Modular F.R.L. Units



C C B

Modular Design with Uniform Body Style

Better visibility & environmental resistance



The bowl is covered with a transparent bowl guard!

* Body sizes 30 and larger

The inside is visible from 360°.

• The bowl is completely protected from the environment, allowing for improved safety.

Inner bowl Material: Polycarbonate Transparent bowl guard

Material: Polycarbonate

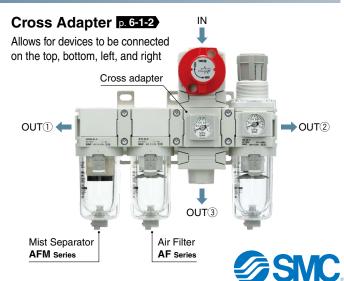
New A right angle square type pressure gauge and a cross adapter attachment have been added.

Right Angle Square Type Pressure Gauge p.6-1-1

Allows for pressure confirmation from the knob side





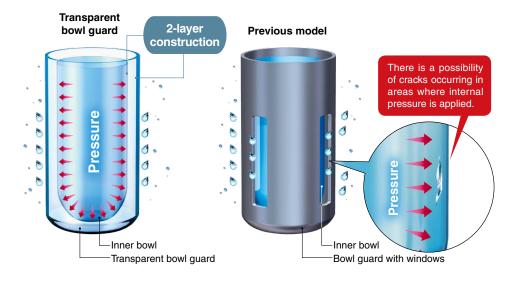


CAT.ES40-69C ©

Transparent bowl guard

Better environmental resistance: The transparent bowl guard protects the inner bowl!

The bowl guard with windows has been replaced with a polycarbonate transparent bowl guard. Now, even if the environment changes and the bowl is exposed to corrosive chemical or oil splash, the foreign matter will not come into direct contact with the pressurized bowl. This can reduce the risk of bowl breakage.





Better visibility: 360°

The transparent bowl guard allows for easy checking of the condensate level inside the filter bowl and the remaining oil amount in the lubricator from any direction.



Applicable model * Body sizes 30 and larger

Air Filter

AF

Mist Separator Micro Mist AFM Separator





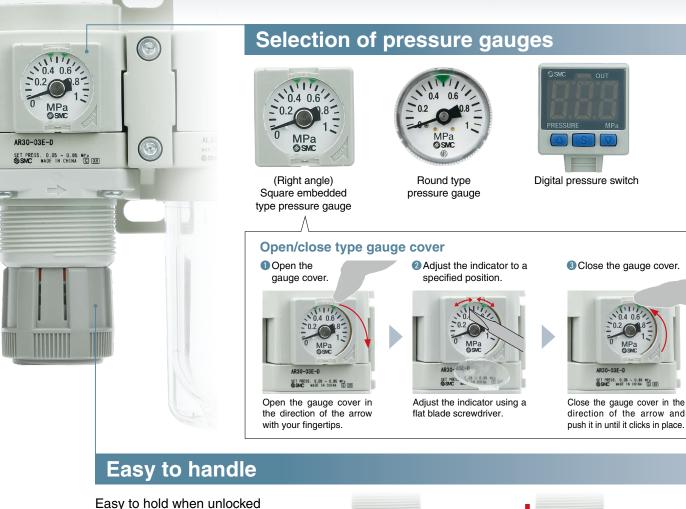


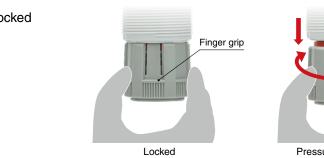
No tools are required.

Easier replacement of the element * AF20-D to AF40-D only



1



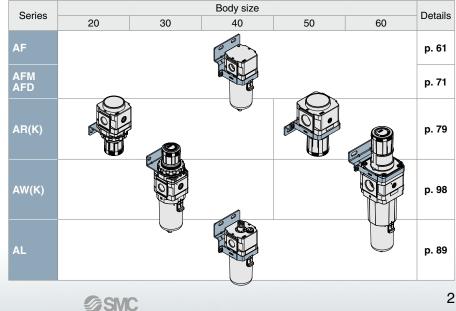




Mounting (Single unit)

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· The mounting pitch for panel mounting is interchangeable between the AR20(K)-D to AR40(K)-06-D and the AR(K)-B series and between the AW20(K)-D to AW40(K)-06-D and the AW(K)-B series. The brackets and set nuts are the same for both existing and new products.

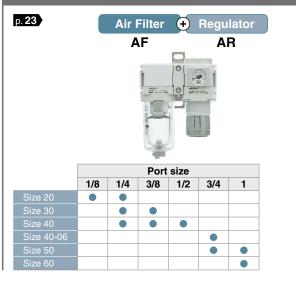


Series Configuration

AC20 to AC60 Series

	AF			AR			AL
		E States					
			Port	size			
	1/8	1/4	3/8	1/2	3/4	1	1
Size 20							1
Size 30							1
Size 40							1
Size 40-06							1
Size 50							1
Size 60							

AC20B to AC60B Series



AC20D to AC40D Series p. **39** Filter Regulator 🕂 Mist Separator AW AFM 0 ------Port size 3/4 1/8 1/4 3/8 1/2 Size 40

AC20A to AC60A Series p. 17 Filter Regulator 🕂 Lubricator AW AL 0 Port size 1/8 1/4 3/8 1/2 3/4 1 Size 60

AC20C to AC40C Series

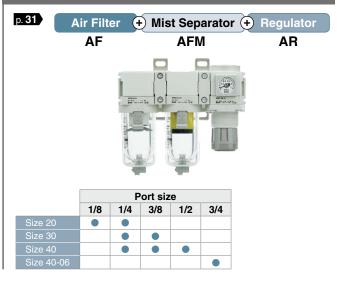
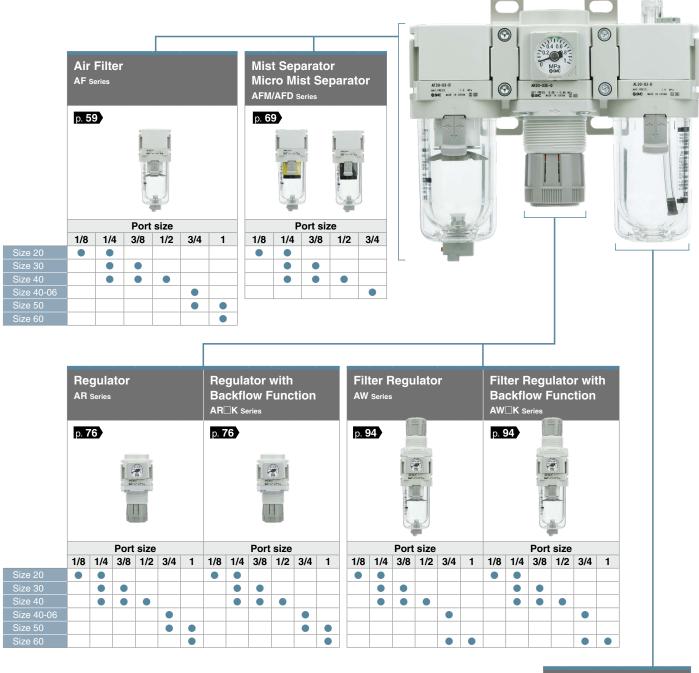
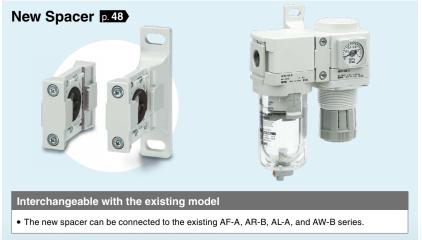
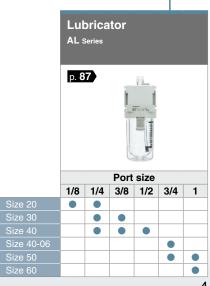


Table of Modular F.R.L. Unit Combinations for AC Assembly

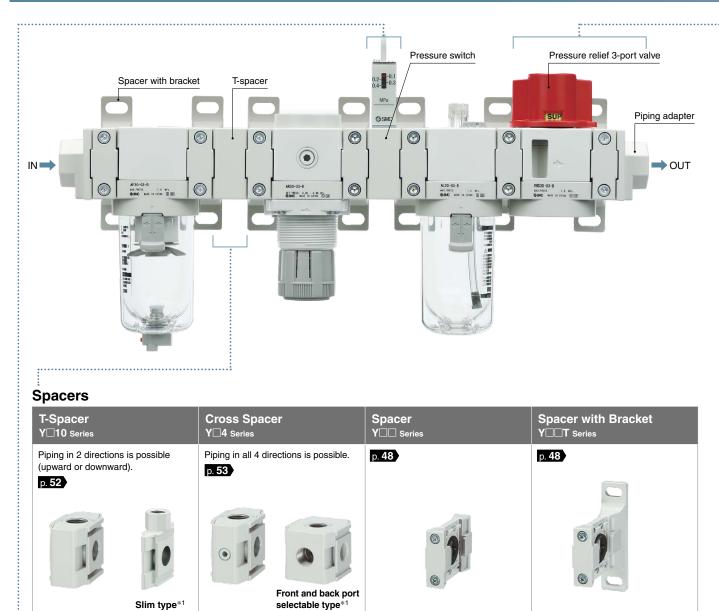








Attachment List



Pressure Switches

A compact, integrated pressure switch can be easily installed to facilitate the pressure detection of the line.

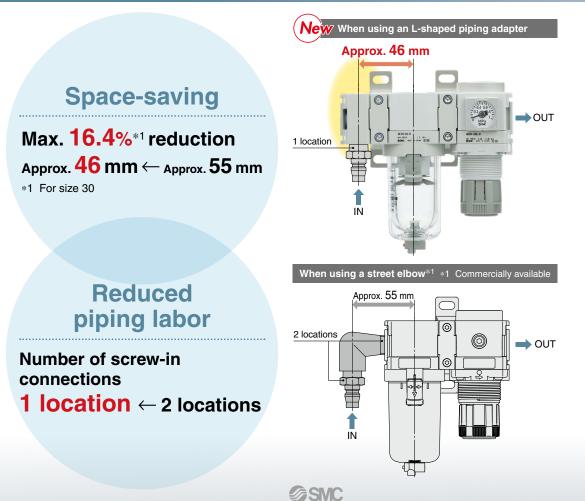
Pressure Switch with T-Spacer IS10T _{Series}	Pressure Switch with L-Shaped Piping Adapter IS10L _{Series}	Pressure Switch IS10M _{Series}	Pressure Switch with Piping Adapter IS10E _{Series}
The OUT side piping can be branched downward. p. 55	OUT side piping: Downward	p.54	A piping adapter allows for the installation/removal of the component without removing the piping.

 $\ast 1\,$ The mounting pitch is interchangeable with the existing attachment.

*1 The mounting pitch is interchangeable with the existing attachment.

Piping Adapters			Pressure Relief 3-Port Valve
Piping Adapter E⊟00 _{Series}	L-Shaped Piping Adapter E⊡00L _{Series}	T-Shaped Piping Adapter E⊡00T _{Series}	Pressure Relief 3-Port Valve VHS Series
A piping adapter allows for the installation/removal of the component without removing the piping.	Upward or downward piping is possible on the inlet side and the outlet side of F.R.L. units. p. 51	p. 51-1	By using a pressure relief 3-port valve pressure left in the line can be easily exhausted. p. 49
Right Angle Adapter E⊡10T _{Series}	Reducing Adapter E⊡10R _{Series}	Cross Adapter Y⊡4M _{Series}	► End Plate E□00E Series
Allows for modular connection with the product rotated 90 degrees	Allows for modular connection with products 1 body size larger or smaller	Allows for devices to be connected on the top, bottom, left, and right	For blocking the unused piping ports on sides without a modular connection
p. 57-1	p. 57-1	p. 57-2	p. 57-3

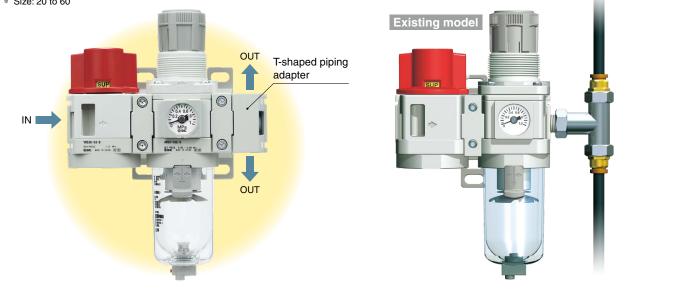
Space-saving design and reduced piping labor



Improved piping design flexibility

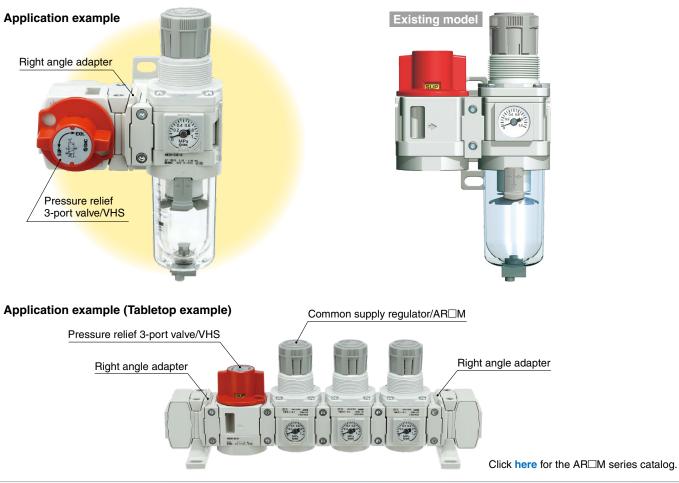
T-shaped Piping Adapter

Air can be released either upward or downward. p. 51-1 * Size: 20 to 60



Right Angle Adapter

Modular connection with the product rotated 90 degrees is possible. **p. 57-1** * Size: 20 to 40



SMC

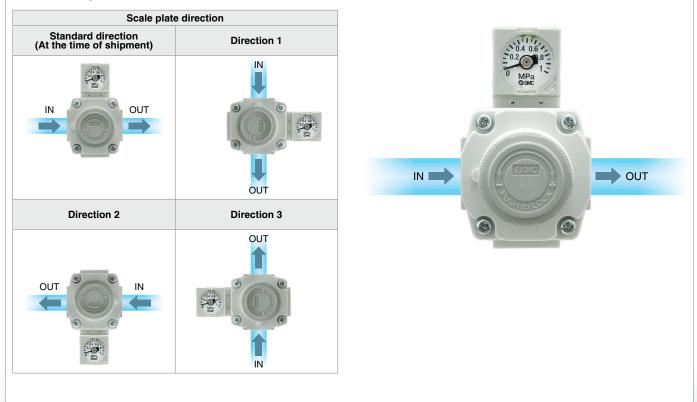
The direction the pressure gauge faces can be changed freely.

Right Angle Square Type Pressure Gauge

The direction the pressure gauge faces can be changed in 90° increments depending on where the pressure gauge needs to be viewed from.

Pressure ga	uge direction	Right angle square type pressure gauge
Standard direction (At the time of shipment)	Direction 1	
IN OUT	OUT	N N N N N N N N N N N N N N N N N N N
Direction 2	Direction 3	
OUT	IN OUT	

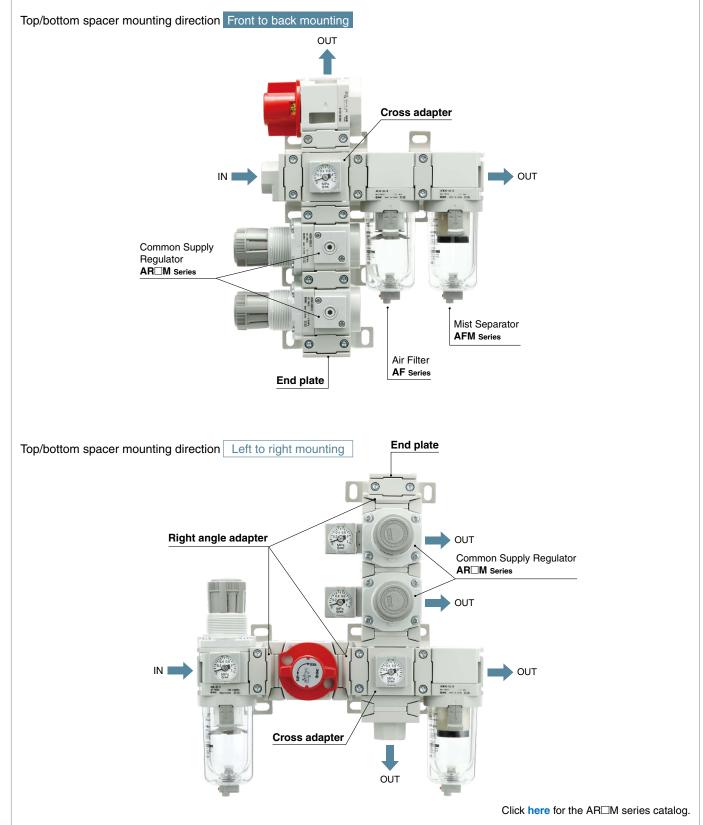
The direction the pressure gauge scale plate faces can also be changed in 90° increments depending on the piping direction.



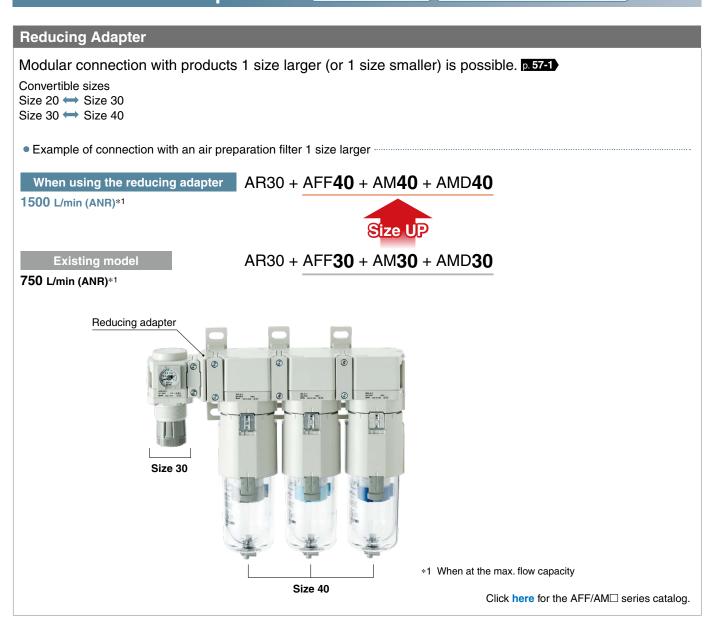
Improved piping design flexibility

Cross Adapter

Allows for devices to be connected on the top, bottom, left, and right with the use of a spacer between the product and each device **5.57-2**



Size conversion is possible Flow capacity UP Extended maintenance cycle



Simple Specials System

Simple Specials System

Short lead times

This system enables us to respond to your special needs (additional machining, accessory assembly, or the designing of a modular unit) and deliver your personalized products as quickly as standard products.

Repeat orders

A system designed to respond quickly and

easily to your special ordering needs

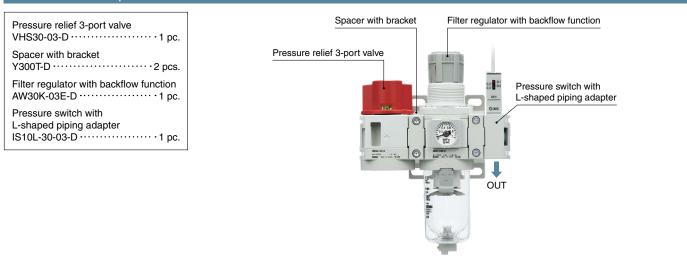
Once we receive a simple special part number from one of your previous orders, we will process the order, manufacture the product, and deliver it to you as quickly as possible.

Please contact your local sales representative for more details.

* Please contact your local sales representative for ordering procedures.

Examples of Simple Specials

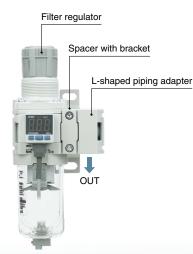
Combination example 1



Combination example 2

Filter regulator AW30-03E1-D ······1 pc.	
Spacer with bracket Y300T-D ······1 pc.	
L-shaped piping adapter E300L-03-D ······1 pc.	

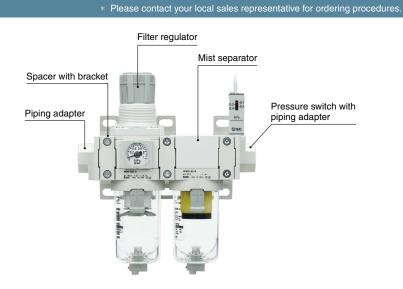
* Please contact your local sales representative for ordering procedures.



Combination example 3 $\ast~$ Please contact your local sales representative for ordering procedures. L-shaped piping adapter E300L-03-D ······1 pc. Air filter Regulator Spacer with bracket Pressure relief 3-port valve Spacer with bracket By-pass port L-shaped piping adapter Air filter AF30-03-D1 pc. 0 0 6 Regulator I AR30-03E1-D1 pc. 0 0 A730 0 Cross spacer 1 Y34-03-D1 pc. Pressure relief 3-port valve VHS30-03-D ······1 pc. IN Cross spacer By-pass port

Combination example 4

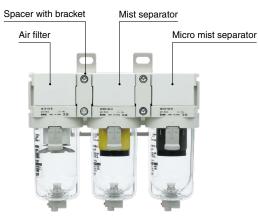
Piping adapter E300-03-D ·····1 pc.
Spacer with bracket Y300T-D ······3 pcs.
Filter regulator AW30-03E-D ······1 pc.
Mist separator AFM30-03-D ······1 pc.
Pressure switch with piping adapter IS10E-30-03-D ······ 1 pc.



Combination example 5

Air filter AF30-03-D ······1 pc.	
Spacer with bracket Y300T-D ······2 pcs.	
Mist separator AFM30-03-D ······ 1 pc.	
Micro mist separator AFD30-03-D ······ 1 pc.	

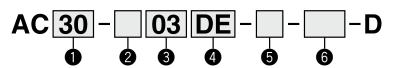
* Please contact your local sales representative for ordering procedures.



Air Combination Air Filter + Regulator + Lubricator AC20-D to AC60-D



How to Order



Option/Semi-standard: Select one each for **a** to **j**.

 Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AC30-F03DE1-16NR-D

					Description			0		
						Body size				
						20	30	40	50	60
				Nil	Rc				•	
2	2 Pipe thread type			N *1	NPT				•	
				F *2	G				•	
				+						
				01	1/8		_	—		—
				02	1/4				—	—
3			Port size	03	3/8	—			_	—
P	1		FUILSIZE	04	1/2	—	—		—	—
				06	3/4				•	—
				10	1			—	۲	
				+						
			Float type	Nil	Without auto drain				•	
		а	auto drain	C *4	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•	•	•	•	
				D *5	N.O. (Normally open) Drain port is open when pressure is not applied.				•	
				+			1	, · ·		,
	က္			Nil	Without pressure gauge	•			•	•
4	Option*3		Pressure gauge*6	Е	Square embedded type pressure gauge (with limit indicator)		•		•	•
-	b			G	Round type pressure gauge (with limit indicator)		•		•	•
		b		М	Round type pressure gauge (with color zone)		•	•	•	•
		~	Digital pressure	E1	Output: NPN output, Electrical entry: Wiring bottom entry				•	•
				E2	Output: NPN output, Electrical entry: Wiring top entry			•	•	•
			switch	E3	Output: PNP output, Electrical entry: Wiring bottom entry		•		•	•
				E4	Output: PNP output, Electrical entry: Wiring top entry				•	
				+			1	,		,
6	Attachment	с	Pressure relief	Nil	Without attachment	•	•	•	٠	•
	Attac		3-port valve	v	Mounting position: AF + AR + AL + V	•	•	•	•	_
				+				·		
		d	Set pressure*7	Nil	0.05 to 0.85 MPa setting				•	•
		ŭ	Octpressure	1	0.02 to 0.2 MPa setting				•	
				+			-1	,		,
				Nil	Polycarbonate bowl		•		٠	
				2	Metal bowl	•	•	•	•	•
		е	Bowl ^{*8}	6	Nylon bowl				•	•
	ard			8	Metal bowl with level gauge		•		•	
	and			С	With bowl guard		*9	*9	*9	*9
6	i-ste			6C	With bowl guard (Nylon bowl)		*10	*10	*10	* ¹⁰
	Semi-standar			+	·····		-			
	S		A	Nil	With drain cock		•	•	•	•
		f	Air filter	J *12	Drain guide 1/8		-		_	
			drain port*11	VA/+12	Drain guide 1/4		•	•	•	•
				W *13	Drain cock with barb fitting (for ø6 x ø4 nylon tube)				•	
				+	Mithaut durin and		-		•	
		g	Lubricator lubricant exhaust port	Nil 2*14	Without drain cock		•	•	•	
			exhaust port	3 *14	Lubricator with drain cock				•	

Air Combination AC20-D to AC60-D Series



AC

Attachments AW + AFM AF + AFM + AR AF + AF AW + AL AF + AF + AL

AF

AFM / AFD

AB

AL

AV

AC30-D

									0		
		Sym	loc	Descri		Body size					
					20	30	40	50	60		
									-		
h	Exhaust mechan	nism Ni	0 71				•	•	•	•	•
		N	N Non-relieving type						•		
Semi-standard		+	r	r		1	1				
i and	Flow directio	n Ni		h: Left to right			•	•			
sta		" R	Flow direction	1: Right to left		•	\bullet	۲			
3		+									
Se		Ni	Unit on produc	ct label: MPa, °C, F	Pressure gauge in S	SI units: MPa	•		٠		
j j	Unit	Z *1			ssure gauge: MPa/p	si dual scale)*17	○*17	O*17	O*17	O*1
		ZA		• • •	it selection functio			∆* ¹⁸	△*18	△*18	*1
Drain gui and NPT1 The auto fitting (app 2 Drain guid G1/4 (app 3 Options C loose at th 4 When pre does not s the bowl. ending op If the com less than	$\begin{array}{ccc} \text{MPa}) & *15 & \text{For th} \\ \text{Station} & \text{This } \\ \text{station} & \text{the N} \\ \text{in the} & \text{provic} \\ \text{Cannolation} \\ \text{Cannolation} \\ \text{Station} \\ \text{The d} \\ \text{oment} \\ \text{oment} \\ \text{station} $	e pipe th product i lew Mea led for us color zon igital pre election f product is Measure Japan.) r the pipe	nread type is for over asuremen se in Japa ed with M: ne). Availa essure swi function, s 1, E2, E3, s for overse ement Act.	:: NPT rseas u: at Act. (an.) Round ble by r tch will setting to E4 eas use (The S pe: NPT		ccording nit type sure gau special ed with t ly. rding to t					
drain cock N.C. type	is recommended. Ird Specific Model Air Filter		AC20-D AF20-D AR20-D	AC30-D AF30-D AR30-D	Air filter drain port, the AC40-D AF40-D AR40-D AL40-D	AC40-06-D AF40-06-D AR40-06-D AL40-06-D		AC50-D AF50-D AR50-D AL50-D)	AC6 AF6 AR6 AL6	0-D 0-D
drain cock N.C. type	is recommended. rd Specific Model Air Filter nt Regulator	ations [AF] [AR]	AC20-D AF20-D	AC30-D AF30-D	AC40-D AF40-D AR40-D	AC40-06-D AF40-06-D AR40-06-D		AF50-D)	AF6 AR6	0-D 0-D 0-D
drain cock N.C. type Standa Compone Port size	is recommended. rd Specific Model Air Filter nt Regulator	ations [AF] [AR]	AC20-D AF20-D AR20-D AR20-D AL20-D	AC30-D AF30-D AR30-D AL30-D	AC40-D AF40-D AR40-D AL40-D 1/4, 3/8, 1/2	AC40-06-D AF40-06-D AR40-06-D AL40-06-D		AF50-D AR50-D AL50-D)	AF6 AR6 AL6	0-D 0-D 0-D
drain cock N.C. type Compone Port size Pressure g Fluid	is recommended. IT Specific Model Air Filter Regulator Lubricator gauge port size*1	[AF] [AF] [AR] [AL] [AR]	AC20-D AF20-D AR20-D AR20-D AL20-D	AC30-D AF30-D AR30-D AL30-D	AC40-D AF40-D AR40-D AL40-D 1/4, 3/8, 1/2	AC40-06-D AF40-06-D AR40-06-D AL40-06-D 3/4		AF50-D AR50-D AL50-D)	AF6 AR6 AL6	0-D 0-D 0-D
drain cock N.C. type Compone Port size Pressure g Fluid Ambient a	IN TRANSPORT	[AF] [AF] [AR] [AL] [AR]	AC20-D AF20-D AR20-D AR20-D AL20-D	AC30-D AF30-D AR30-D AL30-D	AC40-D AF40-D AR40-D AL40-D 1/4, 3/8, 1/2	AC40-06-D AF40-06-D AR40-06-D AL40-06-D 3/4		AF50-D AR50-D AL50-D)	AF6 AR6 AL6	0-D 0-D 0-D
drain cock N.C. type Compone Port size Pressure g Fluid Ambient a Proof pre	is recommended. IT Specific Model Air Filter Regulator Lubricator gauge port size*1 and fluid tempera ssure	[AF] [AF] [AR] [AL] [AR]	AC20-D AF20-D AR20-D AR20-D AL20-D	AC30-D AF30-D AR30-D AL30-D	AC40-D AF40-D AR40-D 1/4, 3/8, 1/2 1 -5 to 60°C (1.5	AC40-06-D AF40-06-D AR40-06-D AL40-06-D 3/4 /8 Air (No freezing) MPa		AF50-D AR50-D AL50-D)	AF6 AR6 AL6	0-D 0-D 0-D
drain cock N.C. type Compone Port size Pressure g Fluid Ambient a Proof pre Max. ope	is recommended. ITCI Specific Model Air Filter Regulator Lubricator Jauge port size*1 and fluid tempera ssure rating pressure	[AF] [AR] [AL] [AR] tures ^{*2}	S AC20-D AF20-D AR20-D AL20-D 1/8, 1/4	AC30-D AF30-D AR30-D AL30-D	AC40-D AF40-D AR40-D 1/4, 3/8, 1/2 1 -5 to 60°C (1.5	AC40-06-D AF40-06-D AR40-06-D AL40-06-D 3/4 /8 Air (No freezing) MPa MPa		AF50-D AR50-D AL50-D)	AF6 AR6 AL6	0-D 0-D 0-D
drain cock N.C. type Standa Compone Port size Pressure g Fluid Ambient a Proof pre Max. oper Auto drain r	is recommended. IT Specific Model Air Filter Regulator Lubricator gauge port size*1 and fluid tempera ssure rating pressure ninimum N.C.	[AF] [AR] [AL] [AR] tures ^{*2}	AC20-D AF20-D AR20-D AR20-D AL20-D	AC30-D AF30-D AR30-D AL30-D	AC40-D AF40-D AR40-D 1/4, 3/8, 1/2 1 -5 to 60°C (1.5	AC40-06-D AF40-06-D AR40-06-D 3/4 /8 Air (No freezing) MPa 0.15 MPa		AF50-D AR50-D AL50-D)	AF6 AR6 AL6	0-D 0-D 0-D
drain cock N.C. type Standa Compone Port size Pressure g Fluid Ambient a Proof pre Max. oper Auto drain r operating p	is recommended. IT Specific Model Air Filter Regulator Lubricator gauge port size*1 and fluid tempera ssure rating pressure ninimum N.C. ressure N.O.	[AF] [AR] [AL] [AR] [AR] htures*2 [AF] [AF]	S AC20-D AF20-D AR20-D AL20-D 1/8, 1/4	AC30-D AF30-D AR30-D AL30-D	AC40-D AF40-D AR40-D 1/4, 3/8, 1/2 1 -5 to 60°C (1.5 1.0	AC40-06-D AF40-06-D AR40-06-D 3/4 /8 Air (No freezing) MPa 0.15 MPa 0.1 MPa		AF50-D AR50-D AL50-D)	AF6 AR6 AL6	0-D 0-D 0-D
drain cock N.C. type Standa Compone Port size Pressure g Fluid Ambient a Proof pre Max. open Auto drain r operating p Set press	is recommended. IT Specific Model Air Filter Regulator Lubricator gauge port size*1 and fluid tempera ssure rating pressure minimum N.C. ressure N.O. sure range	[AF] [AR] [AL] [AR] [AR] [AF] [AF] [AR]	S AC20-D AF20-D AR20-D AL20-D 1/8, 1/4	AC30-D AF30-D AR30-D AL30-D	AC40-D AF40-D AR40-D 1/4, 3/8, 1/2 1 -5 to 60°C (1.5 1.0	AC40-06-D AF40-06-D AR40-06-D 3/4 /8 Air (No freezing) MPa 0.15 MPa 0.15 MPa 0.1 MPa 0.35 MPa		AF50-D AR50-D AL50-D)	AF6 AR6 AL6	0-D 0-D 0-D
drain cock N.C. type Standa Compone Port size Pressure g Fluid Ambient a Proof pre Max. oper Auto drain r operating p Set press Nominal fi	is recommended. In the second	[AF] [AR] [AL] [AR] [AR] [AF] [AF] [AF] [AF] [AF]	S AC20-D AF20-D AR20-D AL20-D 1/8, 1/4	AC30-D AF30-D AR30-D AL30-D	AC40-D AF40-D AR40-D 1/4, 3/8, 1/2 1 -5 to 60°C (1.5 1.0 0.05 to (5	AC40-06-D AF40-06-D AR40-06-D 3/4 /8 Air (No freezing) MPa 0.15 MPa 0.1 MPa 0.1 MPa 0.35 MPa um		AF50-D AR50-D AL50-D)	AF6 AR6 AL6	0-D 0-D 0-D
drain cock N.C. type Standa Compone Port size Pressure g Fluid Ambient a Proof pre Max. oper Auto drain r operating p Set press Nominal fi Compres	is recommended. IT Specific Model Air Filter Regulator Lubricator Jauge port size*1 and fluid tempera issure rating pressure ninimum N.C. ressure N.O. sure range litration rating*3 sed air purity cla	[AF] [AR] [AL] [AL] [AR] [AF] [AF] [AF] [AF] [AF] [AF] [AF]	AC20-D AF20-D AR20-D 1/8, 1/4	AC30-D AF30-D AR30-D AL30-D 1/4, 3/8	AC40-D AF40-D AR40-D 1/4, 3/8, 1/2 1 -5 to 60°C (1.5 1.0 0.05 to (5	AC40-06-D AF40-06-D AR40-06-D 3/4 /8 Air (No freezing) MPa 0.15 MPa 0.15 MPa 0.1 MPa 0.35 MPa µm 010 [6 : 4 : -]*5		AF50-D AR50-D AL50-D)	AF6 AR6 AL6	0-D 0-D 0-D
drain cock N.C. type Standa Compone Port size Pressure g Fluid Ambient a Proof pre Max. oper Auto drain r operating p Set press Nominal fi Compres Drain cap	is recommended. IT Specific Model Air Filter Regulator Lubricator Jauge port size*1 and fluid tempera issure rating pressure ninimum N.C. ressure N.O. sure range litration rating*3 sed air purity cla	[AF] [AR] [AL] [AR] [AR] [AF] [AF] [AF] [AF] [AF]	S AC20-D AF20-D AR20-D AL20-D 1/8, 1/4	AC30-D AF30-D AR30-D AL30-D	AC40-D AF40-D AR40-D 1/4, 3/8, 1/2 1 -5 to 60°C (1.5 1.0 0.05 to (5	AC40-06-D AF40-06-D AR40-06-D 3/4 /8 Air (No freezing) MPa 0.15 MPa 0.15 MPa 0.1 MPa 0.35 MPa µm 010 [6 : 4 : -]*5	5 cm ³	AF50-D AR50-D AL50-D		AF6 AR6 AL6	0-D 0-D
drain cock N.C. type Standa Compone Port size Pressure g Fluid Ambient a Proof pre Max. oper Auto drain r operating p Set press Nominal fi Compres Drain cap	is recommended. In the second	[AF] [AR] [AL] [AR] [AF] [AF] [AF] [AF] [AF] [AF] [AF] [AF	S AC20-D AF20-D AR20-D 1/8, 1/4 0.1 MPa 0.1 MPa 8 cm ³ 15 L/min (ANR)	AC30-D AF30-D AR30-D AL30-D 1/4, 3/8 25 cm ³ Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR)	AC40-D AF40-D AR40-D 1/4, 3/8, 1/2 1/4, 3/8, 1/4 1/4, 3/8, 1/2 1/4, 3/8,	AC40-06-D AF40-06-D AR40-06-D 3/4 /8 Xir (No freezing) MPa 0.15 MPa 0.15 MPa 0.15 MPa 0.1 MPa 0.15 MPa 0.1 MPa 0.1 MPa 0.1 MPa 0.1 MPa 0.5 MPa μm 10 [6 : 4 : -]*5 45	5 cm ³	AF50-D AR50-D AL50-D 3/4, 1		AF6 AR6 AL6 1	0-D 0-D
drain cock N.C. type Standa Compone Port size Pressure g Fluid Ambient a Proof pre Max. operating p Set press Nominal fi Compres Drain cap Min. dripp rate*6	is recommended. In the second	[AF] [AR] [AL] [AR] [AF] [AF] [AF] [AF] [AF] [AF] [AF] [AL]	AC20-D AF20-D AR20-D 1/8, 1/4 0.1 MPa 0.1 MPa 8 cm ³	AC30-D AF30-D AR30-D AL30-D 1/4, 3/8 25 cm ³ Port size 1/4: 30 L/min (ANR) Port size 3/8:	AC40-D AF40-D AR40-D AL40-D 1/4, 3/8, 1/2 1 -5 to 60°C (1.5 1.0 0.05 to 0 5 J ISO 8573-1:20 Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR) Port size 1/2: 50 L/min (ANR)	AC40-06-D AF40-06-D AR40-06-D 3/4 /8 Xir (No freezing) MPa 0.15 MPa 0.15 MPa 0.15 MPa 0.15 MPa 0.1 MPa 0.15 MPa 0.1 MPa 0.15 MPa 45 50 L/min (ANR)	5 cm ³	AF50-D AR50-D AL50-D 3/4, 1		AF6 AR6 AL6 1	0-D 0-D
drain cock N.C. type Standa Compone Port size Pressure g Fluid Ambient a Proof pre Max. oper Auto drain r operating p Set press Nominal fi Compres Drain cap Min. dripp rate*6	is recommended. IT Specific Model Air Filter Regulator Lubricator Jauge port size*1 and fluid tempera ssure rating pressure ninimum N.C. ressure N.O. sure range litration rating*3 sed air purity cla bacity bing flow	[AF] [AR] [AL] [AR] [AF] [AF] [AF] [AF] [AF] [AF] [AL] [AL]	S AC20-D AF20-D AR20-D 1/8, 1/4 0.1 MPa 0.1 MPa 8 cm ³ 15 L/min (ANR)	AC30-D AF30-D AR30-D AL30-D 1/4, 3/8 25 cm ³ Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR)	AC40-D AF40-D AR40-D AL40-D 1/4, 3/8, 1/2 1 -5 to 60°C (1.5 1.0 0.05 to 0 5 J ISO 8573-1:20 Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR) Port size 1/2: 50 L/min (ANR) Class 1 turbine	AC40-06-D AF40-06-D AR40-06-D 3/4 /8 Xir (No freezing) MPa 0.15 MPa 0.15 MPa 0.15 MPa 0.15 MPa 0.11 MPa 0.85 MPa μm 10 [6 : 4 : -]*5 4{ 50 L/min (ANR) 50 L/min (ANR)	5 cm ³	AF50-D AR50-D AL50-D 3/4, 1		AF6 AR6 AL6 1	0-D 0-D
drain cock N.C. type Standa Compone Port size Pressure g Fluid Ambient a Proof pre Max. oper Auto drain r operating p Set press Nominal fi Compres Drain cap Min. dripp rate*6 Oil capac Recomme	is recommended. IT Specific Model Air Filter Regulator Lubricator Jauge port size*1 and fluid tempera ssure rating pressure ninimum N.C. ressure N.O. sure range iltration rating*3 sed air purity cla bacity bing flow ity ended lubricant terial	[AF] [AR] [AL] [AR] [AF] [AF] [AF] [AF] [AF] [AF] [AF] [AL] [AL] [AL]	AC20-D AF20-D AR20-D 1/8, 1/4 0.1 MPa 0.1 MPa 8 cm ³ 15 L/min (ANR) 25 cm ³	AC30-D AF30-D AR30-D AL30-D 1/4, 3/8 25 cm ³ Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR)	AC40-D AF40-D AR40-D 1/4, 3/8, 1/2 1 -5 to 60°C (1.5 1.0 0.05 to 0 5 J ISO 8573-1:20 Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR) Port size 1/2: 50 L/min (ANR) Class 1 turbine Polyca	AC40-06-D AF40-06-D AR40-06-D AL40-06-D 3/4 /8 Xir (No freezing) MPa 0.15 MPa MPa 0.15 MPa 0.15 MPa μm 10 [6 : 4 : -]*5 50 L/min (ANR) 50 L/min (ANR) a oil (ISO VG32) rbonate	5 cm ³	AF50-D AR50-D AL50-D 3/4, 1		AF6 AR6 AL6 1	0-D 0-D
drain cock N.C. type Standa Compone Port size Pressure g Fluid Ambient a Proof pre Max. oper Auto drain r operating p Set press Nominal fi Compres Drain cap Min. dripp rate*6	is recommended. IT Specific Model Air Filter Regulator Lubricator and fluid tempera ssure rating pressure ninimum N.C. ressure N.O. sure range iltration rating*3 sed air purity cla bacity bing flow ity ended lubricant erial rd	[AF] [AR] [AL] [AR] [AF] [AF] [AF] [AF] [AF] [AF] [AF] [AL] [AL] [AL]	S AC20-D AF20-D AR20-D 1/8, 1/4 0.1 MPa 0.1 MPa 8 cm ³ 15 L/min (ANR)	AC30-D AF30-D AR30-D AL30-D 1/4, 3/8 25 cm ³ Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR)	AC40-D AF40-D AR40-D 1/4, 3/8, 1/2 1 -5 to 60°C (1.5 1.0 0.05 to 0 5 J ISO 8573-1:20 Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR) Port size 1/2: 50 L/min (ANR) Class 1 turbine Polyca Sta	AC40-06-D AF40-06-D AR40-06-D 3/4 /8 Xir (No freezing) MPa 0.15 MPa 0.15 MPa 0.15 MPa 0.15 MPa 0.11 MPa 0.85 MPa μm 10 [6 : 4 : -]*5 4{ 50 L/min (ANR) 50 L/min (ANR)	5 cm ³	AF50-D AR50-D AL50-D 3/4, 1		AF6 AR6 AL6 1	0-D 0-D

*3 For the following conditions in accordance with [Test condition: ISO 8573-4:2001 compliant, Test method ISO 12500-3:2009 compliant]

Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable

*4 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air – Part 1: Contaminants and purity classes. For details on this standard, refer to page 110.

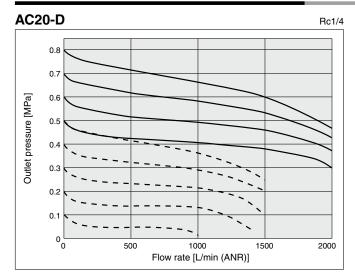
*5 The compressed air quality class on the inlet side is [7:4:4].

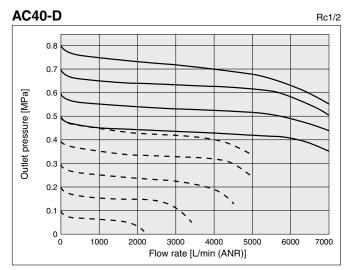
*6 • The flow rate is 5 drops or greater/min under the following conditions: Inlet pressure of 0.5 MPa; Class 1 turbine oil (ISO VG32); Temperature at 20°C; Oil adjustment valve fully open. · For a circuit that repeatedly turns ON and OFF on the outlet side, make the adjustment so that the average air consumption per minute becomes the minimum dripping flow rate or more.

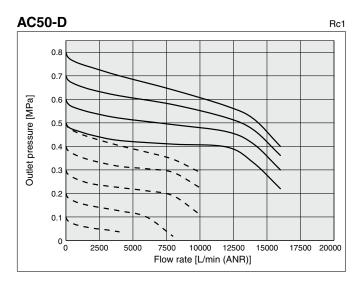


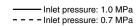
AC20-D to AC60-D Series

Flow Rate Characteristics (Representative values)

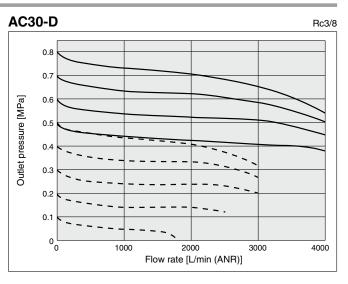




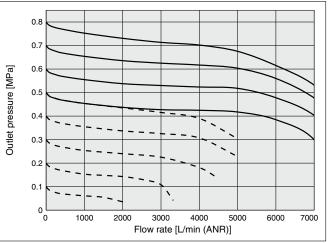


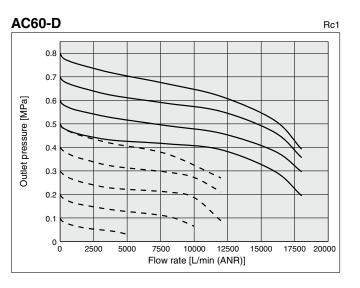


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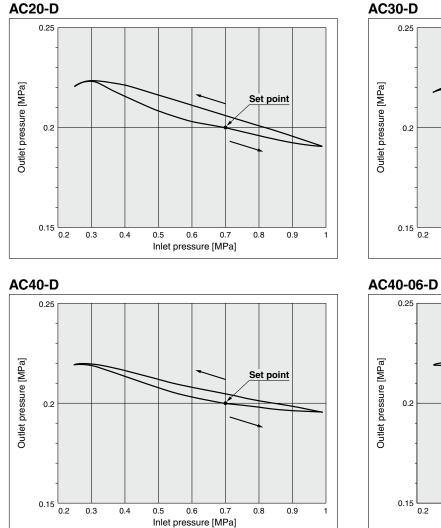




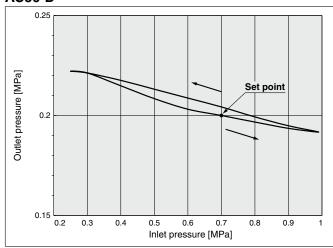
Air Combination AC20-D to AC60-D Series

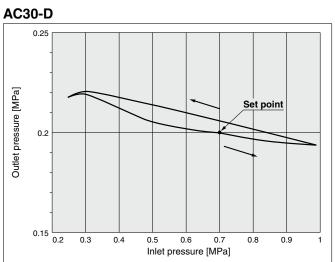
Pressure Characteristics (Representative values)

Conditions: Inlet pressure of 0.7 MPa, Outlet pressure of 0.2 MPa, Flow rate 20 L/min (ANR)

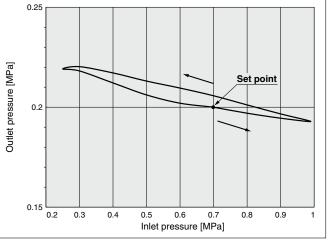




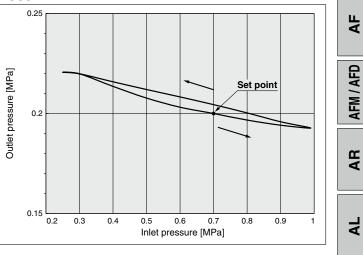








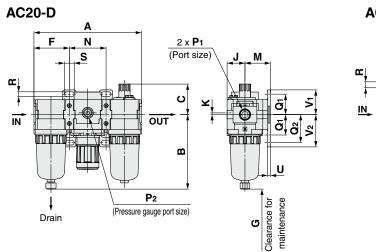


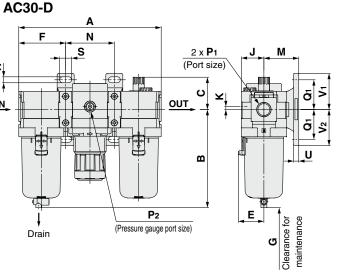




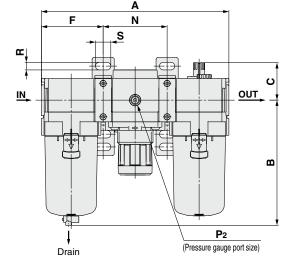
AC20-D to AC60-D Series

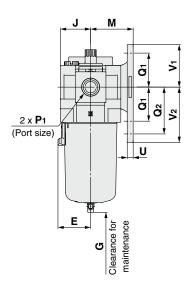
Dimensions



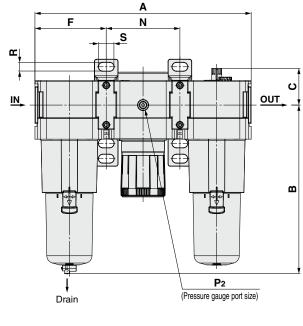


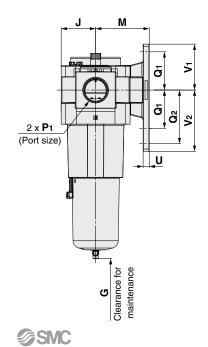
AC40-D to AC40-06-D



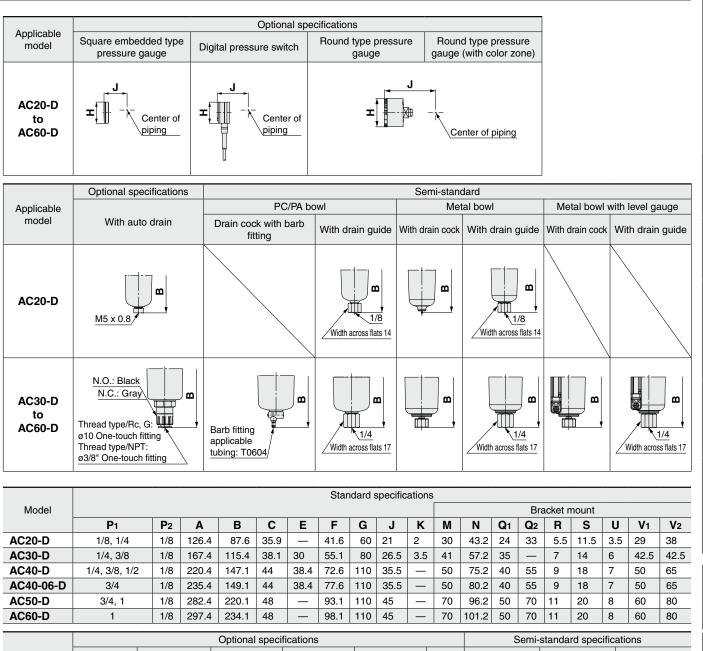


AC50-D to AC60-D





Air Combination AC20-D to AC60-D Series



		Optional specifications												Semi-standard specifications			
Model	Square embedded type pressure gauge		embedded Digital pressure switch		Round type		Round type pressure		Round type pressure		With auto	PC/PA bowl		Metal bowl		Metal bowl with level gauge	
Model						gauge gauge		•		gauge (with color zone)		With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	—	91.4	87.4	93.9	—	_
AC30-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40-06-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176
AC50-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	259.9	228.6	226.9	222.5	227	242.5	247
AC60-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	273.9	242.6	240.9	236.5	241	256.5	261

SMC

AW AL AR

AC

AW + AL AF + AR + AL

AF + AR

AF + AFM + AR

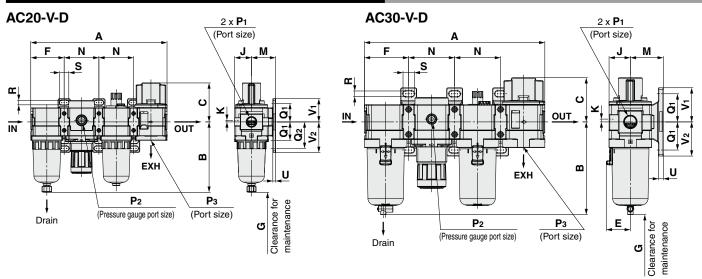
Attachments AW + AFM

AF

AFM / AFD

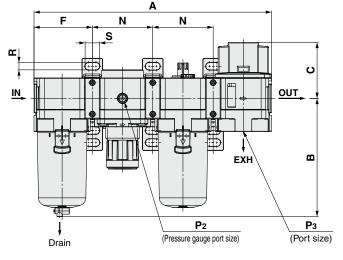
14

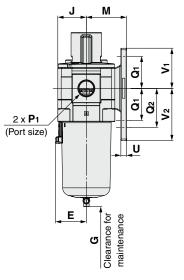
AC20-D to AC60-D Series



Dimensions: With Pressure Relief 3-Port Valve (V)



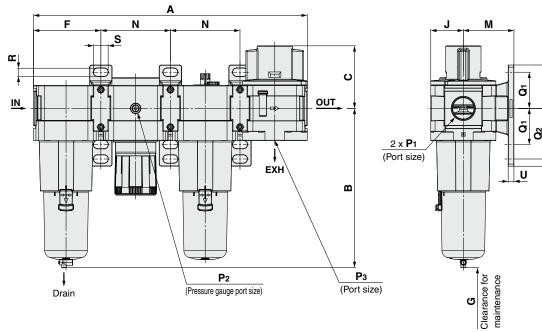




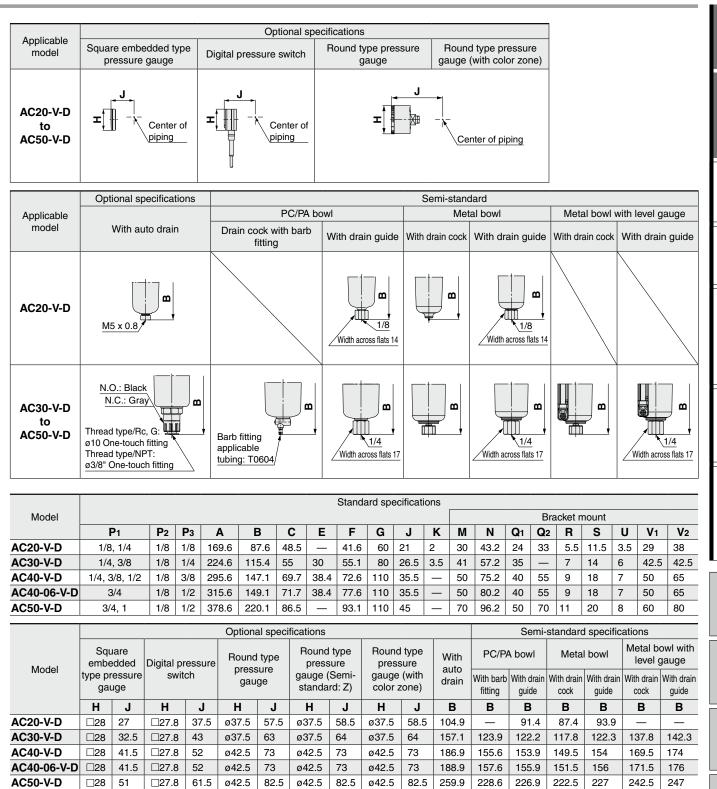
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Air Combination AC20-D to AC60-D Series

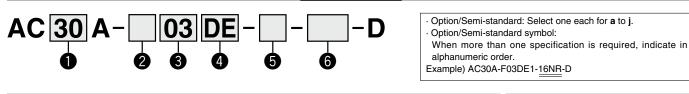


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Air Combination Filter Regulator + Lubricator AC20A-D to AC60A-D

How to Order



						0						
				Symbol	Description			Body size	Э			
						20	30	40	50	60		
				Nil	Rc				•			
2		Pi	pe thread type	N *1	NPT				•			
					G				•			
				+								
				01	1/8		—	_	_	—		
				02	1/4				—	—		
3			Port size	03	3/8							
•			1 011 3120	04	1/2		—	•		—		
				06	3/4				•			
				10	1		—	-	•			
			[+								
			Float type	Nil	Without auto drain		•	•	•	•		
		a	auto drain	C*4	N.C. (Normally closed) Drain port is closed when pressure is not applied.				•			
				D *5	N.O. (Normally open) Drain port is open when pressure is not applied.							
				+					-			
	*3			Nil	Without pressure gauge		•	•	•	•		
4	Option*3		Pressure gauge*6	E G	Square embedded type pressure gauge (with limit indicator)	•	•	•	•	•		
	d				Round type pressure gauge (with limit indicator)		•	•	•	•		
		b		M E1	Round type pressure gauge (with color zone) Output: NPN output, Electrical entry: Wiring bottom entry	•	•	•	•	•		
			Digital pressure switch	E1 E2	Output: NPN output, Electrical entry: Wring bottom entry Output: NPN output, Electrical entry: Wiring top entry	•						
				E2 E3	Output: PNP output, Electrical entry: Wring top entry	•						
			Switch	E4	Output: PNP output, Electrical entry: Wring bottom entry Output: PNP output, Electrical entry: Wring top entry							
				+		•	•	•				
•	Iment		Pressure relief	Nil	Without attachment	•	•	•	•	•		
6	Attachment	C	3-port valve	v	Mounting position: AW + AL + V	•	•	•	•	_		
				+								
		d	Set pressure*7	Nil	0.05 to 0.85 MPa setting		•		•	•		
		-		1	0.02 to 0.2 MPa setting				•			
			1	+			1	1		,		
				Nil	Polycarbonate bowl		•	•	•	•		
				2	Metal bowl				•			
		е	Bowl*8	6	Nylon bowl				•			
				8	Metal bowl with level gauge		*9	*9	*9	*9		
	ard			C 6C	With bowl guard With bowl guard (Nylon bowl)	•						
	Semi-standard			+								
6	-sta			Nil	With drain cock				•			
	emi		Filter regulator		Drain guide 1/8	•			_			
	Ň	f	drain port*11	J *12	Drain guide 1/4	-	•		•	•		
				W *13	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	_	•	•	•	•		
				+		L				<u> </u>		
			Lubricator lubricant	1	Without drain cock				٠			
		g	exhaust port	3 *14	Lubricator with drain cock	•			٠			
				+			·					
		h	Exhaust	Nil	Relieving type				•			
		1	mechanism	Ν	Non-relieving type				•	•		

Air Combination AC20A-D to AC60A-D Series



A A C

AW + AL | AF + AR + AL

AF + AR

AF + AFM + AR

AW + AFM

Attachments

ЧF

AFM / AFD

AB

Å

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								0		
				Symbol	Description		E	Body siz	e	
						20	30	40	50	60
	5		Flow direction	Nil	Flow direction: Left to right					
	i-standard	•	Flow direction	R	Flow direction: Right to left		\bullet		\bullet	
6	anc			+						
6	li-st			Nil	Unit on product label: MPa, °C, Pressure gauge in SI units: MPa	•	•	•	•	
	Semi	j	Unit	Z *15	Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale	O*17	O* ¹⁷	O* ¹⁷	O*17	O*17
	0			ZA *16	Digital pressure switch: With unit selection function	△*18	△*18	△*18	△*18	△*18

- *1 Drain guide is NPT1/8 (applicable to the AC20A-D) and NPT1/4 (applicable to the AC30A-D to AC60A-D). The auto drain port comes with a ø3/8" One-touch fitting (applicable to the AC30A-D to AC60A-D).
- *2 Drain guide is G1/8 (applicable to the AC20A-D) and G1/4 (applicable to the AC30A-D to AC60A-D).
- *3 Options G and M are not assembled and supplied loose at the time of shipment.
- *4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- *5 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.
- *6 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
 - *7 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
 - *8 Refer to chemical data on pages 93 and 109 for chemical resistance of the bowl.
 - *9 A bowl guard is provided as standard equipment (polycarbonate).
 - *10 A bowl guard is provided as standard equipment (nylon).
 - The combination of float type auto drain C and D is *11 not available.
 - *12 Without a valve function
 - *13 The combination of metal bowl 2 and 8 is not available

- *14 When choosing with W: Filter regulator drain port, the drain cock of a lubricator will be with barb fittings.
- For the pipe thread type: NPT *15
 - This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) Cannot be used with M: Round type pressure gauge
 - (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially. For options: E1, E2, E3, E4
 - This product is for overseas use only according to the New Measurement Act. (The SI unit is provided for use in Japan.)
- *17 O: For the pipe thread type: NPT only
- *18 △: Select with options: E1, E2, E3, E4.

Standard Specifications

	Model		AC20A-D	AC30A-D	AC40A-D	AC40A-06-D	AC50A-D	AC60A-D				
0	Filter Regulator	[AW]	AW20-D	AW30-D	AW40-D	AW40-06-D	AW60-D	AW60-D				
	Lubricator	[AL]	AL20-D	AL30-D	AL40-D	AL40-06-D	AL50-D	AL60-D				
Port size			1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1				
Pressure gauge	port size*1	[AW]			1,	/8						
Fluid					A							
Ambient and f	luid temper	atures*2			−5 to 60°C (No freezing)						
Proof pressur	е				1.5	MPa						
Max. operatin	g pressure				1.0	MPa						
Auto drain minim		[AW]	0.1 MPa			0.15 MPa						
operating pressu		[AW]				0.1 MPa						
Set pressure		[AW]			0.05 to 0	.85 MPa						
Nominal filtrati	on rating*3	[AW]			5 µ							
Compressed a					ISO 8573-1:20	10 [6 : 4 : –]* ⁵						
Drain capacity	/	[AW]	8 cm ³	25 cm ³		45	cm ³	·				
Min. dripping rate ^{*6}	flow	[AL]	15 L/min (ANR)	Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR)	Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR) Port size 1/2: 50 L/min (ANR)	50 L/min (ANR)		220 L/min (ANF				
Oil capacity		[AL]] 25 cm ³ 55 cm ³ 135 cm ³									
Recommende	d lubricant	[AL]			Class 1 turbine	oil (ISO VG32)						
Bowl material		[AW/AL]										
Bowl guard		[AW/AL]	J Semi-standard (Steel) Standard (Polycarbonate)									
Construction		[AW]				ng type						
Weight			0.31 kg	0.58 kg	1.12 kg	1.22 kg	2.90 kg	2.97 kg				

*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

*2 -5 to 50°C for the products with the digital pressure switch

*3 For the following conditions in accordance with [Test condition: ISO 8573-4:2001 compliant, Test method ISO 12500-3:2009 compliant]

Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable

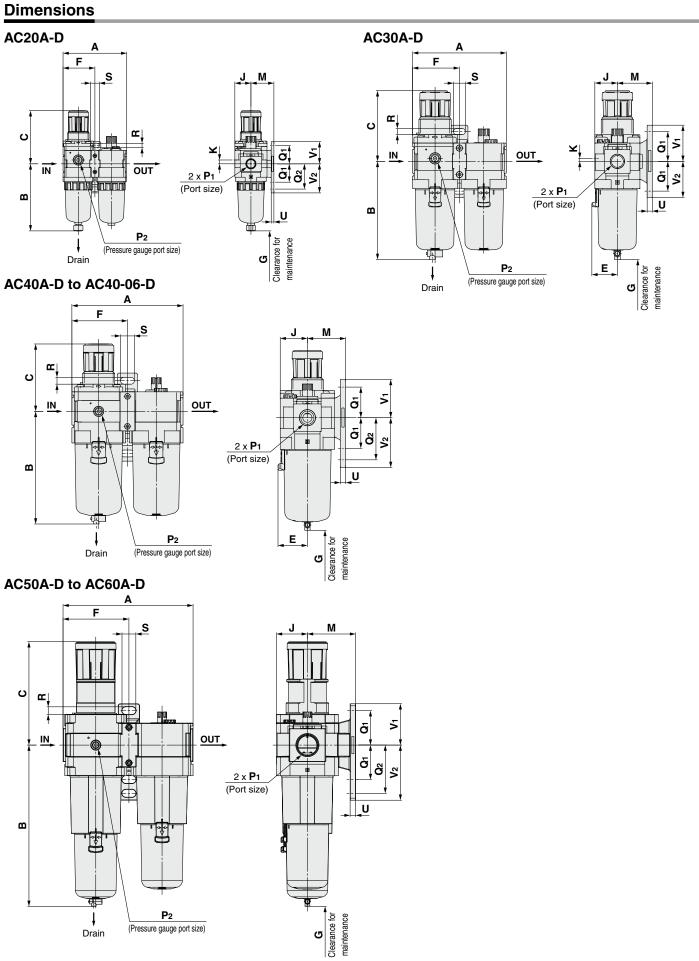
*4 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air - Part 1: Contaminants and purity classes.

For details on this standard, refer to page 110. *5 The compressed air quality class on the inlet side is [7:4:4].

 *6 • The forw rate is 5 drops or greater/min under the following conditions: Inlet pressure of 0.5 MPa; Class 1 turbine oil (ISO VG32); Temperature at 20°C; Oil adjustment valve fully open.
 • For a circuit that repeatedly turns ON and OFF on the outlet side, make the adjustment so that the average air consumption per minute becomes the minimum dripping flow rate or more.



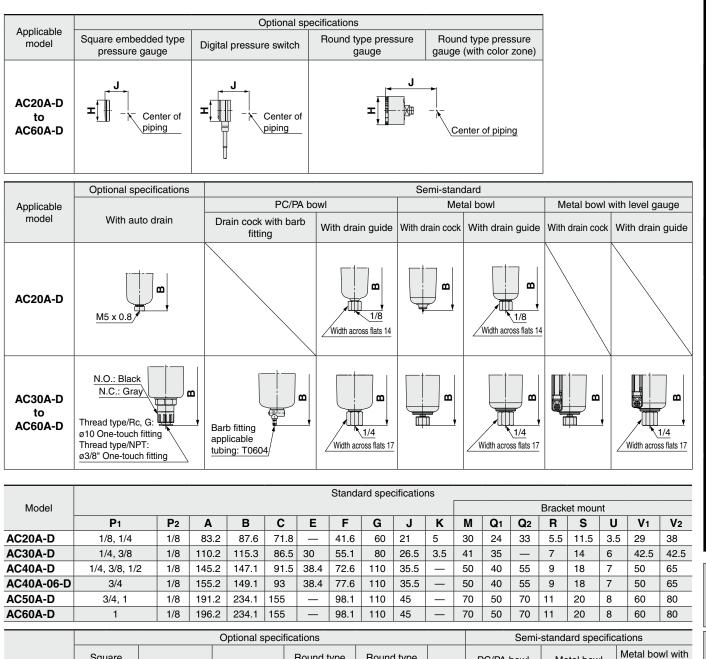
AC20A-D to AC60A-D Series



SMC

19

Air Combination AC20A-D to AC60A-D Series



					Optiona	al speci	fications						Semi-	standard	a specific	alions	
Model		uare edded	Digital pr	essure	Round		Round press		Round press		With auto	PC/P/	A bowl	Meta	l bowl		owl with gauge
Model	1.1.1	ressure uge	swit	ch	press gau		gauge (standa		gauge color z	•	drain	With barb With drain With barb guide		With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20A-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	—	91.4	87.4	93.9	_	—
AC30A-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40A-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40A-06-	D □28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176
AC50A-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	273.9	242.6	240.9	236.5	241	256.5	261
AC60A-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	273.9	242.6	240.9	236.5	241	256.5	261

AR Ł

A₹

AC

AW + AL AF + AR + AL

AF + AR

AF + AFM + AR

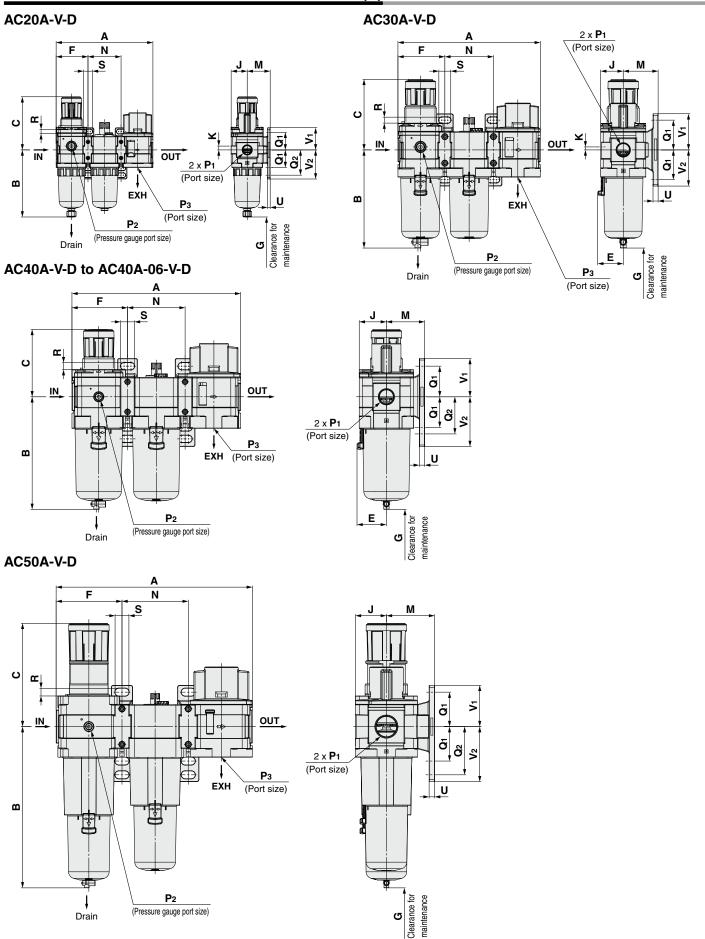
Attachments AW + AFM

ЧF

AFM / AFD

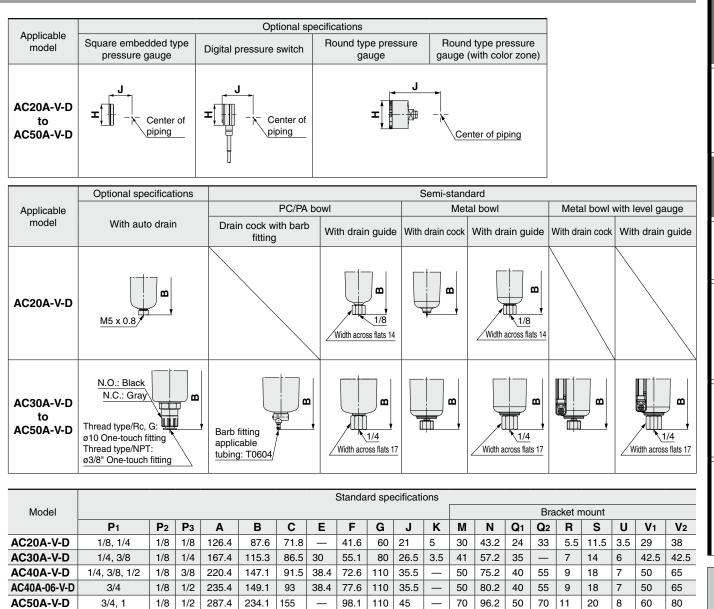
20

AC20A-D to AC60A-D Series



Dimensions: With Pressure Relief 3-Port Valve (V)

Air Combination AC20A-D to AC60A-D Series



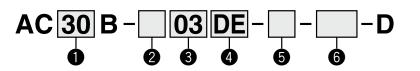
Model					Optiona	al speci [.]	fications						Semi-	standard	l specific	ations	
Madal	Squ embe		Digital pr	essure	Round		Round press		Round press		With auto	PC/P/	A bowl	Meta	l bowl	Metal bowl with level gauge	
Model		pe pressure switch gauge		ch			0 0	gauge (Semi- standard: Z)		gauge (with color zone)		With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20A-V-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	—	91.4	87.4	93.9	—	_
AC30A-V-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40A-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40A-06-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176
AC50A-V-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	273.9	242.6	240.9	236.5	241	256.5	261

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Air Combination Air Filter + Regulator AC20B-D to AC60B-D

How to Order



 \cdot Option/Semi-standard: Select one each for **a** to **i**.

Example) AC30B-F03DE1-16NR-D

			~					0		
				Symbol	Description		1	Body size		
						20	30	40	50	60
				Nil	Rc				•	
2		Pij	pe thread type	N *1	NPT				•	
_				F *2	G				•	
				+						
				01	1/8			—	—	
				02	1/4		•		—	—
3			Port size	03	3/8				—	
			1 011 0120	04	1/2			•	_	
				06	3/4			•	•	—
				10	1		-	—	•	
				+					-	
			Float type	Nil	Without auto drain		•			•
		а	auto drain	C*4	N.C. (Normally closed) Drain port is closed when pressure is not applied.		•	•	•	
				D *5 +	N.O. (Normally open) Drain port is open when pressure is not applied.				•	
				+ Nil	Without pressure gauge				•	
	n*3			E	Square embedded type pressure gauge (with limit indicator)	•				•
4	Option*3		Pressure gauge ^{*6}	G	Round type pressure gauge (with limit indicator)		•	•	•	•
	ŏ			M	Round type pressure gauge (with mint indicate)				•	•
		b		E1	Output: NPN output, Electrical entry: Wiring bottom entry		•		•	
			Digital pressure	E2	Output: NPN output, Electrical entry: Wiring top entry	•	•	•	•	•
			switch	E3	Output: PNP output, Electrical entry: Wiring bottom entry	•	•	•	•	•
				E4	Output: PNP output, Electrical entry: Wiring top entry	•			•	
				+						
	lent			Nil	Without attachment	•	•	•	•	
6	Attachment	c	Pressure relief 3-port valve	V	Mounting position: AF + AR + V	•	•	•	•	
	Atta			V1*7	Mounting position: $\mathbf{V} + AF + AR \Box K$	•	•	•	•	
				+						
		d	Set pressure*8	Nil	0.05 to 0.85 MPa setting		•		•	
		Ľ		1	0.02 to 0.2 MPa setting				•	
		_		+						
				Nil	Polycarbonate bowl		•		•	•
				2	Metal bowl		•		•	•
		е	Bowl*9	6	Nylon bowl		•	•	•	•
	larc			8	Metal bowl with level gauge	_	*10	● *10	● *10	● *10
	and			C 6C	With bowl guard With bowl guard (Nylon bowl)		*10	*10 *11	*10	*10
6	li-st			+	With bowl guard (Nyion bowl)	•				
	Semi-standard			T Nil	With drain cock				•	
	0,		Air filter drain		Drain guide 1/8			–	_	
		f	port*12	J * ¹³	Drain guide 1/4		•	•	•	•
			p 0.1	W *14	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	<u> </u>	•	•	•	
				+		L		-		
			Exhaust	Nil	Relieving type				•	
		g	mechanism	N	Non-relieving type	•	•	•	•	
					• • •	L				

Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Air Combination AC20B-D to AC60B-D Series



AC

AW + AL || AF + AR + AL

AF + AR

AF + AFM + AR

AW + AFM

Attachments

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AFM / AFD

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AC30B-D

This product is for overseas use only according to

the New Measurement Act. (The SI unit type is

Cannot be used with M: Round type pressure gauge

The digital pressure switch will be equipped with the

This product is for overseas use only according to the New Measurement Act. (The SI unit is provided for

(with color zone). Available by request for special.

unit selection function, setting to psi initially.

provided for use in Japan.)

*16 For options: E1, E2, E3, E4

*17 \bigcirc : For the pipe thread type: NPT only *18 \triangle : Select with options: E1, E2, E3, E4.

use in Japan.)

		<u> </u>		Symbol	Description		E	1 Body size	Ð	
						20	30	40	50	60
	-	b	Flow direction	Nil	Flow direction: Left to right			٠		
	standard	h	Flow direction	R	Flow direction: Right to left	•			•	\bullet
6	anc			+						
				Nil	Unit on product label: MPa, °C, Pressure gauge in SI units: MPa	•	•		•	•
	Semi-	i	Unit	Z *15	Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale	○*17	O*17	O* ¹⁷	O*17	O* ¹⁷
	0			ZA *16	Digital pressure switch: With unit selection function	△*18	△*18	△*18	△*18	\triangle^{*18}
			is NPT1/8 (applicable (applicable to the AC30				tion of met		nd 8 is not	available.

- and NPT1/4 (applicable to the AC30B-D to AC60B-D). The auto drain port comes with a ø3/8" One-touch fitting (applicable to the AC30B-D to AC60B-D).
- *2 Drain guide is G1/8 (applicable to the AC20B-D) and G1/4 (applicable to the AC30B-D to AC60B-D).
 *3 Options G and M are not assembled and supplied
- loose at the time of shipment. *4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Beleasing the residual condensate before
- the bowl. Releasing the residual condensate before ending operations for the day is recommended.
 *5 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations.
- N.C. type is recommended.
 *6 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa)
- type. 0.4 MPa pressure gauge for 0.2 MPa type.
 *7 The regulator is equipped with a backflow function in this configuration. Additionally, when performing maintenance work, make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge.
- 88 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- *9 Refer to chemical data on page 68 for chemical resistance of the bowl.
- *10 A bowl guard is provided as standard equipment (polycarbonate).
 *11 A bowl guard is provided as standard equipment
 - A bowl guard is provided as standard equipment (nylon).
 The combination of float type auto drain C and D is
- not available.
- *13 Without a valve function

Standard Specifications

	Mo	odel		AC20B-D	AC30B-D	AC40B-D	AC40B-06-D	AC50B-D	AC60B-D				
Component	Air Filt	er	[AF]	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D				
Component	Regula	tor	[AR]	AR20-D	AR30-D	AR40-D	AR40-06-D	AR50-D	AR60-D				
Port size				1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1				
Pressure gaug	ge port s	size ^{*1}	[AR]			1	/8						
Fluid						A	Air						
Ambient and f	fluid tem	nperatures*2				–5 to 60°C	(No freezing)						
Proof pressur	e					1.5	MPa						
Max. operating	g pressi	ure		1.0 MPa									
Auto drain mir	nimum	N.C.	[AF]	0.1 MPa			0.15 MPa						
operating pres	ssure	N.O.	[AF]	—			0.1 MPa						
Set pressure r	range		[AR]	0.05 to 0.85 MPa									
Nominal filtrat	tion rati	ng*3	[AF]	5 μm									
Compressed a	air purit	y class ^{*4}		ISO 8573-1:2010 [6 : 4 : 4]* ⁵									
Drain capacity	/		[AF]	8 cm ³ 25 cm ³ 45 cm ³									
Bowl material			[AF]	Polycarbonate									
Bowl guard			[AF]	Semi-standard (Steel) Standard (Polycarbonate)									
Construction			[AR]			Reliev	ing type						
Weight				0.25 kg	0.51 kg	0.95 kg	1.02 kg	2.20 kg	2.39 kg				

*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

*2 -5 to 50°C for the products with the digital pressure switch

*3 For the following conditions in accordance with [Test condition: ISO 8573-4:2001 compliant, Test method ISO 12500-3:2009 compliant]

Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable *4 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air – Part 1: Contaminants and purity classes.

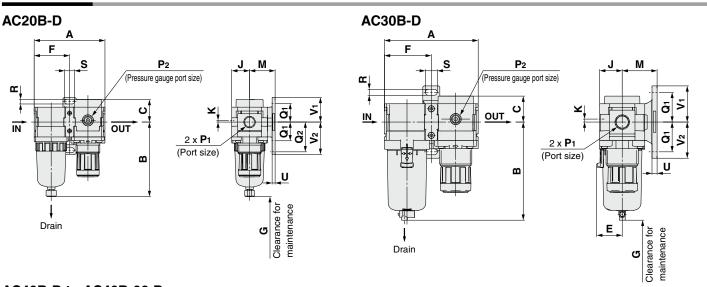
For details on this standard, refer to page 110.

*5 The compressed air quality class on the inlet side is [7:4:4].

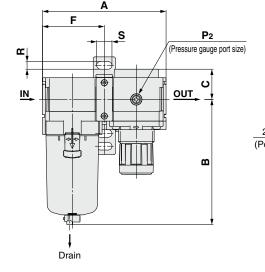
SMC

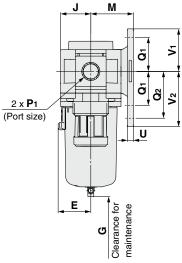
AC20B-D to AC60B-D Series



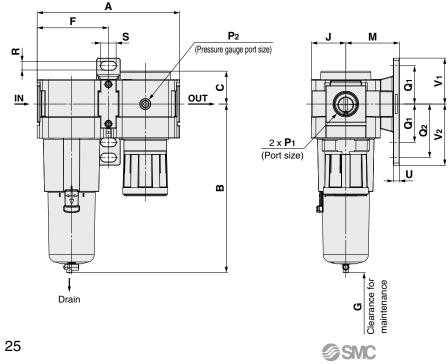




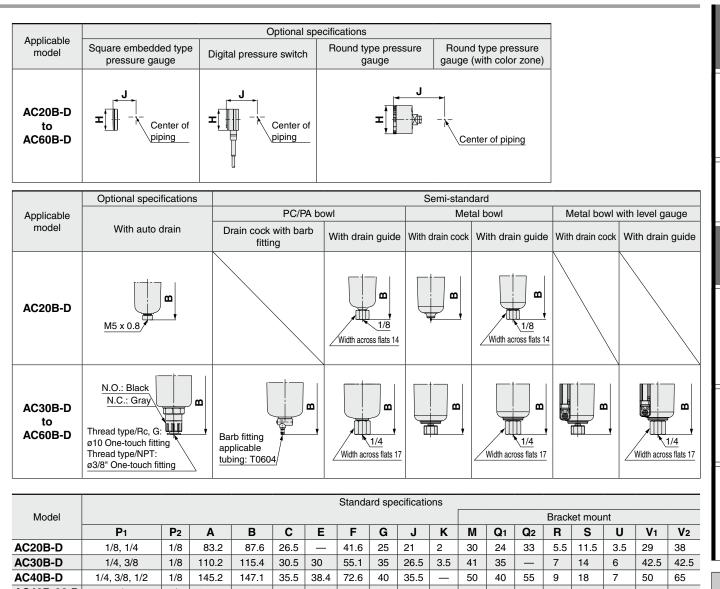




AC50B-D to AC60B-D



Air Combination AC20B-D to AC60B-D Series



AC50B-D 3/4, 1 1/8 186.2 220.1 43 - 93.1 30 45 - 70 50 70 11 20 8 60 80 AC60B-D 1 1/8 196.2 234.1 45 - 98.1 30 45 - 70 50 70 11 20 8 60 80 AC60B-D 1 1/8 196.2 234.1 45 - 98.1 30 45 - 70 50 70 11 20 8 60 80 Model Square embedded type pressure gauge Optional specifications Semi-standard type pressure gauge (Semi- standard: Z) Round type pressure gauge (with color zone) Round type pressure gauge (with drain Round type pressure gauge Round type pressure gauge (Semi- standard: Z) Round type pressure gauge (Semi- standard: Z) Round type pressure gauge (With color zone) With drain fitting With drain <
Model Square embedded type pressure switch Bound type pressure gauge Round type pressure gauge Round type pressure gauge With auto gauge With auto drain PC/PA bowl Metal bowl Metal bowl level gauge
Model Square embedded type pressure switch Digital pressure switch Round type pressure gauge Round type pressure gauge Round type pressure gauge Round type pressure gauge With auto drain PC/PA bowl Metal bowl Metal bowl with level gauge
Model Digital pressure type pressure Digital pressure switch Round type pressure Hound type pressure Hound type gauge (Semi- gauge
type pressure switch gauge gauge (Semi- gauge (Semi- gauge (With drain With d
H J H J H J H J H J H J B B B B B B B
AC20B-D 🗆 28 27 🖸 27.8 37.5 ø37.5 57.5 ø37.5 58.5 ø37.5 58.5 104.9 - 91.4 87.4 93.9

AC30B-D

AC40B-D

AC50B-D

AC60B-D

AC40B-06-D

□28

□28

□28

□28

□28

32.5

41.5

41.5

51

51

27.8

□27.8

□27.8

□27.8

□27.8

43

52

52

61.5

61.5

ø37.5

ø42.5

ø42.5

ø42.5

ø42.5

63

73

73

82.5

82.5

ø37.5

ø42.5

ø42.5

ø42.5

ø42.5

64

73

73

82.5

82.5

SMC

ø37.5

ø42.5

ø42.5

ø42.5

ø42.5

64

73

73

82.5

82.5

157.1

186.9

188.9

259.9

273.9

123.9

155.6

157.6

228.6

242.6

122.2

153.9

155.9

226.9

240.9

117.8

149.5

151.5

222.5

236.5

122.3

154

156

227

241

137.8

169.5

171.5

242.5

256.5

142.3

174

176

247

261

AF + AI
AF + AFM + AR AF + AF
AW + AFM
Attachments
AF
AFM / AFD
AR
AL

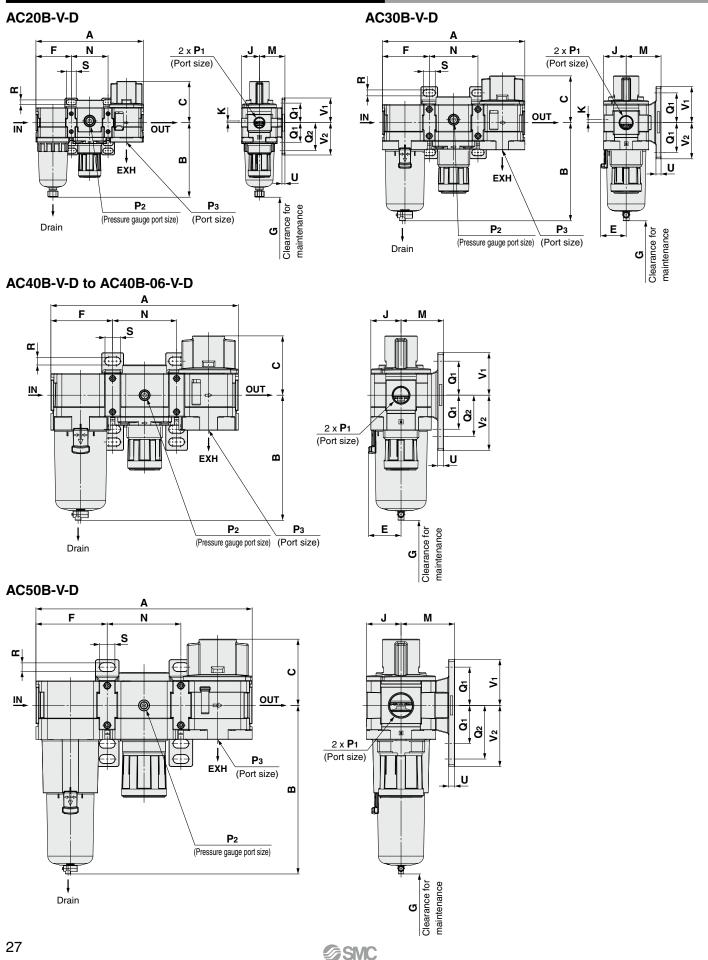
AC

AW + AL AF + AR + AL

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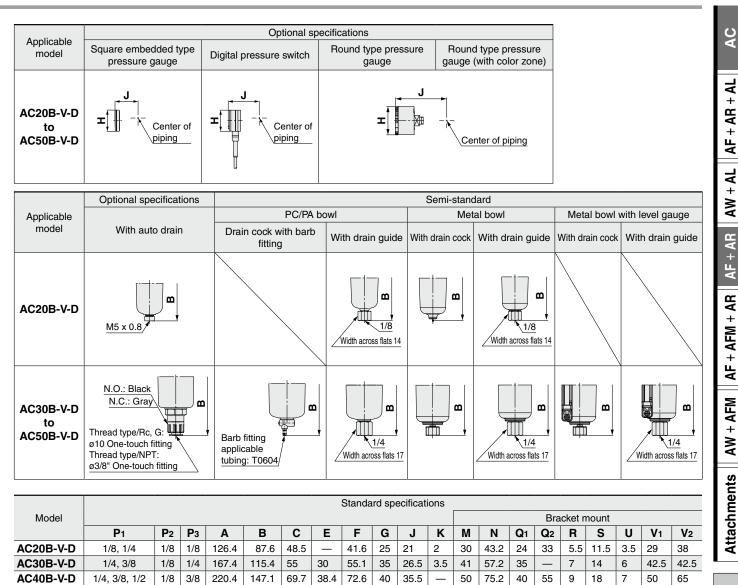
AV

AC20B-D to AC60B-D Series



Dimensions: With Pressure Relief 3-Port Valve (V)

Air Combination AC20B-D to AC60B-D Series



								-	1	+ +			-	-			1			
AC50B-V-D	3/-	4, 1	1/8	1/2	282.4	220.1	86.5	—	93.1	30	45	—	70	96.2	50	70	11	20 8	3 60	80
												_			fitting guide cock guide cock guide					
					Optio	onal spe	ecificat	tions							Se	mi-st	andard	d specific	ations	
Model	Squ embe		Digital	pressur	e	nd type		ound t pressu	. 1		d type ssure	-	Nith auto	PC/P/	A bow	I	Meta	l bowl		
Model	type pressure gauge		switch			pressure gauge		gauge (Semi- standard: Z)		gauge (with color zone)				With barb With drai fitting guide						
	Н	J	н	J	н	J		H	J	Н	J		В	В	B		В	В	В	В
AC20B-V-D	□28	27	□27.8	37.5	5 ø37.	5 57.	5 ø3	37.5	58.5	ø37.5	58.5	5 1	04.9	_	91.	.4	87.4	93.9	—	—
AC30B-V-D	□28	32.5	□27.8	43	ø37.	5 63	øЗ	37.5	64	ø37.5	64	1	57.1	123.9	122.	.2	117.8	122.3	137.8	142.3
AC40B-V-D	□28	41.5	□27.8	52	ø42.	5 73	ø۷	12.5	73	ø42.5	73	1	86.9	155.6	153.	.9	149.5	154	169.5	174
AC40B-06-V-D	□28	41.5	□27.8	52	ø42.	5 73	ø۷	2.5	73	ø42.5	73	1	88.9	157.6	155.	.9	151.5	156	171.5	176
AC50B-V-D	□28	51	□27.8	61.5	5 ø42.	5 82.	5 ø4	12.5	82.5	ø42.5	82.5	5 2	59.9	228.6	226.	.9 2	222.5	227	242.5	247

SMC

40

77.6

35.5

50

_

80.2

40 55 9 18 7

50

65

AC40B-06-V-D

3/4

1/8 1/2 235.4

149.1

71.7

38.4

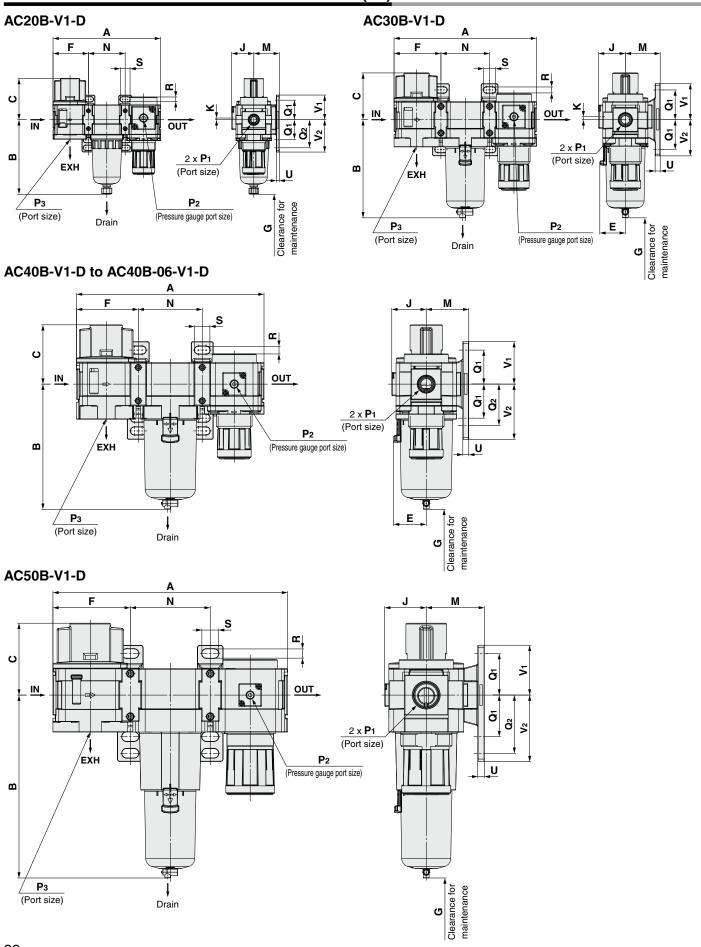
AF + AR AF + AFM + AR Attachments AW + AFM AF AFM / AFD AR

AC

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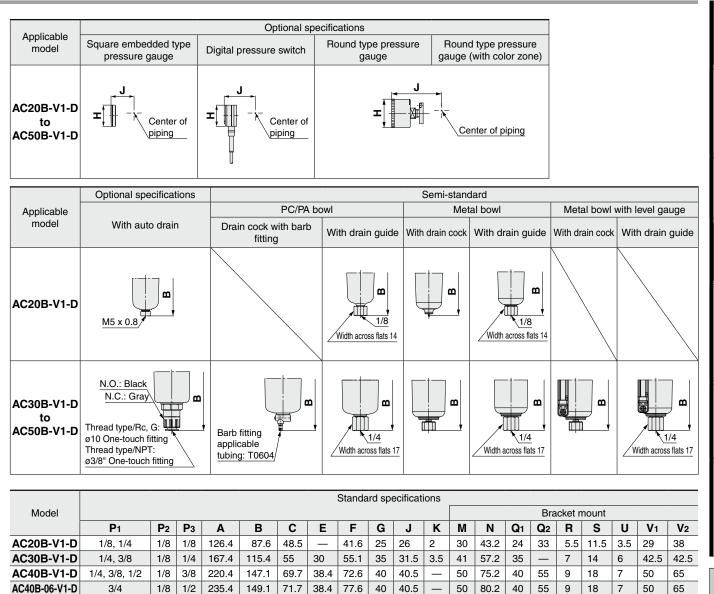
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AC20B-D to AC60B-D Series



Dimensions: With Pressure Relief 3-Port Valve (V1)

Air Combination AC20B-D to AC60B-D Series



					Optiona	al speci	fications						Semi-	standarc	l specific	ations	
Model	Squ embe		Digital pr	essure	Round press		Round press	. 1	Round press		With auto	PC/PA	bowl	Metal bowl		Metal bowl wit level gauge	
Woder		be pressure switch gauge		gau	daude (Semi-			gauge (with color zone)		drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide	
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20B-V1-D	□28	27	□27.8	37.5	ø37.5	62.5	ø37.5	63.5	ø37.5	63.5	104.9	_	91.4	87.4	93.9	_	—
AC30B-V1-D	□28	32.5	□27.8	43	ø37.5	68	ø37.5	69	ø37.5	69	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40B-V1-D	□28	41.5	□27.8	52	ø42.5	78	ø42.5	78	ø42.5	78	186.9	155.6	153.9	149.5	154	169.5	174
AC40B-06-V1-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176
AC50B-V1-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	259.9	228.6	226.9	222.5	227	242.5	247

SMC

93.1 30 50

70

96.2 50

70 11

20

8

60

80

AC50B-V1-D

3/4, 1

1/8 1/2

220.1

282.4

86.5

AR

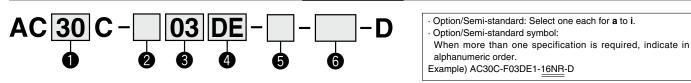
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Air Combination Air Filter + Mist Separator + Regulator AC20C-D to AC40C-D



How to Order



			~				0	
				Symbol	Description		Body size	
						20	30	40
				Nil	Rc	•	•	
2		Р	ipe thread type	N *1	NPT	•	•	•
				F *2	G	•	•	•
				+				
				01	1/8	•	_	_
				02	1/4	•		•
8			Port size	03	3/8			•
				04	1/2	_	_	
				06	3/4	_	_	
	· · · ·			+	L			
			-	Nil	Without auto drain	•		
		a	Float type	C *4	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•		•
			auto drain	D *5	N.O. (Normally open) Drain port is open when pressure is not applied.	_		
				+				
	ę			Nil	Without pressure gauge	٠		
	Option*3		Pressure gauge*6	E	Square embedded type pressure gauge (with limit indicator)	•		•
4	Dpti		Flessule gauge	G	Round type pressure gauge (with limit indicator)	•		
		ь		М	Round type pressure gauge (with color zone)	•		
				E1	Output: NPN output, Electrical entry: Wiring bottom entry	•		
			Digital pressure	E2	Output: NPN output, Electrical entry: Wiring top entry	•		
			switch	E3	Output: PNP output, Electrical entry: Wiring bottom entry	•	•	
				E4	Output: PNP output, Electrical entry: Wiring top entry	•		
				+				
	ent			Nil	Without attachment	•	•	•
6	Attachment	с	Pressure relief 3-port valve	V	Mounting position: AF + AFM + AR + V	•	•	•
	Atta		o port valve	V1*7	Mounting position: \mathbf{V} + AF + AFM + AR \Box K	•	•	•
				+				1
			0-1*8	Nil	0.05 to 0.85 MPa setting	•		
		d	Set pressure*8	1	0.02 to 0.2 MPa setting	•	•	•
				+	·			
				Nil	Polycarbonate bowl	•		
				2	Metal bowl	•	•	•
			Bowl*9	6	Nylon bowl	•	•	
	ard 1	е	DOM	8	Metal bowl with level gauge	_		
	Semi-standard			С	With bowl guard	•	*10	*10
6	-sta			6C	With bowl guard (Nylon bowl)	•	*11	*11
	mi-			+				
	S		Air filter	Nil	With drain cock	•	•	•
		f	Mist separator	J *13	Drain guide 1/8	•		<u> </u>
			drain port*12	W *14	Drain guide 1/4 Drain cock with barb fitting (for ø6 x ø4 nylon tube)		•	•
			a.a port	_				
				+				1
		g	Exhaust mechanism	Nil	Relieving type	•	•	
		Э		N	Non-relieving type	•		

Air Combination AC20C-D to AC40C-D Series



AC

AF + AR + AL

AW + AL

AF + AR

AF + AFM + AR

AW + AFM

Attachments

ЧF

AFM / AFD

A R

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AC30C-D

				Symbol	Description		1	
				Gymbol	Description	20	Body size 30	40
		h	Eleverative etien	Nil	Flow direction: Left to right		●	
	standard	h	Flow direction	R	Flow direction: Right to left	•	•	
6	and			+				
U				Nil	Unit on product label: MPa, °C, Pressure gauge in SI units: MPa	•	•	•
	Semi	i	Unit	Z *15	Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale	O*17	O*17	○*17
	0			ZA *16	Digital pressure switch: With unit selection function	△*18	\triangle^{*18}	△*18
a T	nd Ni he a	PT1/4 uto di	e is NPT1/8 (applicable to (applicable to the AC30C rain port comes with a ø	-D to AC40 3/8" One-t	C-D). pressure gauge will be fitted for standard (0.85 MPa) *14 The co ouch type. 0.4 MPa pressure gauge for 0.2 MPa type. *15 For the	ut a valve functio mbination of met pipe thread typ	al bowl 2 and 8 e: NPT	

- fitting (applicable to the AC30C-D to AC40C-D). *2 Drain guide is G1/8 (applicable to the AC20C-D) and G1/4 (applicable to the AC30C-D to AC40C-D).
- *3 Options G and M are not assembled and supplied loose at the time of shipment.
- *4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- *5 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.
- *7 The regulator is equipped with a backflow function in this
- configuration. Additionally, when performing maintenance work, make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge.
- *8 Pressure can be set higher than the specification pressure in some cases, but use pressure within the , specification range.
- *9 Refer to chemical data on pages 68 and 75 for chemical resistance of the bowl.
- *10 A bowl guard is provided as standard equipment (polycarbonate).
- *11 A bowl guard is provided as standard equipment (nylon). *12 The combination of float type auto drain C and D is not available.
- This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially.

- *16 For options: E1, E2, E3, E4 This product is for overseas use only according to the New Measurement Act. (The SI unit is provided for use in Japan.)
- *17 O: For the pipe thread type: NPT only
- *18 △: Select with options: E1, E2, E3, E4.

Standard Specifications

	Mod	del		AC20C-D	AC30C-D	AC40C-D	AC40C-06-D
	Air Filte	r	[AF]	AF20-D	AF30-D	AF40-D	AF40-06-D
Component	Mist Sep	parator	[AFM]	AFM20-D	AFM30-D	AFM40-D	AFM40-06-D
	Regulate	or	[AR]	AR20-D	AR30-D	AR40-D	AR40-06-D
Port size				1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4
Pressure gau	ge port si	ize ^{*1}	[AR]		1.	/8	
Fluid					Δ	ir	
Ambient and f	luid temp	eratures*2			–5 to 60°C (No freezing)	
Proof pressu	re				1.5	MPa	
Max. operatin	g pressui	re			1.0	MPa	
Auto drain mi	nimum	N.C.	[AF/AFM]	0.1 MPa		0.15 MPa	
operating pre	ssure 🛛	N.O.	[AF/AFM]	_		0.1 MPa	
Set pressure	range		[AR]		0.05 to 0).85 MPa	
Max. flow cap	acity*3		[AFM]	200 L/min (ANR)	450 L/min (ANR)	1100 L/n	nin (ANR)
		*4	[AF]		5	ım	
Nominal filtra	tion rating	g	[AFM]		0.3 µm (99.9% filt	ered particle size)	
Outlet side oil m	ist concent	tration*5, *6	[AFM]		Max. 1.0 mg/r	n³ (≈ 0.8 ppm)	
Compressed	air purity	class*7			ISO 8573-1:20	10 [3 : 4 : 3]*8	
Drain capacit	у		[AF/AFM]	8 cm ³	25 cm ³	45	cm ³
Bowl materia			[AF/AFM]		Polyca	rbonate	
Bowl guard			[AF/AFM]	Semi-standard (Steel)	Ę	Standard (Polycarbonate	e)
Construction			[AR]		Relievi	ng type	
Weight				0.38 kg	0.75 kg	1.42 kg	1.54 kg

*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

*2 -5 to 50°C for the products with the digital pressure switch

Mist separator inlet pressure: 0.7 MPa. Flow at 20°C, atmospheric pressure, and 65% of the relative humidity *3 The maximum flow capacity varies depending on the inlet pressure

Keep the air flow within the maximum flow capacity to prevent an outflow of lubricant to the outlet side. *4 For the following conditions in accordance with [Test condition: ISO 8573-4:2001, Test method ISO 12500-3:2009 compliant] in addition to the conditions above

Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable

*5 The outlet side oil mist concentration for the following conditions in accordance with [Test condition: ISO 8573-2:2007, Test method ISO 12500-1:2007 compliant] in addition to the conditions above

Conditions: When a new element is used, the oil mist concentration on the filter inlet side is 10 mg/m³, and the flow capacity, inlet pressure, and the oil mist concentration on the filter inlet side are stable *6 The bowl seal and other O-rings are slightly lubricated.
*7 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air – Part 1: Contaminants and purity classes.

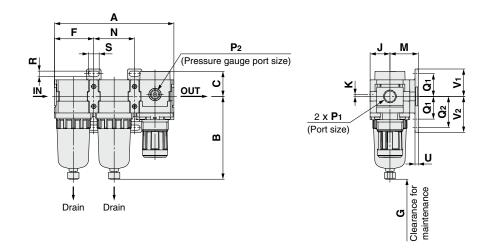
For details on this standard, refer to page 110. *8 The compressed air quality class on the inlet side is [7:4:4].



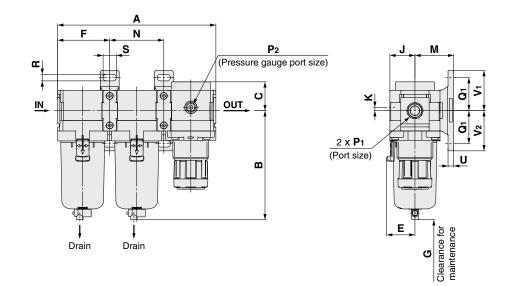
AC20C-D to AC40C-D Series

Dimensions

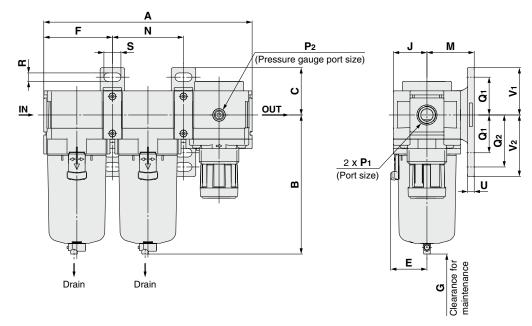
AC20C-D



AC30C-D

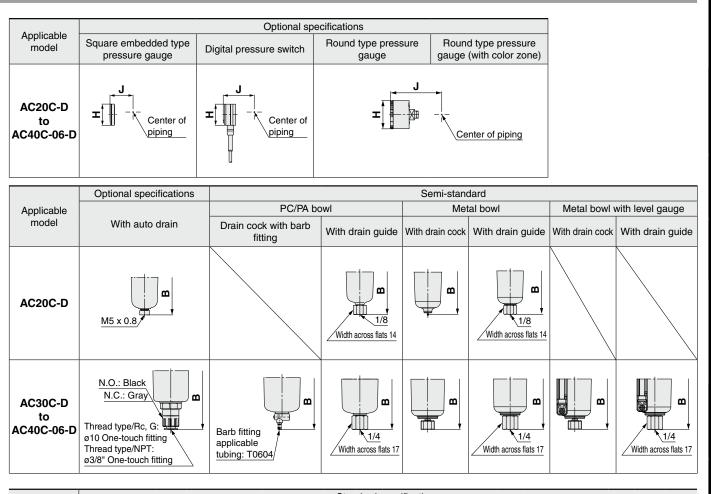


AC40C-D to AC40C-06-D





Air Combination AC20C-D to AC40C-D Series



							Stan	dard s	specific	ations									
Model														Bra	acket n	nount			
	P 1	P2	Α	В	С	Ε	F	G	J	K	М	Ν	Q 1	Q2	R	S	U	V 1	V2
AC20C-D	1/8, 1/4	1/8	126.4	87.6	26.5	—	41.6	45	21	2	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30C-D	1/4, 3/8	1/8	167.4	115.4	30.5	30	55.1	50	26.5	3.5	41	57.2	35	—	7	14	6	42.5	42.5
AC40C-D	1/4, 3/8, 1/2	1/8	220.4	147.1	35.5	38.4	72.6	75	35.5	—	50	75.2	40	55	9	18	7	50	65
AC40C-06-D	3/4	1/8	235.4	149.1	35.5	38.4	77.6	75	35.5	—	50	80.2	40	55	9	18	7	50	65

					Optiona	al speci	fications						Semi-	standard	l specific	ations	
Model		are dded	Digital pr	essure	Round press		Round press		Round press		With auto	PC/PA	A bowl	Metal	bowl		owl with gauge
Model	embe	essure .ge	swite	ch	gau		gauge (standa		gauge color z		drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	H	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20C-D	□28	H J □28 27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	_	_
AC30C-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40C-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40C-06-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176

AR

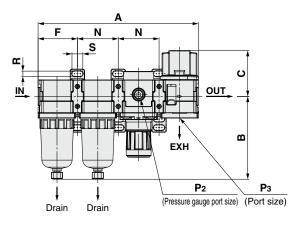
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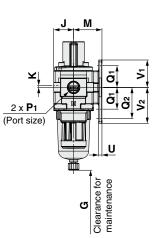
AV

AC20C-D to AC40C-D Series

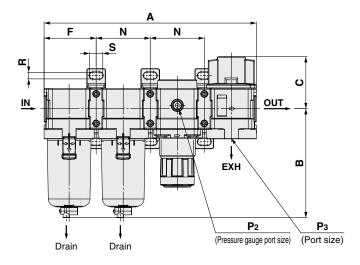
Dimensions: With Pressure Relief 3-Port Valve (V)

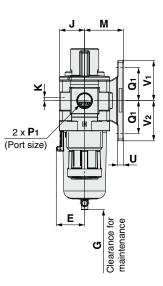
AC20C-V-D



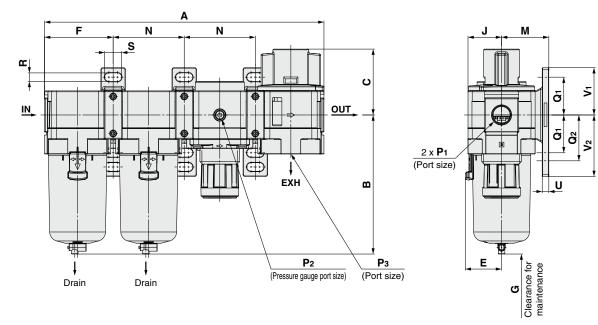


AC30C-V-D

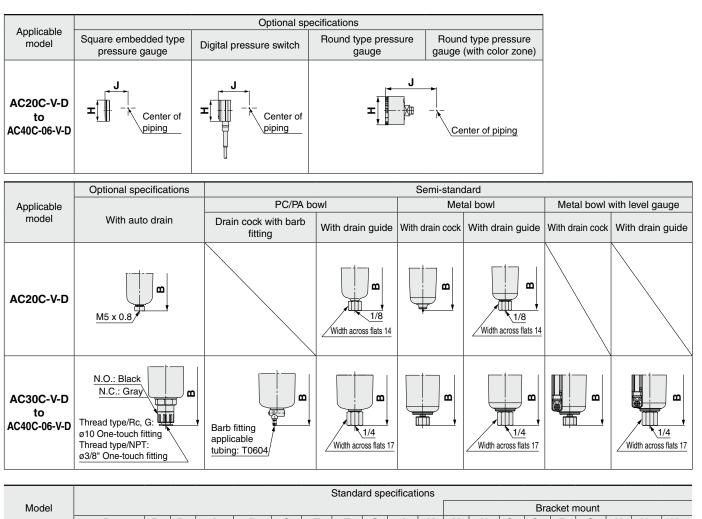




AC40C-V-D to AC40C-06-V-D



Air Combination AC20C-D to AC40C-D Series



Model															Bra	icket r	nount			
	P 1	P 2	Рз	Α	В	С	E	F	G	J	Κ	М	Ν	Q 1	Q2	R	S	U	V 1	V2
AC20C-V-D	1/8, 1/4	1/8	1/8	169.6	87.6	48.5	—	41.6	40	21	2	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30C-V-D	1/4, 3/8	1/8	1/4	224.6	115.4	55	30	55.1	50	26.5	3.5	41	57.2	35	—	7	14	6	42.5	42.5
AC40C-V-D	1/4, 3/8, 1/2	1/8	3/8	295.6	147.1	69.7	38.4	72.6	75	35.5		50	75.2	40	55	9	18	7	50	65
AC40C-06-V-D	3/4	1/8	1/2	315.6	149.1	71.7	38.4	77.6	75	35.5	_	50	80.2	40	55	9	18	7	50	65

					Optiona	al specit	fications						Semi-	standard	l specific	ations	
Model	Squ embe	are dded	Digital pr	essure	Round press		Round press		Round press		With auto	PC/PA	A bowl	Meta	l bowl	Metal be level o	
Moder	type pr gau		swite	ch	gau		gauge (standa		gauge color z			With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	L	Н	J	Н	J	В	В	В	В	В	В	В
AC20C-V-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	_	_
AC30C-V-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40C-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40C-06-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176

SMC

AR

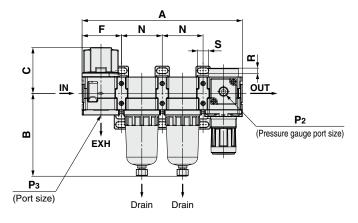
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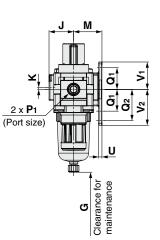
AV

AC20C-D to AC40C-D Series

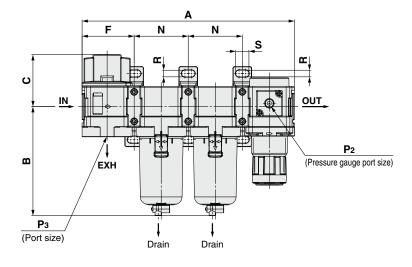
Dimensions: With Pressure Relief 3-Port Valve (V1)

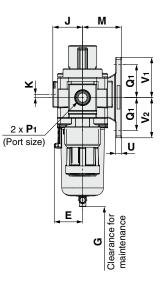
AC20C-V1-D



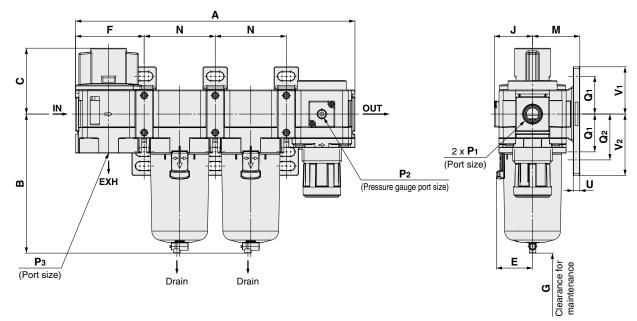


AC30C-V1-D



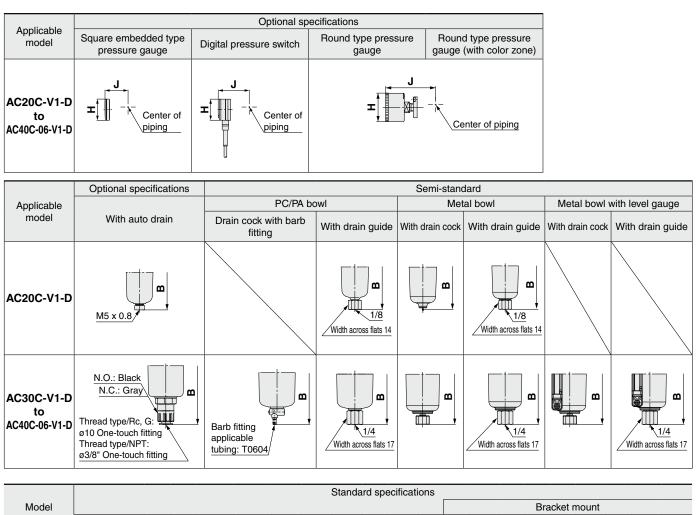


AC40C-V1-D to AC40C-06-V1-D





Air Combination AC20C-D to AC40C-D Series



Model															Bra	icket r	nount			
	P 1	P 2	Рз	Α	В	С	Ε	F	G	J	K	М	Ν	Q 1	Q2	R	S	U	V 1	V2
AC20C-V1-D	1/8, 1/4	1/8	1/8	169.6	87.6	48.5	—	41.6	40	26	2	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30C-V1-D	1/4, 3/8	1/8	1/4	224.6	115.4	55	30	55.1	50	31.5	3.5	41	57.2	35	—	7	14	6	42.5	42.5
AC40C-V1-D	1/4, 3/8, 1/2	1/8	3/8	295.6	147.1	69.7	38.4	72.6	75	40.5	—	50	75.2	40	55	9	18	7	50	65
AC40C-06-V1-D	3/4	1/8	1/2	315.6	149.1	71.7	38.4	77.6	75	40.5	—	50	80.2	40	55	9	18	7	50	65

					Optiona	al specit	fications						Semi-	standard	d specific	ations	
Model	Squ embe	are dded	Digital pr	essure	Round press		Round press		Round press		With auto	PC/PA	A bowl	Meta	l bowl		owl with gauge
Moder	type pr gau		swite	ch	gau		gauge (standa		gauge color z			With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	L	Н	J	Н	J	В	В	В	В	В	В	В
AC20C-V1-D	□28	27	□27.8	37.5	ø37.5	62.5	ø37.5	63.5	ø37.5	63.5	104.9		91.4	87.4	93.9	_	_
AC30C-V1-D	□28	32.5	□27.8	43	ø37.5	68	ø37.5	69	ø37.5	69	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40C-V1-D	□28	41.5	□27.8	52	ø42.5	78	ø42.5	78	ø42.5	78	186.9	155.6	153.9	149.5	154	169.5	174
AC40C-06-V1-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176

AFM / AFD

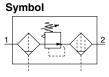
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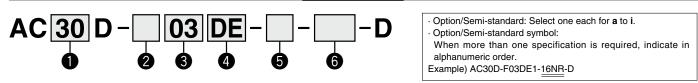
AV

38

Air Combination Filter Regulator + Mist Separator AC20D-D to AC40D-D



How to Order



	<u> </u>	_					0	
				Symbol	Description		Body size	
						20	30	40
				Nil	Rc	•		٠
2		Ρ	ipe thread type	N *1	NPT	•		•
				F *2	G	•		•
				+				
				01	1/8	•	—	—
				02	1/4	۲		
3			Port size	03	3/8	_		•
				04	1/2	—	-	•
				06	3/4	—	_	•
		_		+				
			Float type	Nil	Without auto drain	•		•
		а	auto drain	C *4	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•		•
				D *5	N.O. (Normally open) Drain port is open when pressure is not applied.	—		•
				+			-	
	e *			Nil	Without pressure gauge	•	•	•
4	Option*3		Pressure gauge*6	E	Square embedded type pressure gauge (with limit indicator)	•		•
	0 D			G	Round type pressure gauge (with limit indicator)	•		•
		b		M	Round type pressure gauge (with color zone)	•	•	•
				E1	Output: NPN output, Electrical entry: Wiring bottom entry	•	•	•
			Digital pressure	E2	Output: NPN output, Electrical entry: Wiring top entry	•	•	•
			switch	E3	Output: PNP output, Electrical entry: Wiring bottom entry	•	•	•
				E4	Output: PNP output, Electrical entry: Wiring top entry	•		•
	+			+			-	-
	nen		Dueses we well of	Nil	Without attachment	•		•
6	Attachment	с	Pressure relief 3-port valve	V	Mounting position: AW + AFM + V	•	•	•
	Atta			V1*7	Mounting position: \mathbf{V} + AW \Box K + AFM	•	•	•
				+				
		d	Set pressure*8	Nil	0.05 to 0.85 MPa setting	•		•
		u	Set pressure	1	0.02 to 0.2 MPa setting	•		•
				+				
				Nil	Polycarbonate bowl	•		•
				2	Metal bowl	•		•
		е	Bowl ^{*9}	6	Nylon bowl	•		٠
			DOW	8	Metal bowl with level gauge	_	•	۲
	ą			C	With bowl guard	•	*10	*10
	Semi-standard			6C	With bowl guard (Nylon bowl)	•	*11	*11
6	stan			+			1	-
	ni-s		Filter regulator	Nil	With drain cock	•	•	•
	Ser	f	Mist separator	J *13	Drain guide 1/8	•	-	_
			drain port*12	-	Drain guide 1/4		•	•
				W *14	Drain cock with barb fitting (for ø6 x ø4 nylon tube)			
				+	Della factoria	-	-	-
		g	Exhaust mechanism	Nil	Relieving type	•	•	•
				N	Non-relieving type	•		
				+	Elow direction: Loft to right	-		•
		h	Flow direction	Nil R	Flow direction: Left to right Flow direction: Right to left	•		-
				ň		-		



Air Combination AC20D-D to AC40D-D Series



	0	
	Body size	
00	00	40

	Symbol	Description	20	Body size	40
dard	Nil	Unit on product label: MPa, °C, Pressure gauge in SI units: MPa			•
6 Remi-standard	Z *15	Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale	O*17	O* ¹⁷	○*17
Sem	ZA *16	Digital pressure switch: With unit selection function	△*18	\triangle^{*18}	\triangle^{*18}
*1 Drain guide is NPT1/8 (applicable to	o the AC2	20D-D) *6 When the pressure gauge is attached, a 1.0 MPa *13 Withou	a valve functio	n	

- and NPT1/4 (applicable to the AC30D-D to AC40D-D). The auto drain port comes with a \emptyset 3/8" One-touch fitting (applicable to the AC30D-D to AC40D-D).
- *2 Drain guide is G1/8 (applicable to the AC20D-D) and G1/4 (applicable to the AC30D-D to AC40D-D).
- *3 Options G and M are not assembled and supplied loose at the time of shipment.
- *4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- *5 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.
- pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
- *7 The filter regulator is equipped with a backflow function in this configuration. Additionally, when performing maintenance work, make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge.
- *8 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- *9 Refer to chemical data on pages 75 and 109 for chemical resistance of the bowl.
- *10 A bowl guard is provided as standard equipment (polycarbonate).
- *11 A bowl guard is provided as standard equipment (nylon). *12 The combination of float type auto drain C and D is not available.

*16

- *14 The combination of metal bowl 2 and 8 is not available.
- *15 For the pipe thread type: NPT This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special.

The digital pressure switch will be equipped with the unit selection function, setting to psi initially. For options: E1, E2, E3, E4

- This product is for overseas use only according to the New Measurement Act. (The SI unit is provided for use in Japan.)
- *17 O: For the pipe thread type: NPT only
- *18 △: Select with options: E1, E2, E3, E4,

Standard Specifications

	Мо	odel		AC20D-D	AC30D-D	AC40D-D	AC40D-06-D
0	Filter F	legulator	[AW]	AW20-D	AW30-D	AW40-D	AW40-06-D
Component	Mist Se	eparator	[AFM]	AFM20-D	AFM30-D	AFM40-D	AFM40-06-D
Port size				1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4
Pressure gau	ge port :	size ^{*1}	[AW]		1/	8	·
Fluid					A	ir	
Ambient and f	luid tem	peratures*2			−5 to 60°C (No freezing)	
Proof pressu	re				1.5	MPa	
Max. operatin	g pressi	ure			1.01	MPa	
Auto drain mi	nimum	N.C.	[AW/AFM]	0.1 MPa		0.15 MPa	
operating pre	ssure	N.O.	[AW/AFM]	—		0.1 MPa	
Set pressure	range		[AW]		0.05 to 0	.85 MPa	
Max. flow cap	acity*3		[AFM]	200 L/min (ANR)	450 L/min (ANR)	1100 L/r	min (ANR)
Nominal filtra	tion ratio	na*4	[AW]		5 µ		
		ing ing	[AFM]		0.3 µm (99.9% filt	ered particle size)	
Outlet side oil m	nist conce	ntration*5, *6	[AFM]		Max. 1.0 mg/n	n³ (≈ 0.8 ppm)	
Compressed	air purit	y class*7			ISO 8573-1:20	10 [3 : 4 : 3]*8	
Drain capacit	у		[AW/AFM]	8 cm ³	25 cm ³	45	cm ³
Bowl materia			[AW/AFM]		Polycar	bonate	
Bowl guard			[AW/AFM]	Semi-standard (Steel)	5	Standard (Polycarbonate	e)
Construction			[AW]		Relievi	ng type	
Weight				0.30 kg	0.58 kg	1.12 kg	1.21 kg

*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

*2 -5 to 50°C for the products with the digital pressure switch

*3 Mist separator inlet pressure: 0.7 MPa. Flow at 20°C, atmospheric pressure, and 65% of the relative humidity The maximum flow capacity varies depending on the inlet pressure.

Keep the air flow within the maximum flow capacity to prevent an outflow of lubricant to the outlet side.

For the following conditions in accordance with [Test condition: ISO 8573-4:2001, Test method ISO 12500-3:2009 compliant] in addition to the conditions above *4 Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable

*5 The outlet side oil mist concentration for the following conditions in accordance with [Test condition: ISO 8573-2:2007, Test method ISO 12500-1:2007 compliant] in addition to the conditions above

Conditions: When a new element is used, the oil mist concentration on the filter inlet side is 10 mg/m3, and the flow capacity, inlet pressure, and the oil mist concentration on the filter inlet side are stable

*6 The bowl seal and other O-rings are slightly lubricated.

*7 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air - Part 1: Contaminants and purity classes.

For details on this standard, refer to page 110.

*8 The compressed air quality class on the inlet side is [7:4:4].

AFM / AFD

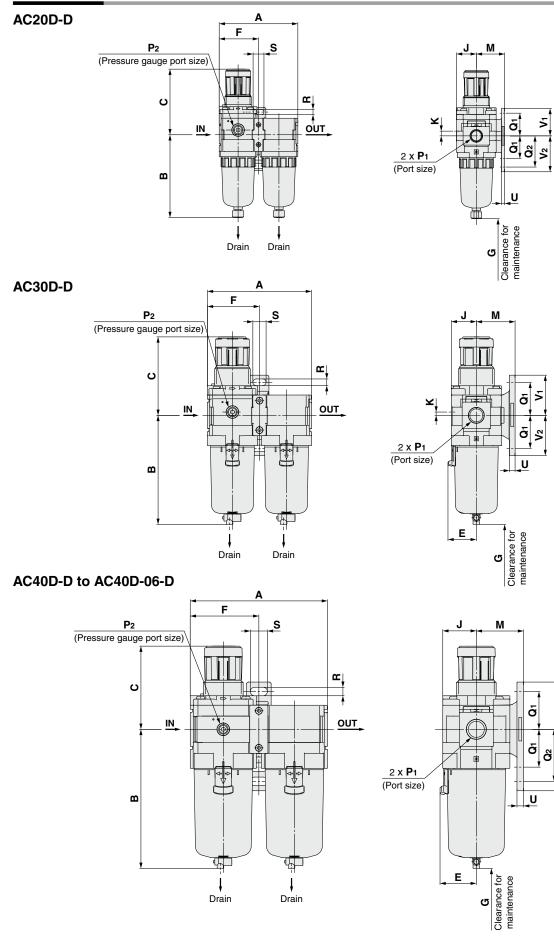
A R

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AC20D-D to AC40D-D Series

Dimensions

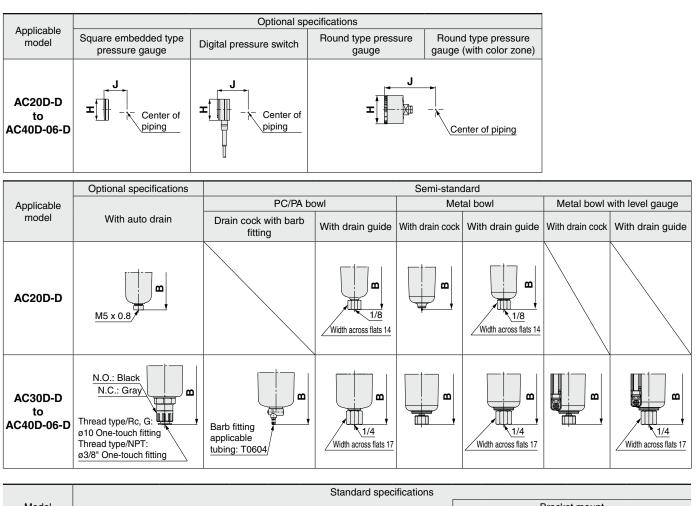


SMC

5

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Air Combination AC20D-D to AC40D-D Series



Model														Brack	et mour	nt		
	P 1	P 2	Α	В	С	Ε	F	G	J	Κ	М	Q 1	Q 2	R	S	U	V 1	V2
AC20D-D	1/8, 1/4	1/8	83.2	87.6	71.8	—	41.6	45	21	5	30	24	33	5.5	11.5	3.5	29	38
AC30D-D	1/4, 3/8	1/8	110.2	115.3	86.5	30	55.1	55	26.5	3.5	41	35	—	7	14	6	42.5	42.5
AC40D-D	1/4, 3/8, 1/2	1/8	145.2	147.1	91.5	38.4	72.6	80	35.5	—	50	40	55	9	18	7	50	65
AC40D-06-D	3/4	1/8	155.2	149.1	93	38.4	77.6	80	35.5	—	50	40	55	9	18	7	50	65

					Optiona	al specit			Semi-	standarc	l specific	ations					
Model	Squ embe		Digital pr	essure	Round press		Round press		Round press		With auto	PC/PA	bowl	Meta	l bowl	Metal be level o	owl with gauge
Model	type pressure gauge H J	swite	ch	gau		gauge (standa		gauge color z			With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide	
	gauge H	J	Н	J	Н	L	Н	J	Н	J	В	В	в	В	В	В	В
AC20D-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	_	_
AC30D-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40D-D	□28	41.5	□27.8	52		186.9	155.6	153.9	149.5	154	169.5	174					
AC40D-06-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176

AFM / AFD

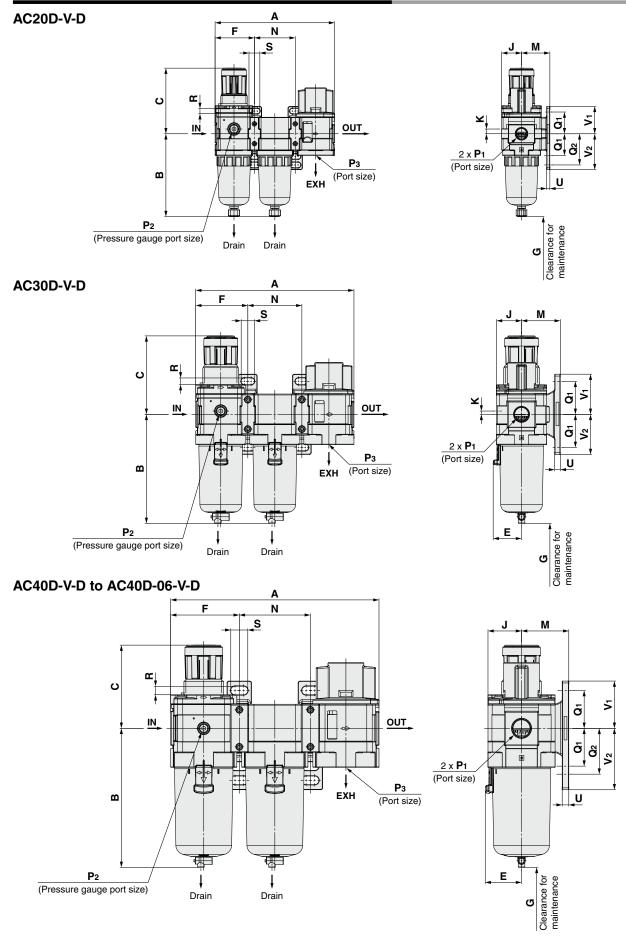
AR

AL

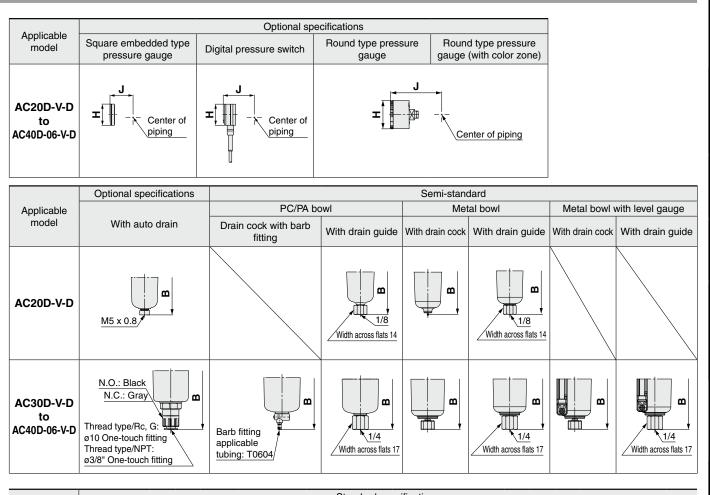
AV

AC20D-D to AC40D-D Series

Dimensions: With Pressure Relief 3-Port Valve (V)



Air Combination AC20D-D to AC40D-D Series



								Standa	rd sp	ecificati	ons									
Model															Bra	icket r	nount			
	P 1	P 2	Рз	Α	В	С	Е	F	G	J	Κ	Μ	Ν	Q 1	Q 2	R	S	U	V 1	V2
AC20D-V-D	1/8, 1/4	1/8	1/8	126.4	87.6	71.8		41.6	40	21	5	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30D-V-D	1/4, 3/8	1/8	1/4	167.4	115.3	86.5	30	55.1	55	26.5	3.5	41	57.2	35	—	7	14	6	42.5	42.5
AC40D-V-D	1/4, 3/8, 1/2	1/8	3/8	220.4	147.1	91.5	38.4	72.6	80	35.5	—	50	75.2	40	55	9	18	7	50	65
AC40D-06-V-D	3/4	1/8	1/2	235.4	149.1	93	38.4	77.6	80	35.5	—	50	80.2	40	55	9	18	7	50	65

					Optiona	al speci	fications				Semi-	standarc	l specific	ations			
Model	Squ embe		Digital pr	essure	Round		Round press		Round press		With auto	PC/PA	A bowl	Meta	l bowl	Metal b level g	owl with gauge
Model	type pressure gauge		swite	ch	press gau		gauge (standa		gauge color z			With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	H J	J	Н	J	Н	L	Н	J	Н	J	В	В	В	В	В	В	В
AC20D-V-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	_	_
AC30D-V-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40D-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40D-06-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176



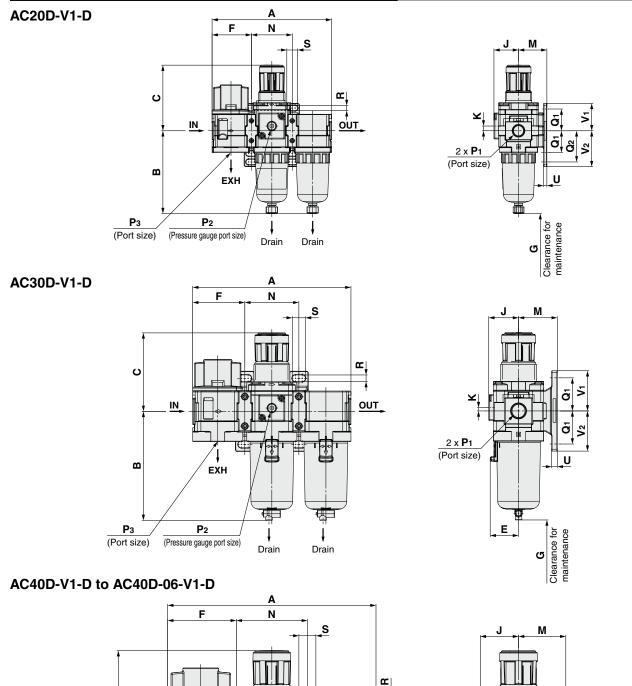
AC

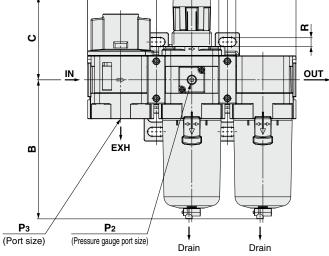
AW + AL AF + AR + AL

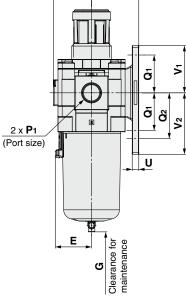
AL

AC20D-D to AC40D-D Series

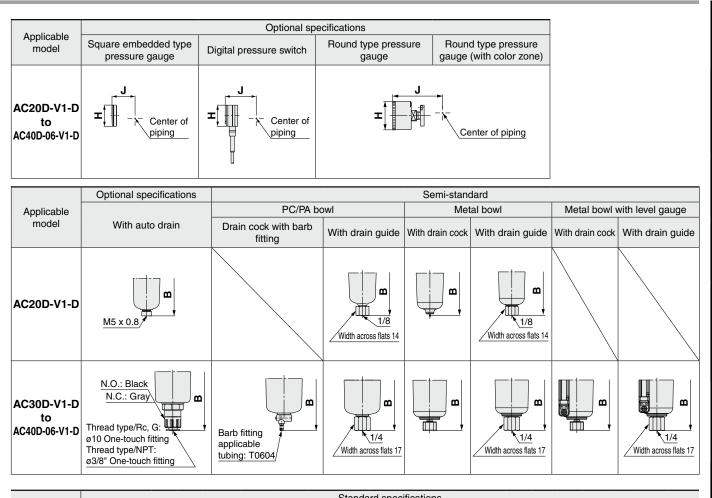
Dimensions: With Pressure Relief 3-Port Valve (V1)







Air Combination AC20D-D to AC40D-D Series



								Standa	ra sp	ecilicati	ons									
Model															Bra	acket r	nount			
	P 1	P 2	P3	Α	В	С	Ε	F	G	J	Κ	Μ	Ν	Q 1	Q2	R	S	U	V 1	V2
AC20D-V1-D	1/8, 1/4	1/8	1/8	126.4	87.6	71.8	—	41.6	40	26	5	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30D-V1-D	1/4, 3/8	1/8	1/4	167.4	115.3	86.5	30	55.1	55	31.5	3.5	41	57.2	35	—	7	14	6	42.5	42.5
AC40D-V1-D	1/4, 3/8, 1/2	1/8	3/8	220.4	147.1	91.5	38.4	72.6	80	40.5	—	50	75.2	40	55	9	18	7	50	65
AC40D-06-V1-D	3/4	1/8	1/2	235.4	149.1	93	38.4	77.6	80	40.5	—	50	80.2	40	55	9	18	7	50	65

					Optiona	al speci	fications						Semi-	standarc	l specific	ations	
Model	Squ embe		Digital pr	essure	Round		Round press		Round press		With auto	PC/PA	A bowl	Meta	l bowl	Metal be level g	
Woder	type pressure gauge		swite	ch	press gau		gauge (standa		gauge color z	•		With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	H J	J	н	J	Н	L	Н	J	Н	J	В	В	В	В	В	В	В
AC20D-V1-D	□28	27	□27.8	37.5	ø37.5	62.5	ø37.5	63.5	ø37.5	63.5	104.9	_	91.4	87.4	93.9	_	_
AC30D-V1-D	□28	32.5	□27.8	43	ø37.5	68	ø37.5	69	ø37.5	69	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40D-V1-D	□28	41.5	□27.8	52	ø42.5	78	ø42.5	78	ø42.5	78	186.9	155.6	153.9	149.5	154	169.5	174
AC40D-06-V1-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176



AC

AW + AL AF + AR + AL

AC-D Series **Option / Accessory / Attachment** Part No. List

	$\overline{}$						Par	t no.		
					For AC20-D	For AC30-D	For AC40-D	For AC40-06-D	For AC50-D	For AC60-D
				Model	For AC20A-D	For AC30A-D	For AC40A-D	For AC40A-06-D	For AC50A-D	For AC60A-D
Section			<u> </u>		For AC20B-D	For AC30B-D	For AC40B-D	For AC40B-06-D	For AC50B-D	For AC60B-D
	Desc	cription			For AC20C-D	For AC30C-D	For AC40C-D	For AC40C-06-D		
		-			For AC20D-D	For AC30D-D	For AC40D-D	For AC40D-06-D		_
		Round type		ndard	G36-1			G46-1		
	*1		-	MPa setting	G36-4			G46-4		
	Pressure	Round type	Star	ndard	G36-10)-□01-L		G46-10	-□01-L	
	gauge	(with color zone)	0.02 to 0.2	MPa setting	G36-4-	-□01-L		G46-4-	⊡01-L	
	yauye	Square	Stan	ndard		GC3-10	AS-D [136150A (P	ressure gauge cov	er only)]	
		embedded type*2	0.02 to 0.2	MPa setting		GC3-4/	AS-D [136150A (Pr	essure gauge cove	er only)]	
Option			NPN output, Wir	ring bottom entry		ISE35-N-25	-MLA-X523 [ISE35	5-N-25-M (Switch b	ody only)]*3	
	Digita	pressure	NPN output. W	Viring top entry		ISE35-R-25	-MLA-X523 [ISE35	5-R-25-M (Switch b	ody only)1*3	
	switch	•		ing bottom entry				5-N-65-M (Switch b		
				Viring top entry				5-R-65-M (Switch b	3 3/3	
-	Float t	2000		.C.	AD27-D	AD37-D		AD4		
	auto d			.c. .0.	AD27-D	AD37-D AD38-D		AD4 AD4		
			N.				V400 D			0 D
Accessory	Space			p. 48	Y200-D	Y300-D	Y400-D	Y500-D	Y60	
	Space	r with bracke		p. 48	Y200T-D	Y300T-D	Y400T-D	Y500T-D	Y60	JI-D
	_				VHS20-□01-D	VHS30-□02-D	VHS40-□02-D		VHS50-□06-D	
	Pressu	re relief 3-port	t valve*5, *6	p. 49	VHS20-□02-D	VHS30-□03-D	VHS40-□03-D	VHS40-□06-D	VHS50-□10-D	—
							VHS40-□04-D			
Γ							E400-□02-D		E600-	06-D
		adapter*5, *6	3	5.50	E200-□01-D E200-□02-D	E300-□02-D E300-□03-D	E400-□03-D	E500-□06-D	E600-	□10-D
	Piping	adapter		p. 50			E400-□04-D	E500-□10-D	E600-[12-D
					E200-□03-D	E300-□04-D	E400-□06-D		E600-[14-D
						E300L-01-D	E400L-02-D		E600L-	
	L-shaped piping adapter	lanter*5, *6	p. 51	E200L-□01-D	E300L-02-D	E400L-03-D	E500L-04-D	E600L-		
		aptor	<i></i>	E200L-🗆02-D	E300L-03-D	E400L-04-D	E500L-🗆06-D	E600L-		
		*5 *6		E200T-🗆01-D	E300T-01-D	E400T-02-D	E500T-🗆04-D	E600T-		
		apter	р. 51-1	E200T-🗆02-D	E300T-02-D	E400T-03-D	E500T-🗆06-D	E600T-		
-	T-shaped piping adapter*			1		E300T-□03-D	E400T-□04-D		E600T-	⊔10-D
		shapeo piping adapter				Y310-□01-D	Y410-□02-D	Y510-□02-D	Y610-	03-D
				Standard	Y210-□01-D	Y310-□02-D	Y410-□03-D	Y510-□03-D	Y610-	
				olandara	Y210-□02-D	Y310-□03-D	Y410-□04-D	Y510-□04-D	Y610-	
	T	er* ^{5, *6}	- 50			1010-00-0	1410-004-0	Y510-⊡06-D	1010-0	_00-D
	i-spac		р. 52							
					Y210-□01-1-D	Y310-□01-1-D	Y410-□02-1-D	Y510-□02-1-D	Y610-□	03-1-D
				Slim type	Y210-□02-1-D	Y310-□02-1-D	Y410-□03-1-D	Y510-□03-1-D	Y610-□	04-1-D
								Y54-⊡02-D		
Attachment					Y24-□01-D	Y34-□01-D	Y44-⊡02-D	Y54-□03-D	Y64-□	
				Standard	Y24-□02-D	Y34-□02-D	Y44-□03-D	Y54-□04-D	Y64-□	
						Y34-□03-D	Y44-⊡04-D	Y54-⊡06-D	Y64-]06-D
	Cross	spacer*5, *6	p. 53							
				Front and		Y34-□01-1-D	Y44-□02-1-D	Y54-⊡03-1-D		
				back port	Y24-□01-1-D	Y34-□02-1-D	Y44-⊡03-1-D	Y54-⊡04-1-D	-	_
				selectable type	Y24-⊡02-1-D	Y34-□03-1-D	Y44-⊡04-1-D	Y54-⊡06-1-D		
-										
				Standard	IS10M-20-D	IS10M-30-D	IS10M-40-D	IS10M-50-D	IS10N	I-60-D
	Press	ure switch*6	p. 54						101010	
	Pressure switch ^{*6} p.5 Pressure switch with T-spacer ^{*5, *6} Pressure switch with L-shaped piping adapter ^{*5, *6}	0.04	Slim type	IS10M-20-1-D	IS10M-30-1-D	IS10M-40-1-D	IS10M-50-1-D	IS10M	60-1-D	
				101010120-1-0	1010101-00-1-0	1010101-40-1-0			00-1-D	
Γ						IS10T-40-□02-D	IS10T-50-□02-D	ICIAT OF		
				IS10T-20-□01-D	IS10T-30-□01-D		IS10T-50-□03-D	IS10T-60		
			p. 55	IS10T-20-□02-D	IS10T-30-□02-D		IS10T-50-□04-D	IS10T-60		
					15101-30-L03-D	IS10T-40-□04-D	IS10T-50-□06-D	IS10T-60	ט-⊔00-ח	
-					IS10L-30-01-D	IS10L-40-□02-D		IS10L-60)-∏04-D	
		na	p. 56	IS10L-20-□01-D		IS10L-40-□03-D	IS10L-50-□04-D	IS10L-60		
		.9	5.00	IS10L-20-□02-D		IS10L-40-□04-D	IS10L-50-□06-D	IS10E-00		
Ļ	auapte					1010L-30-L03-D				
1					IS10E-20-01-D	IS10E-30-02-D	IS10E-40-□02-D	IS10E-50-□06-D	IS10E-6	
	Ducas									
		ure switch	*5 *6	p. 57	IS10E-20-02-D	IS10E-30-03-D				D-□10-D
		ure switch iping adapter	*5, *6	p. 57		IS10E-30-□03-D IS10E-30-□04-D		IS10E-50-008-D	IS10E-6 IS10E-6	D-□12-D

*1 \square in part numbers for a round type pressure gauge indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT. Please contact SMC regarding the connection thread NPT and pressure gauge supply for psi unit specifications.

*4 Minimum operating pressure: N.O. type-0.1 MPa; N.C. type-0.1 MPa (AD27-D) and 0.15 MPa (AD37-D/AD47-D). Please contact SMC separately for psi and °F unit display specifications. *5 □ in attachment part numbers indicates a pipe thread type. No indication is

necessary for Rc thread; however, indicate N for NPT thread, and F for G

*2 Including one O-ring and 2 mounting screws
*3 Lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screws (2 pcs.) are attached. []: Switch body only

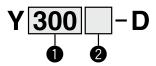
Regarding how to order the digital pressure switch, refer to the Web Catalog.

*6 Separate spacers are required for modular units.

thread.

AC-D Series ACCESSORIES (Spacer / Spacer with Bracket)

Spacer / Spacer with Bracket



		Symbol	Description		Body size	1 e [Applicable	AC size]	
		Cymbol	Decemption	200 [AC20]	300 [AC30]	400 [AC40]	500 [AC40-06]	600 [AC50/AC60]
_		Nil	Spacer			•	•	
0	Bracket	т	Spacer with bracket	•	•	•	•	•



Spacer



Spacer with bracket

Standard Specifications

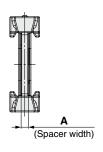
Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

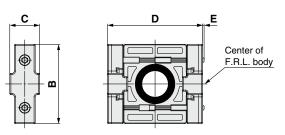
Replacement Parts

				Part no.		
Description	Material	Y200-D	Y300-D	Y400-D	Y500-D	Y600-D
		Y200T-D	Y300T-D	Y400T-D	Y500T-D	Y600T-D
Seal	HNBR	Y220P-050S	Y320P-050S	Y420P-050S	Y520P-050S	Y620P-050S

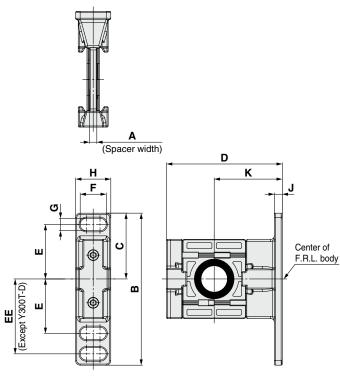
Dimensions

Spacer





Model	Α	В	С	D	E	Applicable size
Y200-D	3.2	35	13.2	42	0.6	AC20-D
Y300-D	4.2	43	16.2	53	—	AC30-D
Y400-D	5.2	51	19.2	71	—	AC40-D
Y500-D	5.2	54	21.2	71	—	AC40-06-D
Y600-D	6.2	64	27.2			AC50-D
1000-D	0.2	64	21.2	90	_	AC60-D



Spacer with bracket

Model	Α	в	С	D	Е	EE	F	G	н	J	κ	Applicable size
Y200T-D	3.2	67	29	51	24	33	11.5	5.5	15.5	3.5	30	AC20-D
Y300T-D	4.2	85	42.5	67.5	35	—	14	7	20	6	41	AC30-D
Y400T-D	5.2	115	50	85.5	40	55	18	9	26	7	50	AC40-D
Y500T-D	5.2	115	50	85.5	40	55	18	9	26	7	50	AC40-06-D
Y600T-D	6.0	140	60	115	50	70	20	4.4	31.2	0	70	AC50-D
10001-D	0.2	140	60	115	50	70	20	11	31.2	0	70	AC60-D

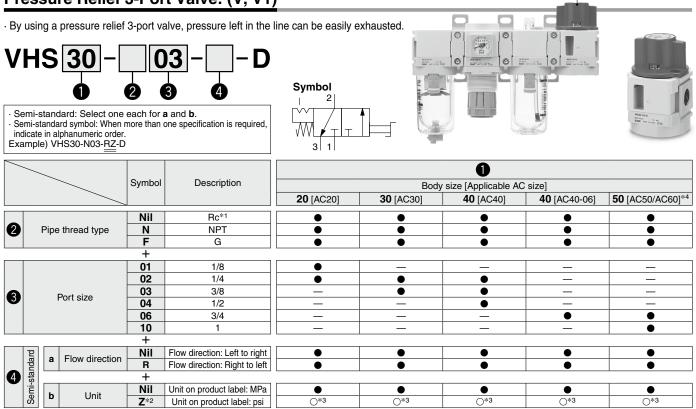
AL

AV

AC-D Series Attachments

Pressure Relief 3-Port Valve: (V, V1)

Pressure relief 3-port valve



*1 The pipe thread type for the EXH port is G.

*2 For the pipe thread type: NPT only. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

*3 O: For the pipe thread type: NPT only

*4 The VHS50 can be connected to the AC60.

Standard Specifications

Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

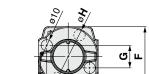
Flow Rate Characteristics

	Port s	size		Flow	rate ch	aracteristics			
Model			IN -	→ OUT		OUT	$\rightarrow EXF$	1	
Model	IN, OUT	EXH	C (dm³/s⋅bar)	b	Cv	C (dm³/s⋅bar)	b	Cv	
VHS20	1/8	1/8	4.0	0.41	1.1	3.7	0.42	1.1	
VH520	1/4	1/8	5.8	0.31	1.4	3.8	0.42	1.1	
VHS30	1/4	1/4	8.8	0.44	2.4	8.0	0.46	2.3	
VH530	3/8	1/4	14.1	0.28	3.5	7.8	0.46	2.2	
	1/4		9.5	0.49	2.8	13.3	0.47	3.6	
VHS40	3/8	3/8	17.2	0.47	4.8	13.6	0.47	3.7	
	1/2		26.7	0.29	6.3	13.4	0.43	3.7	
VHS40-06	3/4	1/2	34.0	0.22	7.6	16.1	0.41	4.4	
VHS50	3/4	1/2	45.0	0.26	10.6	23.0	0.49	6.4	
VH350	1	1/2	53.3	0.36	13.5	22.8	0.49	6.3	

Caution on Mounting

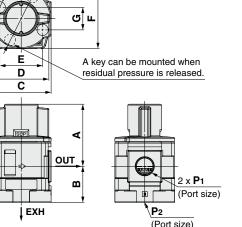
• Use an air filter on the inlet side for operating protection.

 \cdot When mounting a silencer, etc., on the EXH port, refer to the operation manual.



Dimensions

IN



P 1	P2	Α	В	С	D	Applicable size
1/8, 1/4	1/8	48.5	23	40	37	AC20-D
1/4, 3/8	1/4	55	32	53	49	AC30-D
1/4, 3/8, 1/2	3/8	69.7	41.3	70	63	AC40-D
3/4	1/2	71.7	43.3	75	63	AC40-06-D
3/4, 1	1/2	86.5	44.5	90	80	AC50-D/AC60-D
	1/8, 1/4 1/4, 3/8 1/4, 3/8, 1/2 3/4	1/8, 1/4 1/8 1/4, 3/8 1/4 1/4, 3/8, 1/2 3/8 3/4 1/2	1/8, 1/4 1/8 48.5 1/4, 3/8 1/4 55 1/4, 3/8, 1/2 3/8 69.7 3/4 1/2 71.7	1/8, 1/4 1/8 48.5 23 1/4, 3/8 1/4 55 32 1/4, 3/8, 1/2 3/8 69.7 41.3 3/4 1/2 71.7 43.3	1/8, 1/4 1/8 48.5 23 40 1/4, 3/8 1/4 55 32 53 1/4, 3/8, 1/2 3/8 69.7 41.3 70 3/4 1/2 71.7 43.3 75	1/8, 1/4 1/8 48.5 23 40 37 1/4, 3/8 1/4 55 32 53 49 1/4, 3/8, 1/2 3/8 69.7 41.3 70 63 3/4 1/2 71.7 43.3 75 63

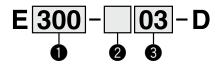
Model	E	F	G	н	Applicable size
VHS20-D	28	42	17.5	40	AC20-D
VHS30-D	38	53	20	53	AC30-D
VHS40-D	52	71	29	70	AC40-D
VHS40-06-D	52	71	29	70	AC40-06-D
VHS50-D	72	90	33	90	AC50-D/AC60-D



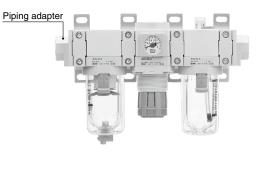
Attachments **AC-D** Series

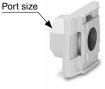
Piping Adapter: 1/8, 1/4, 3/8, 1/2, 3/4, 1, 1 1/4, 1 1/2

· Using on the inlet side or the outlet side of F.R.L. units makes it easier to perform maintenance, as the component can be installed/ removed without removing the piping.



	<u></u>					0		
		Symbol	Description			Body size cable AC		
				200 [AC20]	300 [AC30]	400 [AC40]	500 [AC40-06]	600 [AC50, AC60]
		Nil	Rc		•	•	•	
2	Pipe thread type	Ν	NPT		•	•	•	
		F	G					
		+						
		01	1/8		—	—	—	
		02	1/4	•		•	—	—
		03	3/8				—	—
8	Port size	04	1/2	_		•	—	_
9	FUITSIZE	06	3/4	_	_	•		
		10	1	_	_	_		
		12	1 1/4	—	_	_	—	
		14	1 1/2	-	_	_	-	

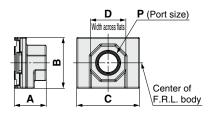




Standard Specifications

Fluid	Air					
Ambient and fluid temperatures	−5 to 60°C (No freezing)					
Proof pressure	1.5 MPa					
Max. operating pressure	1.0 MPa					

Dimensions



Model	Р	Α	В	С	D	Applicable AC size
E200-D	1/8, 1/4, 3/8	24	35	42	24	AC20-D
E300-D	1/4, 3/8, 1/2	27	43	53	30	AC30-D
E400-D	1/4, 3/8, 1/2, 3/4	30	51	71	36	AC40-D
E500 D	3/4	61	54	71	36	AC40-06-D
E500-D	1	31			46	
E600 D	3/4, 1	39	64	90	46	AC50-D
E600-D	1 1/4, 1 1/2	42	64	90	63	AC60-D

Caution on Mounting

Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.

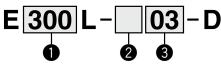
AV

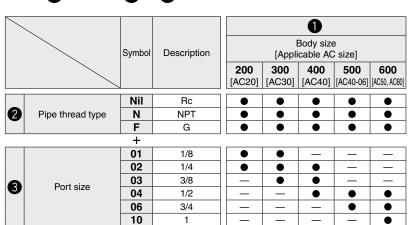
AFM / AFD

AC-D Series

L-Shaped Piping Adapter: 1/8, 1/4, 3/8, 1/2, 3/4, 1

- · Upward/downward piping is possible on the inlet side and the outlet side of F.R.L. units.
- · Ideal for space-saving and reducing piping labor
- · Using on the inlet side or the outlet side of F.R.L. units makes it easier to perform maintenance, as the component can be installed/ removed without removing the piping.





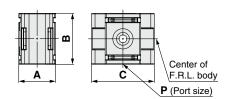


Port size

Standard Specifications

Fluid	Air
Ambient and fluid temperatures	−5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

Dimensions



Model	Р	Α	В	С	Applicable AC size
E200L-D	1/8, 1/4	28	35	42	AC20-D
E300L-D	1/8, 1/4, 3/8	31	43	53	AC30-D
E400L-D	1/4, 3/8, 1/2	39	51	71	AC40-D
E500L-D	1/2, 3/4	47	54	71	AC40-06-D
E600L-D	1/2 2/4 1	62	64	90	AC50-D
E000E-D	1/2, 3/4, 1	62	04	90	AC60-D

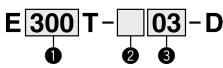
Caution on Mounting

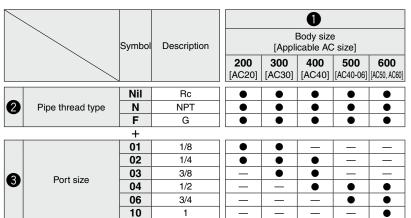
Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.

Attachments **AC-D** Series

T-Shaped Piping Adapter: 1/8, 1/4, 3/8, 1/2, 3/4, 1

- · Both upward and downward piping are possible on the inlet and outlet sides of F.R.L. units.
- · Ideal for space-saving and reducing piping labor
- Using on the inlet side or the outlet side of F.R.L. units makes it easier to perform maintenance, as the component can be installed/ removed without removing the piping.

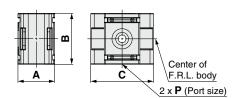




Standard Specifications

Fluid	Air
Ambient and fluid temperatures	–5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

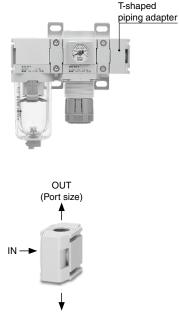
Dimensions

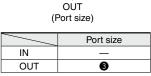


Model	Р	Α	В	С	Applicable AC size
E200T-D	1/8, 1/4	28	35	42	AC20-D
E300T-D	1/8, 1/4, 3/8	31	43	53	AC30-D
E400T-D	1/4, 3/8, 1/2	39	51	71	AC40-D
E500T-D	1/2, 3/4	47	54	71	AC40-06-D
ECONT D	1/0 0/4 1	60	64	00	AC50-D
E600T-D	1/2, 3/4, 1	62	64	90	AC60-D

Caution on Mounting

Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.



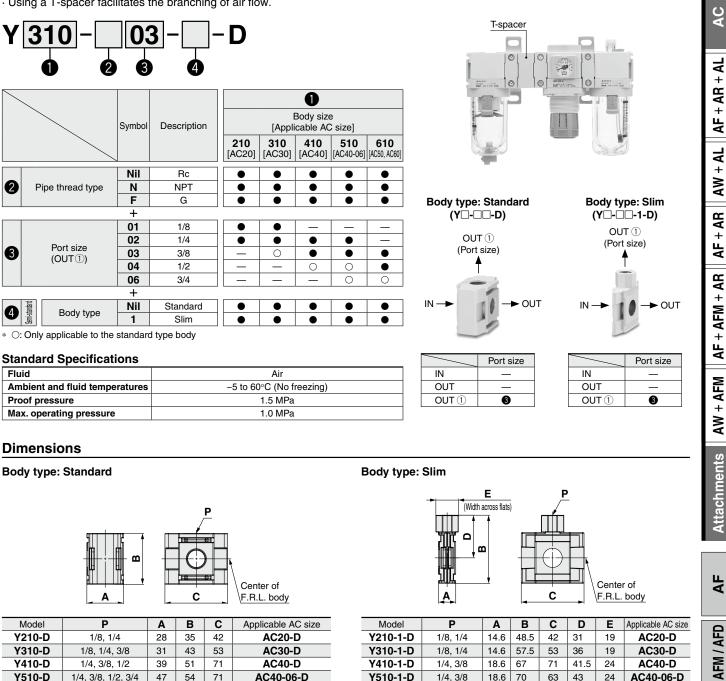


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SMC

T-Spacer: 1/8, 1/4, 3/8, 1/2, 3/4

· Using a T-spacer facilitates the branching of air flow.



Model	P	Α	В	С	Applicable AC size
Y210-D	1/8, 1/4	28	35	42	AC20-D
Y310-D	1/8, 1/4, 3/8	31	43	53	AC30-D
Y410-D	1/4, 3/8, 1/2	39	51	71	AC40-D
Y510-D	1/4, 3/8, 1/2, 3/4	47	54	71	AC40-06-D
Y610-D	3/8, 1/2, 3/4	62	64	90	AC50-D, AC60-D

				c		Cente F.R.L.	•••
Model	Р	Α	В	С	D	Е	Applicable AC size
Y210-1-D	1/8, 1/4	14.6	48.5	42	31	19	AC20-D
Y310-1-D	1/8, 1/4	14.6	57.5	53	36	19	AC30-D
Y410-1-D	1/4, 3/8	18.6	67	71	41.5	24	AC40-D
Y510-1-D	1/4, 3/8	18.6	70	63	43	24	AC40-06-D
Y610-1-D	3/8, 1/2	22	87	90	55	30	AC50-D, AC60-D

Caution on Mounting

· Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.

. The backflow of oil may occur when a spacer is used on the inlet side of the lubricator. Attach a check valve between the lubricator and the product to prevent backflow.

. When the slim body type is to be mounted to a wall using a spacer with bracket, use a spacer on only one side.

AR

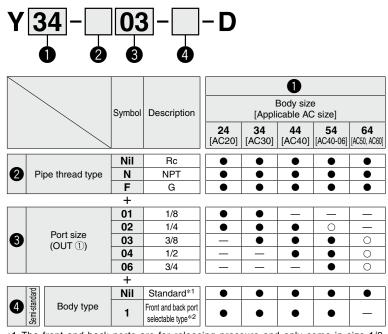
A

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AC-D Series

Cross Spacer: 1/8, 1/4, 3/8, 1/2, 3/4

• The piping can be branched upward/downward (OUT ①) or forward/backward (OUT ②).



*1 The front and back ports are for releasing pressure and only come in size 1/8, irrespective of the ⁽³⁾ port size. The minimum port size is 1.4 mm.

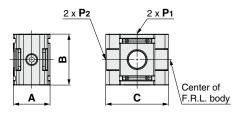
*2 The front and back ports come in the same size as the ③ port size. *3 "O" indicates that only the standard body type is applicable.

Standard Specifications

Fluid	Air				
Ambient and fluid temperatures	-5 to 60°C (No freezing)				
Proof pressure	1.5 MPa				
Max. operating pressure	1.0 MPa				

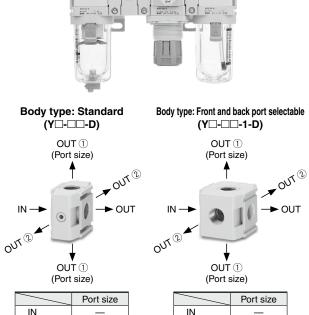


Body type: Standard



Mod	leb	P 1	P 2*1	Α	В	С	Applicable AC size
Y24	-D	1/8, 1/4	1/8	28	35	42	AC20-D
Y34	-D	1/8, 1/4, 3/8	1/8	31	43	53	AC30-D
Y44	-D	1/4, 3/8, 1/2	1/8	39	51	71	AC40-D
Y54	-D	1/4, 3/8, 1/2, 3/4	1/8	47	54	71	AC40-06-D
Y64	l-D	3/8, 1/2, 3/4	1/8	62	64	90	AC50-D, AC60-D

*1 A resin plug is attached to the P2 port and shipped together with the product.



Cross spacer

0

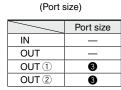
 Port size

 IN
 -

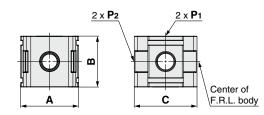
 OUT
 -

 OUT ①
 6

 OUT ②
 1/8



Body type: Front and back port selectable



Model	P 1, P 2 ^{*1}	Α	В	С	Applicable AC size
Y24-1-D	1/8, 1/4	40	35	42	AC20-D
Y34-1-D	1/8, 1/4, 3/8	49	43	53	AC30-D
Y44-1-D	1/4, 3/8, 1/2	60	51	71	AC40-D
Y54-1-D	3/8, 1/2, 3/4	72	54	71	AC40-06-D
	·				~

*1 Two hexagon socket head plugs the same size as the P1 and P2 ports are shipped together with the product.

Caution on Mounting

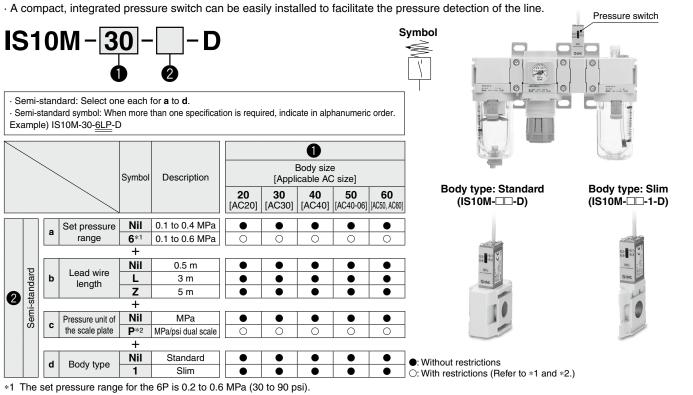
• Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.

 The backflow of oil may occur when a spacer is used on the inlet side of the lubricator. Attach a check valve between the lubricator and the product to prevent backflow.

SMC

Attachments **AC-D** Series

Pressure Switch



*2 This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

Standard Specifications

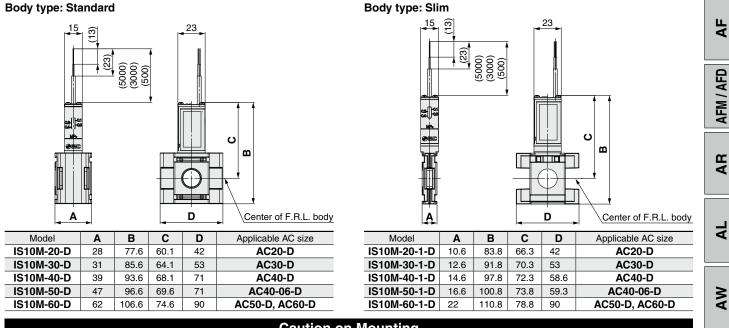
Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.0 MPa
Max. operating pressure	0.7 MPa
Set pressure range (when OFF)	0.1 to 0.4 MPa
Hysteresis	0.08 MPa or less
Contact point configuration	1a

Switch Characteristics

Max. contact point capacity	2 VA (AC), 2 W (DC)
Operating voltage: AC, DC	100 V or less
Max. operating current	24 VAC, DC or less: 50 mA 48 VAC, DC or less: 40 mA 100 VAC, DC or less: 20 mA

* For detailed specifications of the IS10 series, refer to the IS10 series section on the SMC website: https://www.smcworld.com

Dimensions



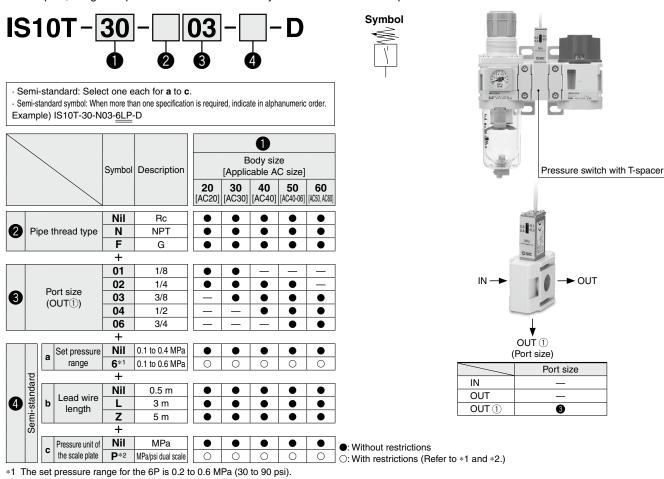
Caution on Mounting

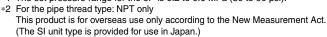
Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.
When the slim body type is to be mounted to a wall using a spacer with bracket, use a spacer on only one side.

AC-D Series

Pressure Switch with T-Spacer

· A compact, integrated pressure switch can be easily installed to facilitate the pressure detection of the line.





Standard Specifications

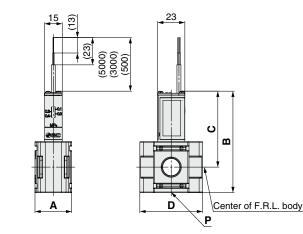
Fluid	Air
Ambient and fluid temperatures	−5 to 60°C (No freezing)
Proof pressure	1.0 MPa
Max. operating pressure	0.7 MPa
Set pressure range (when OFF)	0.1 to 0.4 MPa
Hysteresis	0.08 MPa or less
Contact point configuration	1a

Switch Characteristics

Max. contact point capacity	2 VA (AC), 2 W (DC)
Operating voltage: AC, DC	100 V or less
Max. operating current	24 VAC, DC or less: 50 mA 48 VAC, DC or less: 40 mA 100 VAC, DC or less: 20 mA

For detailed specifications of the IS10 series, refer to the IS10 series section on the SMC website: https://www.smcworld.com

Dimensions



Model	Р	Α	В	С	D	Applicable AC size
IS10T-20-D	1/8, 1/4	28	77.6	60.1	42	AC20-D
IS10T-30-D	1/8, 1/4, 3/8	31	85.6	64.1	53	AC30-D
IS10T-40-D	1/4, 3/8, 1/2	39	93.6	68.1	71	AC40-D
IS10T-50-D	1/4, 3/8, 1/2, 3/4	47	96.6	69.6	71	AC40-06-D
IS10T-60-D	3/8, 1/2, 3/4	62	106.6	74.6	90	AC50-D, AC60-D

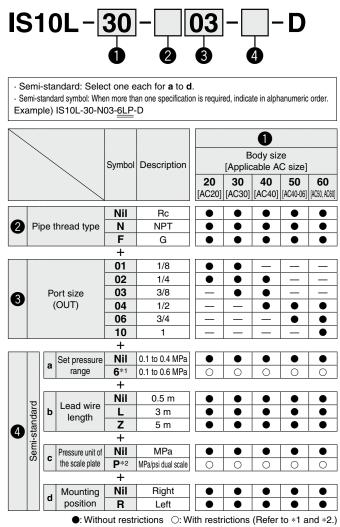
Caution on Mounting

- · Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.
- . The backflow of oil may occur when a spacer is used on the inlet side of the lubricator. Attach a check valve between the lubricator and the product to prevent backflow.

Attachments **AC-D** Series

Pressure Switch with L-Shaped Piping Adapter

- · A compact, integrated pressure switch can be easily installed to facilitate the pressure detection of the line.
- · Using on the inlet side or the outlet side of F.R.L. units allows the component to be installed/removed without removing the piping.



*1 The set pressure range for the 6P is 0.2 to 0.6 MPa (30 to 90 psi).

*2 For the pipe thread type: NPT only This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

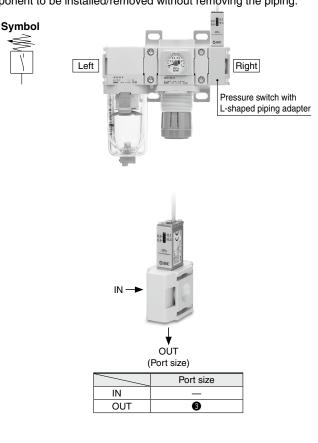
Standard Specifications

Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.0 MPa
Max. operating pressure	0.7 MPa
Set pressure range (when OFF)	0.1 to 0.4 MPa
Hysteresis	0.08 MPa or less
Contact point configuration	1a

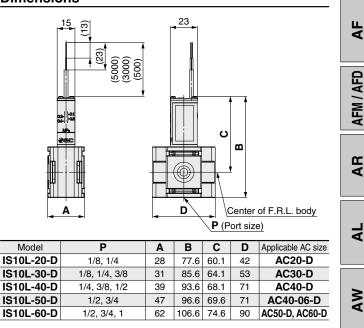
Switch Characteristics

Max. contact point capacity	2 VA (AC), 2 W (DC)
Operating voltage: AC, DC	100 V or less
Max. operating current	24 VAC, DC or less: 50 mA 48 VAC, DC or less: 40 mA 100 VAC, DC or less: 20 mA

For detailed specifications of the IS10 series, refer to the IS10 series section on the SMC website: https://www.smcworld.com



Dimensions



Caution on Mounting

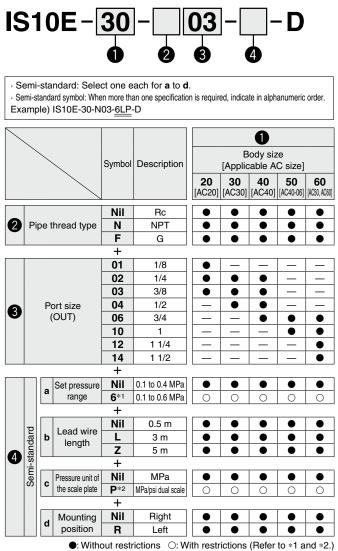
Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required. **SMC**

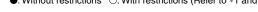
AC

AC-D Series

Pressure Switch with Piping Adapter

· A compact, integrated pressure switch can be easily installed to facilitate the pressure detection of the line.





*1 The set pressure range for the 6P is 0.2 to 0.6 MPa (30 to 90 psi). *2 For the pipe thread type: NPT only

This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

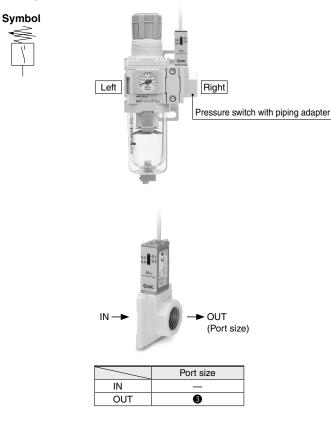
Standard Specifications

Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.0 MPa
Max. operating pressure	0.7 MPa
Set pressure range (when OFF)	0.1 to 0.4 MPa
Hysteresis	0.08 MPa or less
Contact point configuration	1a

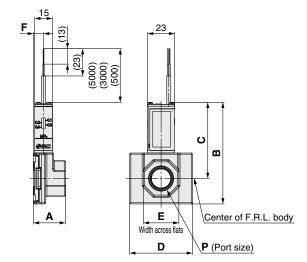
Switch Characteristics

Max. contact point capacity	2 VA (AC), 2 W (DC)
Operating voltage: AC, DC	100 V or less
Max. operating current	24 VAC, DC or less: 50 mA 48 VAC, DC or less: 40 mA 100 VAC, DC or less: 20 mA

* For detailed specifications of the IS10 series, refer to the IS10 series section on the SMC website: https://www.smcworld.com



Dimensions



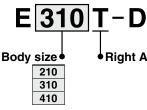
Model	Р	Α	В	С	D	Ε	F	Applicable AC size
IS10E-20-D	1/8, 1/4, 3/8	24	77.8	60.3	42	24		AC20-D
IS10E-30-D	1/4, 3/8, 1/2	27	85.8	64.3	53	30		AC30-D
IS10E-40-D	1/4, 3/8, 1/2, 3/4	30	93.8	68.3	71	36	8.5	AC40-D
IS10E-50-D	3/4	31	96.8	69.8	71	36	36	AC40-06-D
1310E-50-D	1	31	90.0	09.0	' '	46		AC40-00-D
IS10E-60-D	3/4, 1	39	39 100 0	74.8	90	46	0.5	AC50-D,
	1 1/4, 1 1/2	42	106.8	74.8	90	63	9.5	AC60-D

Caution on Mounting

Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required. ∕⁄∂SMC

Right Angle Adapter

· Allows for modular connection with the product rotated 90 degrees

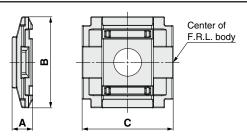


Right Angle Adapter

Standard Specifications

Fluid	Air				
Ambient and fluid temperatures	-5 to 60°C (No freezing)				
Proof pressure	1.5 MPa				
Max. operating pressure	1.0 MPa				

Dimensions



Right angle	adapter

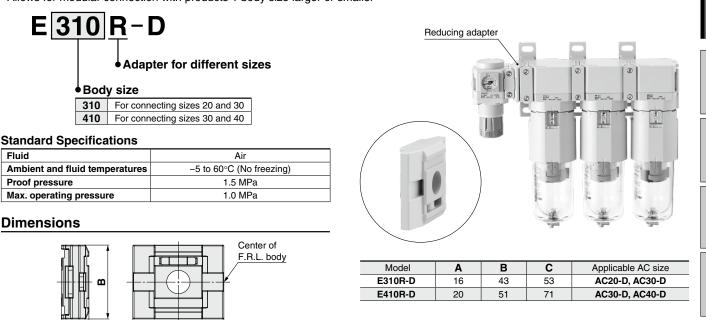
Model	Α	В	С	Applicable AC size
E210T-D	9	42	42	AC20-D
E310T-D	12	53	53	AC30-D
E410T-D	15	71	71	AC40-D

Caution on Mounting

- · Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.
- · When mounting to a wall using a spacer with bracket, use a spacer on only one side.

Reducing Adapter

· Allows for modular connection with products 1 body size larger or smaller



Caution on Mounting

- Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.
- · When mounting to a wall using a spacer with bracket, use a spacer on only one side.

С

AC

AR

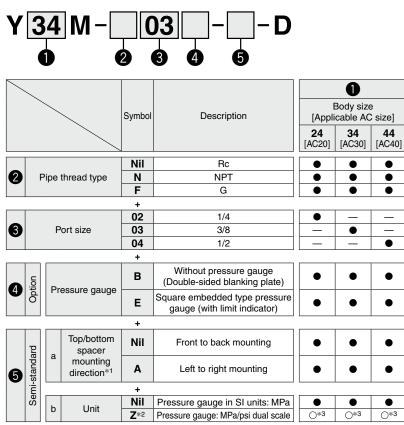
Ł

57-1 b

AC-D Series

Cross Adapter: 1/4, 3/8, 1/2

· Allows for devices to be connected on the top, bottom, left, and right with a spacer



*1 It is possible to change the mounting direction of the spacer (From front to back to left to right). For details on how to do so, refer to the operation manual.
*2 For the pipe thread type: NPT. This product is for overseas use only according to the New

Measurement Act. (The SI unit type is provided for use in Japan.)

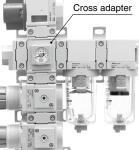
*3 O: For the pipe thread type: NPT only

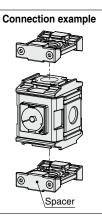
Standard Specifications

Fluid	Air				
Ambient and fluid temperatures	-5 to 60°C (No freezing)				
Proof pressure	1.5 MPa				
Max. operating pressure	1.0 MPa				

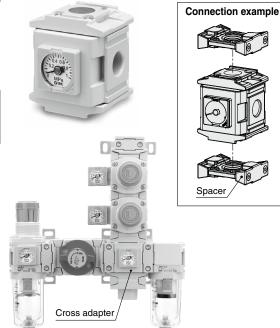
Top/bottom spacer mounting direction: Front to back mounting (Nil)







Top/bottom spacer mounting direction: Left to right mounting (A)



Caution on Mounting

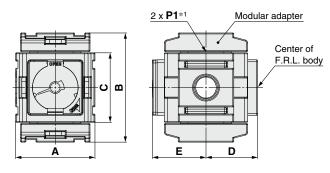
· Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.

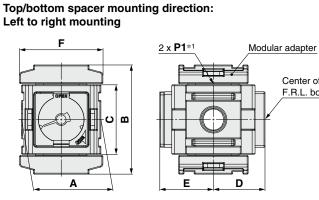
. The backflow of oil may occur when a spacer is used on the inlet side of the lubricator. Attach a check valve between the lubricator and the product to prevent backflow.



Dimensions

Top/bottom spacer mounting direction: Front to back mounting



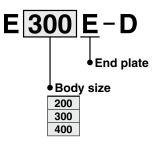


						Optional sp	nacifications	Semi-standard specifications	
Model	Standard specifications					Without pressure gauge	Square embedded type pressure gauge		Applicable AC size
	P1 *1	Α	В	С	D	E	E	F	
Y24M-D	1/4	40	55	35	26	26	27	42	AC20-D
Y34M-D	3/8	53	63	43	31.5	31.5	32.5	53	AC30-D
Y44M-D	1/2	70	77	51	40.5	40.5	41.5	71	AC40-D

*1 By removing the modular adapter, the female threads on the top and bottom surfaces can be used as piping ports for air release.

End Plate

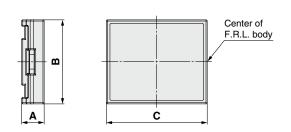
 \cdot For blocking the unused piping ports on sides without a modular connection



Standard Specifications

Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

Dimensions





Model	Α	В	С	Applicable AC size
E200E-D	9.4	35	42	AC20-D
E200E-D	9.4	43	53	AC30-D
E400E-D	12.4	51	71	AC40-D

Caution on Mounting

· Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.

SMC

AC

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F.R.L. body





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AC-D Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

Air Supply

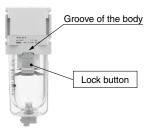
A Caution

1. Use an air filter with 5 μ m or less filtration rating on the inlet side of the valve to avoid any damage to the seat caused by dust when mounting a pressure relief 3-port valve on the inlet side.

Mounting / Adjustment

A Caution

1. When the bowl is installed on the air filter, filter regulator, lubricator, mist separator, or micro mist separator (AC30-D to AC60-D), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



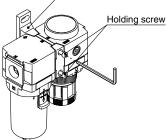
2. Tighten the 2 holding screws on the spacer with bracket or spacer evenly.

Tighten them to the recommended tightening torque.

Insufficient tightening torque may result in loosening or sealing failure. Excessive tightening torque may damage the thread, etc.

Recommended Torque										
Applicable model	AC20□	AC30□	AC40□	AC40⊡-06	AC50□ AC60□					
Spacer with bracket part no.	Y200T-D	Y300T-D	Y400T-D	Y500T-D	Y600T-D					
Spacer part no.	Y200-D	Y300-D	Y400-D	Y500-D	Y600-D					
Torque	0.36 ±0.036	1.2 ±0.05	1.2 ±0.05	1.4 ±0.05	2.0 <u>±</u> 0.1					

Spacer with bracket



Selection

🕂 Warning

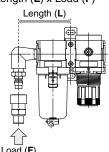
- 1. Piping load and moment
 - Avoid any torsional or bending moments other than those caused by the equipment's own weight as failure to do so may result in damage.

Support external piping separately. If moment application is unavoidable during operation, the moment should be lower than the max. moment shown below.

Piping materials without flexibility, such as steel tube piping, are prone to being affected by excess moment loads or vibrations from the piping side. Use flexible tubing in between to avoid such effects.

					Unit: N·m				
Applicable model	AC20□	AC30□	AC40□	AC40□-06	AC50□ AC60□				
Max. moment (M)	14.5	16	19.5	35	45				
Max mamont (M) Langth (L) x Land (E)									

Max. moment (M) = Length (L) x Load (F)



- 2. Float type auto drain
- Operate under the following conditions to avoid a malfunction. <N.O. type>
- Operating compressor: 0.75 kW (100 L/min (ANR)) or more When using 2 or more auto drains, multiply the value above by the number of auto drains to find the capacity of the compressors you will need.

For example, when using 2 auto drains, 1.5 kW (200 L/min (ANR)) of the compressor capacity is required.

- Operating pressure: 0.1 MPa or more
- <N.C. type>
- Operating pressure for AD27-D: 0.1 MPa or more Operating pressure for AD37-D/AD47-D: 0.15 MPa or more
- **3.** Use a regulator or filter regulator with backflow function when mounting a pressure relief 3-port valve on the inlet side to ensure the release of the residual pressure. Otherwise, residual pressure will not be fully released.

A Caution

- When releasing air at the intermediate position using a T-spacer on the inlet side of the lubricator, lubricant may backflow. Therefore, releasing air that does not contain traces of lubricant is not possible. To release air that does not contain traces of lubricant, use a check valve (AKM series) on the inlet side of the lubricator to prevent a backflow of the lubricant.
- 2. If a pressure relief 3-port valve is mounted on the inlet side of the lubricator, causing a backflow of air, it can result in a backflow of oil or damage to internal parts. Do not use it in this manner.
- **3.** An F.R.L. unit shipped from the plant has its model number labeled. However, components that are combined together during the distribution process do not have a label on them.
- 4. When operating at an inlet pressure lower than the inlet pressure used in the flow rate characteristics graph, the pressure drop on the outlet side may be greater. Therefore, be sure to conduct testing using the actual equipment.

For air combination selection, refer to the "Product Selection Guide." $\label{eq:selection} \end{tabular}$



Modular Type Air Filter **AF Series**

Air Filter AF Series	Model	Port size	Filtration [µm]	Options
	AF20-D	1/8, 1/4		
and and a ten and and ten and and	AF30-D	1/4, 3/8		
	AF40-D	1/4, 3/8, 1/2	5	Bracket
	AF40-06-D	3/4		Float type auto drain
	AF50-D	3/4, 1		
p. 60 to 68	AF60-D	1		

bol				20-D to AF)(]-	D	- 11		
ər		Air Filter with 2 1	Auto Dra	in				NA THE REAL		
				How to Order				AF	30-D	
-	3)3 6	 Option/Semi-standard: Option/Semi-standard: Option/Semi-standard: Option/Semi-standard: Option/Semi-standard: Option/Semi-standard: Semi-standard: Option/Semi-standard: Semi-standard: Semi-standard:	symbol: pecificatio		-	ate in		
_			Symbol	Description			1 Body siz	0		
					20	30	40	50	60	
	Pip	be thread type	Nil N	Rc NPT	•	•	•	•	•	
		51	F	G	•	•	•	•	•	
			01	1/8		_	_	_		
			02	<u> </u>	•	•	•			
		Port size	04	1/2 – – •						
			06	3/4		<u> </u>		•		
			+					•		
	а	Mounting	Nil B*1	Without mounting option With bracket	•	•	•	•	•	
(2000			+	With Dracket						
2		Float type auto	Nil C*3	Without auto drain	•	•	•	•	•	
	b	drain*2	D *4	N.C. (Normally closed) Drain port is closed when pressure is not applied. N.O. (Normally open) Drain port is open when pressure is not applied.		•	•	•		
			+							
			Nil 2	Polycarbonate bowl Metal bowl						
	c	Bowl*5	6	Nylon bowl	•	•	•	•	•	
		Dom	8 C	Metal bowl with level gauge With bowl guard	• *6	• *6	● *6	*6		
			6C	With bowl guard (Nylon bowl)		*7	*7	*7	*7	
			+ Nil	Without indicator						
5	d	Indicator		Without indicator With element service indicator*14	•	•	•* ¹²	•	•	
			+		-	-	-	-		
			Nil	With drain cock Drain guide 1/8		•	• 	• -		
5	е	Drain port ^{*8}	J *9	Drain guide 1/4	_	•	•	٠	•	
			W *10 +	Drain cock with barb fitting				•		
	f	Flow direction	Nil	Flow direction: Left to right						
	•		R	Flow direction: Right to left	●					
			+ Nil	Unit on product label: MPa, °C						
	g	Unit	Z *11	Unit on product label: psi, °F	O*13	O*13	O*13	O*13	O*13	

recommended.
*5 Refer to chemical data on page 68 for chemical resistance of the bowl.
*6 A bowl guard is provided as standard equipment (polycarbonate).

7 A bowl guard is provided as standard equipment (polyationate).
8 The combination of float type auto drain C and D is not available.
9 Without a valve function. The mounting screws are the same as the thread of **2**.
*10 The combination of metal bowl 2 and 8 is not available.

*11 For the pipe thread type: NPT. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

*12 Excludes port size "06"
*13 O: For the pipe thread type: NPT only
*14 A special body type is required to mount the element service indicator. It cannot be mounted on a standard body.



AW

AF20-D to AF60-D Series

Standard Specifications

Model	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D			
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1			
Fluid	Air								
Ambient and fluid temperatures	–5 to 60°C (No freezing)								
Proof pressure	1.5 MPa								
Max. operating pressure	1.0 MPa								
Auto drain minimum N.C.	0.1 MPa 0.15 MPa								
operating pressure N.O.	— 0.1 MPa								
Nominal filtration rating ^{*1}		5 μm							
Compressed air purity class ^{*2}	ISO 8573-1:2010 [6 : 8 : 4]* ³								
Drain capacity	8 cm ³	25 cm ³ 45 cm ³							
Bowl material	Polycarbonate								
Bowl guard	Semi-standard (Steel)	i-standard (Steel) Standard (Polycarbonate)							
Weight	0.09 kg	0.17 kg	0.35 kg	0.39 kg	0.85 kg	0.92 kg			

*1 For the following conditions in accordance with [Test condition: ISO 8573-4:2001 compliant, Test method ISO 12500-3:2009 compliant] Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable

*2 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air - Part 1: Contaminants and purity classes.

For details on this standard, refer to page 110. *3 The compressed air quality class on the inlet side is [7:9:4].

Bowl Assembly/Part Nos.

Bowl	Drain discharge	Ducin nort	Other	Model							
material	mechanism	Drain port	Other	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D		
		With drain cock	—	C2SF-D	—						
	Manual	With drain cock	With bowl guard	C2SF-C-D	C3SF-D	C4SF-D					
		Drain cock with barb fitting	With bowl guard	—	C3SF-W-D		C4SF	-W-D			
Dolycorhonoto		With drain guide	_	C2SF□-J-D	—			-			
Polycarbonate		(without valve function)	With bowl guard	C2SF□-CJ-D	C3SF□-J-D	C4SF□-J-D					
	Automatic ^{*1}	Normally closed (N.C.)	_	AD27-D	—	_					
		Normally closed (N.C.)	With bowl guard	AD27-C-D	AD37□-D	AD47□-D					
	(Auto drain)	Normally open (N.O.)	With bowl guard	—	AD38□-D	AD48□-D					
	Manual	With drain cock	—	C2SF-6-A	—	—					
		With train cock	With bowl guard	C2SF-6C-A	C3SF-6-A	C4SF-6-A					
		Drain cock with barb fitting	With bowl guard	—	C3SF-6W-A		C4SF-	6W-A			
Nylon		With drain guide	_	C2SF□-6J-A				-			
INVIOIT		(without valve function)	With bowl guard	C2SF□-6CJ-A	C3SF□-6J-A	A C4SF⊡-6J-A					
	Automatic*1 (Auto drain)	Normally closed (N.C.)		AD27-6-A	—						
		Normally closed (N.C.)	With bowl guard	AD27-6C-A	AD37□-6-A	AD47□-6-A					
		Normally open (N.O.)	With bowl guard	—	AD38□-6-A		AD48]-6-A			
		With drain cock	_	C2SF-2-A	C3SF-2-A	C4SF-2-A					
	Manual	With drain cock	With level gauge	—	C3LF-8-A	C4LF-8-A					
		With drain guide (without valve function)	_	C2SF□-2J-A	C3SF□-2J-A	C4SF⊡-2J-A					
Metal			With level gauge	—	C3LF□-8J-A	C4LF⊡-8J-A					
weta	Automatic ^{*1} (Auto drain)	Normally closed (N.C.)		AD27-2-A	AD37[]-2-A	AD47□-2-A					
		Normally closed (N.C.)	With level gauge	—	AD37□-8-A	AD47□-8-A					
		Normally open (N.O.)			AD38[]-2-A	AD48□-2-A					
		Normally open (N.O.)	With level gauge	—	AD38□-8-A		AD48□-8-A				

*1 The bowl assembly comes with a bowl seal.

in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain). No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, Nil: ø10, N: ø3/8") Please contact SMC separately for psi and °F unit display specifications.

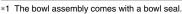
Option/Part Nos.

Optional	Model								
specifications	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D			
Bracket	AF24P-	AF34P-	AF44P-	AF49P-	AF54P-070AS				
assembly*1	070AS	070AS	070AS	070AS	AF54F-070A5				
Auto drain	Refer to "Bowl Assembly/Part Nos."								

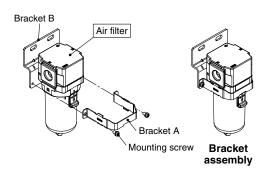
*1 The assembly consists of a bracket A/B and 2 mounting screws.

Replacement Parts

Description	Part no.								
Description	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D			
Filter element	AF20P-	AF30P-	AF40P-060S		AF50P-	AF60P-			
Filler element	060S	060S		-0003	060S	060S			
Baffle	AF24P-	AF34P-	A E 4 4 E	2-040S	AF54P-	AF64P-			
Dame	040S	040S		-0405	040S	040S			
Bowl seal	C2SFP-	C32FP-	C42FP-260S						
DOWI Seal	260S	260S	C42FP-2005						
Bowl	Defer to "Double Accomply/Dext Nee."								
assembly*1, *2		Refer to "Bowl Assembly/Part Nos."							

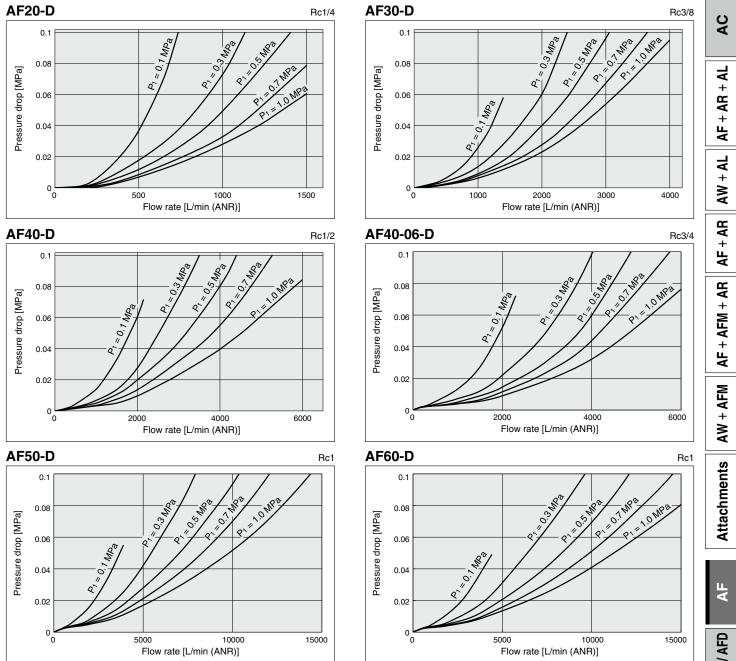


*2 Please contact SMC separately for psi and °F unit display specifications.





Air Filter AF20-D to AF60-D Series



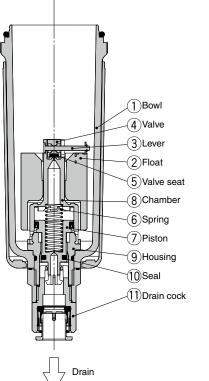
Flow Rate Characteristics (Representative values)

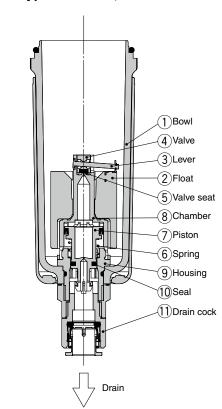


AF20-D to AF60-D Series

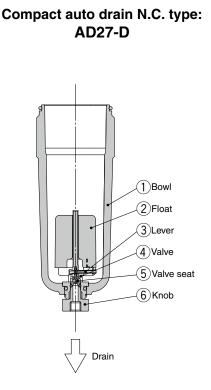
Working Principle: Float Type Auto Drain

N.O. type: AD38-D, AD48-D





N.C. type: AD37-D, AD47-D



• When pressure inside the bowl is released:

When pressure is released from the bowl (1), the piston (\overline{O}) is lowered by the spring $(\overline{6})$.

The sealing action of the seal 0 is interrupted, and the outside air flows inside the bowl 1 through the housing hole 9 and the drain cock 1.

Therefore, if there is an accumulation of condensate in the bowl ①, it will drain out through the drain cock.

When pressure is applied inside the bowl:

When pressure is 0.1 MPa or more, the force of the piston ⑦ surpasses the force of the spring ⑥, and the piston goes up.

This pushes seal (0) up so that it creates a seal, and the inside of the bowl (1), is shut off from the outside air.

If there is no accumulation of condensate in the bowl (1) at this time, the float (2) will be pulled down by its own weight, causing the valve (4), which is connected to the lever (3), to seal the valve seat (5).

When there is an accumulation of condensate in the bowl:

The float (2) rises due to its own buoyancy and the seal at the valve seat (5) is interrupted. This allows the pressure inside the bowl (1) to enter the chamber (8). The result is that the

combined pressure inside the chamber (and the force of the spring (lowers the piston (). This causes the sealing action of the seal () to

be interrupted, and the accumulated condensate in the bowl ① drains out through the drain cock ①.

Turning the drain cock (1) manually counterclockwise lowers the piston $\overline{\mathcal{O}}$, and causes the seal created by the seal (1) to be interrupted, thus allowing the condensate to drain out.

• When pressure inside the bowl is released:

Even when pressure inside the bowl 1 is released, spring 6 keeps the piston 7 in its upward position.

This keeps the seal created by the seal 0 in place; thus, the inside of the bowl 1 is shut off from the outside air.

Therefore, even if there is an accumulation of condensate in the bowl $(\ensuremath{\overline{1}}),$ it will not drain out.

When pressure is applied inside the bowl:

Even when pressure is applied inside the bowl (1), the combined force of the spring (6) and the pressure inside the bowl (1) keeps the piston (7) in its upward position.

This maintains the seal created by the seal 10 in place; thus, the inside of the bowl 1 is shut off from the outside air.

If there is no accumulation of condensate in the bowl (1) at this time, the float (2) will be pulled down by its own weight, causing the valve (4), which is connected to the lever (3), to seal the valve seat (5).

• When there is an accumulation of condensate in the bowl:

The float (2) rises due to its own buoyancy and the seal at the valve seat (5) is interrupted. This allows the pressure inside the bowl (1) to enter the chamber (8).

The result is that the pressure inside the chamber (8) surpasses the force of the spring (6) and pushes the piston downward.

This causes the sealing action of the seal 0 to be interrupted and the accumulated condensate in the bowl 1 drains out through the drain cock 1.

Turning the drain cock (1) manually counterclockwise lowers the piston (7), and causes the seal created by the seal (10) to be interrupted, thus allowing the condensate to drain out.

• When pressure inside the bowl is released:

Even when pressure inside the bowl ① is released, the weight of the float ② causes the valve ④, which is connected to the lever ③, to seal the valve seat ⑤. As a result, the inside of the bowl ① is shut off from the outside air. Therefore, even if there is an accumulation of

condensate in the bowl ①, it will not drain out.

• When pressure is applied inside the bowl:

Even when pressure is applied inside the bowl (1), the weight of the float (2) and the differential pressure that is applied to the valve (4) cause the valve (4) to seal the valve seat (5), and the outside air is shut off from the inside of the bowl (1).

• When there is an accumulation of condensate in the bowl:

The float 2 rises due to its own buoyancy and the seal at the valve seat 5 is interrupted.

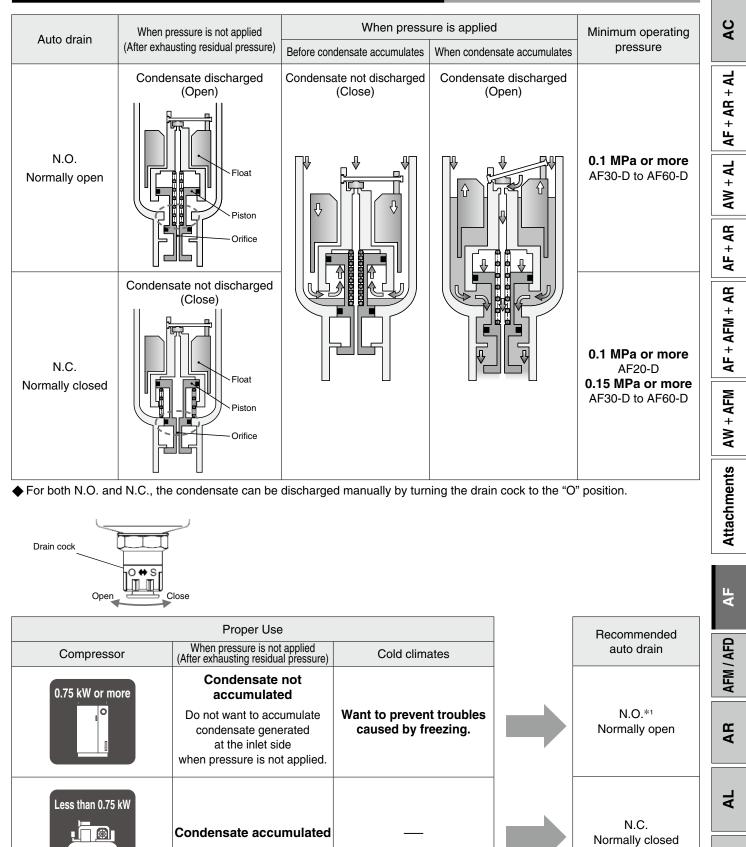
The condensate inside the bowl (1) drains out through the knob (6).

Turning the knob (6) manually counterclockwise lowers it and causes the sealing action of the valve seat (5) to be interrupted, which allows the condensate to drain out.



Air Filter AF20-D to AF60-D Series



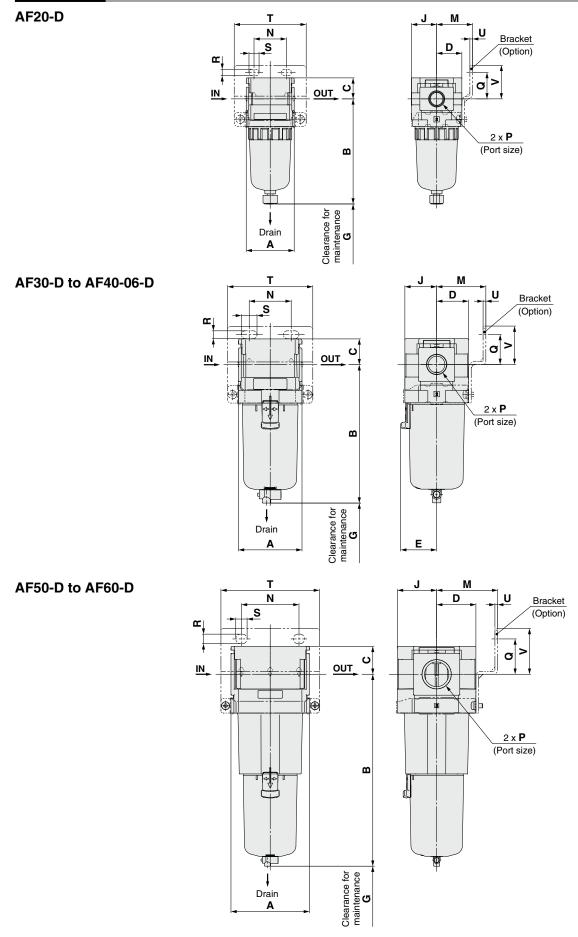


*1 For N.O. (Normally open) type, the condensate discharge passage is open when pressure is not applied. For this reason, the drain port is not closed completely in a compressor with a small supply amount (less than 0.75 kW) and the air will ceaselessly blow out.

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AF20-D to AF60-D Series

Dimensions



Air Filter AF20-D to AF60-D Series

	Optional specifications				Semi-standard				AC
Applicable		PC/PA	bowl	Meta	al bowl	Metal bowl v	vith level gauge	With	◄
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide	element service indicator	
AF20-D	M5 x 0.8		Width across flats 14	B	Width across flats 14			5	+ AL AF + AR + A
	N.O.: Black N.C.: Gray Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	Vidth across flats 17		Width across flats 17	n n	1/4 Width across flats 17		AR AF + AR AW

										Optional specifications							
Model		Standard specifications								Bracket mount							With auto drain
	Р	Α	В	С	D	Е	G	J	М	Ν	Q	R	S	Т	U	V	В
AF20-D	1/8, 1/4	40	87.6	17.5	21	—	25	21	30	27	22	5.4	8.4	60	2.3	28	104.9
AF30-D	1/4, 3/8	53	115.4	21.5	26.5	30	35	26.5	41	35	25	6.5	13	71	2.3	32	157.1
AF40-D	1/4, 3/8, 1/2	70	147.1	25.5	35.5	38.4	40	35.5	50	52	30	8.5	12.5	88	2.3	39	186.9
AF40-06-D	3/4	75	149.1	27	35.5	38.4	40	35.5	50	52	34	8.5	12.5	88	2.3	43	188.9
AF50-D	3/4, 1	90	220.1	32	45	—	30	45	70	66	40.5	11	13	113	3.2	52.5	259.9
AF60-D	1	95	234.1	32	45	—	30	45	70	66	40.5	11	13	113	3.2	52.5	273.9

			Serr	ni-standard	l specificat	ions			
Model	PC/P/	A bowl	Metal bowl		Metal be level g	owl with gauge	With element		
Model	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide	service	ndicator	
	В	В	В	В	В	В	Α	C1	
AF20-D	—	91.4	87.4	93.9	_	—	40	50.6	
AF30-D	123.9	122.2	117.8	122.3	137.8	142.3	53	54.3	
AF40-D	155.6	153.9	149.5	154	169.5	174	70	58.3	
AF40-06-D	157.6	155.9	151.5	156	171.5	176	—	—	
AF50-D	228.6	226.9	222.5	227	242.5	247	90	64.3	
AF60-D	242.6	240.9	236.5	241	256.5	261	90* ¹	64.3	

*1 For the type with an element service indicator, the A dimension differs from that of the standard specification.

AW

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Air Filter/AF20-D to AF60-D Made to Order

Please contact SMC for detailed dimensions, specifications, and lead times.



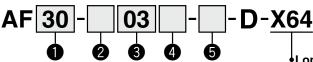
1 Long Bowl

Drain capacity is greater than that of standard models.

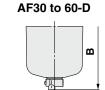
Applicable Models/Drain Capacity

Model	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1
Drain capacity [cm ³]	19	43		8	8	
B dimension [mm]*1	108.1	137.4	167.2	169.2	240.2	254.2

*1 For polycarbonate bowls. Please contact SMC for other bowl materials.







AF20-D

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· Semi-standard: Select one each for a to d

· Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) AF30-03B-2R-D-X64

		_					-	0		
				Symbol	Description			Body size		
						20	30	40	50	60
				Nil	Rc					
2		Pipe	e thread type	Ν	NPT			•	•	
				F	G					
				+						
				01	1/8					—
				02	1/4					—
6			Port size	03	3/8			•	—	—
2			1 011 3126	04	1/2			•		—
				06	3/4				•	—
				10	1			—		
_				+			1	1	1	
4		Optic	on (Mounting)	Nil	Without mounting option			•	•	
				B *1	With bracket					
_				+		1	1	1		
				Nil	Polycarbonate bowl		•	•	•	•
			*2	2	Metal bowl		•	•	•	•
		а	Bowl ^{*2}	6	Nylon bowl		*3	• *3	*3	*3
				C	With bowl guard		*3 *4	*3 *4	*3 *4	*3 *4
				6C	With bowl guard (Nylon bowl)			**	*4	-**
	2			+						
	da			Nil	With drain cock			•	•	•
6	star	b	Drain port	J *5	Drain guide 1/8		_	_	_	_
	Semi-standard			W*6	Drain guide 1/4		•	•	•	•
	Se			<u> ₩</u>	Drain cock with barb fitting			U	•	U
				- T	Flow direction: Left to right					
		С	Flow direction	R	Flow direction: Right to left				•	
				<u> n</u> +				•	•	
				Nil	Unit on product label: MPa, °C			•	•	
		d	Unit	Z*7	Unit on product label: psi, °F	0*8	0*8	O*8	0*8	0*8
				2						

*1 Option B is included in the package with the product but does not come assembled. The assembly consists of 2 types of the bracket and 2 mounting screws.

*2 Refer to chemical data on page 68 for chemical resistance of the bowl.

*3 A bowl guard is provided as standard equipment (polycarbonate).
 *4 A bowl guard is provided as standard equipment (nylon).

*5 Without a valve function. The mounting screws are the same as the thread of 2

*6 The combination of metal bowl 2 is not available.

*7 For the pipe thread type: NPT. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) *8 O: For the pipe thread type: NPT only



Air Filter/*AF20-D to AF60-D* Made to Order

Please contact SMC for detailed dimensions, specifications, and lead times.



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2 Clean Series

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.



Clean Series



For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.

21 - Standard model no.

Copper, fluorine and silicone-free + Low particle generation



SMC



AF-D Series **Specific Product Precautions**

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

Design / Selection

🗥 Warning

1. The bowl material of the standard air filter is polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

Chemical resistance of polycarbonate or nylon bowl

			Mat	erial
Туре	Chemical name	Application examples	Polycar- bonate	Nylon
Acid	Hydrochloric acid Sulfuric acid Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Sodium carbonate	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0
Inorganic salts	Sodium sulfide Potassium nitrate Sodium sulfate	_	×	Δ
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×
Oil	Gasoline Kerosene	_	×	0
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×
Others	Thread-lock fluid Seawater Leak tester	—	×	Δ
O: Essentiall	y safe △: Some effec	ts may occur. X: Effe	ects will o	ccur.

When the above factors are present, or there is some doubt, use a metal bowl for safety.

The display window material for the semi-standard type with an element service indicator is nylon.

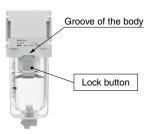
Maintenance

Warning

becomes 0.1 MPa, whichever comes first, to prevent damage to the element. Mounting / Adjustment

A Caution

When the bowl is installed on the air filter (AF30-D to AF60-D), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl



Handling

∧ Caution

- 1. The element service indicator (Semi-standard: L) is used to check the pressure differential between the IN and OUT sides. When operating at a flow rate with a pressure differential exceeding 0.025 MPa, the element service indicator may operate even when the element is in its initial state.
- 2. For models with an element service indicator, adjust the flow rate in the direction that increases the flow rate.

If the designated flow rate is exceeded, reset the flow rate to zero and readjust it until the designated flow rate is reached.

3. For models with an element service indicator, as the element becomes more clogged, the indicator will display an increasing level of red. Be sure to replace the element before the level of red reaches the top of the indicator.



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AFM / AFD

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Modular Type Mist Separator/Micro Mist Separator **AFM/AFD Series**

Mist Separator AFM Series	Model	Port size	Filtration [µm]	Options
1	AFM20-D	1/8, 1/4		
	AFM30-D	1/4, 3/8	0.3	Bracket
	AFM40-D	1/4, 3/8, 1/2	0.3	Float type auto drain
p. 70 to 75	AFM40-06-D	3/4		
Micro Mist Separator AFD Series	AFD20-D	1/8, 1/4		
	AFD30-D	1/4, 3/8	0.01	Bracket
	AFD40-D	1/4, 3/8, 1/2	0.01	Float type auto drain
p. 70 to 75	AFD40-06-D	3/4		

		$\frac{2}{2} \qquad \frac{1}{1} \qquad \frac{1}$	parator		1	•		
F	Y	Y			in the set			
F		I		How to Order	A	FM30-D	AFD30-D	
	M	30 -	03	BDD · Option/Semi-standard: Selec · Option/Semi-standard symbol		or a to g .		
				When more than one specific alphanumeric order.		ired, indicate	in	
١F	Ð	30-		BD - D Example) AFM30-03BD-R-D				
		00	3	4 5				
_			Symbol	Description		Body size	<u></u>	
					20	30	40	
	Pi	pe thread type	Nil N	Rc NPT	•		•	
	1	pe intead type	F	G	•	•	•	
			+	1/8				
		Port size	02 03	1/4 3/8		•	•	L
		FUILSIZE	04	1/2				
			06 +	3/4	—	<u> </u>		
	a	Mounting	Nil	Without mounting option	•	•	•	
tion		, i i i i i i i i i i i i i i i i i i i	B *1 +	With bracket		•		
Optic		Float type auto		Without auto drain	•	•	•	
	b	drain*2		N.C. (Normally closed) Drain port is closed when pressure is not applied. N.O. (Normally open) Drain port is open when pressure is not applied.	•	•		
			+					. -
				Polycarbonate bowl Metal bowl	•	•	•	
				Nylon bowl	•	•	•	
	c	Bowl*5	6		-			
	с	Bowl ^{*5}	6 8	Metal bowl with level gauge	-	*6		
	c	Bowl ^{*5}	6 8 C 6C		•	*6 *7	*6 *7	
		Bowl ^{*5}	6 8 C 6C +	Metal bowl with level gauge With bowl guard With bowl guard (Nylon bowl)	•	*7	*7	
dard		Bowl*5	6 8 C 6C + Nil	Metal bowl with level gauge With bowl guard				
standard			6 8 C 6C + Nil L +	Metal bowl with level gauge With bowl guard With bowl guard (Nylon bowl) Without indicator With element service indicator ^{*14}	-	*7	*7	
emi-standard		Indicator	6 8 C 6C + Nil L Nil Nil	Metal bowl with level gauge With bowl guard With bowl guard (Nylon bowl) Without indicator With element service indicator*14 With drain cock	-	*7	*7	
Semi-standard			6 8 C 6C + NII L + NII J*9	Metal bowl with level gauge With bowl guard With bowl guard (Nylon bowl) Without indicator With element service indicator*14 With drain cock Drain guide 1/8 Drain guide 1/4	•	*7 0 0 0 0 0 0 0 0 0 0 0 0 0	*7*12	
Semi-standard		Indicator	6 8 C 6C + NII L + NII J*9 W*10	Metal bowl with level gauge With bowl guard With bowl guard (Nylon bowl) Without indicator With element service indicator*14 With drain cock Drain guide 1/8	•	*7	*7	
Semi-standard	d	Indicator Drain port ^{*8}	6 8 C 6C + NII L + NII J*9 W*10 + NII	Metal bowl with level gauge With bowl guard With bowl guard (Nylon bowl) Without indicator With element service indicator*14 With drain cock Drain guide 1/8 Drain guide 1/4 Drain cock with barb fitting Flow direction: Left to right	•	*7 0 0 0 0 0 0 0 0 0 0 0 0 0	*7*12	
Semi-standard		Indicator	6 8 C 6C + NII L + NII J*9 W*10 + NII	Metal bowl with level gauge With bowl guard With bowl guard (Nylon bowl) Without indicator With element service indicator*14 With drain cock Drain guide 1/8 Drain guide 1/4 Drain cock with barb fitting	•	*7	*7*12	

** The complexity is small (0.75 kW, discharge how is sets that 100 Dhint
*5 Refer to chemical data on page 75 for chemical resistance of the bowl.
*6 A bowl guard is provided as standard equipment (polycarbonate).
*7 A bowl guard is provided as standard equipment (nylon).
*8 The combination of float type auto drain C and D is not available.

*9 Without a valve function. The mounting screws are the same as the thread of 2.

*10 The combination of metal bowl 2 and 8 is not available.
*11 For the pipe thread type: NPT. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)
*12 Excludes port size "06"

*13 O: For the pipe thread type: NPT only

*14 A special body type is required to mount the element service indicator. It cannot be mounted on a standard body.



AV

AFM20-D to AFM40-D Series AFD20-D to AFD40-D Series

Standard Specifications

Model		AFM20-D/AFD20-D	AFM30-D/AFD30-D	AFM40-D/AFD40-D	AFM40-06-D/AFD40-06-D		
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4		
Fluid			A	Nir			
Ambient and fluid temperature	res		–5 to 60°C (No freezing)			
Proof pressure			1.5	MPa			
Max. operating pressure		1.0 MPa					
Min. operating pressure			0.05	MPa			
Auto drain minimum N.C.		0.1 MPa		0.15 MPa			
operating pressure N.O.		—	0.1 MPa				
Max flow consoitu*1	[AFM]	200 L/min (ANR)	450 L/min (ANR)	1100 L/min (ANR)			
Max. flow capacity*1 [AFD]		120 L/min (ANR)	240 L/min (ANR)	600 L/n	nin (ANR)		
Nominal filtration rating*2	[AFM]	0.3 μm (99.9% filtered particle size)					
Nominal Intration fating -	[AFD]	0.01 μm (99.9% filtered particle size)					
Outlet side oil mist	[AFM]	Max. 1.0 mg/m³ (≈ 0.8 ppm)					
concentration*3, *4	[AFD]	Max. 0.1 mg/m3 (Before saturated with oil 0.01 mg/m3 or less ≈ 0.008 ppm)					
Compressed air purity	[AFM]		ISO 8573-1:20	10 [3 : 7 : 3]*6			
class*5	[AFD]		ISO 8573-1:20	10 [1 : 7 : 2]* ⁷			
Drain capacity		8 cm ³	25 cm ³	45	cm ³		
Bowl material			Polyca	rbonate			
Bowl guard		Semi-standard (Steel)		Standard (Polycarbonate)			
Weight		0.10 kg	0.18 kg	0.37 kg	0.40 kg		
1 Inlet pressure: 0.7 MPa. Flow at 20°C,	atmospheric p	ressure, and 65% of the relative hum	nidity ISO 8573-2:2007. Te	est method ISO 12500-1:2007 complia	ntl in addition to the conditions above		

Keep the air flow within the maximum flow capacity to prevent an outflow of lubricant to the outlet side. The maximum flow capacity varies depending on the inlet pressure.

For the following conditions in accordance with [Test condition: ISO 8573-4:2001, Test method ISO 12500-3:2009 compliant] in addition to the conditions above *2 Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable

*3 The outlet side oil mist concentration for the following conditions in accordance with [Test condition:

Bowl Assembly/Part Nos.

Drain discharge Bowl Model Other Drain port material mechanism AFM20-D/AFD20-D AFM30-D/AFD30-D AFM40-D/AFD40-D AFM40-06-D/AFD40-06-D C2SF-D With drain cock With bowl guard C3SF-D C4SF-D C2SF-C-D Manual Drain cock with barb fitting With bowl guard C3SF-W-D C4SF-W-D With drain guide C2SF□-J-D Polycarbonate C2SF□-CJ-D (without valve function) C3SF□-J-D C4SF□-J-D With bowl guard AD27-D Normally closed (N.C.) Automatic*1 AD37□-D AD47□-D With bowl guard AD27-C-D (Auto drain) AD38 D-D AD48 D-D Normally open (N.O.) With bowl guard C2SF-6-A With drain cock With bowl guard C2SF-6C-A C3SF-6-A C4SF-6-A Manual Drain cock with barb fitting With bowl guard C3SF-6W-A C4SF-6W-A C2SF□-6J-A With drain guide Nylon (without valve function) C2SF□-6CJ-A C3SF□-6J-A C4SFD-6J-A With bowl guard AD27-6-A Automatic*1 Normally closed (N.C.) AD27-6C-A AD370-6-A AD470-6-A With bowl guard (Auto drain) AD480-6-A Normally open (N.O.) AD38
-6-A With bowl guard C2SF-2-A C3SF-2-A C4SF-2-A With drain cock With level gauge C3LF-8-A C4LF-8-A Manual C4SF□-2J-A C2SF□-2J-A C3SFD-2J-A With drain guide (without valve function) With level gauge C3LF□-8J-A C4LF□-8J-A Metal AD27-2-A AD37🗆-2-A AD470-2-A Normally closed (N.C.) Automatic*1 With level gauge AD370-8-A AD470-8-A (Auto drain) AD480-2-A AD38
-2-A Normally open (N.O.) With level gauge AD380-8-A AD480-8-A

*1 The bowl assembly comes with a bowl seal. □ in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain). No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, Nil: ø10, N: ø3/8") Please contact SMC separately for psi and °F unit display specifications.

多SMC

Option/Part Nos.

		Мо	del		
Optional specifications	AFM20-D AFD20-D	AFM30-D AFD30-D	AFM40-D AFD40-D	AFM40-06-D AFD40-06-D	
Bracket assembly ^{*1}	AF24P-070AS	AF34P-070AS	AF44P-070AS	AF49P-070AS	
Auto drain Refer to "Bowl Assembly/Part Nos."					

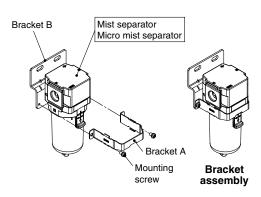
*1 The assembly consists of a bracket A/B and 2 mounting screws.

Replacement Parts

			Part	no.			
Description		AFM20-D AFD20-D	AFM30-D AFD30-D	AFM40-D AFD40-D	AFM40-06-D AFD40-06-D		
Element	AFM20 to 40-D	AFM20P-060AS	AFM30P-060AS	AFM40F	P-060AS		
assembly	AFD20 to 40-D	AFD20P-060AS	AFD30P-060AS	AFD40F	2-060AS		
Bowl sea		C2SFP-260S	C32FP-260S	C42FF	260S		
Bowl ass	embly ^{*1, *2}	Refer to "Bowl Assembly/Part Nos."					

*1 The bowl assembly comes with a bowl seal.
 *2 Please contact SMC separately for psi and °F unit display specifications.

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1	

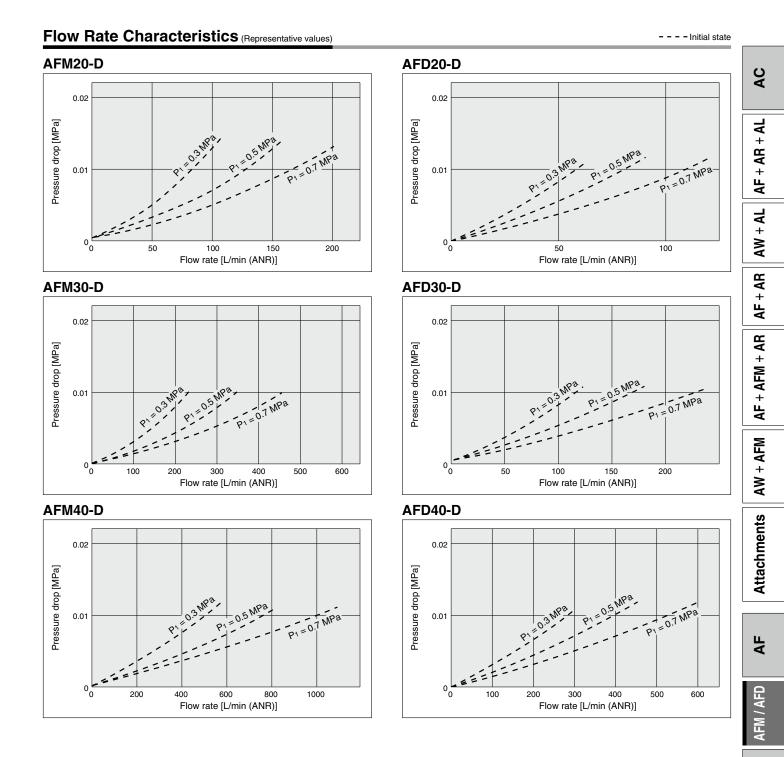


and the flow capacity, inlet pressure, and the oil mist concentration on the filter inlet side are stable *4 The bowl seal and other O-rings are slightly lubricated. *4 The bow sea and other Orings are signly lubricated.
*5 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air – Part 1: Contaminants and purity classes. For details on this standard, refer to page 110.
*6 The compressed air quality class on the inlet side is [6:8:4].

Conditions: When a new element is used, the oil mist concentration on the filter inlet side is 10 mg/m³,

*7 The compressed air quality class on the inlet side is [3 : 7 : 3].

Mist Separator AFM20-D to AFM40-D Series Micro Mist Separator AFD20-D to AFD40-D Series



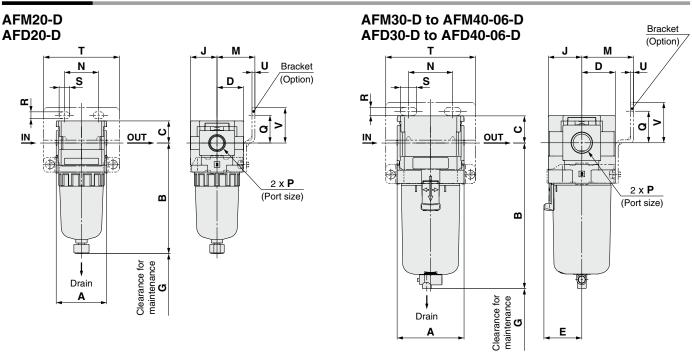
AR

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AV

AFM20-D to AFM40-D Series AFD20-D to AFD40-D Series

Dimensions



	Optional specifications				Semi-standard			
Applicable		PC/PA	A bowl	Meta	al bowl	Metal bowl w	vith level gauge	With
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide	element service indicator
AFM20-D AFD20-D	M5 x 0.8		Width across flats 14	B	Width across flats 14			5
AFM30-D to AFM40-06-D AFD30-D to AFD40-06-D	N.O.: Black N.C.: Gray Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	Width across flats 17		Width across flats 17		Width across flats 17	5

												Option	al spec	ificatio	ns		
Model		S	standard	specific	ations					Bracket mount							With auto drain
	Р	Α	В	С	D	E	G	J	М	Ν	Q	R	S	Т	U	V	В
AFM20-D/AFD20-D	1/8, 1/4	40	87.6	17.5	21	_	45	21	30	27	22	5.4	8.4	60	2.3	28	104.9
AFM30-D/AFD30-D	1/4, 3/8	53	115.4	21.5	26.5	30	50	26.5	41	35	25	6.5	13	71	2.3	32	157.1
AFM40-D/AFD40-D	1/4, 3/8, 1/2	70	147.1	25.5	35.5	38.4	75	35.5	50	52	30	8.5	12.5	88	2.3	39	186.9
AFM40-06-D/AFD40-06-D	3/4	75	149.1	27	35.5	38.4	75	35.5	50	52	34	8.5	12.5	88	2.3	43	188.9

SMC

	Semi-standard specifications									
Model	PC/PA bowl		Metal	bowl	Metal b level g	With element				
Woder	With barb fitting	With drain guide	drain With drain With drain With drain ide cock guide cock			With drain guide	service indicator			
	В	В	В	В	В	В	C1			
AFM20-D/AFD20-D	—	91.4	87.4	93.9	—	—	50.6			
AFM30-D/AFD30-D	123.9	122.2	117.8	122.3	137.8	142.3	54.3			
AFM40-D/AFD40-D	155.6	153.9	149.5	154	169.5	174	58.3			
AFM40-06-D/AFD40-06-D	157.6	155.9	151.5	156	171.5	176	—			

Mist Separator/AFM20-D to AFM40-06-D Micro Mist Separator/AFD20-D to AFD40-06-D Made to Order

Please contact SMC for detailed dimensions, specifications, and lead times.



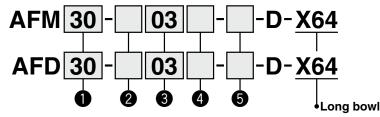
1 Long Bowl

Drain capacity is greater than that of standard models.

Applicable Models/Drain Capacity

Model	AFM20-D/AFD20-D	AFM30-D/AFD30-D	AFM40-D/AFD40-D	AFM40-06-D/AFD40-06-D	
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	
Drain capacity [cm ³]	19	43	88		
B dimension [mm]*1	108.1	137.4	167.2	169.2	

*1 For polycarbonate bowls. Please contact SMC for other bowl materials.





AFM30 to 40-06-D AFD30 to 40-06-D





· Semi-standard: Select one each for a to d.

· Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AFM30-03B-2R-D-X64

	<u> </u>						0		
				Symbol	Description		Body size		
						20	30	40	
				Nil	Rc			•	
2		Pipe	e thread type	Ν	NPT		•	•	
				F	G		•	•	
				+					
				01	1/8	•	—	—	
				02	1/4	•	•	•	
8			Port size	03	3/8	—	•	•	
				04	1/2		—	•	
				06	3/4	—	—	•	
				+					
4		Ontic	on (Mounting)	Nil	Without mounting option	•		•	
4		Jplic	on (wounting)	B *1	With bracket	•	•	•	
				+					
			a Bowl ^{*2}	Nil	Polycarbonate bowl	•	•	•	
					2	Metal bowl	•		•
		а		6	Nylon bowl	•		•	
		a		С	With bowl guard	•	—* ³	*3	
				6C	With bowl guard (Nylon bowl)	•	*4	*4	
	-			+					
	dar			Nil	With drain cock	•		•	
A	an	b	Drain port	J *5	Drain guide 1/8	•	—	_	
6	Semi-standard	D	Drain port		Drain guide 1/4		•	•	
	Sen			W *6	Drain cock with barb fitting	_		•	
	0)			+					
		с	Flow direction	Nil	Flow direction: Left to right	•		•	
		C		R	Flow direction: Right to left	•		•	
				+					
		d	Unit	Nil	Unit on product label: MPa, °C	•	•	•	
		u	Unit	Z *7	Unit on product label: psi, °F	O*8	○*8	○*8	

*1 Option B is included in the package with the product but does not come assembled. The assembly consists of 2 types of the bracket and 2 mounting screws.
*2 Refer to chemical data on page 75 for chemical resistance of the bowl.

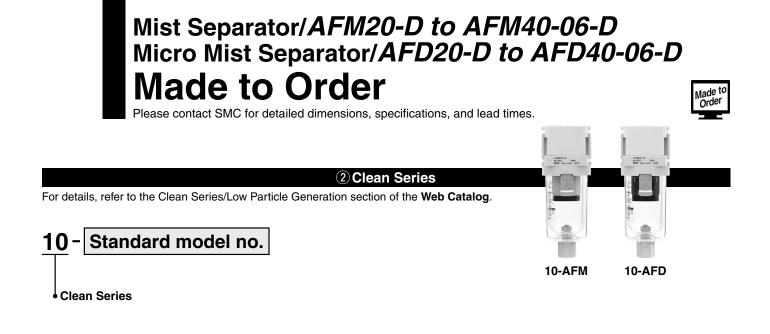
*5 Without a valve function. The mounting screws are the same as the thread of ②.
 *6 The combination of metal bowl 2 is not available.

*3 A bowl guard is provided as standard equipment (polycarbonate).

*4 A bowl guard is provided as standard equipment (nylon).

*7 For the pipe thread type: NPT. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

*8 \bigcirc : For the pipe thread type: NPT only



③Copper, Fluorine and Silicone-free + Low Particle Generation

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.

21 - Standard model no.

Copper, Fluorine and Silicone-free + Low Particle Generation

SMC



AFM-D/AFD-D Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

Design / Selection

\land Warning

1. The bowl material of the standard mist separator and micro mist separator is polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

			Material			
Туре	Chemical name	Application examples	Polycar- bonate	Nylon		
Acid	Hydrochloric acid Sulfuric acid Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×		
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Sodium carbonate	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0		
Inorganic salts	Sodium sulfide Potassium nitrate Sodium sulfate	—	×	Δ		
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ		
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ		
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×		
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×		
Oil	Gasoline Kerosene	—	×	0		
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0		
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0		
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×		
Others	Thread-lock fluid Seawater Leak tester	_	×	Δ		

○: Essentially safe △: Some effects may occur. ×: Effects will occur.
 * When the above factors are present, or there is some doubt, use a metal bowl for safety.

 The display window material for the semi-standard type with an element service indicator is nylon.

Air Supply

A Caution

- Install an air filter (AF series) as a pre-filter on the inlet side of the mist separator to prevent premature clogging.
- **2.** Install a mist separator (AFM series) as a pre-filter on the inlet side of the micro mist separator to prevent premature clogging.
- **3.** Do not install on the inlet side of the dryer as this can cause premature clogging of the element.

Maintenance

A Warning

1. Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

Mounting / Adjustment

A Caution

 When the bowl is installed on the mist separator (AFM30-D/AFM40-D), or micro mist separator (AFD30-D/AFD40-D), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



Design

A Caution

 Design the system so that the mist separator or micro mist separator is installed in a pulsation-free location. The difference between internal and external pressure inside the element should be kept within 0.1 MPa, as exceeding this value could cause damage.

Selection

A Caution

- 1. Do not allow air flow that exceeds the rated flow. If the air flow is allowed outside the range of the rated flow even momentarily, drainage and lubricant may splash at the outlet side or cause damage to the component.
- 2. Do not use in a low pressure application (such as a blower). An F.R.L. unit has its own minimum operating pressure depending on the equipment and is designed specifically to function with compressed air. If used below the minimum operating pressure, a loss of performance and malfunction can occur. Please contact SMC if an application under such conditions cannot be avoided.

Handling

A Caution

- The element service indicator (Semi-standard: L) is used to check the pressure differential between the IN and OUT sides. When operating at a flow rate with a pressure differential exceeding 0.025 MPa, the element service indicator may operate even when the element is in its initial state.
- 2. For models with an element service indicator, adjust the flow rate in the direction that increases the flow rate.
- If the designated flow rate is exceeded, reset the flow rate to zero and readjust it until the designated flow rate is reached.
- **3.** For models with an element service indicator, as the element becomes more clogged, the indicator will display an increasing level of red. Be sure to replace the element before the level of red reaches the top of the indicator.



Modular Type Regulator **AR Series**

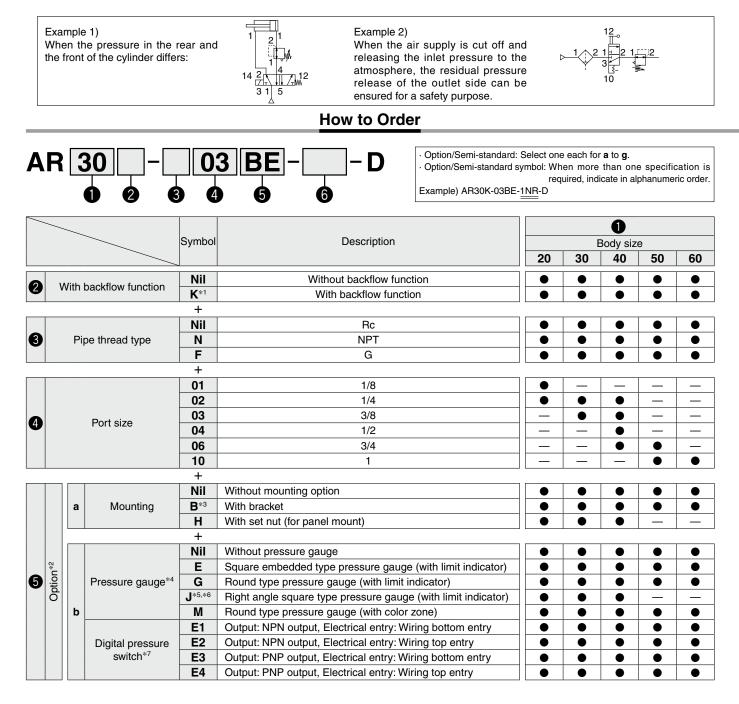
Regulator AR Series	Model	Port size	Set pressure	Options
	AR20(K)-D	1/8, 1/4		Bracket Set nut
	AR30(K)-D	1/4, 3/8		(for panel mount) Square embedded type pressure gauge
552 Machane Bier Lande San	AR40(K)-D	1/4, 3/8, 1/2	0.05 to 0.85 MPa	Right angle square type pressure gauge
	AR40(K)-06-D	3/4	0.02 to 0.2 MPa	Digital pressure switch Round type pressure gauge
	AR50(K)-D	3/4, 1		Bracket Square embedded type pressure gauge
p. 77 to 86	AR60(K)-D	1		Digital pressure switch Round type pressure gauge

AW





\cdot Models with the backflow function include a mechanism which allows for the air pressure in the outlet side to be released to the inlet side.



Regulator AR20-D to AR60-D Series Regulator with Backflow Function AR20K-D to AR60K-D Series



AC

AF + AR + AL

+ AL

Å

AF

AFM / AFD

AR

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AR30-D

								4			AF + AR
		<u> </u>	_	Symbol	Description		r				AR
				Symbol	Description		T	Body size			
						20	30	40	50	60	
		с	Set pressure*8	Nil	0.05 to 0.85 MPa setting						AFM
		Ľ	Set pressure	1	0.02 to 0.2 MPa setting	•				•	+
				+							AF
		d	Exhaust	Nil	Relieving type	•				•	
		a	mechanism	Ν	Non-relieving type	•	•			•	Σ
· ·	g			+							AFM
· ·	Semi-standard		Flow direction	Nil	Flow direction: Left to right	•				•	+
6	sta	е	Flow direction	R	Flow direction: Right to left	•			•	•	AW
	Ē			+							
	Se	f	Knob	Nil	Downward	•	•			•	<u>s</u>
		•	KIIOD	Y	Upward	•				•	L L
				+							Ĕ
				Nil	Unit on product label: MPa, Pressure gauge in SI units: MPa						С С
		g	Unit	Z *9	Unit on product label: psi, Pressure gauge: MPa/psi dual scale	O*11	O*11	O*11	O*11	O*11	Attachments
				ZA *10	Digital pressure switch: With unit selection function	△*12	△*12	△*12	△*12	△*12	Ā

*1 Set the inlet pressure to at least 0.05 MPa higher than the set pressure.

*2 Options B, G, H, and M are not assembled and supplied loose at the time of shipment.

*3 The assembly consists of a bracket and set nuts (applicable to the AR20(K)-D to AR40(K)-D). For the AR50(K)-D and AR60(K)-D, the assembly consists of 2 types of the bracket and 2 mounting screws.

*4 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.

*5 Cannot be selected for the type with a set nut (option "H")

*6 The direction the pressure gauge scale plate faces is from the knob side.
*7 When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring top entry" for the electrical entry. (Select "wiring bottom entry" when the semi-standard Y is chosen simultaneously.)

*8 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

*9 For the pipe thread type: NPT

This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially. *10 For options: E1, E2, E3, E4

This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

*11 O: For the pipe thread type: NPT only

*12 \triangle : Select with options: E1, E2, E3, E4.



AR20-D to AR60-D Series AR20K-D to AR60K-D Series

Standard Specifications

1/4, 3/8	A		3/4, 1	1									
	A	vir											
	E 1 - 0000 (Air										
-5 to 60°C (No freezing)													
	1.5	MPa											
	1.0	MPa											
	0.05 to 0).85 MPa											
Relieving type													
0.27 kg	0.48 kg	0.51 kg	1.13 kg	1.25 kg									
).27 kg	1.0 0.05 to 0 Relievi		1.0 MPa 0.05 to 0.85 MPa Relieving type									

*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

*2 -5 to 50°C for the products with the digital pressure switch

Option/Part Nos.

C	ntional aposition	tiono			Mo	del			
Ľ	Optional specifica	luons	AR20(K)-D	AR30(K)-D	AR40(K)-D	AR40(K)-06-D	AR50(K)-D	AR60(K)-D	
Bracket as	sembly ^{*1}		AR23P-270AS	AR33P-270AS	AR43P	-270AS	AR54P	-270AS	
Set nut			AR23P-260S	AR33P-260S	P-260S	*2			
		Standard	G36-1	0-🗆01		G46-1	0-□01		
	Round type	0.02 to 0.2 MPa setting	G36-4-∟01		G46-4-⊡01				
	Round type	Standard	G36-10)-□01-L		G46-10	-□01-L		
Pressure	(with color zone)	0.02 to 0.2 MPa setting	G36-4	-□01-L		G46-4-	.⊡01-L		
gauge*3	Square	Standard		GC3-10A	S-D [136150A (Pressure gauge cover only)]				
	embedded type ^{*4}	0.02 to 0.2 MPa setting		GC3-4AS	ressure gauge co	ver only)]			
	Right angle square type ^{*5}	Standard		GC3-10AS-J-D [0		-	_		
		0.02 to 0.2 MPa setting		GC3-4AS-J-D [([GC3-4AS-JA-D] —				
		NPN output, Wiring bottom entry	ISE35-N-25-MLA-X523 [ISE35-N-25-M (Switch body only)]*6						
Digital pressure switch		NPN output, Wiring top entry		ISE35-R-25-N	/ILA-X523 [ISE3	5-R-25-M (Switch	body only)]*6		
		PNP output, Wiring bottom entry		ISE35-N-65-N	/ILA-X523 [ISE3	5-N-65-M (Switch	body only)]*6		
				ISE35-R-65-N	/ILA-X523 [ISE3	5-R-65-M (Switch	h body only)]*6		

*1 The assembly consists of a bracket and set nuts. For the AR50(K)-D and AR60(K)-D, the assembly consists of a bracket A/B and 2 mounting screws.

*2 Please contact SMC regarding the set nuts for the AR50(K)-D and AR60(K)-D.

*3 □ in part numbers for a round pressure gauge indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT. Please contact SMC regarding the pressure gauge supply for both MPa and psi unit specifications.
 *4 Including one O-ring and 2 mounting screws. []: Pressure gauge cover only

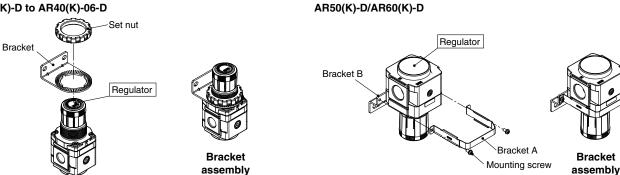
*5 The right angle square type pressure gauge only includes the pressure gauge body. The pressure gauge body comes with 1 O-ring and 2 mounting screws.

In addition, the part number in brackets includes a pressure gauge with a right angle adapter as well as an adapter, lock pin, 1 O-ring, and 2 mounting screws.

*6 In addition to the pressure switch body, lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screws (2 pcs.) are attached.

[]: Switch body only (For the digital pressure switch specifications, refer to the Web Catalog.)

AR20(K)-D to AR40(K)-06-D



Replacement Parts

Decer	Description		Part no.									
Descr			AR30(K)-D	AR40(K)-D	AR40(K)-06-D	AR50(K)-D	AR60(K)-D					
Valve assemb	bly	AR24P-060AS	AR34P-060AS	AR44P-060AS AR49P-060AS		AR54P-060AS	AR64P-060AS					
Diaphragm	Relieving type	AR24P-150AS	AR34P-150AS	AR44P-150AS		AR54P-150AS						
assembly	Non-relieving type	AR24P-150AS-N	AR34P-150AS-N	AR44P-150AS-N		AR54P-150AS-N						
Valve guide a	Valve guide assembly		AR34P-050AS	AR44P	-050AS	AR54P	-050AS					
Check valve a	Check valve assembly ^{*1}			AR24KF	P-020AS							

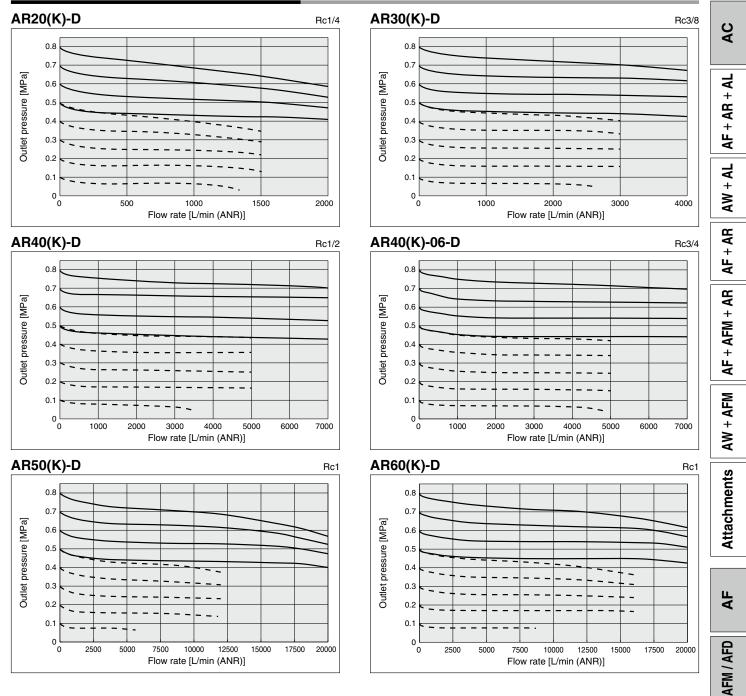
*1 The check valve assembly is applicable for a regulator with backflow function (AR20K-D to AR60K-D) only. The assembly consists of a check valve cover, check valve body assembly, and 2 mounting screws.



Regulator AR20-D to AR60-D Series Regulator with Backflow Function AR20K-D to AR60K-D Series

Flow Rate Characteristics (Representative values)

Inlet pressure: 1.0 MPa
 - - - Inlet pressure: 0.7 MPa



SMC

AR

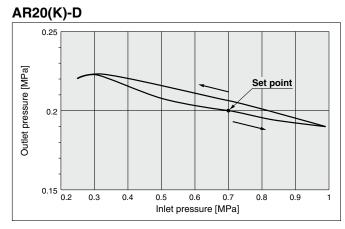
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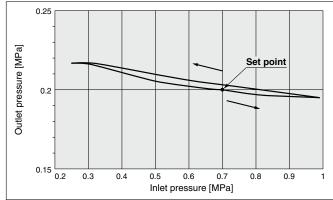
AR20-D to AR60-D Series AR20K-D to AR60K-D Series

Pressure Characteristics (Representative values)

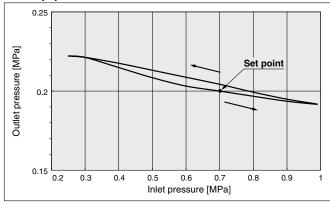
Conditions: Inlet pressure of 0.7 MPa, Outlet pressure of 0.2 MPa, Flow rate 20 L/min (ANR)

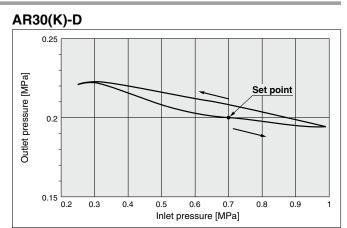




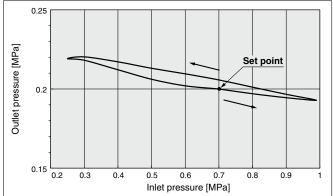




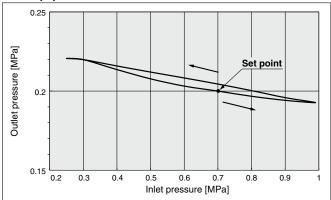






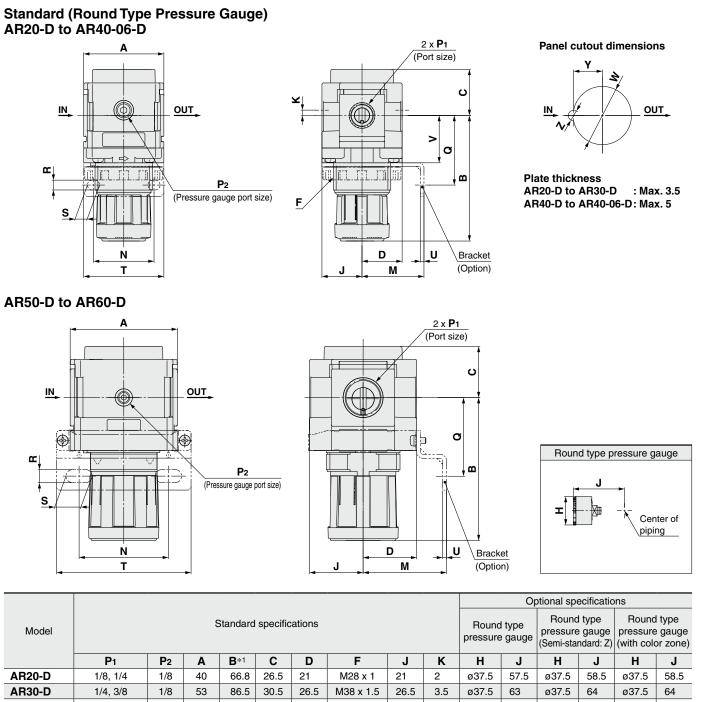






Regulator AR20-D to AR60-D Series Regulator with Backflow Function AR20K-D to AR60K-D Series

Dimensions



										process	gaage	(Semi-sta	ndard: Z)	(with color zone)	
	P 1	P2	Α	B *1	С	D	F	J	K	Н	J	Н	J	Н	J
AR20-D	1/8, 1/4	1/8	40	66.8	26.5	21	M28 x 1	21	2	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5
AR30-D	1/4, 3/8	1/8	53	86.5	30.5	26.5	M38 x 1.5	26.5	3.5	ø37.5	63	ø37.5	64	ø37.5	64
AR40-D	1/4, 3/8, 1/2	1/8	70	91.5	35.5	35.5	M42 x 1.5	35.5	—	ø42.5	73	ø42.5	73	ø42.5	73
AR40-06-D	3/4	1/8	75	93	35.5	35.5	M42 x 1.5	35.5	—	ø42.5	73	ø42.5	73	ø42.5	73
AR50-D	3/4, 1	1/8	90	125	43	45	_	45	—	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5
AR60-D	1	1/8	95	155	45	45	—	45	—	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5
	1	1/8	95	155	45	45	_	45	—	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5

	Optional specifications												
Model			Bra	acket mo	ount			Panel mount					
	М	Ν	Q	R	S	Т	U	V	W	Y	Z		
AR20-D	30	34	43.9	5.4	15.4	55	2.3	24.7	28.5	14	6		
AR30-D	41	40	46	6.5	8	53	2.3	31.3	38.5	19	7		
AR40-D	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7		
AR40-06-D	50	54	55.5	8.5	10.5	70	2.3	37	42.5	21	7		
AR50-D	70	75	66	11	22	113	3.2	_	_	_	—		
AR60-D	70	75	66	11	22	113	3.2	_		_	_		

*1 The dimension of B is the length when the regulator knob is unlocked.

AC

AW + AL AF + AR + AL

AF + AR

AF + AFM + AR

Attachments AW + AFM

AF

AFM / AFD

AR

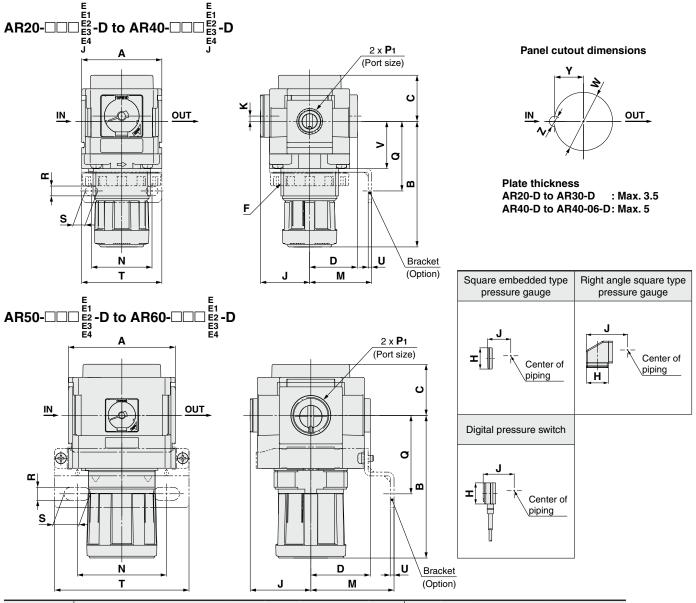
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AR20-D to AR60-D Series AR20K-D to AR60K-D Series

Dimensions

Standard (Square Embedded Type Pressure Gauge, Right Angle Square Type Pressure Gauge, Digital Pressure Switch)



	Optional specifications							ions					
Model		Standard specifications								Right angle square type pressure gauge		Digital pressure switch	
	P 1	Α	B *1	С	D	F	K	Н	J	Н	J	Н	J
AR20-D	1/8, 1/4	40	66.8	26.5	26	M28 x 1	2	□28	27	□28	54.3	□27.8	37.5
AR30-D	1/4, 3/8	53	86.5	30.5	31.5	M38 x 1.5	3.5	□28	32.5	□28	59.8	□27.8	43
AR40-D	1/4, 3/8, 1/2	70	91.5	35.5	40.5	M42 x 1.5	—	□28	41.5	□28	68.8	□27.8	52
AR40-06-D	3/4	75	93	35.5	40.5	M42 x 1.5	—	□28	41.5	□28	68.8	□27.8	52
AR50-D	3/4, 1	90	125	43	50	—	_	□28	51	—	_	□27.8	61.5
AR60-D	1	95	155	45	50	_	_	□28	51	_	_	□27.8	61.5

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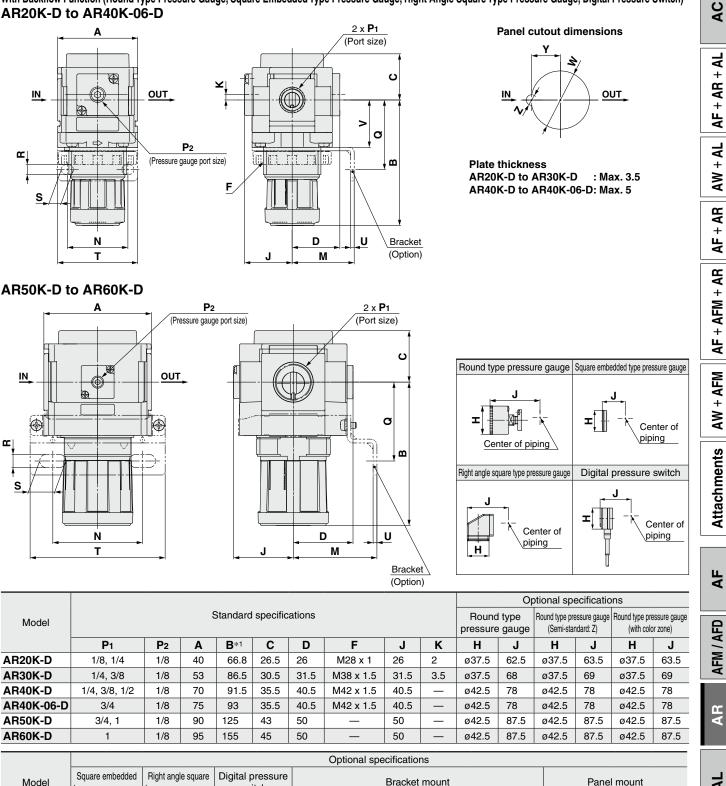
	Optional specifications											
Model			Bra	acket mo	unt			Panel mount				
	М	N	Q	R	S	Т	U	V	W	Y	Z	
AR20-D	30	34	43.9	5.4	15.4	55	2.3	24.7	28.5	14	6	
AR30-D	41	40	46	6.5	8	53	2.3	31.3	38.5	19	7	
AR40-D	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7	
AR40-06-D	50	54	55.5	8.5	10.5	70	2.3	37	42.5	21	7	
AR50-D	70	75	66	11	22	113	3.2	_	_	_	_	
AR60-D	70	75	66	11	22	113	3.2	—	—	—	—	

*1 The dimension of B is the length when the regulator knob is unlocked.

Regulator AR20-D to AR60-D Series Regulator with Backflow Function AR20K-D to AR60K-D Series

Dimensions

With Backflow Function (Round Type Pressure Gauge, Square Embedded Type Pressure Gauge, Right Angle Square Type Pressure Gauge, Digital Pressure Switch) AR20K-D to AR40K-06-D



	Model		mbedded sure gauge	Right and type press	gle square sure gauge	Digital p swit				Bra	acket mo	ount				Panel	mount		AL
		Н	J	Н	J	Н	J	М	N	Q	R	S	Т	U	V	W	Y	Z	
	AR20K-D	□28	27	□28	54.3	□27.8	37.5	30	34	43.9	5.4	15.4	55	2.3	24.7	28.5	14	6	
	AR30K-D	□28	32.5	□28	59.8	□27.8	43	41	40	46	6.5	8	53	2.3	31.3	38.5	19	7	5
	AR40K-D	□28	41.5	□28	68.8	□27.8	52	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7	S A
	AR40K-06-D	□28	41.5	□28	68.8	□27.8	52	50	54	55.5	8.5	10.5	70	2.3	37	42.5	21	7	
-	AR50K-D	□28	51	—		□27.8	61.5	70	75	66	11	22	113	3.2		_	_	_	
	AR60K-D	□28	51	_		□27.8	61.5	70	75	66	11	22	113	3.2		_	_	_	

*1 The dimension of B is the length when the regulator knob is unlocked.

Regulator/AR20-D to AR60-D Regulator with Backflow Function/AR20K-D to AR60K-D Made to Order

Please contact SMC for detailed dimensions, specifications, and lead times.



10.4 MPa Setting

The setting specification is 0.4 MPa. When a pressure gauge is included, the display will show a range from 0 to 0.7 MPa.

Specifications

Made-to-order part no.	-X406
Proof pressure [MPa]	1.5
Max. operating pressure [MPa]	1.0
Set pressure range [MPa]*1	0.05 to 0.4

*1 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range

Annlicable Models

Мо	del	AR20(K)-D	AR3	0(K)-D	AR40(K)-D	AR40(K)-06-D	AR	50(K)-D	AI	R60(K)-	D	
Port	size	1/8, 1/4	1/-	4, 3/8	1/4, 3/8, 1/2	3/4	;	3/4, 1		1		
٩R	3		03	5	-D-	X406 0.4 MPa se	etting	· Option/S than one	Semi-stan e specific betic orde	idard syr cation is er.	one each nbol: Whe required, -D-X406	en mo
	_									0		
			Symbol		Descrip	tion				Body size	<i>.</i>	
								20	30	40	50	60
			A I II		MCH							
2	With	backflow function	Nil K ^{*1}		Without backfle With backflow				•	•	•	•
			+		WILLI DACKION				•	•	U	
			Nil		Rc				•		•	•
3	Pi	pe thread type	N		NPT	-				•	÷	Ĭ
			F		G					•	ě	
			+						-	-		
			01		1/8				_	—	_	_
			02		1/4				•		_	_
4		Port size	03		3/8			1 - 1	۲	•	_	- 1
7		Port size	04		1/2				_	•	_	
			06		3/4				_	•	•	- 1
			10		1] [_]	—	—		
			+					,				
				lithout mounti	ng option			•			•	
	a	Mounting		lith bracket					•	•	•	•
				/ith set nut (fo	r panel mount)				•		—	
			+	/					•		•	
N				/ithout pressu		uge (with limit indicator)				•	•	
ption*		Pressure gauge*4			essure gauge (with lim					•	•	
Option*2	.	Pressure gauge				uge (with limit indicator)					•	-
0	b		-		essure gauge (with col					•	•	•
	1				utput, Electrical entry:						•	
		Digital pressure			utput, Electrical entry:					•	ě	Ĭ
		switch*7			utput, Electrical entry:				ĕ	•	ě	Ĭ
					utput, Electrical entry:				•	•	•	
			+		, ,	J			-			
		Euler and an article of		elieving type					•			•
	C	Exhaust mechanism		on-relieving ty	/pe				•	•	•	•
			+	0								
σ	d	Flow direction	Nil F	low direction:	Left to right				٠			
dar				low direction:	Right to left				•			
stan			+					· · · · · · · · · · · · · · · · · · ·				
j-s-j	e	Knob		ownward					•	•	•	•
Semi-standard				pward					•			
0			+					,			1	
			Nil U			gauge in SI units: MPa			•	•	•	•
	f	Unit				auge: MPa/psi dual scal	е					* ^*
	1.1		ZA *9 D	terther has been a second	e switch: With unit sele			1 . *11	**11	ı .×11	1 . *11	I ^**

Set the inlet pressure to at least 0.05 MPa higher than the set pressure. *2 Options B, G, H, and M are not assembled and supplied loose at the time of shipment.

*3 The assembly consists of a bracket and set nuts (applicable to the AR20(K)-D to AR40(K)-D).

The AR50(K)-D and AR60(K)-D assemblies include 2 types of brackets and 2 mounting screws

*4 A 0.7 MPa pressure gauge will be fitted. *5 Cannot be selected for the type with a set nut (option "H")

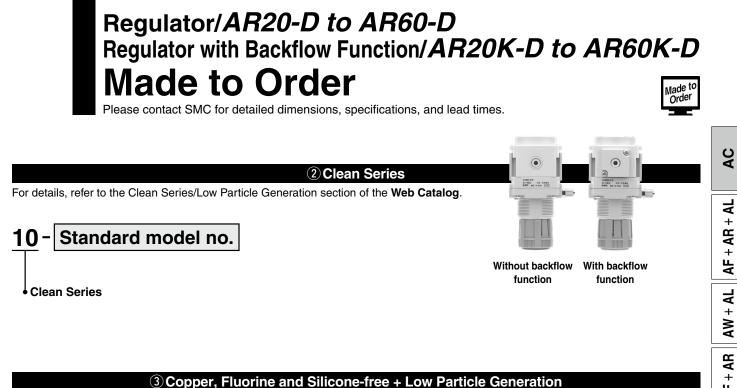
*6 The direction the pressure gauge scale plate faces is from the knob side.

When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring top entry" for the electrical entry. (Select "wiring bottom entry" when the semi-standard Y is chosen simultaneously.)

*8 For the pipe thread type: NPT This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially.

*9 For options: E1, E2, E3, E4. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

*10 O: For the pipe thread type: NPT only *11 △: Select with options: E1, E2, E3, E4.



For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.

21 - Standard model no.

Copper, Fluorine and Silicone-free + Low Particle Generation

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AR(K)-D Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

Design / Selection

\land Warning

 Residual pressure disposal (outlet pressure removal) is not possible for the AR20-D to AR60-D even though the inlet pressure is exhausted. When the residual pressure disposal is performed, use the regulator with a backflow function (AR20K-D to AR60K-D).

A Caution

1. When operating at an inlet pressure lower than the inlet pressure used in the flow rate characteristics graph, the pressure drop on the outlet side may be greater. Therefore, be sure to conduct testing using the actual equipment.

For pressure control equipment selection, refer to the "Product Selection Guide."

Maintenance

\land Warning

 When using the regulator with backflow function between a solenoid valve and an actuator, check the pressure gauge periodically. Sudden pressure fluctuations may shorten the durability of the pressure gauge. A digital pressure gauge is recommended for such situation or as deemed necessary.

Mounting / Adjustment

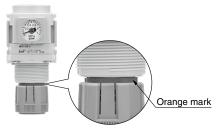
Warning

- **1.** Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- **2.** Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.
- 3. Before replacing or changing the mounting direction of the pressure gauge, or changing the direction of the scale plate, be sure to release the inlet and outlet pressure completely.

It is dangerous to replace or change the mounting direction of the pressure gauge, or change the direction of the scale plate, while it is under pressure.

A Caution

- 1. Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure. Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.
 - Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
 - Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).



Piping

A Warning

 To screw the pressure gauge and piping materials into the pressure gauge port on the product, tighten to the recommended torque (3 to 5 N·m) while securely holding the AR(K)-D in place. Additionally, when mounting a One-touch fitting to the pressure gauge port, refer to the Fittings and Tubing Precautions. AF

AFM / AFD

AR

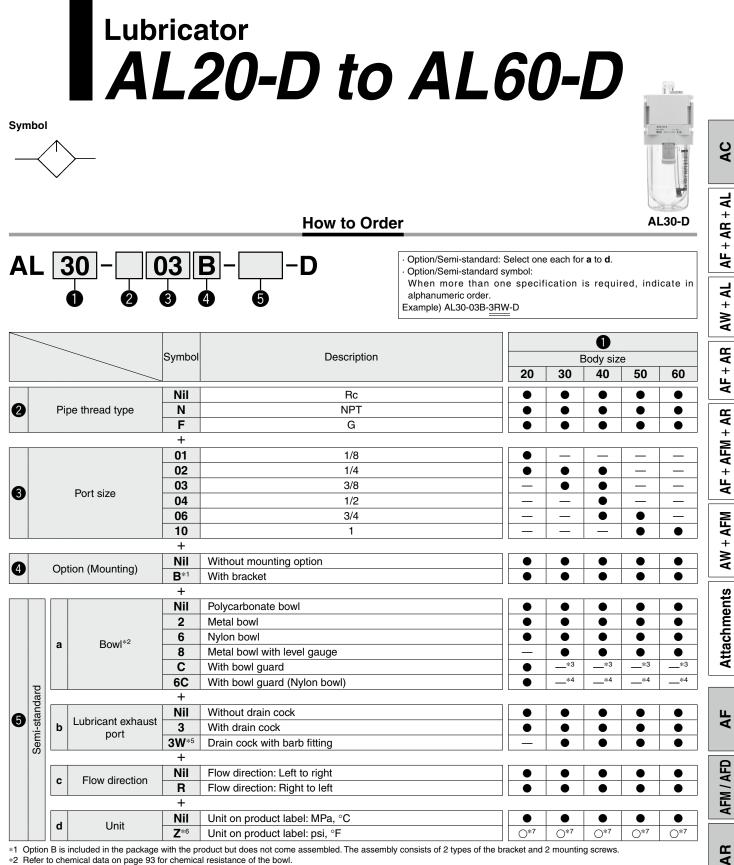
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Modular Type Lubricator **AL Series**

Lubricator AL Series	Model	Port size	Options
- 12	AL20-D	1/8, 1/4	
KJHCIG Markan Jack Control (1997) GOC 400 1000 IE	AL30-D	1/4, 3/8	
	AL40-D	1/4, 3/8, 1/2	Bracket
	AL40-06-D	3/4	Diacket
	AL50-D	3/4, 1	
p. 88 to 93	AL60-D	1	



*1 Option B is included in the package with the product but does not come assembled. The assembly consists of 2 types of the bracket and 2 mounting screws. *2 Refer to chemical data on page 93 for chemical resistance of the bowl.

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*3 A bowl guard is provided as standard equipment (polycarbonate).

*4 A bowl guard is provided as standard equipment (nylon)

*5 The combination of metal bowl 2 and 8 is not available

*6 For the pipe thread type: NPT

This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

*7 O: For the pipe thread type: NPT only

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AL20-D to AL60-D Series

Standard Specifications

Model	AL20-D	AL30-D	AL40-D	AL40-06-D	AL50-D	AL60-D			
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1			
Fluid			A	.ir					
Ambient and fluid temperatures			–5 to 60°C (No freezing)					
Proof pressure			1.5	MPa					
Max. operating pressure			1.0	MPa					
Min. dripping flow rate*1	15 L/min (ANR)	Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR)	Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR) Port size 1/2: 50 L/min (ANR)	50 L/min (ANR)	190 L/min (ANR)	220 L/min (ANR)			
Oil capacity	25 cm ³	55 cm ³		135	cm ³	1			
Recommended lubricant			Class 1 turbine	oil (ISO VG32)					
Bowl material			Polyca	rbonate					
Bowl guard	Semi-standard (Steel)		Sta	Standard (Polycarbonate)					
Weight	0.10 kg	0.18 kg	0.37 kg	0.41 kg	0.92 kg	0.99 kg			

*1 The flow rate is 5 drops or greater/min under the following conditions: Inlet pressure of 0.5 MPa; Class 1 turbine oil (ISO VG32); Temperature at 20°C; Oil adjustment valve fully open. For a circuit that repeatedly turns ON and OFF on the outlet side, make the adjustment so that the average air consumption per minute becomes the minimum dripping flow rate or more.

Bowl Assembly/Part Nos.

Bowl	Lubricant exhaust	Other			Мс	odel		
material	port	Other	AL20-D	AL30-D	AL40-D	AL40-06-D	AL50-D	AL60-D
	Without drain cock	—	C2SL-D	—		_	_	
	Without urain cock	With bowl guard	C2SL-C-D	C3SL-D		C4S	SL-D	
Polycarbonate	With drain cock	—	C2SL-3-D	—		_	_	
FUIYCAIDUIIALE	With train cock	With bowl guard	C2SL-3C-D	C3SL-3-D		C4SL	3-D	
	Drain cock with barb fitting	With bowl guard	—	C3SL-3W-D		C4SL-	-3W-D	
	Without drain cock	—	C2SL-6-A	—		-	_	
	Without drain cock	With bowl guard	C2SL-6C-A	C3SL-6-A		C4SL	6-A	
Nylon	With drain cock	—	C2SL-36-A	—		_	_	
INVIOL	With thain cock	With bowl guard	C2SL-36C-A	C3SL-36-A		C4SL	-36-A	
	Drain cock with barb fitting	With bowl guard	_	C3SL-36W-A		C4SL-	36W-A	
	Without drain cock	—	C2SL-2-A	C3SL-2-A		C4SL	2-A	
Matal	Without urain cock	With level gauge	—	C3LL-8-A		C4LL	8-A	
Metal	With drain cock	_	C2SL-23-A	C3SL-23-A		C4SL	-23-A	
	With Grain Cock	With level gauge		C3LL-38-A		C4LL	-38-A	

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*1 The bowl assembly comes with a bowl seal. Please contact SMC separately for psi and °F unit display specifications.

Option/Part Nos.

Optional		Model									
specifications	AL20-D	AL30-D	AL40-D	AL40-06-D	AL50-D	AL60-D					
Bracket assembly ^{*1}	AF24P-070AS	AF34P-070AS	AF44P-070AS	AF49P-070AS	AF54P	-070AS					

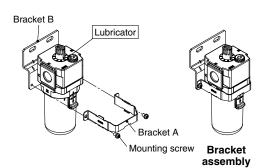
*1 The assembly consists of a bracket A/B and 2 mounting screws.

Replacement Parts

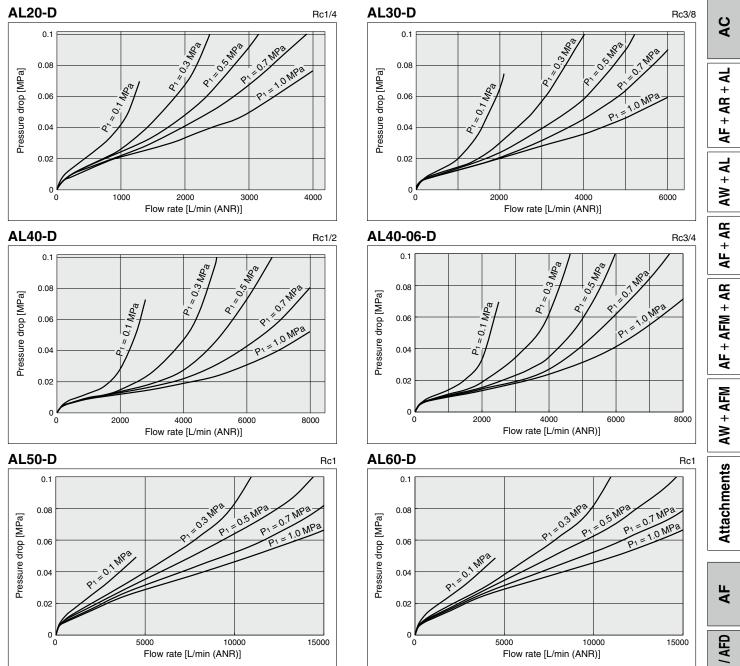
Description			Par	t no.								
Description	AL20-D	AL30-D	AL40-D	AL40-06-D	AL50-D	AL60-D						
Sight dome assembly			AL20P-080AS									
Lubrication plug assembly	AL24P-060AS	AL34P-060AS		AL44P	-060AS							
Damper retainer assembly	AL20P-030AS	AL30P-030AS	AL40P	-030AS	AL54P-030AS	AL60P-030AS						
Damper assembly	AL20P-040S	AL30P-040S	AL44F	2-040S	AL60P	-040AS						
Bowl seal	C2SFP-260S	C32FP-260S		C42FF	260S							
Bowl assembly*1, *2		Refe	er to "Bowl Assembly/Part Nos."									

*1 The bowl assembly comes with a bowl seal.
*2 Please contact SMC separately for psi and °F unit display specifications.

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Lubricator AL20-D to AL60-D Series



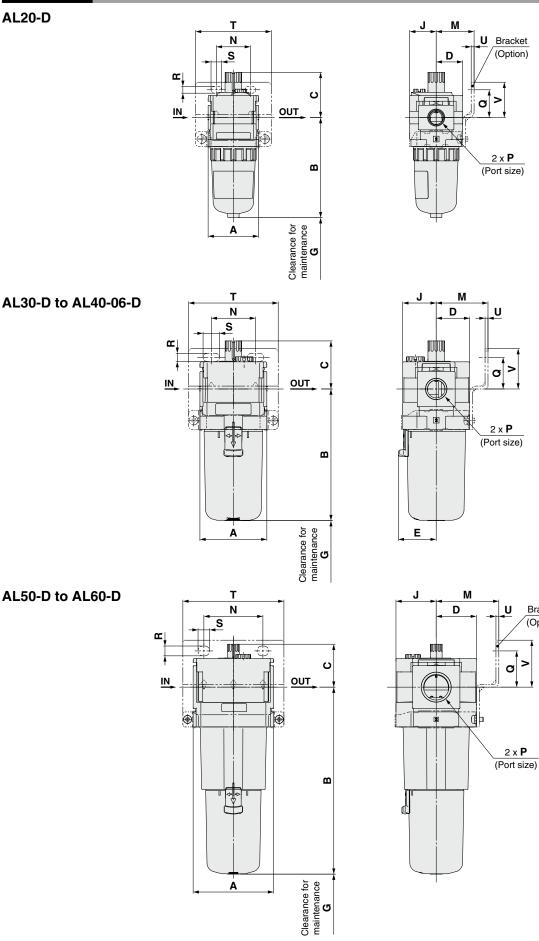
Flow Rate Characteristics (Representative values)



AL20-D to AL60-D Series

Dimensions





SMC

Bracket

(Option)

>

Lubricator AL20-D to AL60-D Series

			Semi-stan	dard			AC
Applicable	PC	C/PA bowl	Metal	bowl	Metal bowl with level gauge		
model	With drain cock	Drain cock with barb fitting	Without drain cock	With drain cock	Without drain cock	With drain cock	
AL20-D	B		n	n			AL AF + AR + AL
AL30-D to AL60-D	n	Barb fitting applicable tubing: T0604	m		m		AF + AR AW + A

			Standard /	nonifiar	tiono						Op	tional sp	ecificati	ons		
Model			Standard s	specifica	allons				Bracket mount							
	Р	Α	В	С	D	E	G	J	М	Ν	Q	R	S	Т	U	V
AL20-D	1/8, 1/4	40	79.3	35.9	21	—	60	21	30	27	22	5.4	8.4	60	2.3	28
AL30-D	1/4, 3/8	53	104.3	38.1	26.5	30	80	26.5	41	35	25	6.5	13	71	2.3	32
AL40-D	1/4, 3/8, 1/2	70	136.1	44	35.5	38.4	110	35.5	50	52	30	8.5	12.5	88	2.3	39
AL40-06-D	3/4	75	138.1	44	35.5	38.4	110	35.5	50	52	34	8.5	12.5	88	2.3	43
AL50-D	3/4, 1	90	209.1	48	45	—	110	45	70	66	40.5	11	13	113	3.2	52.5
AL60-D	1	95	223.1	48	45	—	110	45	70	66	40.5	11	13	113	3.2	52.5

		Semi-standard specifications										
Model	PC/P4	A bowl	Metal	bowl	Metal bowl with level gauge							
Moder	With drain cock	With barb fitting	Without drain cock	With drain cock	Without drain cock	With drain cock						
	В	В	В	В	В	В						
AL20-D	87.6	_	84.5	87.4	—	—						
AL30-D	115.4	123.9	104.3	117.8	124.3	137.8						
AL40-D	147.1	155.6	136	149.5	156.1	169.5						
AL40-06-D	149.1	157.6	138	151.5	158.1	171.5						
AL50-D	220.1	228.6	209	222.5	229	242.5						
AL60-D	234.1	242.6	223	236.5	243	256.5						

AW

AF



AL-D Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

Design / Selection

M Warning

- **1.** Do not introduce air from the outlet side as this can damage the damper.
- 2. The standard bowl and sight dome of the lubricator is polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

Chemical resistance of polycarbonate bowl with sight dome and nylon bowl with sight dome

Туре	Chemical name	Application examples	Material		
Type	Chemica name	Application examples	Polycarbonate	Nylon	
Acid	Hydrochloric acid Sulfuric acid Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×	
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Sodium carbonate	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0	
Inorganic salts	Sodium sulfide Potassium nitrate Sodium sulfate	_	×	Δ	
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ	
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ	
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×	
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×	
Oil	Gasoline Kerosene	_	×	0	
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0	
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0	
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×	
Others	Thread-lock fluid Seawater Leak tester ally safe \triangle : Some effect	_	×	Δ	

When the above factors are present, or there is some doubt, use a metal bowl for safety.

Design / Selection

A Caution

1. When the piping is branched on the inlet side, install a check valve to prevent the lubricant from back flowing.

Maintenance

\land Warning

- **1.** For the AL20-D, replenish the lubricant after releasing the inlet pressure. Lubrication cannot take place under a pressurized condition.
- 2. Tighten the lubrication plug to the recommended tightening torque. Insufficient tightening torque may cause loosening or defective sealing. Excessive tightening torque may damage the thread, etc.

Recommended Torque

i i coominenta	cu i olque		Onit. Nam
Model	AL20-D	AL30-D	AL40-D AL40-06-D AL50-D AL60-D
Torque	0.25 to 0.35	0.35 to 0.45	0.5 to 0.6

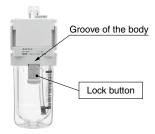
Unit[,] N₂m

3. Adjustment of the oil regulating valve (sight dome assembly) for models from the AL20-D to AL60-D should be carried out manually. Turning it counterclockwise increases the dripping amount, and turning it clockwise reduces the dripping amount. The use of tools can result in damage to the unit. From the fully closed position, three rotations will bring it to the fully open position. Do not rotate it any further than this. Note that the numbered scale markings are guidelines for adjusting the position, and not indicators of the dripping amount.

Mounting / Adjustment

A Caution

1. When the lubricator bowl is installed on the AL30-D to AL60-D, install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



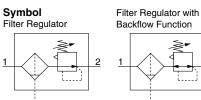
Modular Type Filter Regulator AW Series

Filter Regulator AW Series	Model	Port size	Set pressure	Options	AF + AR + AL
	AW20(K)-D	1/8, 1/4			AW + AL
	AW30(K)-D	1/4, 3/8		Bracket Set nut	R AF + AR
	AW40(K)-D			(for panel mount) Float type auto drain Square embedded type	AF + AFM + AR
		1/4, 3/8, 1/2	0.05 to 0.85 MPa 0.02 to 0.2 MPa	pressure gauge Digital pressure switch Round type pressure gauge	AW + AFM
		2/4			AW +
-	AW40(K)-06-D	3/4			Attachments
	AW60(K)-D	3/4, 1		Bracket Float type auto drain Square embedded type pressure gauge Digital pressure switch	Attacl
p. 95 to 109				Round type pressure gauge	AF

AC

AW

Filter Regulator
AW20-D to AW60-D
Filter Regulator with Backflow Function
AW20K-D to AW60K-D



2

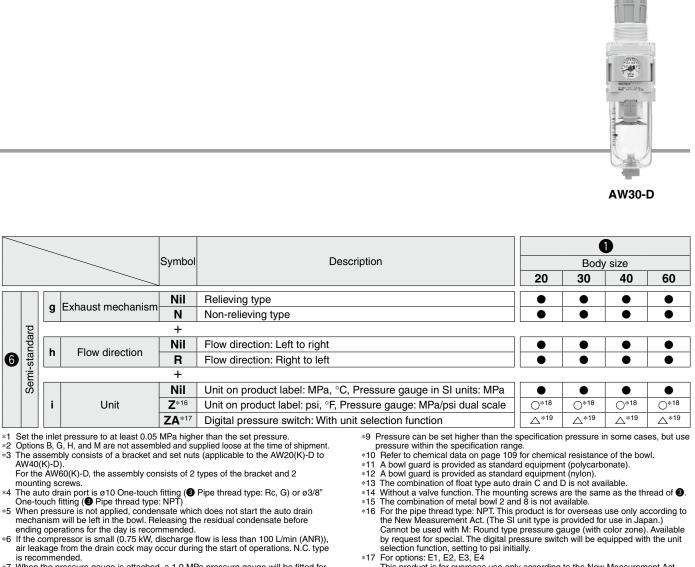
\cdot Integrated filter and regulator units save space and require less piping.

• Models with the backflow function include a mechanism which allows for the air pressure in the outlet side to be released to the inlet side.

Example) When the air supply is cut off and releasing the inlet pressure to the atmosphere, the residual pressure release of the outlet side can be ensured for a safety purpose.

_					How to Order					
A	W		30 – 0 2 3	03		n/Semi-standard: Select n/Semi-standard symbo ed, indicate in alphanun le) AW30K-03BE-1NR-I	ol: When r	more than		fication is
		_							1	
		-		Symbol	Description		Body size			
							20	30	40	60
0		∧/i+h	backflow function	Nil	Without backflow function		•			
0		VILII	Dacknow function	K *1	With backflow function		•			
				+		r				
8		Di	pe thread type	Nil N	Rc Rc NPT		•			
9		FI	pe inteau type	F	G					
				+	6] [
				01	1/8		•	_		_
				02	1/4		•			
4			Port size	03	3/8					—
V			1 011 0120	04	1/2					—
				06	3/4		—			
				10 +	1					
				Nil	Without mounting option		•			
		a	Mounting	B *3	With bracket		•	•		
		Ĩ	mounting	Н	With set nut (for panel mount)		ě	•	•	_
				+		J (
				Nil	Without auto drain		۲			
		b	Float type auto drain*4	C *5	N.C. (Normally closed) Drain port is closed when pres		۲	•		
	N *			D *6	N.O. (Normally open) Drain port is open when press	sure is not applied.				
6	Option*2			+	14/24	ſ				
	ð			Nil E	Without pressure gauge Square embedded type pressure gauge (with li	mit indicator)		•		
			Pressure gauge*7	G	Round type pressure gauge (with limit indicator			•		
				M	Round type pressure gauge (with color zone)	/	•	•	•	
		С		E1	Output: NPN output, Electrical entry: Wiring bot	tom entry	•			
			Digital pressure	E2	Output: NPN output, Electrical entry: Wiring top		۲			
			switch*8	E3	Output: PNP output, Electrical entry: Wiring bot		•		•	
				E4	Output: PNP output, Electrical entry: Wiring top	entry				
				+		ſ				
		d	Set pressure*9	Nil 1	0.05 to 0.85 MPa setting 0.02 to 0.2 MPa setting			•	•	
				+]				•
				Nil	Polycarbonate bowl		•			
	9			2	Metal bowl		•	•	•	
	dar		Bowd*10	6	Nylon bowl		•	•		
6	Bowl*10		DOWI	8	Metal bowl with level gauge]	_	• *11	• *11	
	ni-s			C With bowl guard						*11 *12
	Ser			6C +	With bowl guard (Nylon bowl)		•	*12	*12	* ¹²
				+ Nil	With drain cock] [-			
					Drain guide 1/8		•	•	—	
		f Drain port*13	J *14						-	
				-	Drain guide 1/4		_			\bullet

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air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.

6

*1 *3

- *7 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
 *8 When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring bottom entry" for the electrical entry.

- The options: E1, E2, E3, E4
 This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)
 *18 ○: For the pipe thread type: NPT only
 *19 △: Select with options: E1, E2, E3, E4.

Attachments AF AFM / AFD A R

AC

AF + AR + AL

+ AL

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AF + AR

AF + AFM + AR

AW + AFM

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Standard Specifications

М	odel	AW20-D	AW30-D	AW40-D	AW40-06-D	AW60-D				
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1				
Pressure gauge port	size ^{*1}		1/8							
Fluid			Air							
Ambient and fluid temperatures ^{*2} –5 to 60°C (No freezing)										
Proof pressure	pressure 1.5 MPa									
Max. operating press	ure			1.0 MPa						
Auto drain minimum	N.C.	0.1 MPa 0.15 MPa								
operating pressure	N.O.	— 0.1 MPa								
Set pressure range		0.05 to 0.85 MPa								
Nominal filtration rati	ng ^{*3}			5 µm						
Compressed air purit	y class ^{*4}		ISO	8573-1:2010 [6 : 4	: 4] ^{*5}					
Drain capacity		8 cm ³	25 cm ³		45 cm ³					
Bowl material				Polycarbonate						
Bowl guard		Semi-standard (Steel) Standard (Polycarbonate)								
Construction		Relieving type								
Weight		0.18 kg	0.34 kg	0.64 kg	0.69 kg	1.76 kg				

*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.
*2 -5 to 50°C for the products with the digital pressure switch
*3 For the following conditions in accordance with [Test condition: ISO 8573-4:2001 compliant, Test method ISO 12500-3:2009 compliant] Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable
*4 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air – Part 1: Contaminants and purity classes. For details on this standard, refer to page 110.
*5 The compressed air quality class on the inlet side is [7:4:4].

Bowl Assembly/Part Nos.

Bowl	Drain discharge	Ducin a cut	Other			Model			
material	mechanism	Drain port	Other	AW20-D	AW30-D	AW40-D	AW40-06-D	AW60-D	
		With drain cock	—	C2SF-D	—		—		
		With train cock	With bowl guard	C2SF-C-D	C3SF-D		C4SF-D		
	Manual	Drain cock with barb fitting	With bowl guard	—	C3SF-W-D		C4SF-W-D		
Polycarbonate		With drain guide	—	C2SF□-J-D	—		—		
Folycarbonale		(without valve function)	With bowl guard	C2SF□-CJ-D	C3SF□-J-D		C4SF□-J-D		
	Automatic*1	Normally closed	—	AD27-D	_		—		
		(N.C.)	With bowl guard	AD27-C-D	AD37□-D		AD47□-D		
	(Auto drain)	Normally open (N.O.)	With bowl guard	—	AD38□-D		AD48□-D		
		With drain cock	—	C2SF-6-A	—	_			
		With thain cock	With bowl guard	C2SF-6C-A	C3SF-6-A		C4SF-6-A		
	Manual	Drain cock with barb fitting	With bowl guard	—	C3SF-6W-A				
Nulan		With drain guide	—	C2SF□-6J-A	—		_		
Nylon		(without valve function)	With bowl guard	C2SF□-6CJ-A	C3SF□-6J-A	C4SF□-6J-A			
		Normally closed	—	AD27-6-A	_		—		
	Automatic*1	(N.C.)	With bowl guard	AD27-6C-A	AD37□-6-A		AD47□-6-A		
	(Auto drain)	Normally open (N.O.)	With bowl guard	—	AD38□-6-A		AD48□-6-A		
		With drain cock	—	C2SF-2-A	C3SF-2-A		C4SF-2-A		
	Manual	With drain cock	With level gauge	—	C3LF-8-A		C4LF-8-A		
	Mariuai	With drain guide	—	C2SF□-2J-A	C3SF□-2J-A		C4SF□-2J-A		
Metal		(without valve function)	With level gauge	—	C3LF□-8J-A		C4LF□-8J-A		
wetal		Normally closed	—	AD27-2-A	AD37□-2-A		AD47□-2-A		
	Automatic*1	(N.C.)	With level gauge		AD37□-8-A		AD47□-8-A		
	(Auto drain)	Normally open	—	—	AD38□-2-A		AD48□-2-A		
		(N.O.)	With level gauge	_	AD38□-8-A		AD48□-8-A		

*1 The bowl assembly comes with a bowl seal.

in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain). No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, Nil: ø10, N: ø3/8") Please contact SMC separately for psi and °F unit display specifications.

Option/Part Nos.

	Ontional analificatio				Model			
	Optional specification	ons	AW20(K)-D	AW30(K)-D	AW40(K)-D	AW40(K)-06-D	AW60(K)-D	
Bracket as	sembly ^{*1}		AW23P-270AS AR33P-270AS		AR43P-270AS		AR54P-270AS	
Set nut			AR23P-260S AR33P-260S		AR43F	P-260S	* ²	
		Standard	G36-10-□01			G46-10-□01		
	Round type	0.02 to 0.2 MPa setting	G36-4-⊡01		G46-4-□01			
Pressure gauge ^{*3}	Barrisht	Standard	G36-10	-□01-L		G46-10-□01-L		
	Round type (with color zone)	0.02 to 0.2 MPa setting	G36-4-	⊡01-L	G46-4-⊡01-L			
	Converse	Standard		GC3-10AS-D [13	6150A (Pressure g	auge cover only)]		
	Square embedded type ^{*4}	0.02 to 0.2 MPa setting	GC3-4AS-D [136150A (Pressure gauge cover only)]					
		NPN output, Wiring bottom entry	ISE35-N-25-MLA-X523 [ISE35-N-25-M (Switch body only)]*5					
Digital pro	oouro owitch	NPN output, Wiring top entry	15	6E35-R-25-MLA-X5	23 [ISE35-R-25-M	(Switch body only)]	*5	
Digital pressure switch		PNP output, Wiring bottom entry	15	SE35-N-65-MLA-X5	23 [ISE35-N-65-M	(Switch body only)]	*5	
		PNP output, Wiring top entry	15	(Switch body only)]	*5			

*1 The assembly consists of a bracket and set nuts.

*3 In part numbers for a round type pressure gauge indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT. Please contact SMC regarding

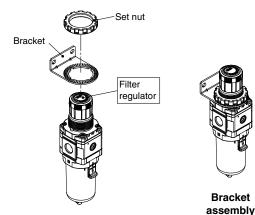
the pressure gauge supply for both MPa and psi unit specifications.

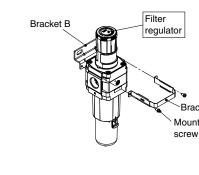
*4 Including one O-ring and 2 mounting screws. []: Pressure gauge cover only

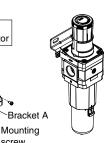
*5 In addition to the pressure switch body, lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screws (2 pcs.) are attached.
[]: Switch body only (Regarding how to order the digital pressure switch, refer to the Web Catalog.)

AW20(K)-D to AW40(K)-06-D

AW60(K)-D







Bracket assembly

Replacement Parts

Dee	cription			Part no.		
Des	cription	AW20(K)-D	AW30(K)-D	AW40(K)-D	AW40(K)-06-D	AW60(K)-D
Valve assembly		AW24P-060AS	AW34P-060AS	AW44P-060AS AW49P-060AS		AW64P-060AS
Filter elemen	t	AF20P-060S	AF30P-060S	AF40F	2-060S	AW60P-060S
Baffle		AF24P-040S	AF34P-040S	AF44P-040S		AW64P-030S
Diaphragm	Relieving type	AR24P-150AS	AR34P-150AS	AR44P-150AS		AR54P-150AS
assembly	Non-relieving type	AR24P-150AS-N	AR34P-150AS-N	AR44P-150AS-N		AR54P-150AS-N
Bowl seal		C2SFP-260S	C32FP-260S		C42FP-260S	
Bowl assemb	oly ^{*1, *2}		Refer	to "Bowl Assembly/Par	t Nos."	
Check valve a	assemblv ^{*3}			AR24KP-020AS		

*1 The bowl assembly comes with a bowl seal.

 *2 Please contact SMC separately for psi and °F unit display specifications.
 *3 The check valve assembly is applicable for a filter regulator with backflow function (AW20K-D to AW60K-D) only. The assembly consists of a check valve cover, check valve body assembly, and 2 mounting screws.

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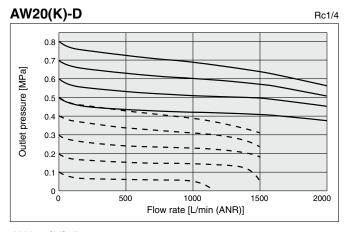
AFM / AFD

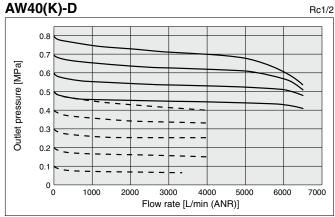
AR

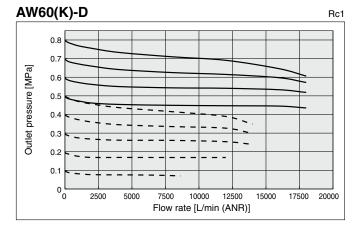
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Flow Rate Characteristics (Representative values)

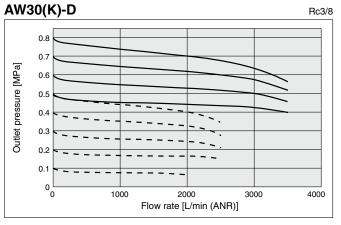




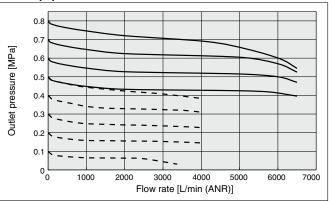


Inlet pressure: 1.0 MPa
 Inlet pressure: 0.7 MPa

Rc3/4

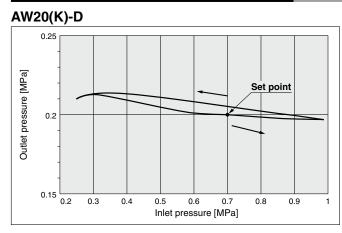




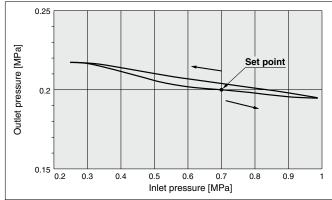


Pressure Characteristics (Representative values)

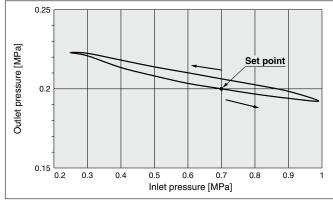
Conditions: Inlet pressure of 0.7 MPa, Outlet pressure of 0.2 MPa, Flow rate 20 L/min (ANR)

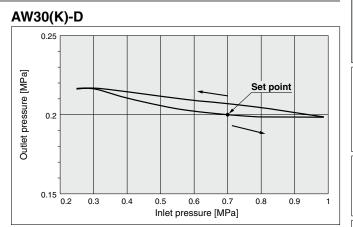




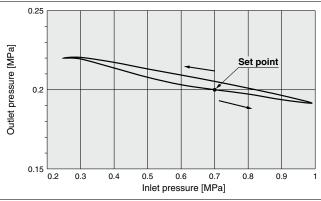


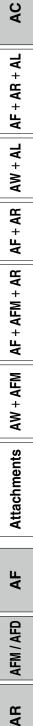






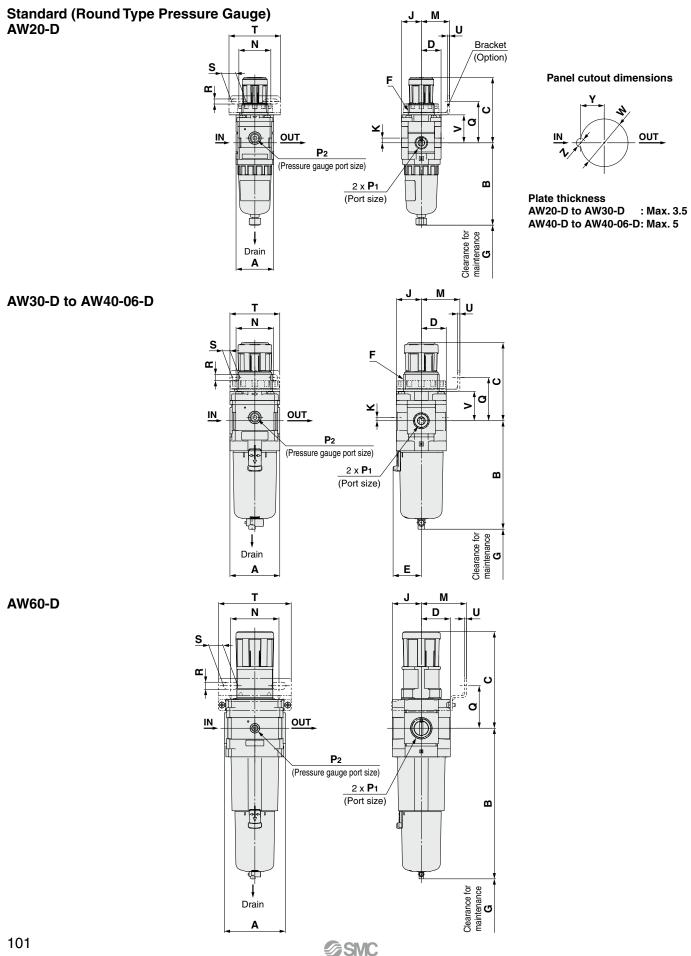


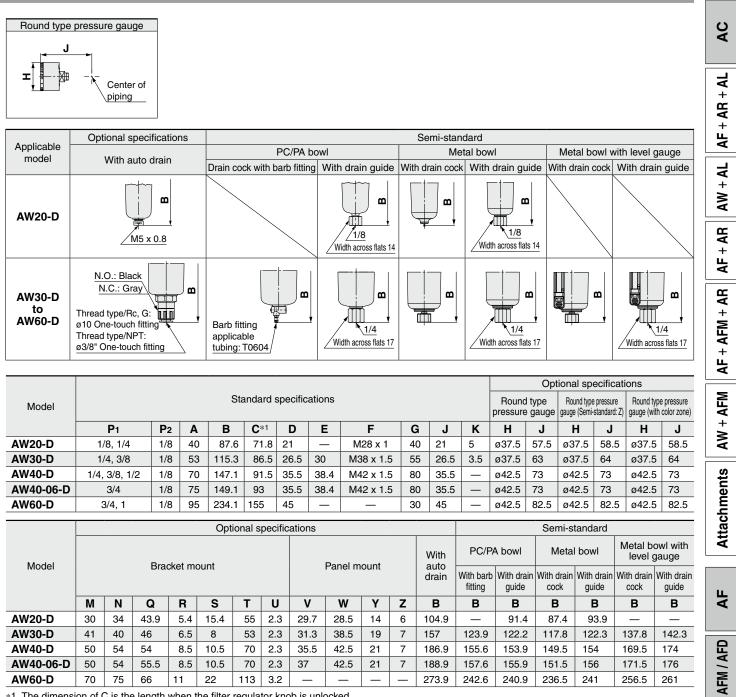




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Dimensions





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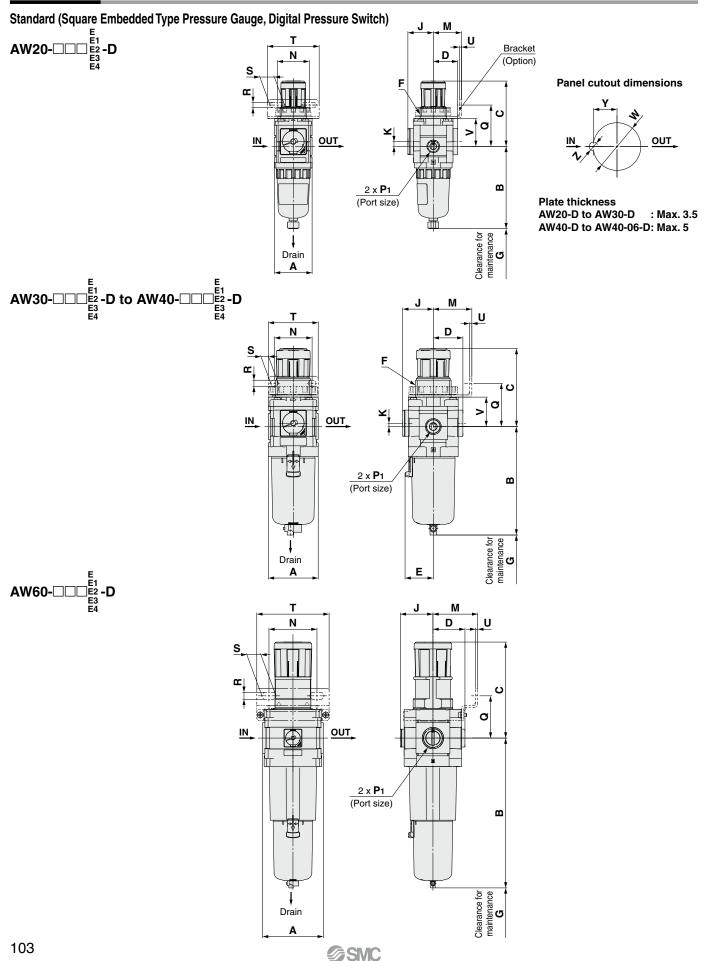
*1 The dimension of C is the length when the filter regulator knob is unlocked.

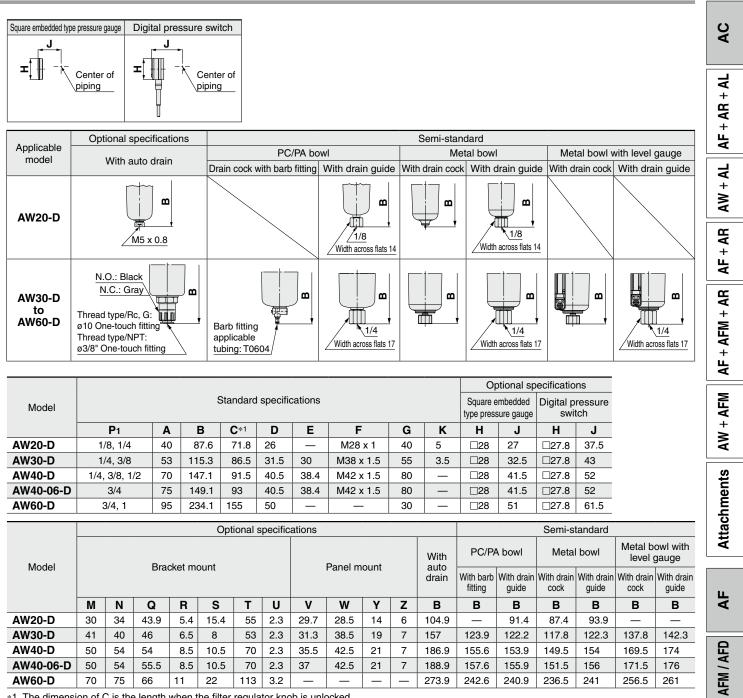
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Dimensions





*1 The dimension of C is the length when the filter regulator knob is unlocked.

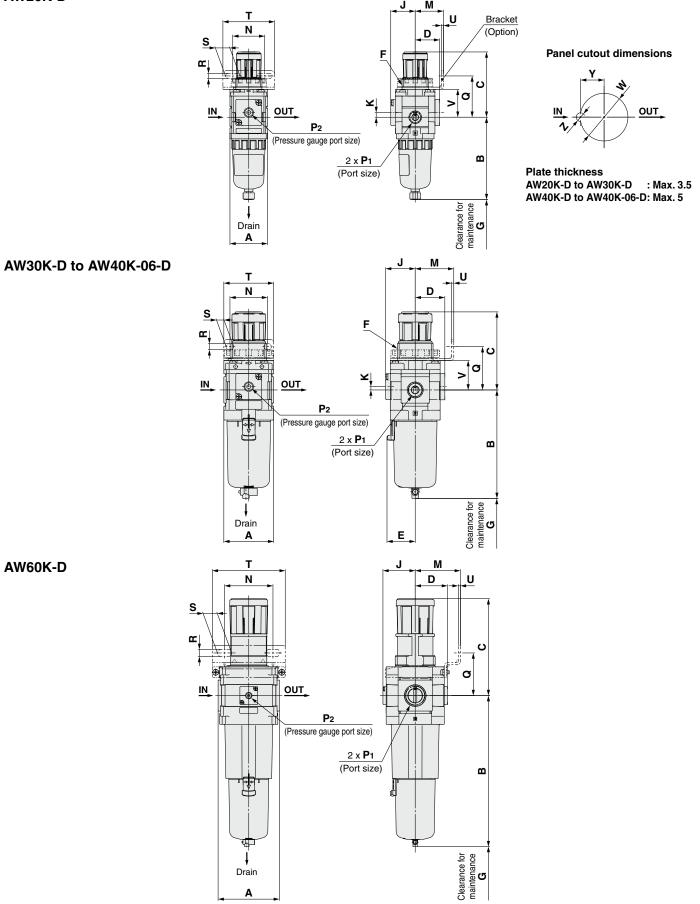


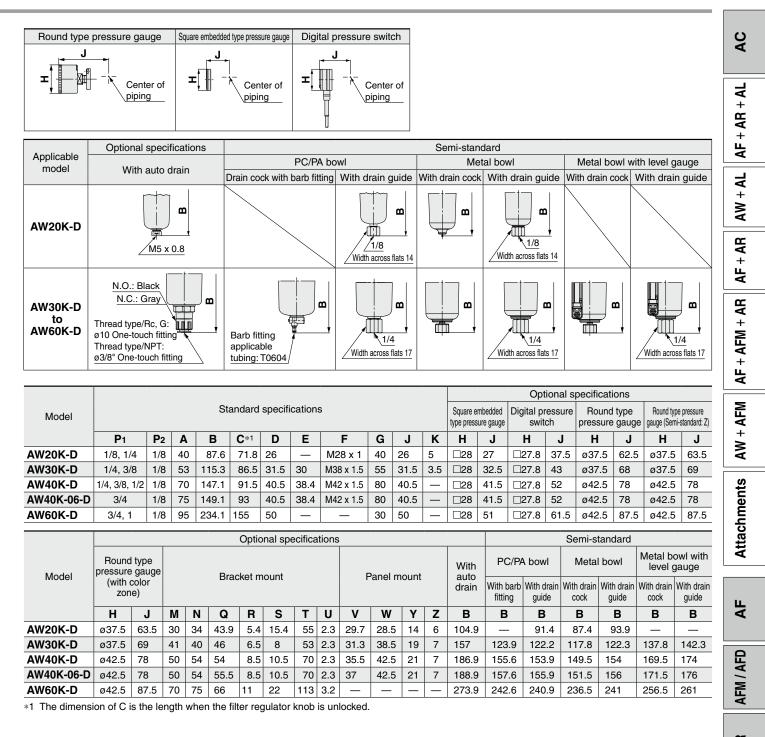
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Dimensions

With Backflow Function (Round Type Pressure Gauge, Square Embedded Type Pressure Gauge, Digital Pressure Switch) AW20K-D





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Filter Regulator/AW20-D to AW60-D Filter Regulator with Backflow Function/AW20K-D to AW60K-D Made to Order Made t

Please contact SMC for detailed dimensions, specifications, and lead times.



1 0.4 MPa Setting

The setting specification is 0.4 MPa.

When a pressure gauge is included, the display will show a range from 0 to 0.7 MPa.

Specifications

Made-to-order part no.	-X406
Proof pressure [MPa]	1.5
Max. operating pressure [MPa]	1.0
Set pressure range [MPa]*1	0.05 to 0.4

*1 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

Applicable Models

Model	AW20(K)-D	AW30(K)-D	AW40(K)-D	AW40(K)-06-D	AW60(K)-D
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1

2 Long Bowl

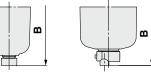
Drain capacity is greater than that of standard models.

Applicable Models/Drain Capacity

Model	AW20(K)-D	AW30(K)-D	AW40(K)-D	AW40(K)-06-D	AW60(K)-D
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1
Drain capacity [cm3]	19	43		88	
B dimension [mm]*1	108.1	137.3	167.2	169.2	254.2

*1 For polycarbonate bowls. Please contact SMC for other bowl materials.

AW20-D AW30 to 60-D



W		• 2	3	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		a setting g bowl										
Option/	Semi-	ni-standard: Sel standard symbol: \ W30K-03BE-2N	When more	each for a to h . than one specification is required, indicate in alphanumeric order.	0.4	4 MPa	Setti	ing		Long	Bowl					
	<u> </u>		Symbol	Description	20	Body 30		60	20	Body 30	y size	60				
Wit	th bao	ckflow function	Nil K ^{*1}	Without backflow function With backflow function	•	•	•	•		•	•					
+ Pipe thread type			•	•	•	•	•	•	•							
	Ρ	Port size	+ 01 02 03 04 06 10 +	1/8 1/4 3/8 1/2 3/4 1												
	а	Mounting	Nil B ^{*3} H	Without mounting option With bracket With set nut (for panel mount)	•	• • •	•	•	•	•	•					
Option*2	b	b	b	b	b	Float type auto drain ^{*4}	+ Nil C*5 D*6	Without auto drain Float type auto drain (N.C.): Drain port is closed when pressure is not applied. Float type auto drain (N.O.): Drain port is open when pressure is not applied.	•	•	•	•				-
		Pressure gauge*7	+ Nil E G M	Without pressure gauge Square embedded type pressure gauge (with limit indicator) Round type pressure gauge (with limit indicator) Round type pressure gauge (with color zone)	•	• • •	•	•		•	•					
	c	C	Digital pressure switch ^{*8}	E1 E2 E3 E4	Output: NPN output, Electrical entry: Wiring bottom entry Output: NPN output, Electrical entry: Wiring top entry Output: PNP output, Electrical entry: Wiring bottom entry Output: PNP output, Electrical entry: Wiring top entry		•	•	•		•	•				

How to Order

*1 S *2 C *2 Options B, G, H, and M are not assembled and supplied loose at the time of snipment. *3 The assembly consists of a bracket and set nuts (applicable to the AW20(K)-D to AW40(K)-D. The AR60(K)-D assembly includes 2 types of brackets and 2 mounting screws. *4 The auto drain port is a10 One-touch fitting (**③** Pipe thread type: Rc, G) or ø3/8" One-touch fitting (**⑤** Pipe thread type. NPT) *5 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.

ending operations for the day is recommended.

all leakage from the drain cock flag occur during the start of operations. N.C. type is recommended.
*7 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type. 0.7 MPa pressure gauge for 0.4 MPa type (×406).
*8 When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring bottom entry" for the electrical entry.



0.4 MPa Setting

Long Bowl

														S
	<u> </u>	_					í				í			Ë
	Symbol Description			Body	/ size		Body size				e			
						20	30	40	60	20	30	40	60	Attachments
			-	Nil	0.05 to 0.85 MPa setting	_	_	_			•	•		
		d	Set pressure*9	1	0.02 to 0.2 MPa setting	_	_	_		•	ě	•	•	Et a
				+			1				-	_	-	Ā
				Nil	Polycarbonate bowl									
				2	Metal bowl		•	•				•		
			Bowl*10	6	Nylon bowl	•	•	•			•	•		
		e	BOMI	8	Metal bowl with level gauge	_	•	•	•	_	_	_	_	ш
				С	With bowl guard	•	*11	*11	*11		*11	*11	*11	AF
				6C	With bowl guard (Nylon bowl)		*12	*12	*12		*12	*12	*12	
	p			+			<u></u>							
	dar			Nil	With drain cock								•	
6	tan	f	Drain port*13	J ∗14	Drain guide 1/8	•	—	—	—		—	—	—	AFD
U	li-St	1.	Diamport	-	Drain guide 1/4	—				_		•		A
	Semi-standard			W *15	Drain cock with barb fitting	—				_		•		AFM /
	S			+										Ē
		g	Exhaust	Nil	Relieving type	•						•		◄
		а	mechanism	Ν	Non-relieving type									
				+			r				1	1		
		h	Flow direction	Nil	Flow direction: Left to right	•						•		AR
				R	Flow direction: Right to left									⋖
			1	+							-			
				Nil	Unit on product label: MPa, °C, Pressure gauge in SI units: MPa	•	•	•				•	•	
		i	Unit	Z *16	Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale	○*18	O*18	○*18	O*18	O*18	O*18	O*18	O*18	
				ZA *17	Digital pressure switch: With unit selection function	_∆*19		∆*19	∆*19	∆*19	∆*19	∆*19	∆*19	

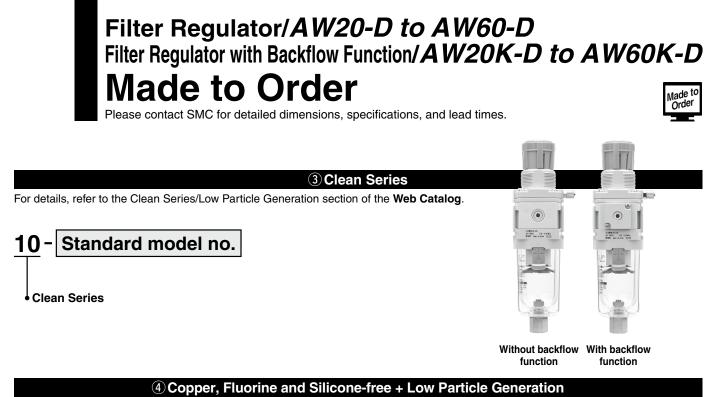
*9 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
*10 Refer to chemical data on page 109 for chemical resistance of the bowl.
*11 A bowl guard is provided as standard equipment (polycarbonate).

*11 A bowl guard is provided as standard equipment (polycarbonate).
*12 A bowl guard is provided as standard equipment (nylon).
*13 The combination of float type auto drain C and D is not available.
*14 Without a valve function. The mounting screws are the same as the thread of ③.
*15 The combination of metal bowl 2 and 8 is not available.
*16 For the pipe thread type: NPT
This product is for overseas use only according to the New Measurement Act.
(The SI unit type is provided for use in Japan.) Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The digital preserve output by the particular be any more with the output pressure for the presence for the particular type and with the converse for the presence for the presence for the presence for the particular type output by the part digital pressure switch will be equipped with the unit selection function, setting to psi initially.

*17 For options: E1, E2, E3, E4 This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) *18 ○: For the pipe thread type: NPT only *19 △: Select with options: E1, E2, E3, E4.

AV

A



For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.

21 - Standard model no.

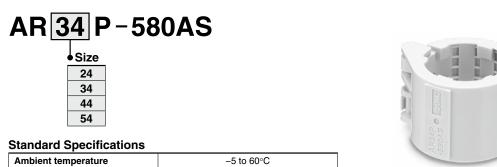
Copper, Fluorine and Silicone-free + Low Particle Generation

SMC



Knob Cover

Can be mounted on the knob of a regulator or filter regulator in order to prevent the accidental operation of the knob



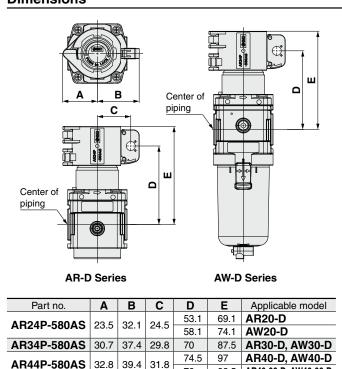
Dimensions

AR54P-580AS

42

48.9

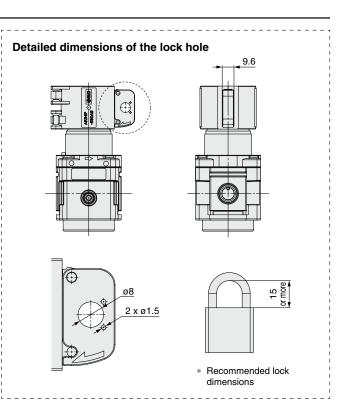
41.3



76

99.6

129.6



Mounting Precautions

Before mounting the knob cover, confirm that the knob is in the locked state (in which the orange line is not visible).

AR40-06-D, AW40-06-D

AR50-D

163.6 **AR60-D, AW60-D**

Mount the cover in accordance with the mounting instructions below.

98.5

133.6



SMC



AW(K)-D Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

Design / Selection

A Warning

- Residual pressure disposal (outlet pressure removal) is not possible for the AW20-D to AW60-D even though the inlet pressure is exhausted. When the residual pressure disposal is performed, use the filter regulator with backflow function (AW20K-D to AW60K-D).
- 2. The bowl material of the standard filter regulator is polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

Chemical resistance of polycarbonate or nylon bowl

			Mat	terial	
Туре	Chemical name	Application examples	Polycarbonate	Nylon	
Acid	Hydrochloric acid Sulfuric acid Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×	
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Sodium carbonate	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0	
Inorganic salts	Sodium sulfide Potassium nitrate Sodium sulfate	_	×	Δ	
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ	
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ	
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×	
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×	
Oil	Gasoline Kerosene	—	×	0	
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0	
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0	
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×	
Others	Thread-lock fluid Seawater Leak tester	_	×	Δ	
O: Essentially safe \triangle : Some effects may occur. \times : Effects will occur.					

When the above factors are present, or there is some doubt, use a metal bowl for safety.

A Caution

1. When operating at an inlet pressure lower than the inlet pressure used in the flow rate characteristics graph, the pressure drop on the outlet side may be greater. Therefore, be sure to conduct testing using the actual equipment.

For pressure control equipment selection, refer to the "Product Selection Guide."

Maintenance

\land Warning

1. Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

Mounting / Adjustment

\land Warning

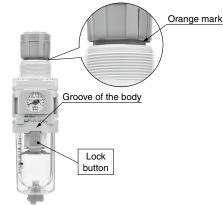
- Set the filter regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- **2.** Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

A Caution

 Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure.

Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.

- Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
- Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).



 When the bowl is installed on the AW30-D to AW60-D, install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.

Piping

\land Warning

 To screw the pressure gauge and piping materials into the pressure gauge port on the product, tighten to the recommended torque (3 to 5 N·m) while securely holding the AW(K)-D in place. Additionally, when mounting a One-touch fitting to the pressure gauge port, refer to the Fittings and Tubing Precautions.

International Standard ISO 8573-1:2010 Compressed Air Purity Classes

Compressed air is used in a variety of manufacturing processes. In this age, compressed air with a high degree of purity is becoming increasingly necessary.

For this reason, it is necessary to remove contaminants from systems which supply compressed air and to secure the quality. The standard which stipulates the class according to the quantities of contaminants in compressed air is ISO 8573-1.

[Outline]

[Scope]

Stipulates the purity class of contaminants (particles, water, oil) mixed in with the compressed air

Can be used in various places in compressed air systems

[Terms and Definitions]

- Purity class: An index assigned for each classification obtained by dividing the concentration of each contaminant into ranges
- Particle: Small discrete mass of solid or liquid matter
- Humidity and liquid water: Water vapor (gas), Water droplets

[Purity Classes]

· Oil: Liquid oil, Oil mist, Vapor

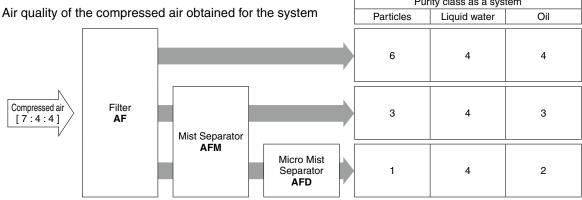
· · · · · · · · · · · · · · · · · · ·						
	Parti	cles		Humidity and	d liquid water	Oil
Maximum number of partic	les per cubic meter as a fund	ction of particle size d [µm]	Mass concentration Cp	Pressure dew point	Concentration of liquid water Cw	Concentration of total oil
$0.1 < d \le 0.5$	$0.5 < d \le 1.0$	$1.0 < d \leq 5.0$	[mg/m³]	[°C]	[g/m3]	[mg/m³]
	As spec	cified by the equipme	nt user or supplier and	d more stringent than	class 1	
≤ 20000	≤ 400	≤ 10	—	≤ −70	—	≤ 0.01
≤ 400000	≤ 6000	≤ 100	—	≤ -40	—	≤ 0.1
—	≤ 90000	≤ 1000	—	≤ -20	—	≤1
—	—	≤ 10000	—	≤ +3	—	≤ 5
—	—	≤ 100000	—	≤ +7	—	—
—	—	—	0 < Cp ≤ 5	≤ +10	—	—
—	—	—	5 < Cp ≤ 10	—	Cw ≤ 0.5	—
—	—	—	—	—	$0.5 < Cw \le 5$	—
—	—	—	—	—	$5 < Cw \le 10$	—
—	—	—	Cp > 10	—	Cw > 10	> 5
	0.1 < d ≤ 0.5 ≤ 20000	0.1 < d ≤ 0.5 0.5 < d ≤ 1.0 As spec ≤ 20000 ≤ 400 ≤ 400000 ≤ 6000	As specified by the equipme ≤ 20000 ≤ 400 ≤ 10 ≤ 400000 ≤ 6000 ≤ 100 $ \leq 90000$ ≤ 1000 $ \leq 10000$			$ \begin{array}{c c c c c c c c c c c c c c c c c c c $

[How to Perform a Test to Check the Performance]

ISO 12500, which sets out the test method to be used in order to check the filter performance for each of the three kinds of contaminants, is indicated below.

- · Particle: ISO 12500-3:2009
- · Liquid water: ISO 12500-4:2009
- · Oil: ISO 12500-1:2007
- * Measured using a dedicated evaluation system which has been certified according to ISO 12500-□ and also by a third party (Certified)

[Purity Class Designation Example] ISO 8573-1:2010 [4 : 6 : 2] • Oil class 2 Concentration of total oil ≤ 0.1 mg/m³ • Humidity and liquid water class 4 1.0 µm < d ≤ Particles of 5.0 µm ≤ 10000 particles/m³ • Humidity and liquid water class 6 Pressure dew point ≤ +10°C Purity class as a system



The class indicates the compressed air purity according to ISO 8573-1:2010 (JIS B 8392-1:2012) and indicates the maximum purity class which can be obtained using that system. Note, however, that this value will differ according to the inlet air conditions.

▲ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "**Caution**," "**Warning**" or "**Danger**." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)^{*1}, and other safety regulations.

- Caution: indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
- Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

AWarning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
 - The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

- 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
- 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
- 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

- *1) ISO 4414: Pneumatic fluid power General rules relating to systems.
 - ISO 4413: Hydraulic fluid power General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)
 - ISO 10218-1: Manipulating industrial robots Safety. etc.

 The product is provided for use in manufacturing industries. The product herein described is basically provided for peaceful use in manufacturing industries. If considering using the product in other industries, consult SMC beforehand

and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited warranty and Disclaimer

- The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

- The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

Revisio	on History
Edition B * Attachments have been added. * Number of pages has been increased from 72 to 104. YV	Edition C * Sizes 40-06, 50, and 60 have been added to the AC series. * Sizes 40-06, 50, and 60 have been added to the AF, AR(K), and AL. * The VHS40-06 and 50 have been added. * Size 40-06 has been added to the AFM/AFD. * Sizes 40-06 and 60 have been added to the AW(K). * Made to order options have been added. * Number of pages has been increased from 104 to 112. ZQ

\Lambda Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.