# Vacuum Pad/Bowl Shape with Non-slip Feature Ø32, Ø40, Ø50, Ø63, Ø80, Ø100 New

# Non-slip special ribs

Diagonal ribs are radially arranged to secure the gripping force in all directions.

- · Prevents workpiece slippage
- · Secure adsorbing and transferring are possible.

# Bowl shape with excellent flexibility

Curved workpieces can also be adsorbed.

Horizontal holding force: 231 N (Pad diameter ø80)\*1

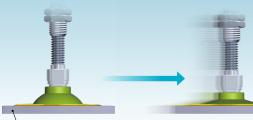
Suitable for high-temperature workpieces (200°C)\*1 \*1 For details, refer to the specifications on page 2.

# Material: FS61 (Fluoro-based rubber) improves abrasion resistance

 More than twice the abrasion resistance of SMC's urethane pads

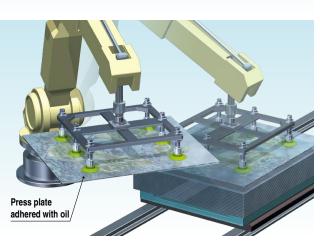
# Suitable for workpieces with oil film

As oil is ejected to the grooves between special ribs, the lateral slipping of workpiece can be suppressed even on a steel plate with oil film.



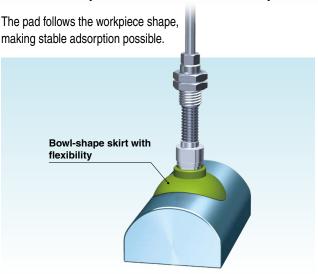
Workpiece adhered with oil

Stable transfer without slipping





## The bowl shape can handle curved workpieces.





RoHS

## Mesh filter (Option)





- Reduced suction of foreign matter into the vacuum pump and ejector
- Detachable
- Opening: 250 μm

## Installation from below is possible.



# Insert-molded pad to prevent the pad from falling out of the adapter

## Variations

					Connection	ı	Vacuum inlet				
	Туре	Mounting	Vacuum inlet		Si	ze	Size				
	Type	Mounting	direction	Туре	Pad diameter: ø32 to ø50	Pad diameter: ø63 to ø100	Pad diameter: ø32 to ø50	Pad diameter: ø63 to ø100			
	With adapter			Male	M10 x 1.0	M16 x 1.5	Use the conn	ection thread.			
				thread		G	1/4				
				Female thread		M14	x 1.0				
		Direct mounting	Vertical		G1/4						
						G	G3/8				
				Square adapter	.8						
	With buffer VAC	Plate	Vertical	Male							
	VAC	mounting	Lateral	thread	M18 x 1.5	M22 x 1.5	M5 x 0.8	Rc1/8			



#### Vacuum Pad/Bowl Shape with **Non-slip Feature ZP3M** Series Ш Male thread $\odot$ How to Order Female thread Square adapter With adapter ZP3M - T 63 R FS - A16 - MF ZP3M-T 63 R FS JB 30 With buffer MF Ø Bowl shape With buffer **2** Pad diameter Vacuum inlet direction 3 Material Vertical 32 ø32 Symbol Material Color Lateral 40 ø40 FS FS61 (Fluoro-based rubber) Green 50 ø50 4 Buffer stroke 63 ø63 80 ø80 Stroke Pad size [mm] 100 ø100 All sizes 10 • Onnection thread and type 30 0 50 Pad diameter Mounting Туре Symbol Size ø32 to ø50 ø63 to ø100 6 Mesh filter A10 M10 x 1.0 Male thread A16 M16 x 1.5 • Nil None MF With mesh filter AG02 G1/4 • • Direct M14 x 1.0 B14 • • mounting Mesh filter unit Female thread **BG02** G1/4 • •

Part no.	Pad diameter							
Fan no.	ø32 to ø50	ø63 to ø100						
ZPMF-60-D13	•	—						
ZPMF-60-D18	—	•						

#### BG03 G3/8 Square adapter S32 □31.8

The adapter and pad are adhered to each other and cannot be disassembled.

## Specifications

Pad Material	
Material	FS61 (Fluoro-based rubber)
Color of rubber	Green
Rubber hardness (Shore A: ±5°)	60
Operating temperature range*1	0°C to 200°C
Ambient temperature	0°C to 150°C

\*1 Surface temperature of the workpiece to be adsorbed

#### Adapter Specifications

Connection	Male 1	hread	Female	Square adapter	
Pad diameter	ø32 to ø50 ø63 to ø100 ø32 to ø50 ø63 to ø100				ø32 to ø100
Size	M10 x 1.0 G1/4	M16 x 1.5 G1/4	M14 G1 G3	□31.8	
Vacuum inlet					

#### Buffer Specifications

Buildi Opcoli	loations									
Pad di	ameter		ø <b>32 to</b> ø <b>50</b>		ø63 to ø100					
Non-rotating	specification	JB: Ro	tating, With I	oushing	JB: Rotating, With bushing					
Stroke	e [mm]	10	30	50	10	50				
Connecti	on thread		M18 x 1.5		M22 x 1.5					
Spring reactive	At 0 stroke		5.0		10.0					
force	At full stroke	6.5	8.5	10.5	11.5	13.5	15.5			

**SMC** 

#### **Pad Specifications**

Dantina	Horizontal hold	ling force [N]*1	Minimum curvature radius					
Part no.	Without oil	With oil	for adsorption [mm]*2					
ZP3M-T32RFS	47	21	14					
ZP3M-T40RFS	81	53	15					
ZP3M-T50RFS	111	74	20					
ZP3M-T63RFS	170	108	27.5					
ZP3M-T80RFS	231	178	36					
ZP3M-T100RFS	387	224	46					

\*1 These are actual measurement values when flat workpieces were adsorbed and are not guaranteed values. (According to the SMC test) The values vary depending on the conditions (shape, surface roughness, oil type, oil amount, and other conditions) of the workpiece. \*2 These are actual measurement values when cylindrical workpieces were adsorbed and are not guaranteed values. (According to the SMC test)

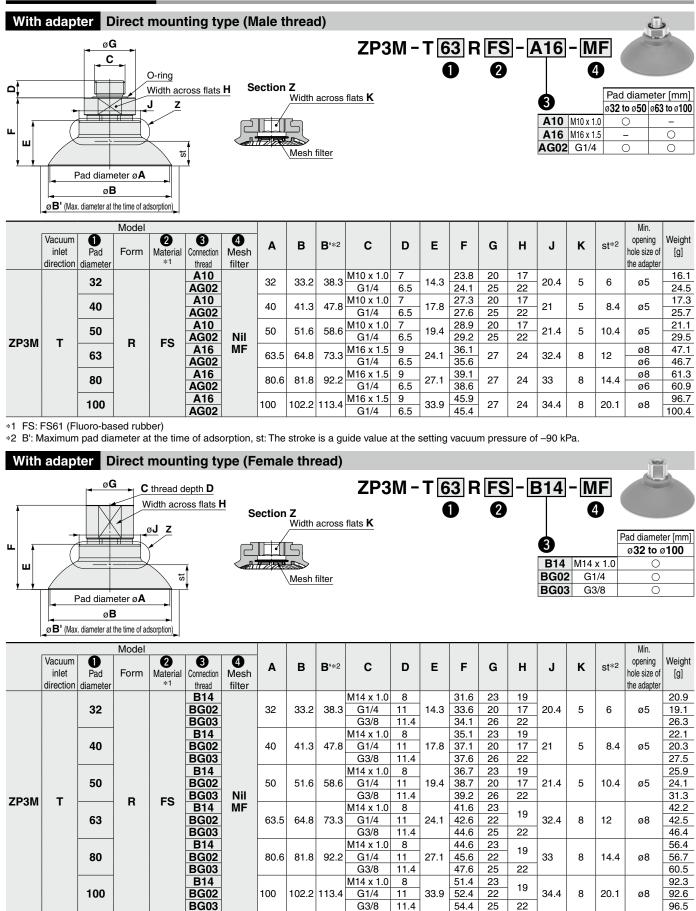
#### **Mesh Filter Specifications**

Mesh filter	60
Opening	250 μm

Buffer assembly part no. p. 8

# ZP3M Series

## **Dimensions/Models**



\*1 FS: FS61 (Fluoro-based rubber)

\*2 B': Maximum pad diameter at the time of adsorption, st: The stroke is a guide value at the setting vacuum pressure of -90 kPa.



#### With adapter Direct mounting type (Square adapter) $\bigcirc$ ZP3M-T63 RFS-S32-MF □31.8 ø24 O-ring 4.5 Section Z øE Z ۵ υ s Mesh filter Pad diameter ø øВ ØB' (Max. diameter at the time of adsorption) Model Min. opening Vacuum 0 0 6 Connection Α В **B**'\*2 С D Е st\*2 Weight [g] inlet Pad Form Material Mesh hole size of thread direction diameter \*1 the adapter filter 32 32 33.2 38.3 14.3 26.3 20.4 6 ø5 26.1 40 41.3 17.8 21 27.3 40 47.8 29.8 8.4 ø5 50 10.4 31.1 50 51.6 58.6 19.4 31.4 21.4 ø5 Nil ZP3M Т R FS S32 MF 63 63.5 64.8 73.3 24.1 36.8 32.4 12 ø8 48.7 80 80.6 81.8 92.2 27.1 39.8 33 14.4 ø8 62.8

102.2

113.4

33.9

46.6

34.4

20.1

ø8

97.4

## **Dimensions/Models**

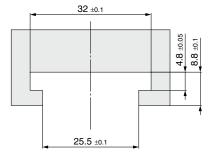
\*1 FS: FS61 (Fluoro-based rubber)

100

\*2 B': Maximum pad diameter at the time of adsorption, st: The stroke is a guide value at the setting vacuum pressure of -90 kPa.

100

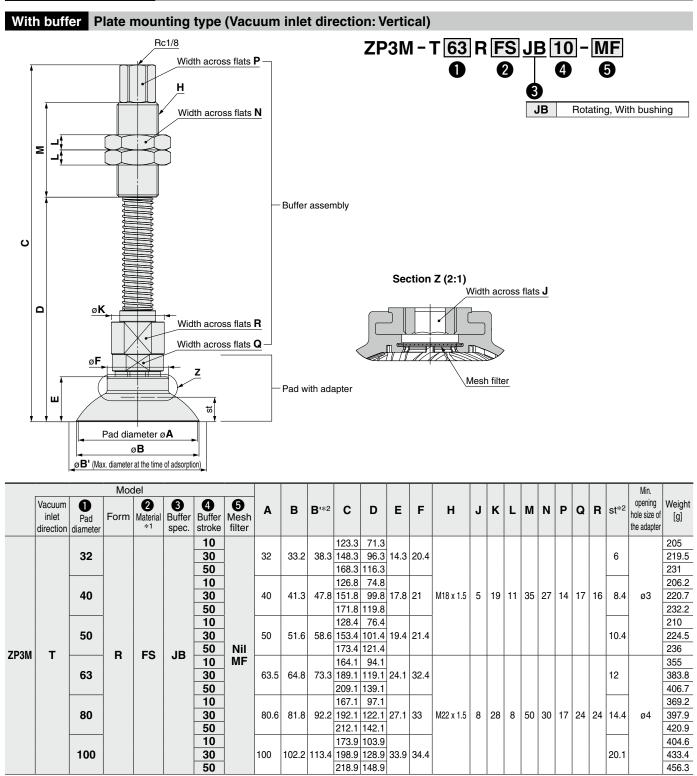
#### Square adapter mounting groove dimensions (Recommended)



\* For details on how to use the square adapter, refer to "Mounting" on page 9.

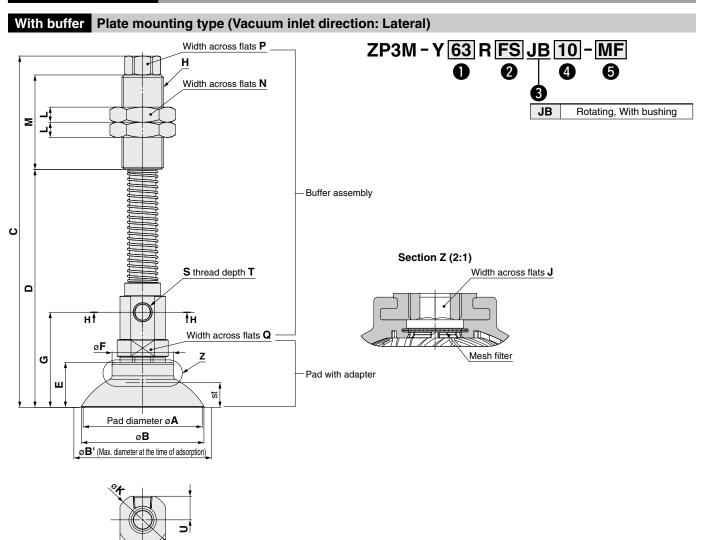
# ZP3M Series

## **Dimensions/Models**



\*1 FS: FS61 (Fluoro-based rubber)

\*2 B': Maximum pad diameter at the time of adsorption, st: The stroke is a guide value at the setting vacuum pressure of -90 kPa.



### **Dimensions/Models**

R H-H

	Model																									Min.				
	Vacuum inlet direction	Pad diameter		2 Material *1	3 Buffer spec.	4 Buffer stroke		A	в	<b>B'</b> *2	с	D	Е	F	G	н	J	K	L	м	N	Ρ	Q	R	S	т	U	st*2	opening hole size of the adapter	
		32			10 30 50	-	32	33.2	38.3	118.3 143.3 163.3			20.4	33.7												6		203.2 219.1 231.6		
		40				10 30 50		40	41.3	47.8		77.8 102.8 122.8		21	37.2	M18 x 1.5	5	19	11	35	27	14	17	16	M5 x 0.8	5	8.5	8.4	ø5	204.4 220.3 232.8
7004	v	50		50		10 30 50	Nil	50	51.6 58.	58.6				21.4	21.4 38.8													10.4		208.2 224.1 236.6
ZP3M	Y	63	R	FS	JB	10 30 50	MF	63.5	64.8	73.3	-	101.1 126.1 146.1		32.4	50.6													12		355.6 386.8 411.7
		80				10 30 50		80.6	81.8	92.2		104.1 129.1 149.1	27.1	33	53.6	M22 x 1.5	8	28	8	50	30	17	24	24	Rc1/8	-	12.5	14.4	ø8	369.7 400.9 425.9
		100				10 30 50	-	100	102.2		195.9	110.9 135.9 155.9	33.9	34.4	60.4													20.1		405.2 436.4 461.3

\*1 FS: FS61 (Fluoro-based rubber)

\*2 B': Maximum pad diameter at the time of adsorption, st: The stroke is a guide value at the setting vacuum pressure of -90 kPa.

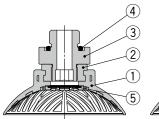


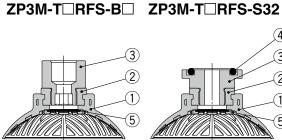
# **ZP3M** Series

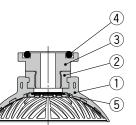
#### Construction

With adapter

ZP3M-T RFS-A





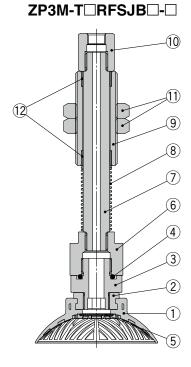


#### **Component Parts**

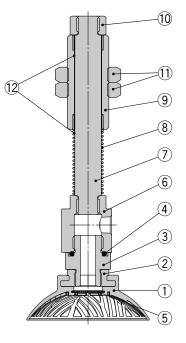
No.	Description	Material FS61 (Fluoro-based rubber)									
1	Pad										
2	Insert adapter	Aluminum alloy									
3	Adapter	Aluminum alloy									
3	Adapter	(Anodized)									
4	O-ring	FKM									
5	Mesh filter	Stainless steel									

\* The parts 1, 2, and 3 are adhered to each other and cannot be disassembled.

## With buffer



### ZP3M-Y RFSJB -



Component Parts										
No.	Description	Material								
1	Pad	FS61 (Fluoro-based rubber)								
2	Insert adapter	Aluminum alloy								
3	Adaptar	Aluminum alloy								
3	Adapter	(Anodized)								
4	O-ring	FKM								
5	Mesh filter	Stainless steel								
6	Adaptar	Aluminum alloy								
0	Adapter	(Anodized)								
7	Piston rod	Structural steel								
	Piston roa	(Hard chrome plating)								
8	Return spring	Stainless steel								
9	Buffer body	Brass								
	Buller bouy	(Electroless nickel plating)								
10	Buffer adapter	Brass								
-10	Dunei adaptei	(Electroless nickel plating)								
		Steel M18 x 1.5								
11	Nut	(Zinc chromated)								
		Structural steel M22 x 1.5								
		(Nickel plating)								
12	Bushing	<u> </u>								

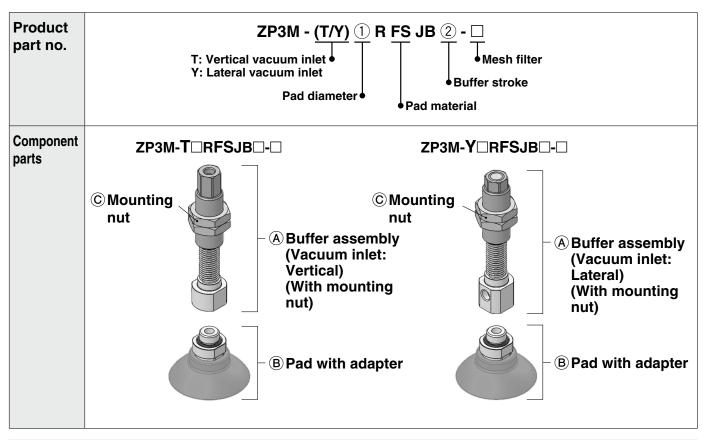
\* The parts 1, 2, and 3 are adhered to each other and cannot be disassembled.

#### **Replacement Parts: Mesh Filter Unit**

Part no.	Pad diameter								
Fan no.	ø32 to ø50	ø63 to ø100							
ZPMF-60-D13	•	-							
ZPMF-60-D18	-	•							



# ZP3M Series Mounting Bracket Assembly



		Symbol	Pad diameter								
		Symbol	32	40	50	63	100				
Buffer assembly (With mounting nut)	②Buffer stroke	10 30 50		ZP3EB-(T/Y)1JB②			ZP3EB-(T/Y)2JB②	)			
BPad with adapter	M10 x 1.0		ZP3M-T32RFS-A10-	ZP3M-T40RFS-A10-	ZP3M-T50RFS-A10-		—				
Brad with adapter	M16 x	1.5		—		ZP3M-T63RFS-A16-	ZP3M-T80RFS-A16-	ZP3M-T100RFS-A16-			
©Mounting nut	M18 x	1.5		ZPNA-M18		—					
(Single unit)	M22 x	1.5				ZPNA-M22					

[Buffer assembly part number example]Product part no.ZP3M - T63RFS JB 10Buffer assemblyZP3EB - T2 JB 10

2 Buffer stroke



# **ZP3M** Series Vacuum Pad/Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For vacuum equipment precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

#### Design

# 1. Before use, please check the transfer conditions with the customer's actual equipment.

The transfer ability varies depending on the workpiece material, the friction between the pad and workpiece, moment, wind, vibration, etc. Testing with the customer's actual equipment is necessary.

- 2. In cases where the workpieces are heavy or dangerous objects, etc., take measures to address a possible loss of adsorption force (installation of a drop prevention guide, etc.).
- 3. The oil, chemical, and other substances adhered to the workpiece may not be suitable for the pad material.

Before using this product, sufficiently verify the workpieces in your operating environment.

#### Mounting

# 1. When mounting the product, tighten with the tightening torque shown in the table below.

If excessive or insufficient tightening torque is applied, sealing failure or loose screws may result.

When using a product equipped with a buffer, if the buffer is tightened to a torque beyond the appropriate tightening torque range, the buffer may malfunction.

With Adapt	er (Male	thread t	ype)
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Model	Connection thread size	Proper tightening torque [N·m]
ZP3M-T RFS-A10-	M10 x 1.0	8 to 10
ZP3M-TORFS-A16-	M16 x 1.5	13 to 15
ZP3M-T□RFS-AG02-□	G1/4	8 to 12

#### With Adapter (Female thread type)

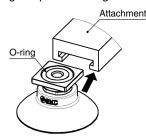
Model	Connection thread size	Proper tightening torque [N·m]
ZP3M-T RFS-B14-	M14 x 1.0	11 to 13
ZP3M-T RFS-BG02-	G1/4	8 to 12
ZP3M-T RFS-BG03-	G3/8	15 to 20

#### With Buffer

Model	Connection thread size	Proper tightening torque [N·m]
	M18 x 1.5	28 to 32
ZP3M-(T/Y)□RFS-JB□-□	M22 x 1.5	45 to 50

#### 2. How to use the square adapter

Use the square adapter by inserting it to an attachment you prepare. If it is difficult to insert the square adapter, apply grease to the O-ring. Prepare retaining measures by yourself.



#### Handling

1. Depending on the type of oil or foreign matter, the mesh filter may be clogged at an early stage.

Before using this product, sufficiently verify the mesh filter in your operating environment.

2. Periodically inspect the mesh filter.

An adsorbing malfunction may be caused by the clogging of the mesh filter.

3. When the vacuum pad is pressed, make sure it stays within the stroke range.

If this product is used with a stroke exceeding the maximum stroke, the pad may be broken or may reach the end of its service life earlier.

- 4. Vacuum pads are consumable. Please replace them when cracks or deformation is confirmed during periodic maintenance.
- 5. The workpiece size must be equal to or greater than the minimum curvature radius for adsorption.

If the workpiece size is smaller than the minimum curvature radius for adsorption, an adsorbing malfunction may occur.

- 6. As the adapter and pad are adhered to each other, they cannot be disassembled.
- 7. When adsorbing a plane, the pad skirt may be entrained depending on the workpiece with rough friction surface. Before using this product, sufficiently verify the adsorbing condition.

## ▲ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "**Caution**," "**Warning**" or "**Danger**." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)<sup>\*1</sup>, and other safety regulations.

- Caution: indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
- Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

**Danger** indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

## **A**Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
  - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
  - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
  - Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

# 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

- 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
- An application which could have negative effects on people, property, or animals requiring special safety analysis.
- 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

- \*1) ISO 4414: Pneumatic fluid power General rules relating to systems.
  - ISO 4413: Hydraulic fluid power General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)
  - ISO 10218-1: Manipulating industrial robots Safety. etc.

## 

 The product is provided for use in manufacturing industries. The product herein described is basically provided for peaceful use in manufacturing industries. If considering using the product in other industries, consult SMC beforehand

and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

### Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

#### Limited warranty and Disclaimer

- The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.\*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

\*2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

#### **Compliance Requirements**

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

## 

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

A Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.

# SMC Corporation

Akihabara UDX 15F, 4-14-1, Sotokanda, Chiyoda-ku, Tokyo 101-0021, JAPAN Phone: 03-5207-8249 Fax: 03-5298-5362 https://www.smcworld.com © 2023 SMC Corporation All Rights Reserved