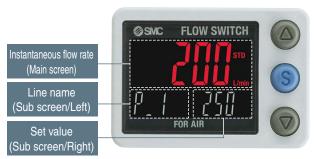
## 3-Color Display 3-Screen Display

## **Digital Flow Switch**

Applicable fluid Dry air, N2



\*1 3-screen display: 1 main screen and 2 sub screens (left/right)

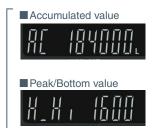




New







Line name



## Expanded flow range

A wide range of flow measurement is possible with 1 product.

Flow ratio\*2

\*2 Rated flow ratio is 10: 1 for the existing PF2A series model.

		Rat	ed flow	range	[L/min	]		
1 2 5 10 2	0 25 50	100 15	0 200	300	500	600	1000	2000
	: : :	1 1	- 1	- 1				
5		500 L ty	ре	50	0			
	i i i	i i	- 1	- 1		- ;		- 1
	0	1	000 L	type		100	00	
	1 1	i i	i	i	i	i		· ·
	20		2	000 L i	type		200	00
			i	ĺ	i	i	ĺ	i

## **IO-Link** Compatible

The flow rate value and the device status can be figured out easily via the process data. p. 2

#### **Diagnosis items**

Over current error Above the rated/ accumulated flow range Below the rated/ accumulated flow range Internal product malfunction



#### Smallest settable increment

5 L/min for the existing PF2A series model



3-Screen Display **Digital Flow Monitor** Allows for the monitoring of

remote lines



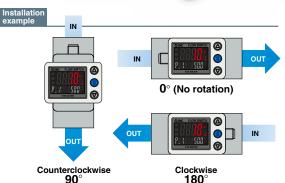
PFG300 Series

PF2MC7□(-L) Series



## 3-Color Display 3-Screen Display Digital Flow Switch PF2MC7(-L) Series p.9



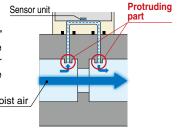


### Functions (>For details, refer to pages 24 and 25.)

- Delay time setting
- Output operation
- Display color
- Reference condition
- Display mode
- Response time
- External input function
- Forced output function
- Accumulated value hold
- Selection of the display on the sub screen
- Display OFF mode
- Setting of a security code
- Peak/Bottom value display
- Key-lock function
- Analog output free range function
- Error display function

### **Bypass structure**

Bypass structure with protruding part at the main piping, reduces the contact of moist air with the sensor, reducing degradation of the sensor and maintaining accuracy.



## Response time (Digital filter)

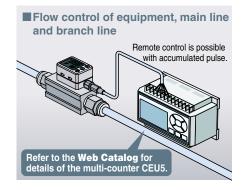
Can be selected from  $50 \, \text{ms} \, (0.05 \, \text{s}) / 0.1 \, \text{s} / 0.5 \, \text{s} / 1.0 \, \text{s} / 2.0 \, \text{s} / 5.0 \, \text{s}$  Response time can be set depending on application.

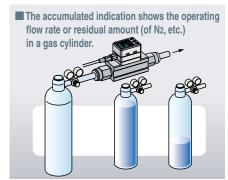
#### **Grease-free**

### NPN/PNP switch function

The number of stock items can be reduced.

#### **Applications**







Example of recommended pneumatic circuit



\* Recommended air quality class: JIS B 8392-1 1.1.2 to 1.6.2 (ISO 8753-1 1.1.2 to 1.6.2)

## Select a digital flow switch to increase energy savings!

Flow control is necessary for promoting energy saving in any application. Saving energy starts from numerical control of the flow consumption of equipment and lines and clarification of the purpose and effect.

- Digital display allows visualization.
- 3-color/3-screen display, Improved visibility
- Remote control is possible with accumulated pulse.





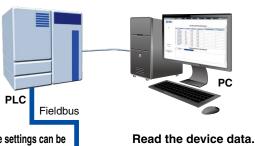




p. 10

#### Supports the IO-Link communication protocol





Configuration File (IODD File\*1) · Manufacturer · Product part no. · Set value

IODD is an abbreviation of IO Device Description. This file is necessary for setting the device and connecting it to a master. Save the IODD file on the PC to be used to set the device prior to use.

IO-Link is an open communication interface technology between the sensor/actuator and the I/O terminal that is an international

standard: IEC 61131-9.



**IO-Link Compatible Device: Digital Flow Switch for Air** 

#### Device settings can be set by the master.

- Threshold value
- · Operation mode, etc.

- Switch ON/OFF signal and analog value
- Device information:
- Manufacturer, Product part number, Serial number, etc.
- · Normal or abnormal device status
- Cable breakage

#### Implement diagnostic bits in the process data.

0

0

**IO-Link Master** 

The diagnostic bit in the cyclic process data makes it easy to find problems with the equipment.

It is possible to find problems with the equipment in real time using the cyclic (periodic) data and to monitor such problems in detail with the noncyclic (aperiodic) data.

#### **Process Data**

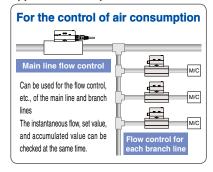
Bit offset	Item	Note
0	OUT1 output	0: OFF 1: ON
1	OUT2 output	0: OFF 1: ON
8	Flow rate diagnosis	0: OFF 1: ON
14	Fixed output	0: OFF 1: ON
15	Error (Failure)	0: OFF 1: ON
16 to 31	Measured flow rate value	Signed 16 bit

Diagnosis items
Over current error
Above the rated flow range

- Above the accumulated flow range · Below the rated flow range
- · Below the accumulated flow range Internal product malfunction

Bit offset	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16
Item		Measured flow rate value (PD)														
Bit offset	15	14		12	11	10	9	8			5	4	3	2	1	0
Item	Error	Fixed		Re	eservat	ion		Flow rate			Rese	vation			OUT2	OUT1
	(Failure)	output						diagnosis							Switch	output

#### **Application Example**



#### **Display function**

Displays the output communication status and indicates the presence of communication data









#### Operation and Display

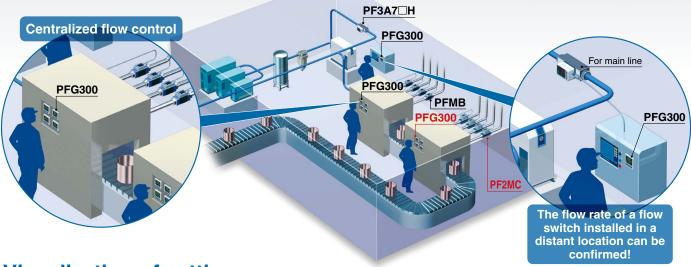
- por a o o	ina Biopiay					
Communication with master	IO-Link status indicator light	Status		Screen display* <sup>2</sup>	Description	
	<b>♦</b> *1		_	Operate	ModE ofE	Normal communication status (readout of measured value)
	Yes  **1 (Flashing)		Normal	Start up	ModE Strt	At the start of communication
Yes		IO-Link mode	_	Preoperate	ModE PrE	At the start of communication
			Abnormal	Version does not match	Er 15	The IO-Link version does not match that of the master.  * The applicable IO-Link version is 1.1.
No				Communication disconnection	ModE oPE ModE Strt ModE PrE	Normal communication was not received for 1 s or longer.
	OFF		SIO m	ode	ModE 5 ia	General switch output

- \*1 In IO-Link mode, the IO-Link indicator is ON or flashing. \*2 When the lower line (sub screen) is set to mode display
- \* "ModE LoC" is displayed when the data storage lock is enabled. (Except for when the version does not match or when in SIO mode)

## 3-Screen Display Digital Flow Monitor PFG300 Series 5.18



### Allows for the monitoring of remote lines

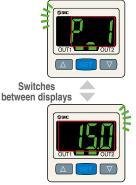


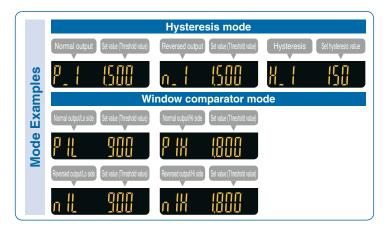
#### Visualization of settings

The sub screen (label) shows the item

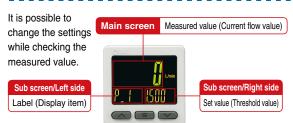








#### Easy screen switching



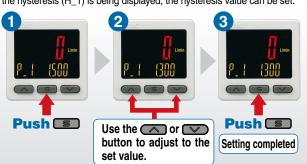
The sub screen can be switched by pressing the up/down buttons.

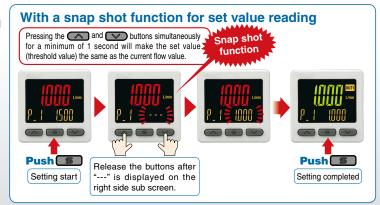


\* Either "Input of line name" or "Display OFF" can be added via the function settings.

### Simple 3-step setting

When the S button is pressed and the set value  $(P_1)$  is being displayed, the set value (threshold value) can be set. When the S button is pressed and the hysteresis  $(H_1)$  is being displayed, the hysteresis value can be set.





#### NPN/PNP switch function

The number of stock items can be reduced.







NPN

**PNP** 

#### Analog output of 0 to 10 V is also available.

Voltage output	1 to 5 V	Switchable
voitage output	0 to 10 V	Switchable
Current output	4 to 20 mA	Fixed

### Input range selection (for Pressure/Flow rate)

The displayed value to the sensor input can be set as required.

(Voltage input: 1 to 5 V/Current input: 4 to 20 mA)

Pressure switch/Flow switch can be displayed.

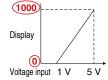


A is displayed for 1 V (or 4 mA). B is displayed for 5 V (or 20 mA). The range can be set as required.

Voltage input 1 V 5 V Current input 4 mA 20 mA

■ Pressure Sensor for General Fluids/PSE570





	Α	В
PSE570	0	1000
PSE573	-100	100
PSE574	0	500

Set A and B to the values shown in the table above.

#### **Convenient functions**

#### Copy function

The set values of the monitor can be copied to up to 10 monitors simultaneously.



#### Security code

The key locking function keeps unauthorized persons from tampering with the settings.

#### Power saving function

Power consumption is reduced by turning off the monitor.

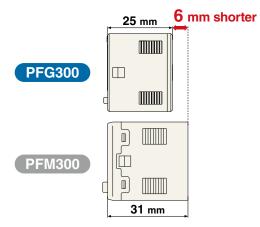
Current consumption*1	Reduction rate*2
25 mA or less	Approx. 50% reduction
*1 During normal operation	*2 In power saving mode

#### External input function

The accumulated value, peak value, and bottom value can be reset remotely.

### **Compact & Lightweight**

- Compact: Max. 6 mm shorter
- Lightweight: Max. 5 g lighter (30 g → 25 g)

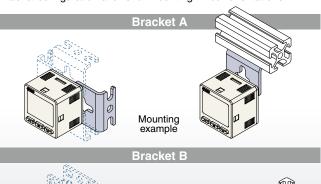


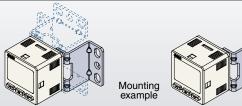
#### Functions (For details, refer to pages 26 to 28.)

- Output operation
- Simple setting mode
- Display color
- Delay time setting
- Digital filter setting
- FUNC output switching function
- Selectable analog output function
- External input function Forced output function
- Accumulated value hold
- Peak/Bottom value display
- Setting of a security code
- Key-lock function
- Reset to the default settings
- Display with zero cut-off setting
- Selection of the display on the sub screen
- Analog output free range function
- Error display function
- Copy function
- Selection of power saving mode

#### Mounting

Bracket configuration allows for mounting in four orientations.





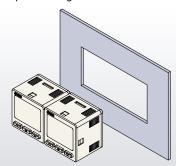
#### Panel mounting

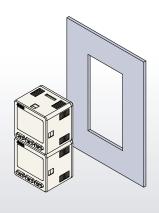
Mountable side by side without clearance

#### One opening!

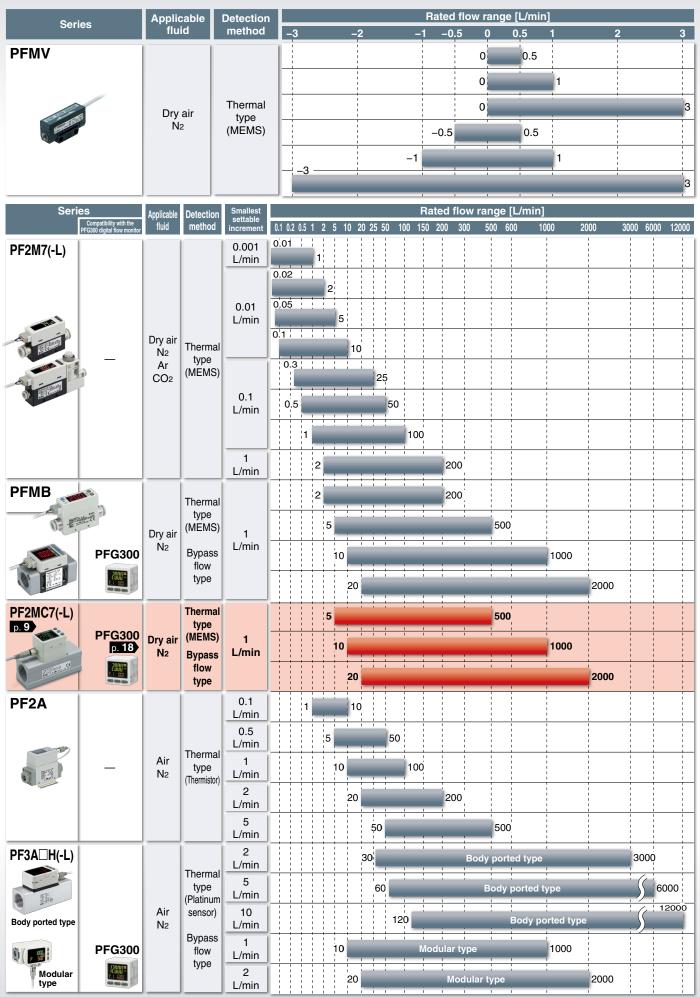
- · Reduced panel fitting labor
- · Space saving

**SMC** 

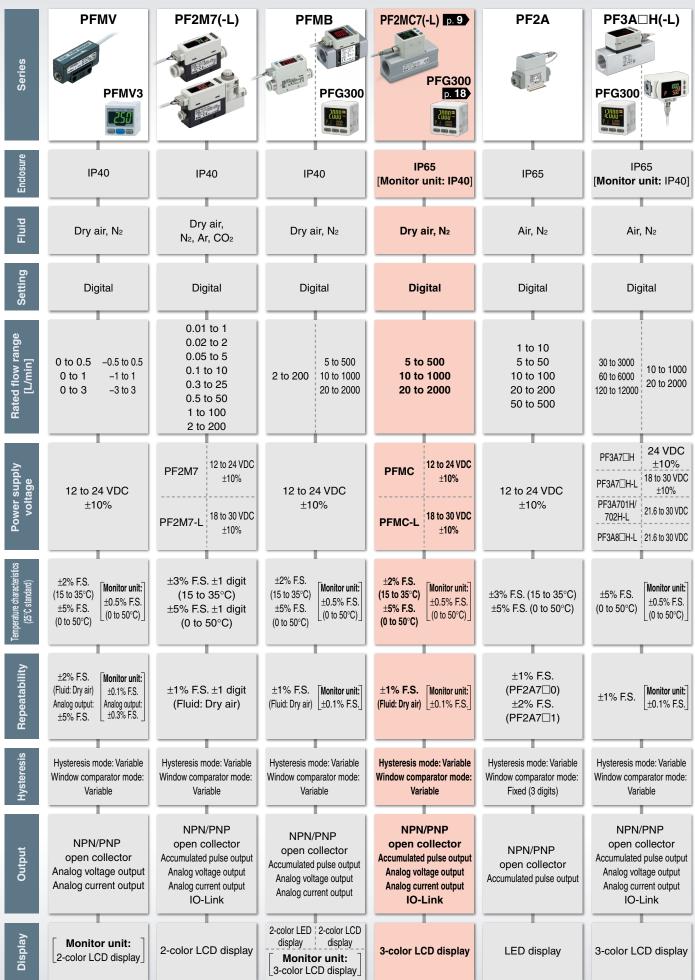




#### Flow Switch Flow Rate Variations



#### Flow Switch Variations / Basic Performance Table



<sup>\*</sup> The monitor unit values are for the PFG300 and PFMV3.

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3-Color Display	3-Screen	<b>Display</b>

Digital Flow Switch PF2MC7 Series

3-Color Display 3-Screen Display

IO-Link Compatible Digital Flow Switch PF2MC7-L Series

3-Screen Display

Digital Flow Monitor PFG300 Series



3-Color Display	3-Screen Display	
<b>Digital Flow</b>	Switch PF2MC7	Serie

How to Order	ŗ	).	Ś
Specifications	p.	1	1



#### 3-Color Display 3-Screen Display

#### IO-Link Compatible Digital Flow Switch PF2MC7-L Series

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Flow Range p. 1	
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Pressure Loss p. 1	3
IN Side Straight Piping Length and Accuracy p. 1	3
Internal Circuits and Wiring Examples p. 1	4
Construction: Parts in Contact with Fluidp. 1	6
Dimensions p. 1	7



#### 3-Screen Display Digital Flow Monitor PFG300 Series

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PFG300/Function Details	. p. 26
Safety Instructions Back	k cove



## 3-Color Display 3-Screen Display Digital Flow Switch

## PF2MC7 Series RoHS



#### **How to Order**

PF2MC 7 501 - 04 -

#### Rated flow range

501	5 to 500 L/min
102	10 to 1000 L/min
202	20 to 2000 L/min

#### Thread type •

Nil	l Rc
N	NPT
F	G*1

\*1 ISO 228 compliant

#### 

Symbol	Port	Rated flow range		
Syllibol	size	501	102	202
04	1/2	•	•	_
06	3/4	_	_	•

#### Output specification

Symbol	OUT1*3	OUT2*3, *4 Applicable monitor u		
Α	NPN	NPN⇔External input*5 —		
В	PNP	P PNP⇔External input*5 —		
С	NPN	Analog voltage output*6	PFG300 series	
D	NPN	Analog current output	PFG310 series	
<b>E</b> *2	PNP	Analog voltage output*6	PFG300 series	
<b>F</b> *2	PNP	Analog current output	PFG310 series	

- \*2 Made to order
- \*3 The switch output (NPN/PNP) is selected as a default. Either of them is selectable by pressing a button.
- \*4 Switch output or external input can be selected by pressing the buttons.
- \*5 Can be selected from accumulated value external reset or peak/bottom value reset
- \*6 1 to 5 V or 0 to 10 V can be selected by pressing the button. The default setting is 1 to 5 V.

#### Calibration certificate

N	il	None		
-	*11	Yes		

\*11 Made to order The certificate is in both English and Japanese.

Option 2				
Nil	No bracket			
R	With bracket*10			

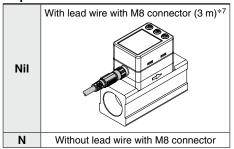
\*10 Options are shipped together with the product but do not come assembled.

#### Unit specification

Nil	Unit selection function*8
M	SI unit only*9

- \*8 This product is for overseas use only. (The SI unit type is provided for use in Japan in accordance with the New Measurement Act.)
- \*9 Fixed units: Instantaneous flow: L/min, Accumulated flow: L

#### Option 1



\*7 Options are shipped together with the product but do not come assembled.

#### Options/Part Nos.

When only optional parts are required, order with the part numbers listed below.

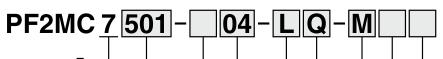
Part no.	Option	Note	
ZS-40-A	Lead wire with M8 connector	Length: 3 m	
ZS-42-A Bracket		Mounting screw for PF2MC7501/7102 (M3 x 5, 2 pcs.)	
ZS-42-B	Bracket	Mounting screw for PF2MC7202 (M3 x 5, 2 pcs.)	

## **TO-Link** 3-Color Display 3-Screen Display

## Digital Flow Switch PF2NC7-L Series RoHS









#### Integrated display

	Rated flow range
501	5 to 500 L/min
102	10 to 1000 L/min
202	20 to 2000 L/min

#### Thread type •

Nil	Rc
N	NPT
F	G*1

\*1 ISO 228 compliant

#### Port size

Cumbal	Port	Rated flow range		
Symbol	size	501	102	202
04	1/2	•	•	_
06	3/4	_	_	•

#### Output specification •

Symbol	OUT1	OUT2*2	Applicable monitor unit model
L	IO-Link/ Switch output (N/P)		_
L2	IO-Link/ Switch output (N/P)	Switch output (N/P)  ⇔ External input*4	_
L3	IO-Link/ Switch output (N/P)	Analog voltage output*3	PFG300 series
L4	IO-Link/ Switch output (N/P)	Analog current output	PFG310 series

- \*2 Switch output (analog output) or external input can be selected by pressing the buttons.
  - Switch output (analog output) is set as default setting.
  - Output symbol "L" cannot be used as the OUT2 terminal is not connected.
- 1 to 5 V or 0 to 10 V can be selected by pressing the button. The default setting is 1 to 5 V.
- Can be selected from accumulated value external reset or peak/ bottom value reset

#### Calibration certificate

Nil	None			
<b>A</b> *9	Yes			

\*9 Made to order The certificate is in both English and Japanese.

#### Option 2

Nil	No bracket	
R	With bracket*8	

\*8 Options are shipped together with the product but do not come assembled.

#### Unit specification

Nil	Unit selection function*6	
М	SI unit only*7	

- \*6 This product is for overseas use only. (The SI unit type is provided for use in Japan in accordance with the New Measurement Act.)
- \*7 Fixed units: Instantaneous flow: L/min, Accumulated flow: L

#### Option 1

- P				
Nil With lead wire with M8 connector (3 m				
N	None			
Q	With M12-M8 conversion lead wire (0.1 m)*5			

\*5 Options are shipped together with the product but do not come assembled.

#### Options/Part Nos.

When only optional parts are required, order with the part numbers listed below.

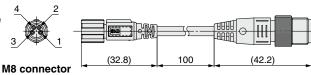
Part no.	Description	Note	
ZS-40-A	Lead wire with M8 connector	Length: 3 m	
ZS-42-A Bracket		Mounting screw for PF2MC7501/7102(-L) (M3 x 5, 2 pcs.)	
ZS-42-B	Bracket	Mounting screw for PF2MC7202(-L) (M3 x 5, 2 pcs.)	
ZS-40-M12M8-A	M12-M8 conversion lead wire	Length: 0.1 m	

#### ZS-40-M12M8-A

#### M12-M8 conversion lead wire

\* The lead wire with an M8 connector and the M12-M8 conversion lead wire are interchangeable with those for the existing PFMC series.









<sup>\*</sup> For wiring, refer to the Operation Manual on the SMC website, https://www.smcworld.com

## PF2MC7(-L) Series

### **Specifications**

For flow switch precautions and specific product precautions, refer to the "Operation Manual" on the SMC website.



	Model		PF2MC7501	PF2MC7102	PF2MC7202		
	Applicable fluid		Dry air, N <sub>2</sub>				
Fluid			(Air quality grade is JIS 8392-1 1.1.2 to 1.6.2, ISO 8573-1 1.1.2 to 1.6.2.)  0 to 50°C				
	Fluid temper Detection m		Thermal type				
	Rated flow r		5 to 500 L/min	10 to 1000 L/min	20 to 2000 L/min		
		Instantaneous flow	5 to 525 L/min	10 to 1050 L/min	20 to 2100 L/min		
		Accumulated flow		0 to 999,999,990 L			
Flow	Smallest settable	Instantaneous flow	1 L/min				
	increment	Accumulated flow		10 L			
		olume per pulse	1 L/pulse	10 L/	pulse		
	(Pulse width = !	e hold function *1					
	Rated press		Intervals of 2 or 5 minutes can be selected.  0 to 0.8 MPa				
_	Proof pressi		1.2 MPa				
Pressure	Pressure los			Refer to the "Pressure Loss" graph.			
	Pressure cha	racteristics *2	±5% F.S. (2	5°C standard) F.S. (0 to 0.8 MPa, 0.6 M	Pa standard)		
		When used as a	12	to 24 VDC ±10%, Ripple (p-p) 10% or le	255		
	supply	switch output device		12 to 24 VDO ±10%, nipple (μ-μ) 10% or less			
Electrical	VOITAGE	When used as an IO-Link device		18 to 30 VDC ±10%			
	Current con			55 mA or less			
	Protection			Polarity protection			
	Display accu	ıracy		±3% F.S.			
Accuracy	Analog outp			±3% F.S.			
Accuracy	Repeatabilit		±1% F.S.	$\pm 2\%$ F.S. when the response time is se	t to 0.05 s)		
		characteristics		±5% F.S. (0 to 50°C, 25°C standard) ect from NPN or PNP open collector out	nut.		
	Output type			ect from NPN of PNP open collector out			
	Output mode	е		ulse output, Error output, or Switch outp			
	Switch opera	ation	<u>'</u>	Select from Normal or Reversed output			
	Max. load cu	irrent		80 mA			
Switch output	Max. applied		28 V (NPN output)				
	Internal volt		1.5 V or less (at load current of 80 mA)				
	Digital filter *3 Delay time *4		Select from 0.05 s, 0.1 s, 0.5 s, 1.0 s, 2.0 s, or 5.0 s.  Variable from 0 to 60 s/0.01 s increments				
	Hysteresis *		Variable from 0				
	Protection			Short circuit protection			
	Output type		Voltage output: 1 to 5 V (0 to 1	0 V can be selected, only when the pow	er supply voltage is 24 VDC)*7,		
			Current output: 4 to 20 mA				
Analog output *6	Impedance	Voltage output	May lead impedance 600 O	Output impedance: Approx. 1 kΩ	t nowar cumply valtage of 10 V		
	Response ti	Current output	Max. load impedance: 600 $\Omega$ at power supply voltage of 24 V, 300 $\Omega$ at power supply voltage of 12 V  Linked to the set value of the digital filter				
	External inp			0.4 V or less (Reed or Solid state) for 3			
External input *9	Input mode			ted value external reset, Peak/Bottom v			
	Reference c		Select from S	Standard condition (STD) or Normal con	dition (NOR).		
		Instantaneous flow		L/min, cfm (ft³/min)			
	-	Accumulated flow	05 +- 505 + / .	L, ft <sup>3</sup>	100 1- 0100 1 / 1		
		Instantaneous flow	-25 to 525 L/min (Displays [0] when value is within the -4 to 4 L/min range)	-50 to 1050 L/min (Displays [0] when value is within the -9 to 9 L/min range)	-100 to 2100 L/min (Displays [0] when value is within the -19 to 19 L/min range)		
	range	Accumulated flow	7 7 12 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	0 to 999,999,999 L			
Display		Instantaneous flow		1 L/min			
Display	unit	Accumulated flow		10 L			
	Display type	!		LCD			
				n display (Main screen/Sub screen)			
	Display			Red/Green, Sub screen: White 4 digits, 7 segments, Sub screen: 9 digits	ts 11 segments		
				s updated 5 times per second	ie, i eegineme		
	Indicator LE	D	LED ON	when switch output is ON (OUT1/OUT2	: Orange)		
	Enclosure			IP65			
Environmental	Withstand v	<del>_</del>	250 VAC for 1 min between external terminals and housing				
resistance	Insulation re		2 MΩ or more (50 VDC measured via megohmmeter) between external terminals and housing				
		perature range					
Operating humidity range Standards		Operating/Stored: 35 to 85% R.H. (No condensation or freezing)  CE marking (EMC Directive, RoHS Directive), UL (CSA)					
Piping specification	on			T1/2, G1/2	Rc3/4, NPT3/4, G3/4		
Main materials of		act with fluid		eel 304, PPS, Aluminum alloy, HNBR, S			
	Piping	Rc thread	16	0 g	240 g		
147.1.1.1	specification	NPT thread			-		
Weight	Lead wire	G thread	17	0 g +80 g	245 g		
	Bracket		+2	5 g	+30 g		
	Diacket				9		

## Digital Flow Switch **PF2MC7(-L)** Series

- \*1 When using the accumulated value hold function, use the operating conditions to calculate the product life, and do not exceed it. The number of times the memory device can be accessed is 3.7 million times. If the product is operated 24 hours per day, the product life will be as follows:
  - · 5 min interval: life is calculated as 5 min x 3.7 million = 18.5 million min = Approx. 35 years
  - · 2 min interval: life is calculated as 2 min x 3.7 million = 7.4 million min = Approx. 14 years
  - If the accumulated value reset is repeatedly used, the product life will be shorter than the calculated life.
- \*2 Do not release the OUT side piping port of the product directly to the atmosphere without connecting piping. If the product is used with the piping port released to atmosphere, accuracy may vary.
- \*3 The time for the digital filter can be set to the sensor input. The response time indicates when the set value is 90% in relation to the step input.
- \*4 The time from when the instantaneous flow reaches the set value to when the switch output operates can be set.
- \*5 If the flow fluctuates around the set value, the hysteresis must be set to a value more than the fluctuating width. Otherwise, chattering will occur.
- \*6 Setting is only possible for models with analog output.
- \*7 When selecting 0 to 10 V, refer to the analog output graph for the allowable load current.
- \*8 The time from when the flow is changed by a step input (when the flow rate changes from 0 to the max. value of the rated flow range instantaneously) until the analog output reaches 90% of the rated flow rate
- \*9 Setting is only possible for models with external input.
- \*10 The flow rate given in the specifications is the value under standard conditions.
- \*11 Setting is only possible for models with the unit selection function.
- \* Products with tiny scratches, marks, or display color or brightness variations which do not affect the performance of the product are verified as conforming products.

#### Communication Specifications (IO-Link mode)

IO-Link type	Device			
IO-Link version	V 1.1			
Communication speed	COM2 (38.4 kbps)			
Configuration file	IODD file*1			
Min. cycle time	3.4 ms			
Process data length	Input data: 4 bytes, Output data: 0 byte			
On request data communication	Yes			
Data storage function	Yes			
Event function	Yes			
Vendor ID	131 (0 x 0083)			
	PF2MC7501-□□-L□-□□□ : 582 (0 x 0246)			
	PF2MC7501-□□-L2□-□□□: 583 (0 x 0247)			
	PF2MC7501-□□-L3□-□□□: 584 (0 x 0248)			
	PF2MC7501-□□-L4□-□□□: 585 (0 x 0249)			
	PF2MC7102-□□-L□-□□□ : 586 (0 x 024A)			
Device ID*2	PF2MC7102-□□-L2□-□□□: 587 (0 x 024B)			
Device iD	PF2MC7102-□□-L3□-□□: 588 (0 x 024C)			
	PF2MC7102-□□-L4□-□□□: 589 (0 x 024D)			
	PF2MC7202-□□-L□-□□□ : 590 (0 x 024E)			
	PF2MC7202-□□-L2□-□□□: 591 (0 x 024F)			
	PF2MC7202-□□-L3□-□□□: 592 (0 x 0250)			
	PF2MC7202-□□-L4□-□□□: 593 (0 x 0251)			

- \*1 The configuration file can be downloaded from the SMC website, https://www.smcworld.com
- \*2 The device ID differs according to each product type (output specification).



## PF2MC7(-L) Series

#### Flow Range

Model		Flow range					
iviouei	-100	L/min 0 L/	min 200	L/min 500	L/min 100	0 L/min	2000 L/min
PF2MC7501(-L)		5 L/min 5 L/min 25 L/min	i .		500 L/min 525 L/min 525 L/min		
PF2MC7102(-L)		10 L/mii 10 L/mii L/min	II	!		1000 L/min 1050 L/min 1050 L/min	
PF2MC7202(-L)	-100 L/min	20 L/n 20 L/n	i e		 		2000 L/min 2100 L/min 2100 L/min
				•	Rated flow ra	nge Set point range	Display range

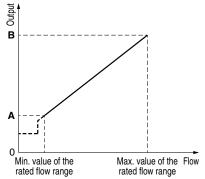
#### Analog Output

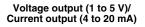
#### Flow/Analog Output

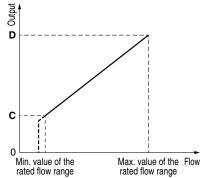
	0 L/min	<b>A</b> *2	В
Voltage output (1 to 5 V)*1	1 V	1.04 V	5 V
Current output*1	4 mA	4.16 mA	20 mA
	0 L/min	<b>C</b> *2	D
Voltage output (0 to 10 V)*1,3	0 V	0.1 V	10 V

- \*1 Analog output accuracy is within ±3% F.S.
- \*2 A and C will change according to the setting of the zero cut function. \*3 The analog output current from the connected equipment
- should be 20  $\mu A$  or less when selecting 0 to 10 V. When more than 20 µA current flows, it is possible that the accuracy is not satisfied below 0.5 V.
- The min. value of the rated flow range will change according to the setting of the zero cut function.

Model	Min. value of the rated flow range	Max. value of the rated flow range
PF2MC7501(-L)		500 L/min
PF2MC7102(-L)	10 L/min	1000 L/min
PF2MC7202(-L)	20 L/min	2000 L/min



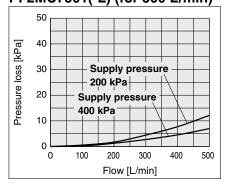




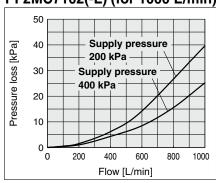
Voltage output (0 to 10 V)

#### Pressure Loss (Reference Data)

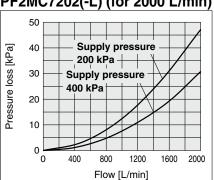
#### PF2MC7501(-L) (for 500 L/min)



#### PF2MC7102(-L) (for 1000 L/min)

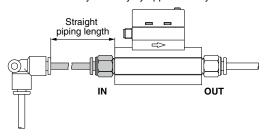


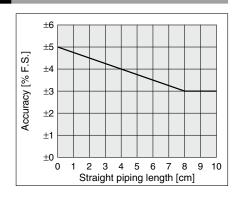
#### PF2MC7202(-L) (for 2000 L/min)



#### IN Side Straight Piping Length and Accuracy (Reference Data)

- The piping on the IN side must have a straight section of piping with a length of 8 cm or more. If a straight section of piping is not installed, the accuracy can vary by approximately  $\pm 2\%$  F.S.
- \* The "straight section" refers to a section of piping without any bends or rapid changes in the cross
- When the PF2MC7501 or 7102 is connected to tubing, use a tube I.D. 9 mm or more just before the product. The accuracy can vary by approximately  $\pm 2\%$  F.S. when such tubing is not used.

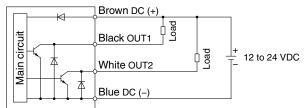






#### Internal Circuits and Wiring Examples

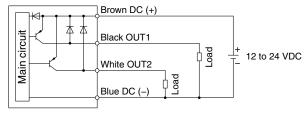
#### NPN (2 outputs) type



Max. applied voltage: 28 V, Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

#### PNP (2 outputs) type

3-Color Display 3-Screen Display

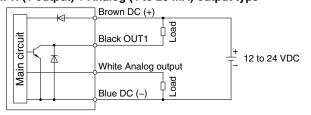


Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

#### PF2MC7

NPN (1 output) + Analog (1 to 5 V) output type PF2MC7

NPN (1 output) + Analog (4 to 20 mA) output type



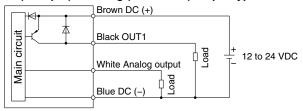
Max. applied voltage: 28 V, Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

C: Analog output: 1 to 5 V Output impedance: 1 k $\Omega$ D: Analog output: 4 to 20 mA Max. load impedance: 600  $\Omega$ Min. load impedance: 50  $\Omega$ 

#### **PF2MC7**

PNP (1 output) + Analog (1 to 5 V) output type **PF2MC7** 

PNP (1 output) + Analog (4 to 20 mA) output type

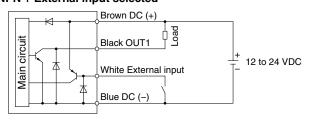


Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

E: Analog output: 1 to 5 V Output impedance: 1 kΩ F: Analog output: 4 to 20 mA Max. load impedance: 600  $\boldsymbol{\Omega}$ Min. load impedance: 50  $\Omega$ 

#### 

#### NPN + External input selected



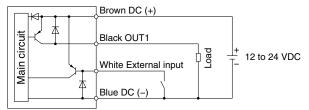
Max. applied voltage: 28 V, Max. load current: 80 mA, Internal voltage drop: 1.5 V or less External input: Input voltage 0.4 V or less (Reed or Solid state input) for 30 ms or longer

#### PNP + External input selected

PNP (2 outputs) type

PNP (1 output) + Analog output type

PNP (1 output) + External input type

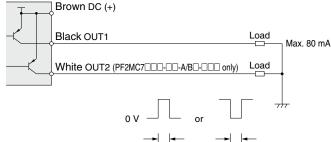


Max. load current: 80 mA, Internal voltage drop: 1.5 V or less External input: Input voltage 0.4 V or less (Reed or Solid state input) for 30 ms or longer

#### Accumulated pulse output wiring examples

PF2MC7 NPN (2 outputs) type NPN (1 output) + Analog output type NPN (1 output) + External input type Max. 28 V, 80 mA Black OUT1 White OUT2 (PF2MC7DD-D-A/BD-DD only) Load Blue DC (-)

50 ms



50 ms

50 ms



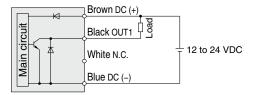


## PF2MC7(-L) Series

#### **Internal Circuits and Wiring Examples**

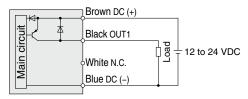
#### PF2MC7 -- L--

#### **NPN** output type



Max. applied voltage: 30 V, Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

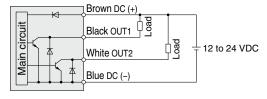
#### PNP output type



Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

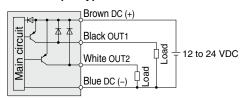
#### 

#### NPN 2 output type



Max. applied voltage: 30 V, Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

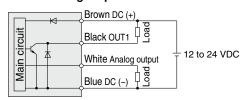
#### PNP 2 output type



Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

#### **PF2MC7**□-□□-**L**3/**L**4□-□□

#### NPN + Analog output selected

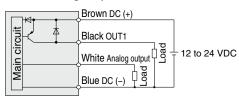


Max. applied voltage: 30 V, Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

L3: Analog output: 1 to 5 V or 0 to 10 V

Output impedance: 1 k $\Omega$  L4: Analog output: 4 to 20 mA Max. load impedance: 600  $\Omega$  Min. load impedance: 50  $\Omega$ 

#### PNP + Analog output selected



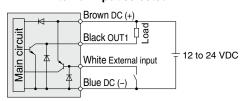
Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

L3: Analog output: 1 to 5 V or 0 to 10 V

Output impedance: 1 k $\Omega$  L4: Analog output: 4 to 20 mA Max. load impedance: 600  $\Omega$  Min. load impedance: 50  $\Omega$ 

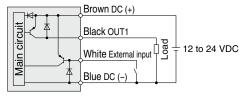
#### **PF2MC7**□-□□-**L2**□-□□

#### NPN + External input selected



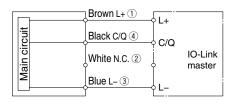
Max. applied voltage: 30 V, Max. load current: 80 mA, Internal voltage drop: 1.5 V or less External input voltage: 0.4 V or less (Reed or Solid state input) for 30 ms or longer

#### PNP + External input selected



Max. load current: 80 mA, Internal voltage drop: 1.5 V or less External input voltage: 0.4 V or less (Reed or Solid state input) for 30 ms or longer

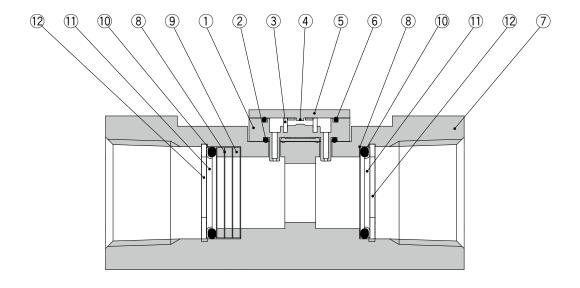
#### When used as an IO-Link device



\* The numbers in the diagrams show the connector pin layout.



#### **Construction: Parts in Contact with Fluid**



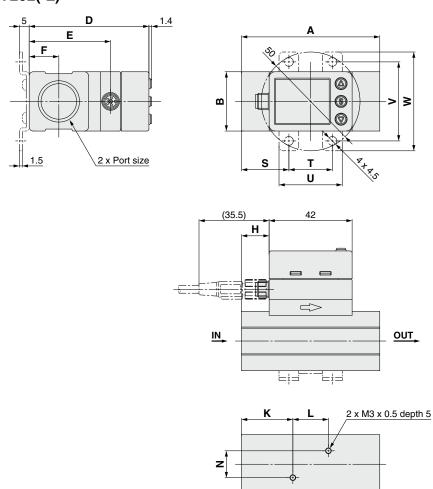
#### **Component Parts**

No.	Description	Material	Note
1	Sensor body	PPS	
2	Gasket	HNBR	
3	Flow rectifier	Stainless steel 304	
4	Sensor chip	Silicon	
5	Printed circuit board	GE4F	
6	Gasket	HNBR	
7	Body	Aluminum alloy	Anodized
8	Mesh	Stainless steel 304	
9	Spacer	PPS	
10	O-ring	HNBR	
11	Holder	Stainless steel 304	
12	C retaining ring	Stainless steel 304	

## PF2MC7(-L) Series

#### **Dimensions**

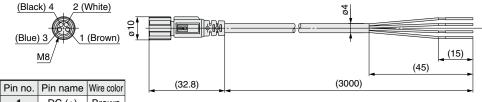
#### PF2MC7501/7102/7202(-L)



Symbol	Port size	Α	В	D	E	F	Н	к	L	N
PF2MC7501/7102(-L)	Rc1/2, NPT1/2	70	30	60.6	41.2	15	14	26	18	13.6
PF2MC7202(-L)	Rc3/4, NPT3/4, G3/4	90	35	66.1	46.7	17.5	24	31	28	16.8
PF2MC7501/7102(-L)	G1/2	76	30	60.6	41.2	15	14	26	18	13.6

Symbol		Brack	et dimer	sions	
Model	S	Т	U	V	W
PF2MC7501/7102(-L)	24	22	32	40	50
PF2MC7202(-L)	30	30	42	48	58

#### Lead wire with M8 connector (Part no.: ZS-40-A)



DC (+) Brown OUT2 2 White 3 DC (-) Blue 4 OUT1 Black

\* 4-wire type lead wire with M8 connector used for the PFMC7(-L) series \* For wiring, refer to the "Operation Manual" on the SMC website, https://www.smcworld.com

#### **Cable Specifications**

- and the contraction of the con				
Conductor	Nominal cross section	AWG23		
	Outside diameter	Approx. 0.7 mm		
Insulator	Material	Heat-resistant PVC		
	Outside diameter	Approx. 1.1 mm		
ilisulatoi	Color	Brown, White, Black, Blue		
Sheath	Material	Heat- and oil- resistant PVC		
Finished o	utside diameter	ø4		



## 3-Screen Display

## **Digital Flow Monitor**

## PFG300 Series



#### **How to Order**



Operation manual | Calibration certificate

0

0

## PFG 3 0 0 - RT - M - L

Type **●** 3 Remote type monitor unit

#### Input specification

Symbol	Description	Applicable flow switch model
0	Voltage input	PF2MC7□-C/E/L3 series
1	Current input	PF2MC7□-D/F/L4 series

\* The PFG3 (monitor unit) cannot be used as an IO-Link communication device.

#### Output specification •

	2 outputs (NPN/PNP switching type) + Analog voltage output*1, 2
sv	2 outputs (NPN/PNP switching type) + Analog current output*2
ΧY	2 outputs (NPN/PNP switching type) + Copy function

- \*1 Can switch between 1 to 5 V and 0 to 10 V
- \*2 Can be switched to external input or copy function

#### Unit specification

Nil	Unit selection function*3
M	SI unit only*4

- \*3 This product is for overseas use only. (The SI unit type is provided for use in Japan in accordance with the New Measurement Act.)
- \*4 Fixed units: Instantaneous flow: L/min Accumulated flow: L

Option 1

Nil	None					
	ZS-28-CA-4					
С	Sensor connector					

0

Option 4

Nil

K

Option 3

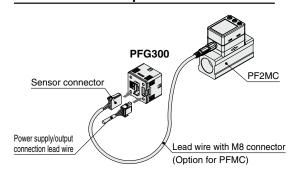
Symbol	Description						
Nil	Without lead wire						
L	Power supply/output connection lead wire (Lead wire length: 2 m)	ZS-46-5L  Power supply/output connection lead wire					

#### Options/Part Nos.

When only optional parts are required, order with the part numbers listed below.

Part no.	Option	Note
ZS-28-CA-4	Sensor connector	For PF2MC
ZS-46-A1	Bracket A	Tapping screw: Nominal size 3 x 8 L (2 pcs.)
ZS-46-A2	Bracket B	Tapping screw: Nominal size 3 x 8 L (2 pcs.)
ZS-46-B	Panel mount adapter	
ZS-46-D	Panel mount adapter + Front protection cover	
ZS-46-5L	Power supply/output connection lead wire	5-core, 2 m
ZS-27-01	Front protection cover	

#### **Connection Example**



Optio	n 2	
Symbol	]	Description
Nil	None	
<b>A</b> 1	Bracket A (Vertical mounting)	ZS-46-A1
A2	Bracket B (Horizontal mounting)	ZS-46-A2
В	Panel mount adapter	ZS-46-B
D	Panel mount adapter + Front protection cover	75.46.5
		ZS-46-D



#### **Specifications**

For flow switch precautions and specific product precautions, refer to the "Operation Manual" on the SMC website.



	Model			PFG300 series				
Applicable SMC	Model		PF2MC7501 PF2MC7102 PF2MC7202					
flow switch	Rated flow ran	nge*1	5 to 500 L/min	10 to 1000 L/min	20 to 2000 L/min			
	Set point	Instantaneous flow	-25 to 525 L/min	-50 to 1050 L/min	-100 to 2100 L/min			
	range	Accumulated flow	20 to 020 2	0 to 999,999,990 L				
	Smallest settable		1 L/min					
Flow	increment	Accumulated flow	10 L					
	Accumulated volume per pul							
	(Pulse width = 50		1 L/pulse	1 L/pulse 10 L/pulse				
	Accumulated value hold function*3		Intervals of 2 or 5 minutes can be selected. The stored accumulated flow is held even when the power supply is OFF.					
	Power supply			12 to 24 VDC ±10%	a even mien ale penier eappry le et i :			
Electrical	Current consu			25 mA or less				
	Protection			Polarity protection				
	Display accur	acv	+0.5% F.S. +	Min. display unit (Ambient temperat	ture at 25°C)			
	Analog output			5% F.S. (Ambient temperature at 25				
Accuracy	Repeatability	accuracy		±0.1% F.S. ±1 digit				
	Temperature ch	aracteristics	+0.5% F.S. (	(Ambient temperature: 0 to 50°C, 25°	°C standard)			
	Output type			et from NPN or PNP open collector of				
				dow comparator, Accumulated output	•			
	Output mode			or output, or Switch output OFF mod				
	Switch operat	ion		elect from Normal or Reversed output				
	Max. load curi			80 mA	<del></del>			
Switch output	Max. applied volta			30 VDC				
	Internal voltage drop	• • • • • • • • • • • • • • • • • • • •	NPN output: 1 V or less (at load current of 80 mA), PNP output: 1.5 V or less (at load current of 80 mA)					
	Response tim		3 ms or less					
	Delay time*2		Select from 0.00, 0.05 to 0.1 s (increments of 0.01 s), 0.1 to 1.0 s (increments of 0.1 s), 1 to 10 s (increments of 1 s), 20 s, 30 s, 40 s, 50 s, or 60 s.					
	Hysteresis*4		Variable from 0					
	Protection		Short circuit protection					
	Output type		Voltage output: 1 to 5 V, 0 to 10 V (only when the power supply voltage is 24 VDC)					
			Current output: 4 to 20 mA					
			(0 L/min to max. value of the rated flow)					
Analog output*5		Voltage output		Output impedance: 1 kΩ				
	Impedance	Current output	Max. load impedance: 300 $\Omega$ (at power supply voltage of 12 V), 600 $\Omega$ (at power supply voltage of 24 VDC)					
	Response tim	e*2	50 ms or less					
	External input	t	Input voltage: 0.4 V or less (Reed or Solid state) for 30 ms or longer					
External input*6	Input mode		Select from Accumulated value external reset or Peak/Bottom value reset.					
	•		Voltage input: 1 to 5 VDC (Input impedance: 1 M $\Omega$ ), Current input: 4 to 20 mA DC (Input impedance: 51 $\Omega$ )					
Composition and	Input type		(0 L/min to max. value of the rated flow)					
Sensor input	Connection m	ethod	Connector (e-CON)					
	Protection		Over voltage protection (Up to 26.4 VDC)					
	Display mode		Select fr	om Instantaneous flow or Accumula	ted flow.			
	Unit*7	Instantaneous flow		L/min, cfm (ft <sup>3</sup> /min)				
	Offic .	Accumulated flow		L, ft <sup>3</sup> , L x 10 <sup>6</sup> , ft <sup>3</sup> x 10 <sup>6</sup>				
	Display	Instantaneous flow	-25 to 525 L/min	-50 to 1050 L/min	-100 to 2100 L/min			
	range	Accumulated flow*9		0 to 999,999,999,990 L				
Display	Min. display	Instantaneous flow		1 L/min				
,	unit	Accumulated flow		10 L				
	Display type			LCD				
	Number of dis	plays	3-screen display (Main screen, Sub screen)					
	Display color		1) Main screen: Red/Green, 2) Sub screen: Orange					
	Number of display digits		1) Main screen: 5 digits (7 segments), 2) Sub screen: 9 digits (7 segments)					
Indicator LED			LED ON when switch output is ON. OUT1/2: Orange Select from 0.00, 0.05 to 0.1 s (increments of 0.01 s), 0.1 to 1.0 s (increments of 0.1 s), 1 to 10 s (increments of 1 s), 20 s, or 30 s.					
Digital filter*8			Select from 0.00, 0.05 to 0.1 s (increments		1 to 10 s (increments of 1 s), 20 s, or 30 s.			
	Enclosure			IP40	h a coata a			
Environmental	Withstand vol			AC for 1 min between terminals and				
resistance	Insulation res		50 MΩ or more (500 VDC measured via megohmmeter) between terminals and housing					
	Operating temp			°C, Stored: -10 to 60°C (No conden				
04	Operating hur	nidity range	Operating/Stored: 35 to 85% RH (No condensation or freezing)					
Standards	<b>.</b>			marking (EMC directive/RoHS direct				
Weight	Body		25 g (Excludi	ng the power supply/output connecti	on lead wire)			
	Lead wire with connector			+39 g				

- \*1 Rated flow range of the applicable flow switch
- \*2 Value without digital filter (at 0.00 s)
- \*3 When using the accumulated value hold function, use the operating conditions to calculate the product life, and do not exceed it. The max. access limit of the memory device is 1.5 million times. If the product is operated 24 hours per day, the product life will be as follows:
  - 5 min interval: life is calculated as 5 min x 1.5 million = 7.5 million min = 14.3 years
  - $\cdot$  2 min interval: life is calculated as 2 min x 1.5 million = 3 million min = 5.7 years If the accumulated value external reset is repeatedly used, the product life will be shorter than the calculated life.
- \*4 If the flow fluctuates around the set value, be sure to keep a sufficient margin. Otherwise, chattering will occur.
- \*5 Setting is only possible for models with analog output.
- \*6 Setting is only possible for models with external input.
- \*7 Setting is only possible for models with the unit selection function.
- \*8 The response time indicates when the set value is 90% in relation to the step input.
- 9 The accumulated flow display is the upper 6-digit and lower 6-digit (total of 12 digits) display. When the upper digits are displayed, x  $10^6$  lights up.
- Products with tiny scratches, marks, or display color or brightness variations which do not affect the performance of the product are verified as conforming products.

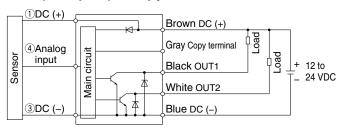


#### **Internal Circuits and Wiring Examples**

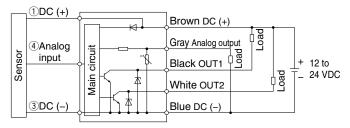
-XY

-RT -SV

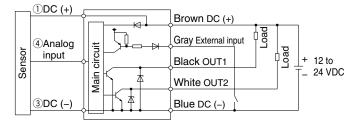
#### NPN (2 outputs) + Copy function



-RT: NPN (2 outputs) + Analog voltage output -SV: NPN (2 outputs) + Analog current output



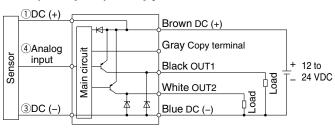
-RT: NPN (2 outputs) + External input -SV: NPN (2 outputs) + External input



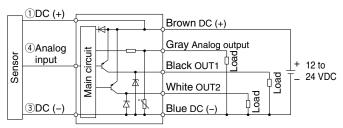
-XY

-RT -SV

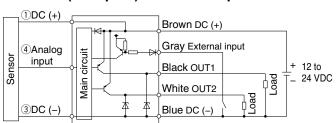
#### PNP (2 outputs) + Copy function



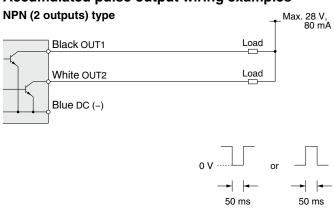
-RT: PNP (2 outputs) + Analog voltage output -SV: PNP (2 outputs) + Analog current output



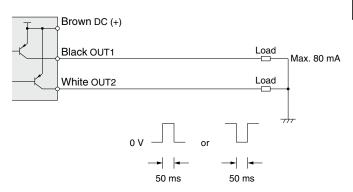
-RT: PNP (2 outputs) + External input -SV: PNP (2 outputs) + External input



#### Accumulated pulse output wiring examples

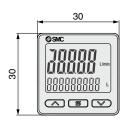


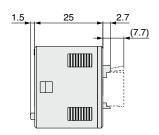
#### PNP (2 outputs) type

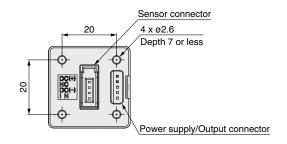


## PFG300 Series

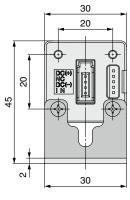
#### **Dimensions**

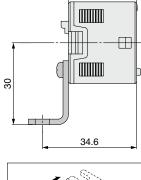




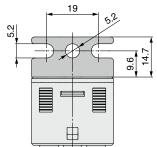


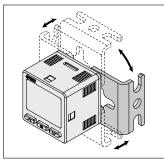
Bracket A (Part no.: ZS-46-A1)





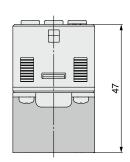
25

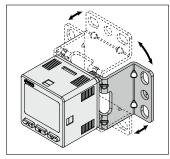




Bracket configuration allows for mounting in four orientations.

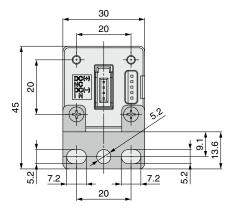
Bracket B (Part no.: ZS-46-A2)

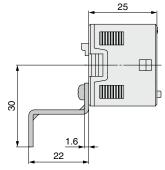




Bracket configuration allows for mounting in four orientations.

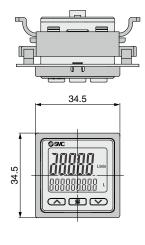
 25

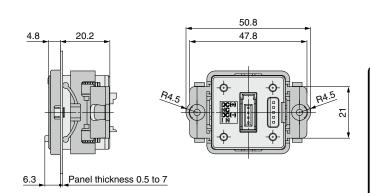




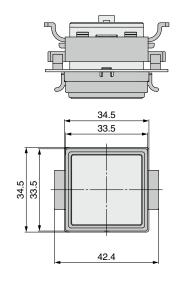
#### **Dimensions**

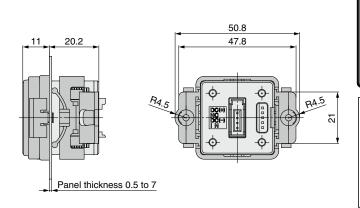
## Panel mount adapter (Part no.: ZS-46-B)



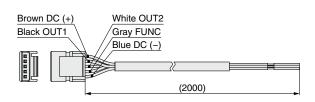


## Panel mount adapter + Front protection cover (Part no.: ZS-46-D)





## Power supply/output connection lead wire (Part no.: ZS-46-5L)



## Sensor connector (Part no.: ZS-28-CA-4)

Pin no.	Terminal		12.35
1	DC (+)		
2	N.C.	15.6	4 3 2 1
3	DC (-)	"	l r
4	IN*1	· ·	
*1 1 to 5	V or 4 to 2	∩ m∆	16.1

#### **Cable Specifications**

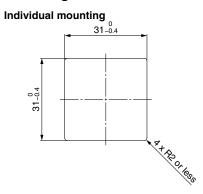
Cable openioaliene			
Conductor cross section		0.15 mm <sup>2</sup> (AWG26)	
Insulator	Outside diameter	1.0 mm	
	Color	Brown, Blue, Black, White, Gray (5-core)	
Sheath	Finished outside diameter	r ø3.5	



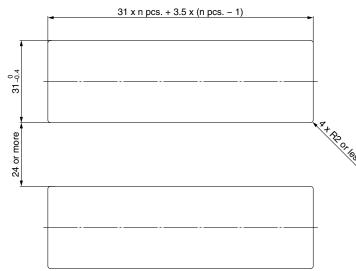
## **PFG300** Series

#### **Dimensions**

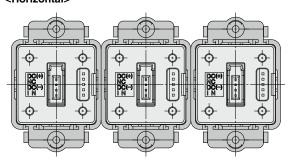
#### **Panel fitting dimensions**



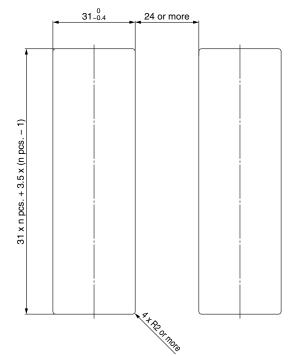
#### Multiple (2 pcs. or more) secure mounting <Horizontal>



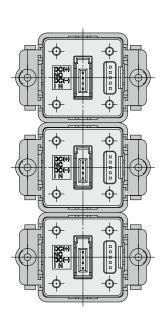
#### Panel mount example <Horizontal>



#### <Vertical>



#### Panel mount example <Vertical>



## PF2MC7(-L) Series Function Details

#### ■ Delay time setting

The time from when the instantaneous flow reaches the set value to when the switch output operates can be set. Setting the delay time can prevent the switch output from chattering.

The total switching time is the switch operation time and the set delay time.

(Default setting: 0 s)

#### ■ Output operation

The output operation can be selected from the following:

Output (hysteresis mode and window comparator mode) corresponding to instantaneous flow, output (accumulated output and pulse output) corresponding to accumulated flow, error output, or output OFF

\* At the time of shipment from the factory, it is set to hysteresis mode and normal output.

#### ■ Display color

The display color can be selected for each output status. The selection of the display color provides visual identification of abnormal values. (The display color depends on OUT1 setting.)

Green for ON, Red for OFF Red for ON, Green for OFF Red all the time Green all the time

#### ■ Reference condition

The display unit can be selected from standard condition or normal condition.

Standard condition: Flow rate converted to a volume at 20°C and 1 atm (atmosphere)

Normal condition: Flow rate converted to a volume at 0°C and 1 atm (atmosphere)

#### ■ Display mode

The display mode can be selected from instantaneous flow or accumulated flow.

Instantaneous flow display
Accumulated flow display

#### ■ Response time (Digital filter)

The response time can be selected to suit the application. (Default setting: 1 s)

Abnormalities can be detected more quickly by setting the response time to 0.05 s.

The effects of fluctuation and the flickering of the display can be reduced by setting the response time to 2 s.

0.05 s	
0.1 s	
0.5 s	
1 s	
2 s	
5 s	

#### **■** External input function -

This function can be used only when the optional external input is present. The accumulated flow, peak value, and bottom value can be reset remotely.

Accumulated value external reset: The accumulated flow value is reset via external input signal.

In accumulated increment mode, the accumulated value will reset to and increase from zero.

In accumulated decrement mode, the accumulated value will reset to and decrease from the set value.

\* When the accumulated value is stored to memory, every time the accumulated value external reset is activated, the memory (EEPROM) will be accessed. Take into consideration that the max. number of times the memory can be accessed is 3.7 million times. The total number of external inputs and the accumulated value memorizing time interval should not exceed 3.7 million times.

Peak/Bottom value reset: The peak value and bottom value are reset.

#### ■ Forced output function

The output is forced ON/OFF when starting the system or during maintenance. This enables confirmation of the wiring and prevents system errors due to unexpected output.

For the analog output type: When ON, the output will be 5 V (or 10 V when 0 to 10 V is selected) or 20 mA, and when OFF, 1 V (or 0 V when 0 to 10 V is selected) or 4 mA.

\* Also, the increase or decrease of the flow will not change the ON/OFF status of the output while the forced output function is activated.

#### ■ Accumulated value hold

The accumulated value is not cleared even when the power supply is turned OFF.

The accumulated value is memorized every 2 or 5 minutes during measurement and continues from the last memorized value when the power supply is turned ON again.

The life time of the memory device is 3.7 million access times. Take this into consideration before using this function.

#### ■ Display

# Main screen (2-color display) IO-Link status indicator light Output display (Indicator light) Sub screen (9-digit) UP button SET button DOWN button

#### ■ Display OFF mode

This function will turn the display OFF. In this mode, decimal points flash on the main screen. If any button is pressed during this mode, the display reverts to normal for 30 s to allow the flow, etc., to be quickly checked.

#### ■ Setting of a security code

The user can select whether a security code must be entered to release the key lock. At the time of shipment from the factory, it is set such that a security code is not required.

#### ■ Peak/Bottom value display

The max. (min.) flow rate is detected and updated from when the power supply is turned ON. In peak (bottom) value display mode, this max. (min.) flow rate is displayed.

#### ■ Key-lock function -

Prevents operation errors such as accidentally changing setting values

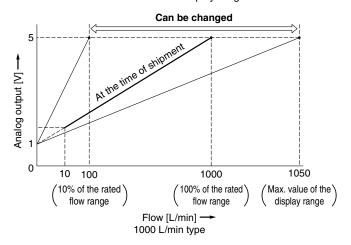


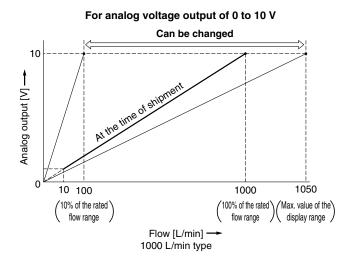
## PF2MC7(-L) Series

#### ■ Analog output free range function

This function allows a flow that generates an output of 5 V (or 10 V when 0 to 10 V is selected) or 20 mA to be changed.

The value can be changed between 10% of the max. value of the rated flow and the max. value of the display range.





#### **■** Error display function

When an error or abnormality arises, the location and contents are displayed.

Display	Error name	Description	Action
Er 1	OUT1 over current error	A load current of 80 mA or more has been applied to the switch output (OUT1).	Eliminate the cause of the over current by turning
ErZ	OUT2 over current error	A load current of 80 mA or more has been applied to the switch output (OUT2).	OFF the power supply and then turning it ON again.
ннн	Instantaneous flow error	The flow has exceeded the upper limit of the flow display range.	Decrease the flow rate.
LLL	Reverse flow error	There is a reverse flow equivalent to -5% or more.	Change the flow to the correct direction.
999999 (Flashing) x 10 <sup>6</sup>	Accumulated flow error	The accumulated flow has exceeded the accumulated flow range.	Reset the accumulated flow.
Er0 Er4 Er6 Er8	System error	An internal data error has occurred.	Turn the power OFF and turn it ON again.
Er 16 Er 40	System error	An internal data error has occurred.	Turn the power OFF and turn it ON again.
Er3	Outside of zero-clear range	During zero-clear operation, the flow rate of $\pm 5\%$ F.S. or more is applied. (The mode is returned to measurement mode after 1 s.)	Retry the zero-clear operation without applying fluid.
Er 15	Version does not match	The IO-Link version does not match that of the master.	Ensure that the master IO-Link version matches the device version.

If the error cannot be solved after the instructions above are performed, please contact SMC for investigation.



## **PFG300** Series **Function Details**

#### ■ Output operation

The output operation can be selected from the following: Output (hysteresis mode and window comparator mode) corresponding to instantaneous flow or output (accumulated output and pulse output) corresponding to accumulated flow

(Default setting: Hysteresis mode, Normal output)

#### ■ Simple setting mode

Only the set values for instantaneous flow and accumulated flow can be changed. The output mode, output type, display color, and accumulated pulse output cannot be changed.

#### ■ Display color

The display color can be selected for each output status. The selection of the display color provides visual identification of abnormal values.

Green for ON, Red for OFF
Red for ON, Green for OFF
Red all the time
Green all the time

#### ■ Delay time setting

The time from when the instantaneous flow reaches the set value to when the switch output operates can be set. Setting the delay time can prevent the switch output from chattering.

(Default setting: 0 s)

0.00 s
0.05 to 0.1 s (Increments of 0.01 s)
0.1 to 1.0 s (Increments of 0.1 s)
1 to 10 s (Increments of 1 s)
20 s
30 s
40 s
50 s
60 s

#### ■ Digital filter setting

The time for the digital filter can be set to the sensor input. Setting the digital filter can reduce chattering of the switch output and flickering of the analog output and the display.

0.05 to 0.1 s (Increments of 0.01 s)
0.1 to 1.0 s (Increments of 0.1 s)
1 to 10 s (Increments of 1 s)
20 s
30 s

0.00 s

The response time indicates when the set value is 90% in relation to the step input.

(Default setting: 0 s)

#### ■ FUNC output switching function

Analog output, external input, or copy function can be selected. (Default setting: Analog output)

#### ■ Selectable analog output function

1 to 5 V or 0 to 10 V can be selected for the analog voltage output type. (Default setting: 1 to 5 V)

#### ■ External input function

The accumulated flow, peak value, and bottom value can be reset remotely.

Accumulated value external reset: The accumulated flow value is reset via external input signal.

In accumulated increment mode, the accumulated value will reset to and increase from zero.

In accumulated decrement mode, the accumulated value will reset to and decrease from the set value.

\* When the accumulated value is stored to memory, every time the accumulated value external reset is activated, the memory will be accessed. Take into consideration that the max. number of times the memory can be accessed is 1.5 million times. The total number of external inputs and the accumulated value memorizing time interval should not exceed 1.5 million times.

Peak/Bottom value reset: The peak value and bottom value are reset.

#### ■ Forced output function

The output is forced ON/OFF when starting the system or during maintenance. This enables confirmation of the wiring and prevents system errors due to unexpected output.

For the analog output type: When ON, the output will be 5 V (or 10 V when 0 to 10 V is selected) or 20 mA, and when OFF, 1 V (or 0 V when 0 to 10 V is selected) or 4 mA.

\* Also, the increase or decrease of the flow will not change the ON/OFF status of the output while the forced output function is activated.

#### ■ Accumulated value hold

The accumulated value is not cleared even when the power supply is turned OFF. The accumulated value is memorized every 2 or 5 minutes during measurement and continues from the last memorized value when the power supply is turned ON again.

The max. writable limit of the memory device is 1.5 million times, which should be taken into consideration.

#### ■ Peak/Bottom value display

The max. (min.) flow rate is detected and updated from when the power supply is turned ON. In peak (bottom) value display mode, this max. (min.) flow rate is displayed.

#### ■ Setting of a security code

The user can select whether a security code must be entered to release the key lock. At the time of shipment from the factory, it is set such that a security code is not required.

#### ■ Key-lock function

Prevents operation errors such as accidentally changing setting values

#### ■ Reset to the default settings

The product can be returned to its factory default settings.

#### ■ Display with zero cut-off setting

When the flow is close to 0 L/min, the product will round the value down and zero will be displayed. A flow value may be displayed even when the flow rate is 0 L/min due to high pressure or depending on the installation. The zero cut-off function will force the display to zero. The range to display zero can be changed.



## **PFG300** Series

#### ■ Selection of the display on the sub screen

The display on the sub screen in measuring mode can be set.

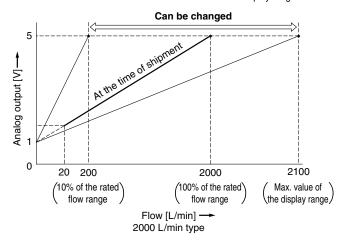


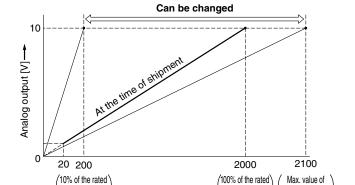
Set value display	Accumulated value display	Peak value display
Displays the set value	Displays the accumulated value	Displays the peak value
SNC IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII	GSMC GENERAL SERVICE OF THE SERVICE	GSMC WIND IND A B V
Bottom value display	Line name display	OFF
Displays the bottom value	Displays the line name (Up to 5 alphanumeric characters can be input.)	Displays nothing
SNC IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII	SMC IMPROVINGE CASS	9 SMC

flow range

#### ■ Analog output free range function

This function allows a flow that generates an output of 5 V (or 10 V when 0 to 10 V is selected) or 20 mA to be changed. The value can be changed between 10% of the max. value of the rated flow and the max. value of the display range.





For analog voltage output of 0 to 10 V

flow range
Flow [L/min] →
2000 L/min type

the display range/

#### **■** Error display function

When an error or abnormality arises, the location and contents are displayed.

Display	Error name	Description	Action
Er 1 Er 2	OUT over current error	A load current of 80 mA or more has been applied to the switch output (OUT).	Eliminate the cause of the over current by turning OFF the power supply and then turning it ON again.
HHH	Instantaneous flow error	The flow rate exceeds the max. value of the display range.	Decrease the flow rate.
LLL	Reverse flow error	There is a reverse flow equivalent to -5% or more.	Change the flow to the correct direction.
999999 flashes x 10 <sup>6</sup>	Accumulated flow error	The flow rate exceeds the accumulated flow rate range.	Clear the accumulated flow rate.
Er U Er B Er B Er 14 Er 40	System error	An internal data error has occurred.	Turn the power OFF and then ON again.
Er 13	Copy error	The copy function does not operate properly.	After clearing the error by pressing the and buttons simultaneously for a minimum of 1 second, check the wiring and the model, and then attempt to copy again.

If the error cannot be solved after the instructions above are performed, please contact SMC for investigation.



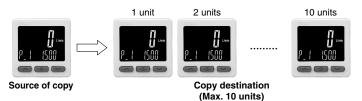
### Function Details **PFG300** Series

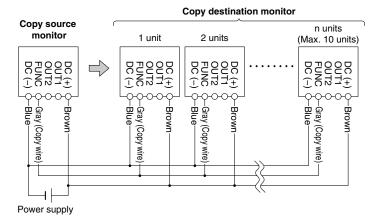
#### **■** Copy function

The set values of the monitor can be copied.

This can reduce setting labor and minimize the risk of setting mistakes.

The set value can be copied to up to 10 flow monitors simultaneously. (Max. transmission distance: 4 m)





- 1) Wire as shown in the figure on the left.
- 2) All monitors are set to copy destination when first purchased. (Default condition is the monitor to be copied to.)
- 3) Press the **S** button on the source monitor to start copying.

#### ■ Selection of power saving mode

The power saving mode can be selected.

With this function, if no buttons are pressed for 30 s, it shifts to power saving mode.

At the time of shipment from the factory, the product is set to the normal mode (the power saving mode is turned off).

(During power saving mode, [ECo] will flash in the sub screen and the operation light will be ON (only when the switch is ON).)

\* There may be a difference in the displayed value on the connected flow switch and the flow monitor. When the flow monitor display is being used, it is recommended to set the flow switch display to OFF mode.



## **⚠** Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)\*1), and other safety regulations.

Caution: Caution indicates a hazard with a low level of risk which, If not avoided, could result in minor or moderate injury.

-----

Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

⚠ Danger: Danger indicates a nazaru wiun a nigin level on the first avoided, will result in death or serious injury. **Danger** indicates a hazard with a high level of risk which, \*1) ISO 4414: Pneumatic fluid power - General rules relating to systems.

ISO 4413: Hydraulic fluid power – General rules relating to systems.

IEC 60204-1: Safety of machinery - Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety.

#### **⚠** Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.

- 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
- 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
- 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

- 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
- 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
- 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

#### **⚠** Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.

If anything is unclear, contact your nearest sales branch.

#### Limited warranty and Disclaimer/ **Compliance Requirements**

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

#### **Limited warranty and Disclaimer**

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.\*2) Also, the product may have specified durability, running distance or
  - replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
  - \*2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

#### Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

#### **⚠** Caution

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.