid temperature		0 to 50°C (No freezing or condensation)
Enclosure		Equivalent to IP65
Weight		Approx. 250 g (without option)

- *1 When the product is in an "as-shipped" condition, the output pressure when a 0% input signal is applied is 0 MPa. However, there are some cases in which there is a residual pressure of 0.005 MPa or less. If the pressure needs to be reduced to 0 MPa, install a 3 port valve on the output side to exhaust the residual pressure.
- *2 Adjustment of a numerical value such as zero or span adjustment is set based on the minimum unit of the output pressure display. Note that this unit cannot be changed.
- * When the pilot pressure becomes 0 MPa, the output pressure in the product is exhausted. If the product is operated without supplying the pilot pressure, the built-in solenoid valve may sometimes continue to operate and emit a humming noise. This may greatly affect the life of the solenoid valve, so when the pilot pressure is cut off, be sure to switch OFF the power to the product.
- * Supply pilot pressure to the pilot port for air operated valves.
- * Refer to the **Web Catalog** for details of the bracket and the cable connector.



Dimensions [mm]

