# **Mechanically Jointed Rodless Cylinder**

# *MY2 Series* ø16, ø25, ø40



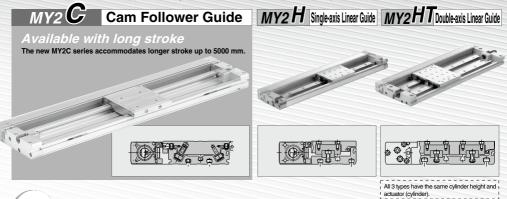
Compact and low profile design



# Mechanically Jointed Rodless Cylinder MY2 Series

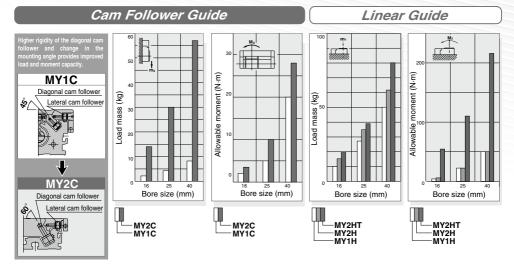
# Compact and low profile design

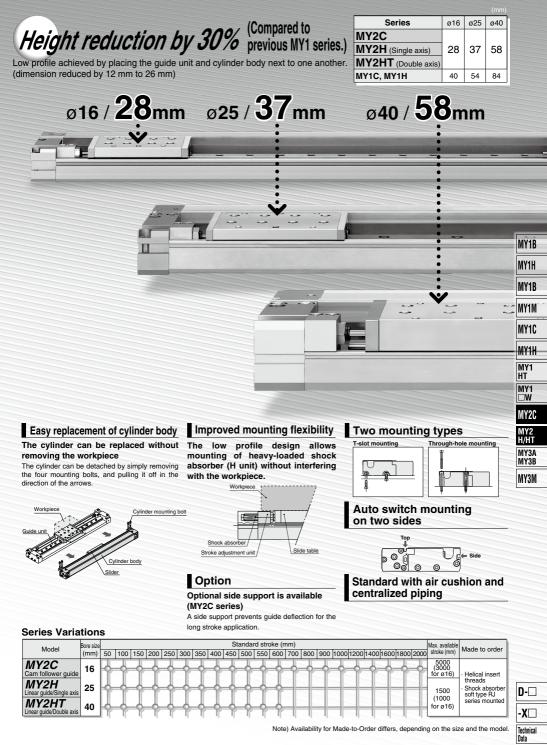
A complete reduction in height of the cylinder allows mounting in a narrow space. The low profile design of the cylinder built with a high precision single or double axis guide, provides same load capacity as the earlier MY1 series. Three types of guide options to suit a variety of applications.



# Increased load capacity

The dynamic load mass has been increased with improved guide performance. (Compared to previous MY1 series.)





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# MY2 Series Model Selection 1

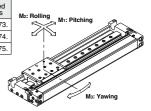
The following are the steps for selection of the MY2 series best suited to your application.

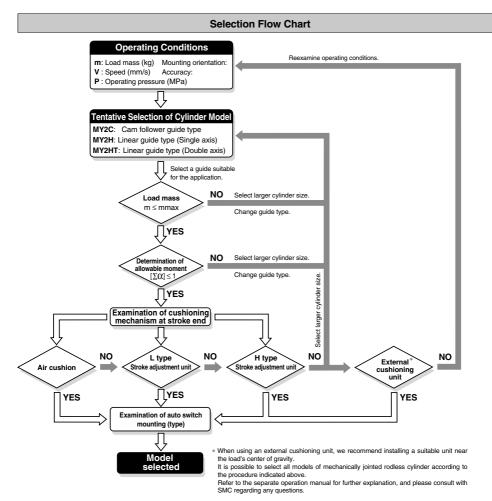
## Standards for Tentative Model Selection

Cylinder model	Guide type	Standards for guide selection	Graphs for related allowable values
MY2C	Cam follower guide	Slide table accuracy approx. $\pm 0.05$ mm $^{\text{Note 2)}}$	Refer to page 1373
MY2H	Linear guide type (Single axis)	Slide table accuracy $\pm 0.05$ mm or less $^{Note\ 2)}$	Refer to page 1374
MY2HT	Linear guide type (Double axis)	Slide table accuracy $\pm 0.05$ mm or less $^{\text{Note 2)}}$	Refer to page 1375

Note 1) Please use the precision of each guide as a guideline for selection. Please contact SMC if warranty on precision is required.

Note 2) Accuracy indicates displacement of the table (at stroke end) when 50% of the allowable moment shown in the catalog is applied. (Reference value)

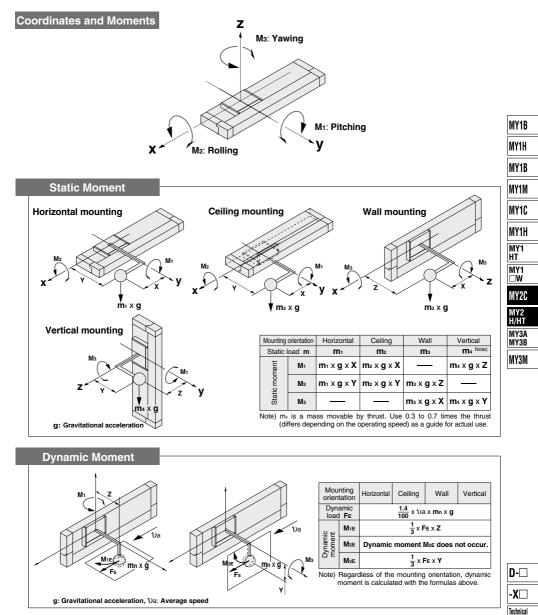




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#### Types of Moment Applied on Rodless Cylinders

Multiple moments may be generated depending on the mounting orientation, load, and position of the center of gravity.



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Data

# MY2 Series

## Maximum Allowable Moment/Maximum Load Mass

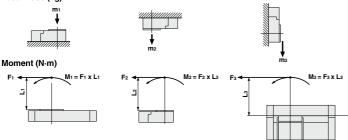
Model	Bore size	Maximum a	allowable mo	ment (N·m)	Maximum load mass (kg)			
woder	(mm)	M1	M2	Мз	m1	m2	ms	
	16	5	4	3.5	18	16	14	
MY2C	25	13	14	10	35	35	30	
	40	45	33	28	68	66	57	
	16	7	6	7	15	13	13	
MY2H	25	28	26	26	32	30	30	
	40	60	50	60	62	62	62	
	16	46	55	46	20	18	18	
MY2HT	25	100	120	100	38	35	35	
	40	200	220	200	80	80	80	

The above values are the maximum allowable values for moment and load. Refer to each graph regarding the maximum allowable moment and maximum load mass for a particular piston speed.

#### **Caution on Design**

If the product is operated with a guide load factor which exceeds the standard value, malfunction may occur due to damage to the cam follower and guide portion. Therefore, be sure to confirm that the guide load factor is 1 or less.

#### Load mass (kg)



#### <Calculation of guide load factor>

1. Maximum load mass (1), static moment (2), and dynamic moment (3) (at the time of impact with stopper) must be examined for the selection calculations.

\* To evaluate, use  $\mathfrak{Va}$  (average speed) for (1) and (2), and  $\mathfrak{V}$  (impact speed  $\mathfrak{V} = 1.4\mathfrak{Va}$ ) for (3). Calculate m max for (1) from the maximum load mass graph (m1, m2, ms) and Mmax for (2) and (3) from the maximum allowable moment graph (M1, M2, M3).

Sum of guide $\nabla \alpha =$	Load mass [m]	Static moment [M] (1)	Dynamic moment [ME] (2)
load factors 20	Maximum load mass [m max]	Allowable static moment [Mmax]	Allowable dynamic moment [MEmax]

Note 1) Moment caused by the load, etc., with cylinder in resting condition.

Note 2) Moment caused by the impact load equivalent at the stroke end (at the time of impact with stopper). Note 3) Depending on the shape of the workpiece, multiple moments may occur. When this happens, the sum of the load factors (2C0) is the total of all such moments.

#### 2. Reference formulas [Dynamic moment at impact]

Use the following formulas to calculate dynamic moment when taking stopper impact into consideration.

- U : Impact speed (mm/s)
  - U : Impact speed (mm/s)
- L1 : Distance to the load's center of gravity (m)
- FE : Load equivalent to impact (at impact with stopper) (N) ME: Dynamic moment (N·m)
- Ua: Average speed (mm/s)

m : Load mass (kg)

F : Load (N)

M : Static moment (N·m)

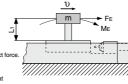
 $\upsilon = 1.4\upsilon a \text{ (mm/s)}$   $F_E = \frac{1.4}{100} \upsilon a \cdot g \cdot m \text{ Note 4}$ 

$$\therefore ME = \frac{1}{3} \cdot FE \cdot L1 = 0.05 \text{`Ua m L1} (\text{N·m})^{\text{Note 5}}$$

Note 4) 
$$\frac{1.4}{100}$$
 Ua is a dimensionless coefficient for calculating impact Note 5) Average load coefficient (=  $\frac{1}{1}$ ):

This coefficient is for averaging the maximum load moment at the time of stopper impact according to service life calculations.

3. Refer to pages 1378 and 1379 for detailed selection procedures.



g : Gravitational acceleration (9.8 m/s<sup>2</sup>)

## Maximum Allowable Moment

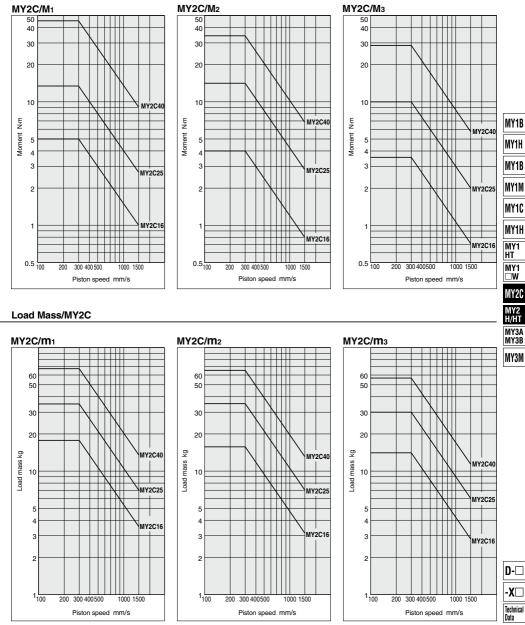
Select the moment from within the range of operating limits shown in the graphs. Note that the maximum load mass value may sometimes be exceeded even within the operating limits shown in the graphs. Therefore, also check the allowable load for the selected conditions.



Select the load mass from within the range of limits shown in the graphs. Note that the maximum allowable moment value may sometimes be exceeded even within the operating limits shown in the graphs. Therefore, also check the allowable moment for the selected conditions.



### Moment/MY2C

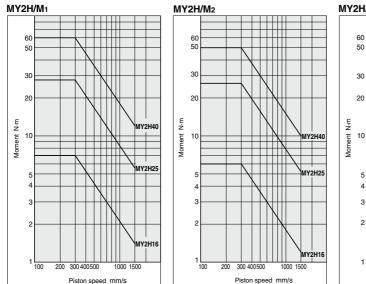


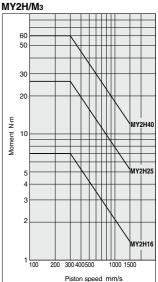
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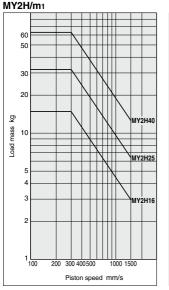
## Maximum Allowable Moment/Maximum Load Mass

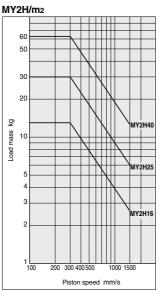
## Moment/MY2H (Single axis)

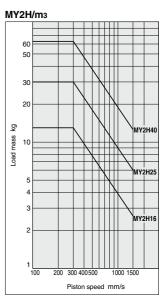




### Load Mass/MY2H (Single axis)

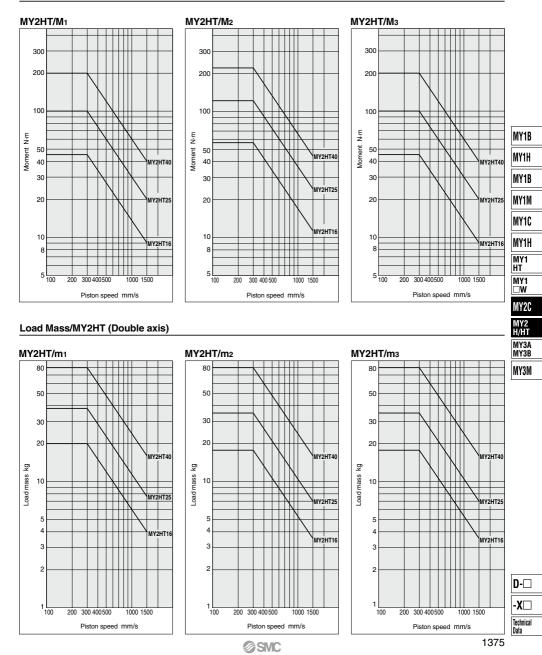






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### Moment/MY2HT (Double axis)



## **Cushion Capacity**

#### **Cushion Selection**

#### <Air cushion>

Air cushions are a standard feature on mechanically jointed rodless cylinders.

The air cushion mechanism is installed to avoid excessive impact of the piston at the stroke end during high speed operation. The air cushion does not act to decelerate the piston near the stroke end.

The ranges of load and speed that air cushions can absorb are within the air cushion limit lines shown in the graphs.

<Stroke adjustment unit with shock absorber> Use this unit when operating with a load or speed exceeding the air cushion limit line, or when cushioning is necessary because the cylinder stroke is outside of the effective air cushion stroke range due to stroke adjustment.

#### L unit

Use this unit when cushioning is necessary outside of the effective air cushion range even if the load and speed are within the air cushion limit line, or when the cylinder is operated in a load and speed range above the air cushion limit line and below the L unit limit line.

#### H unit

Use this unit when the cylinder is operated in a load and speed range above the L unit limit line and below the H unit limit line.

## **A**Caution

Do not use a shock absorber and air cushion together.

(mm)

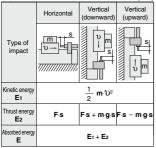
#### Air Cushion Stroke

Bore size (mm)	Cushion stroke
16	12
25	15
40	24

#### Stroke Adjustment Unit Holding Bolt Tightening Torque

Bore size (mm)	Tightening torque
16	0.7
25	1.8
40	5.8

Calculation of Absorbed Energy for Stroke Adjustment Unit with Shock Absorber (N·m



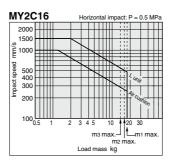
Symbols

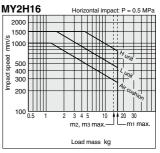
D: Speed of impacting object (m/s) m: Mass of impacting object (kg)
 F: Cylinder thrust (N) g: Gravitational acceleration (9.8 m/s<sup>2</sup>)
 S: Shock absorber stroke (m)

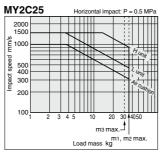
Note) The speed of the impacting object is measured at

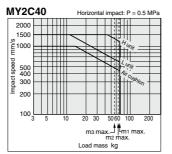
the time of impact with the shock absorber.

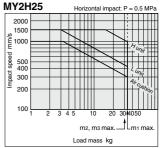
#### Absorption Capacity of Air Cushion and Stroke Adjustment Units

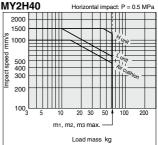


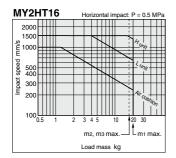


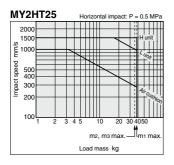


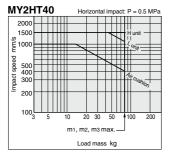












## A Specific Product Precautions

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 12 for Actuator and Auto Switch Precautions.

#### Handling

## **∧** Caution

1. Do not get your hands caught during cylinder operation.

For the cylinder with a stroke adjustment unit, the space between the slide table and stroke adjustment unit is very small. and your hands may get caught. When operating without a protective cover, be careful not to get your hands caught.

2. Do not operate with the stroke adjustment unit fixed in an intermediate position.

When the stroke adjustment unit is fixed in an intermediate position, slippage can occur depending on the amount of energy released at the time of an impact. In such cases, as a stroke adjustment unit with the spacer for intermediate securing is available, it is recommended to use it.

For other lengths, please consult with SMC.

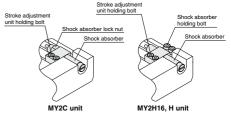
#### <Securing the unit body>

The unit body is secured by equally tightening the two stroke adjustment unit holding bolts. (See drawings below.)

## <Stroke adjustment of shock absorber>

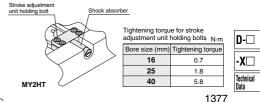
#### For MY2C and MY2H

Loosen the shock absorber lock nut (shock absorber holding bolts for MY2H16, H unit), and adjust the stroke by rotating the shock absorber. After the adjustment, tighten the lock nut (holding bolts) to secure the shock absorber.



#### For MY2HT

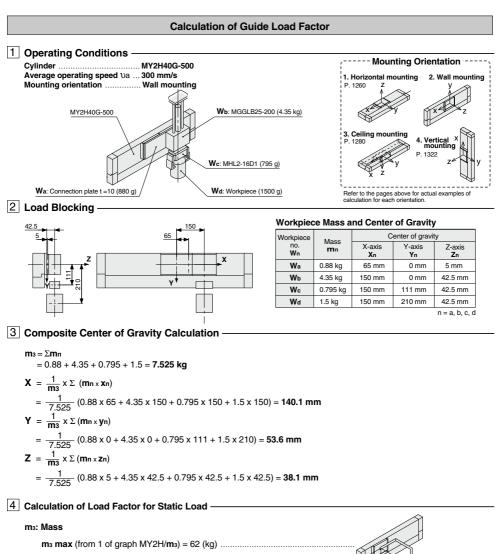
Loosen the two unit holding bolts on the shock absorber side, rotate the shock absorber and adjust the stroke. After the adjustment, secure the shock absorber by tightening the unit holding bolts equally.



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# MY2 Series Model Selection 2

The following are the steps for selection of the MY2 series best suited to your application.



Load factor  $\alpha_1 = m_3 / m_3 max = 7.525/62 = 0.12$ 

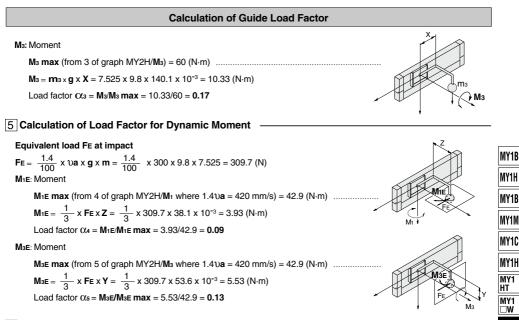
M2: Moment

M<sub>2</sub> max (from 2 of graph MY2H/M<sub>2</sub>) = 50 (N·m) ..... M<sub>2</sub> = m<sub>3 x</sub> g x Z = 7.525 x 9.8 x 38.1 x 10<sup>-3</sup> = 2.81 (N·m) Load factor  $\alpha_2$  = M<sub>2</sub>/M<sub>2</sub> max = 2.81/50 = 0.06

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# Model Selection MY2 Series



### 6 Sum and Examination of Guide Load Factors

 $\Sigma \alpha = \alpha_1 + \alpha_2 + \alpha_3 + \alpha_4 + \alpha_5 = 0.57 \le 1$ 

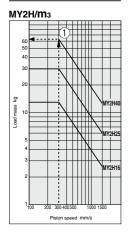
The above calculation is within the allowable value and the selected model can be used.

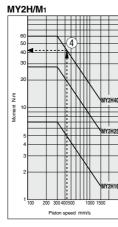
Select a separate shock absorber.

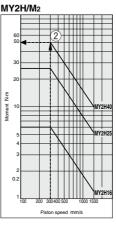
In an actual calculation, when the sum of guide load factors  $\Sigma \alpha$  in the formula above is more than 1, consider decreasing the speed, increasing the bore size, or changing the product series. Also, this calculation can be performed easily with the "SMC Pneumatics CAD System".

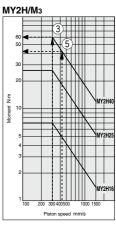
#### Load Mass

#### Allowable Moment











MY2C

MY2 H/H

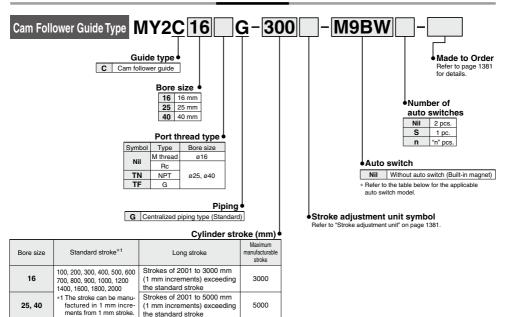
MY3A MY3B

MY3M

# Mechanically Jointed Rodless Cylinder Cam Follower Guide Type MY2C Series

ø16, ø25, ø40

How to Order



Ordering example

\* Long stroke can be ordered the same as the standard stroke. MY2C25-3000L-M9BW

Note) Please be advised that with stroke 49 or less, there are cases where auto switch mounting is

not possible and the performance of the air cushion may decline.

#### Applicable Auto Switches/Refer to pages 1575 to 1701 for further information on auto switches.

		Electrical	light	Wiring	L	oad voltag	je	Auto switc	h model	Lead	wire I	ength	n (m)	Pre-wired					
Туре	Special function	entry	Indicator light	(Output)	I	DC	AC	Perpendicular	In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)	connector	Applica	ble load			
				3-wire (NPN)		5 V. 12 V		M9NV	M9N	٠	٠	٠	0	0	IC				
				3-wire (PNP)		5 V, 12 V		M9PV	M9P	•	•	•	0	0	circuit				
ہ ج				2-wire		12 V		M9BV	M9B	•	۰	٠	0	0	—				
d state switch	<b>6</b>			3-wire (NPN)	/	5 V 12 V	5 V 12 V		5 V. 12 V		M9NWV	M9NW	٠	•	٠	0	0	IC	Relay,
sp	Diagnostic indication (2-color indicator)	Grommet	Yes	3-wire (PNP)		24 V 3 V, 12 V	-	M9PWV	M9PW	•	•	•	0	0	circuit	PLC			
Solid auto s	(2-color indicator)			2-wire		12 V		M9BWV	M9BW	•	•	•	0	0	—	FLO			
a	Water resistant			3-wire (NPN)	5 V, 12 V		M9NAV*1	M9NA*1	0	0	٠	0	0	IC	]				
	(2-color indicator)			3-wire (PNP)			5 V, 12 V		M9PAV*1	M9PA*1	0	0	•	0	0	circuit			
				2-wire		12 V		M9BAV*1	M9BA*1	0	0	•	0	0	—				
Reed auto switch		Grommet	Yes	3-wire (NPN equivalent)	_	5 V	_	A96V	A96	٠	—	•	-	—	IC circuit	-			
to s		Gronnet		2-wire	24 V	12 V	100 V	A93V*2	A93	٠	٠	٠	•	_	—	Relay,			
aut			No	2-wire	24 V	12 V	100 V or less	A90V	A90	٠	—	٠	-	_	IC circuit	PLC			

\*1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.

Consult with SMC regarding water resistant types with the above model numbers.

\*2 1 m type lead wire is only applicable to D-A93.

#### \* Lead wire length symbols: 0.5 m ..... Nil (Example) M9NW

\* Solid state auto switches marked with "O" are produced upon receipt of order.

1 m ······ M (Example) M9NWM

3 m ······· L (Example) M9NWL 5 m ······ Z (Example) M9NWZ

\* There are other applicable auto switches than listed above. For details, refer to page 1398.

\* For details about auto switches with pre-wired connector, refer to pages 1648 and 1649.

\* Auto switches are shipped together (not assembled). (Refer to page 1398 for the details of auto switch mounting.)



# Mechanically Jointed Rodless Cylinder Cam Follower Guide Type **MY2C** Series



Made to Order Specifications

Click here for details Symbol

## Specifications

Bore size (mm)	16	25	40				
Fluid		Air					
Action		Double acting					
Operating pressure range	0.15 to 0.8 MPa	0.1 to 0.8 MPa					
Proof pressure		1.2 MPa					
Ambient and fluid temperature		5 to 60°C					
Cushion	Air	cushion, Shock abso	rber				
Lubrication	N	lot required (Non-lube	e)				
Stroke length tolerance	1000 or less <sup>+1.8</sup> 0 1001 to 3000 <sup>+2.8</sup>	2700 or less ${}^{+1.8}_{0}$ , 2701 to 5000 ${}^{+2.8}_{0}$					
Port size	M5 x 0.8	Rc 1/8	Rc 1/4				

## Piston Speed

Bore size (m	16	25	40			
Without stroke adjustmen	100 to 1000 mm/s <sup>(1)</sup>					
Stroke adjustment unit	L unit and H unit	100 to 1500 mm/s				

mm/s Note 2) Use at a piston speed within the absorption capacity range. Refer to page 1376

## Stroke Adjustment Unit Specifications

Specifications

-XB22 Shock absorber soft type RJ series type

Bore size (m	m)	16	2	5	4	0
Unit symbol		L	L H		L	н
Shock absorber model		RB0806	RB1007	RB1412	RB1412 RB20	
Stroke adjustment range	Without spacer	0 to -5.6	0 to -	-11.5	0 to	-16
	With short spacer	-5.6 to -11.2	-11.5	to –23	-16 to -32	
spacer (mm)	With long spacer	-11.2 to -16.8	-23 to	-23 to -34.5 -32 to -48		o –48

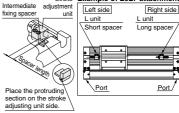
\* Stroke adjustment range is applicable for one side when mounted on a cylinder.

## Stroke Adjustment Unit Symbol

				Rig	ght side s	troke adj	ustment u	unit	
		Without	L: With I absorbe	ow load s r	shock	H: With absorbe	high load r	shock	
		unit		With short spacer	With long spacer		With short spacer	With long spacer	
	Without unit		Nil	SL	SL6	SL7	SH	SH6	SH7
a te		w load shock	LS	L	LL6	LL7	LH	LH6	LH7
stroke nt unit	absorber	With short spacer	L6S	L6L	L6	L6L7	L6H	L6H6	L6H7
side sti stment		With long spacer	L7S	L7L	L7L6	L7	L7H	L7H6	L7H7
t si usti	H: With high load shock		HS	HL	HL6	HL7	н	HH6	HH7
Left	absorber	With short spacer	H6S	H6L	H6L6	H6L7	H6H	H6	H6H7
		With long spacer	H7S	H7L	H7L6	H7L7	H7H	H7H6	H7

### Stroke adjustment unit mounting diagram

Stroke Example of L6L7 attachment



\* Spacers are used to fix the stroke adjustment unit at an intermediate stroke position.

## Shock Absorbers for L and H Units

Tura	Stroke	В	ore size (mr	n)
Туре	adjustment unit	16	25	40
Standard	L	RB0806	RB1007	RB1412
(Shock absorber/RB series)	н	-	RB1412	RB2015
Shock absorber/soft type	L	RJ0806H	RJ1007H	RJ1412H
RJ series mounted (-XB22)	н	-	RJ1412H	-

\* The shock absorber service life is different from that of the MY2C cylinder depending on operating conditions. Refer to the RB Series Specific Product Precautions for the replacement period.

\* Mounted shock absorber soft type RJ series (-XB22) is made to order specifications. For details, refer to page 1752.

## Shock Absorber Specifications

Model		RB 0806	RB 1007	RB 1412	RB 2015	
Max. energy absorption (J)		2.9	5.9	19.6	58.8	
Stroke absorption (mm)		6	7	12	15	
Max. collision speed (mm/s)		1500	1500	1500	1500	
Max. operating frequ	uency (cycle/min)	80	70	45	25	
Spring	Extended	1.96	4.22	6.86	8.34	
force (N)			6.86	15.98	20.50	
Operating temperating	ature range (°C)	5 to 60				

\* The shock absorber service life is different from that of the MY2C cylinder depending on operating conditions. Refer to the RB Series Specific Product Precautions for the replacement period.

MY1B

MY1H

D-

Port

# MY2C Series

## **Theoretical Output**

								(N)				
Bore	Piston		0	Operating pressure (MPa)								
size (mm)	(mm <sup>2</sup> )	0.2	0.3	0.4	0.5	0.6	0.7	0.8				
16	200	40	60	80	100	120	140	160				
25	490	98	147	196	245	294	343	392				
40	1256	251	377	502	628	754	879	1005				

Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm<sup>2</sup>)

### **Replacement Parts**

#### Drive Unit (Cylinder) Replacement Part No.

Model Bore size (mm)	MY2C
16	MY2BH16G-Stroke
25	MY2BH25□G- Stroke
40	MY2BH40□G- Stroke

Enter a symbol for port thread type inside .

Note) Order auto switches separately.

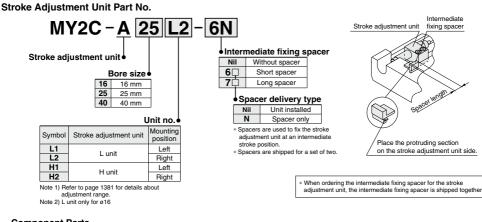
## Option



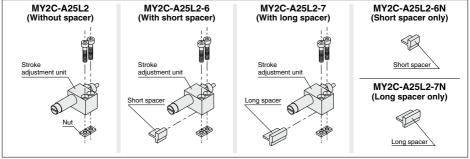
						(kg)			
	Basic	Additional weight per each	Weight of	Side support bracket	Stroke adjustment uni weight (per unit)				
	weight	50 mm of stroke	moving parts	weight (per set)	L unit weight	H unit weight			
16	1.05	0.13	0.34	0.01	0.03	—			
25	2.59	0.29	0.97	0.02	0.06	0.09			
40	8.78	0.67	3.09	0.04	0.17	0.23			

Calculation: (Example) MY2C25G-300L

- Basic weight ...... 2.59 kg
- Cylinder stroke ...... 300 stroke
- Additional weight ..... 0.29/50 stroke
- 2.59 + 0.29 x 300/50 + 0.06 x 2 ≅ 4.45 kg
- Weight of L unit ..... 0.06 kg



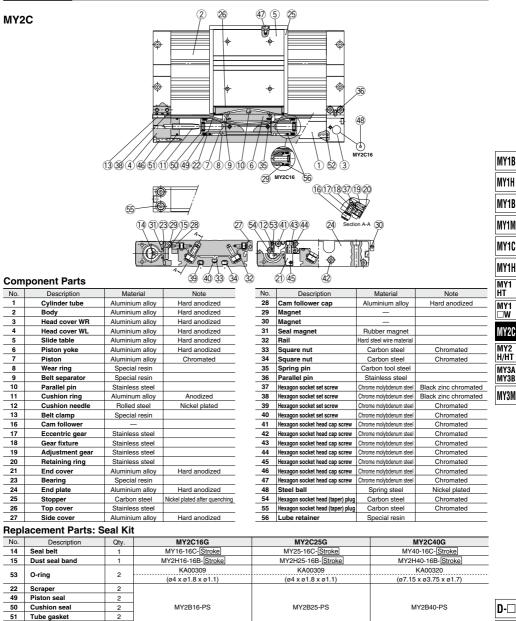
#### **Component Parts**



\* Nuts are equipped on the cylinder body

# Mechanically Jointed Rodless Cylinder Cam Follower Guide Type MY2C Series

### Construction



O-ring 52

4 Seal kit includes 2, 49, 50, 51 and 52. Order the seal kit based on each bore size

Seal kit includes a grease pack (10 g).

When () and () are shipped as single units, a grease pack (10 g per 1000 strokes) is included. Order with the following part number when only the grease pack is needed. Grease pack part number: GR-S-010 (10 g) , GR-S-020 (20 g)



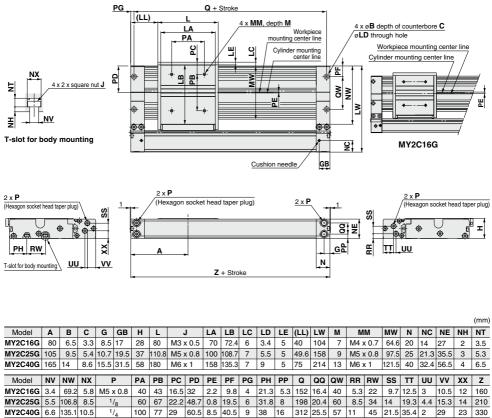
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Technical Data

## ø16, ø25, ø40

Refer to page 1402 regarding port variations.

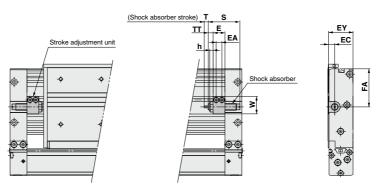
## MY2C Bore size G - Stroke



"P" indicates cylinder supply ports. \* The plug for "P" MY2C16G is a hexagon socket head plug.

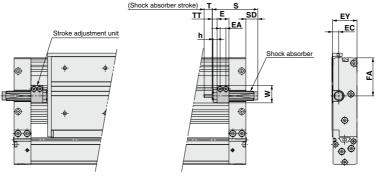
## Mechanically Jointed Rodless Cylinder Cam Follower Guide Type **MY2C** Series

## Stroke adjustment unit Low load shock absorber MY2C Bore size G – Stroke L



Applicable cylinder	Е	EA	EC	EY	FA	h	S	Т	TT	W	Shock absorber model
MY2C16	14.4	7	6	27	38.5	4	40.8	6	5.6 (Max. 11.2)	16.5	RB0806
MY2C25	17.5	8.5	9	36	56.4	5	46.7	7	7.1 (Max. 18.6)	25.8	RB1007
MY2C40	25	13	13.5	56.5	67.8	6	67.3	12	10 (Max. 26)	38	RB1412

## High load shock absorber MY2C Bore size G - Stroke H



Applicable cylinder	Е	EA	EC	EY	FA	h	S	SD	Т	TT	W	Shock absorber model
MY2H25	17.5	8.5	9	36	56.4	6	67.3	17.7	12	7.1 (Max. 18.6)	25.8	RB1412
MY2H40	25	13	13.5	56.5	67.8	6	73.2	—	15	10 (Max. 26)	38	RB2015

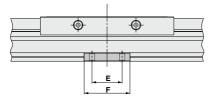
MY1B
MY1H
MY1B
MY1M
MY1C
MY1H
MY1 HT
MY1 □W
MY2C
MY2 H/HT
MY3A MY3B
MY3M

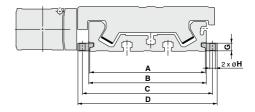
D-🗆
-X□
Technical Data

# MY2C Series

## Side Support

Side support MYC-S□A





Model	Applicable cylinder	Α	В	С	D	E	F	G	øH
MYC-S16A	MY2C16	60.6	64.6	70.6	77.2	15	26	4.9	3.4
MYC-S25A	MY2C25	95.9	97.5	107.9	115.5	25	38	6.4	4.5
MYC-S40A	MY2C40	121.5	121.5	134.5	145.5	45	64	11.7	6.6

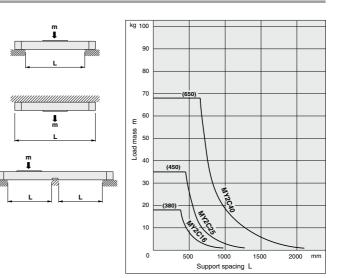
\* A set of side supports consists of a left support and a right support.

## **Guide for Using Side Support**

For long stroke operation, the cylinder tube may deflect due to its own weight and/or load mass. In such cases, install a side support at the intermediate stroke position. The spacing (L) of the side support must be no more than the values shown in the graph at right.

## **A** Caution

- If the cylinder mounting surfaces are not measured accurately, using a side support may cause poor operation. Make sure to level the cylinder tube when mounting the cylinder. For long stroke operation involving vibration and impact, the use of side supports is recommended even if the support spacing is within the allowable limits shown in the graph.
- ② Support brackets are not for mounting. They should be used only to provide support.



_	
	MY1B
	MY1H
	MY1B
	MY1M
	MY1C
	MY1H
	MY1 Ht
	MY1 ⊐W
	MY2C
	MY2 H/HT
	MY3A My3b
	MY3M

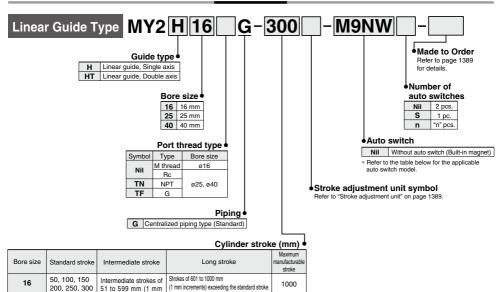




# **Mechanically Jointed Rodless Cylinder Linear Guide Type MY2H/HT** Series

ø16, ø25, ø40

How to Order



25.40 Ordering example

350, 400, 450

500, 550, 600

standard strokes \* Intermediate stroke can be ordered the same as the standard stroke. MY2H16-60-M9BW

\* Long stroke can be ordered the same as the standard stroke. MY2H25-800L-M9BW

increments) other than

Applicable Auto Switches/Refer to pages 1575 to 1701 for further information on auto switches.

Strokes of 601 to 1500 mm

(1 mm increments) exceeding the standard stroke

			ight		L	oad voltag	je	Auto switc	h model	Lead	wire	length	n (m)			
Туре	Special function	Electrical entry	Indicator light	Wiring (Output)			AC	Perpendicular	In-line	0.5 (Nil)		3 (L)	5 (Z)	Pre-wired connector	Applicable load	
				3-wire (NPN)		5 V. 12 V		M9NV	M9N	٠	۰	•	0	0	IC	
				3-wire (PNP)		5 V, 12 V		M9PV	M9P	•	•	۰	0	0	circuit	
ي ھ				2-wire		12 V		M9BV	M9B	•	•	•	0	0	-	]
I state switch	<b>6</b>			3-wire (NPN)		5 V. 12 V		M9NWV	M9NW	•	۰	•	0	0	IC	Relay,
sp	Diagnostic indication Gro	r indicator) Grommet Y	Yes	3-wire (PNP)	24 V	J V, 12 V -	M9PWV	M9PW	•	•	٠	0	0	circuit	PLC	
Solid auto s	(2-color indicator)			2-wire		12 V		M9BWV	M9BW	•	•	•	0	0	-	
a v	Water resistant			3-wire (NPN)		5 V, 12 V		M9NAV*1	M9NA*1	0	0	•	0	0	IC	
	(2-color indicator)			3-wire (PNP)		5 V, 12 V			M9PA*1	0	0	٠	0	0	circuit	
				2-wire		12 V		M9BAV*1	M9BA*1	0	0	•	0	0	-	]
ed witch	Reed auto switch	Grommet	Yes	3-wire (NPN equivalent)	-	5 V	_	A96V	A96	٠	—	•	—	-	IC circuit	-
5 Be		Gronnet		2-wire	04.14	12 V	100 V	A93V*2	A93	٠	٠	٠	•	-	—	Relay,
aut				2-wire 24 V		12 V	100 V or less	A90V	A90	٠	-	•	-	-	IC circuit	PLC

\*1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance. Consult with SMC regarding water resistant types with the above model numbers.

\*2 1 m type lead wire is only applicable to D-A93

\* Lead wire length symbols: 0.5 m ..... Nil (Example) M9NW \* Solid state auto switches marked with "O" are produced upon receipt of order.

1500

#### 1 m ······ M (Example) M9NWM

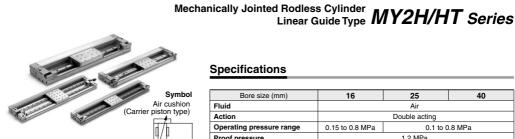
- 3 m ······· L (Example) M9NWL 5 m ······ Z (Example) M9NWZ

\* There are other applicable auto switches than listed above. For details, refer to page 1398

\* For details about auto switches with pre-wired connector, refer to pages 1648 and 1649.

\* Auto switches are shipped together (not assembled). (Refer to page 1398 for the details of auto switch mounting.)





Made to Order	Made to Order: Individual Specifications (For details, refer to page 1399)
Symbol	Specifications
-X168	Helical insert thread

#### Made to Order Specifications

Click here	for details

Symbol	Specifications
-XB20	Stroke adjusting unit with adjusting bolt
-XB22	Shock absorber soft type RJ series type
-XC56	With knock pin holes

## Specifications

Bore size (mm)	16 25 40					
Fluid		Air				
Action		Double acting				
Operating pressure range	0.15 to 0.8 MPa	0.1 to 0	).8 MPa			
Proof pressure	1.2 MPa					
Ambient and fluid temperature	5 to 60°C					
Cushion	Air cushion, Shock absorber					
Lubrication	Not required (Non-lube)					
Stroke length tolerance	+1.8 0					
Port size	M5 x 0.8 Rc 1/8 Rc 1/4					

## Piston Speed

Without stroke adjustment unit         100 to 1000 mm/s Note 1)           Stroke adjustment unit         L unit and H unit         100 to 1500 mm/s           Note 1)         Withen exceeding the air cushion stroke ranges on page 1376, the piston speed should be 100 to 200 mm/s.         MY1H	Bore size (m	16	25	40	MY1B		
Note 1) When exceeding the air cushion stroke ranges on page 1376, the piston speed should be 100 to 200 mm/s.	Without stroke adjustment unit		1	00 to 1000 mm/	S Note 1)		
mm/s.	Stroke adjustment unit	00 to 1500 mm/	s	MY1H			

## Stroke Adjustment Unit Specifications

Bore size (mm)		1	6	2	25	4	0	MY1C	
Unit symbol			L	H	L	Н	L	Н	
Shock absorber m		MY2H	RB0806	RB1007	RB1007	RB1412	RB1412	RB2015	MY1H
Shock absorber in	lodel	MY2HT	RB1007	RB1412	RB1412	RB2015	RB2015	RB2725	
Stroke adjustment	Without	spacer	0 to	-5.6	0 to -	-11.5	0 to	-16	MY1
range by intermediate	With she	ort spacer	-5.6 to	o –11.2	-11.5	to –23	-16 t	o –32	HT
fixing spacer (mm)	With lon	ig spacer	r -11.2 to -16.8		-23 to -34.5		-32 to -48		MY1
									J I∟M

\* Stroke adjustment range is applicable for one side when mounted on a cylinder.

## Stroke Adjustment Unit Symbol

			Right side stroke adjustment unit						
		Without	L: With absorbe	low load : r	shock	H: With absorbe	high load r	shock	
		unit		With short spacer	With long spacer		With short spacer	With long spacer	
	Wit	thout unit	Nil	SL	SL6	SL7	SH	SH6	SH7
un it		w load shock	LS	L	LL6	LL7	LH	LH6	LH7
	absorber	With short spacer	L6S	L6L	L6	L6L7	L6H	L6H6	L6H7
t side str ustment		With long spacer	L7S	L7L	L7L6	L7	L7H	L7H6	L7H7
With long spacer H: With high load shock absorber With short spacer		HS	HL	HL6	HL7	н	HH6	HH7	
Lefadj	absorber	With short spacer	H6S	H6L	H6L6	H6L7	H6H	H6	H6H7
		With long spacer	H7S	H7L	H7L6	H7L7	H7H	H7H6	H7



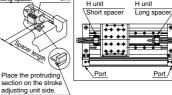
unit

MY1 MY2C MY2 H/HT MY3A MY3B

MY1M

Stroke adjustment unit mounting diagram Stroke Example of H6H7 attachment Intermediate adjustment Left side Right side

MY3M



\* Spacers are used to fix the stroke adjustment unit at an intermediate stroke position

## Shock Absorbers for L and H Units

Model	Туре	Stroke adjustment	Bore size (mm)			
Model	туре	unit	16	25	40	
	Standard	L	RB0806	RB1007	RB1412	
MY2H	(Shock absorber/RB series)	н	RB1007	RB1412	RB2015	
	Shock absorber/soft type	L	RJ0806H	RJ1007H	RJ1412H	
	RJ series mounted (-XB22)	н	RJ1007H	RJ1412H	—	
	Standard	L	RB1007	RB1412	RB2015	
МҮ2НТ	(Shock absorber/RB series)	н	RB1412	RB2015	RB2725	
	Shock absorber/soft type	L	RJ1007H	RJ1412H	_	
	RJ series mounted (-XB22)	н	RJ1412H	—	—	

\* The shock absorber service life is different from that of the MY2H/HT cylinder depending on operating conditions. Refer to the RB Series Specific Product Precautions for the replacement period.

\* Mounted shock absorber soft type RJ series (-XB22) is made to order specifications. For details, refer to page 1752.

## Shock Absorber Specifications

fixing spacer

Model		RB 0806	RB 1007	RB 1412	RB 2015	RB 2725
Max. energy a	bsorption (J)	2.9	5.9	19.6	58.8	147
Stroke absor	Stroke absorption (mm)		7	12	15	25
Max. collision	Max. collision speed (mm/s)		1500	1500	1500	1500
Max. operating freq	uency (cycle/min)	80	70	45	25	10
Spring	Extended	1.96	4.22	6.86	8.34	8.83
force (N)	Retracted	4.22	6.86	15.98	20.50	20.01
Operating temperating	ature range (°C)	5 to 60				

\* The shock absorber service life is different from that of the MY2H/HT cylinder depending on operating conditions. Refer to the RB Series Specific Product Precautions for the replacement period.

D-🗆 -X Technical Data



# MY2H/HT Series

## Theoretical Output

								(N)
Bore size	Piston area		C	Operatin	g pressu	re (MPa	a)	
(mm)	(mm <sup>2</sup> )	0.2	0.3	0.4	0.5	0.6	0.7	0.8
16	200	40	60	80	100	120	140	160
25	490	98	147	196	245	294	343	392
40	1256	251	377	502	628	754	879	1005

Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm<sup>2</sup>)

### Replacement Parts

#### Drive Unit (Cylinder) Replacement Part No.

Model Bore size (mm)	МҮ2Н	МҮ2НТ
16	MY2BH16G	- Stroke
25	MY2BH25□G	- Stroke
40	MY2BH40□G	- Stroke

Enter a symbol for port thread type inside .

Note) Order auto switches separately.

## Option



Weight

#### Additional Stroke adjustment unit Weight weight weight (per unit) Basic of per each weight moving 50 mm L unit H unit parts of stroke weight weight 16 0.86 0.22 0.21 0.03 0.04 MY2H 25 0.42 0.64 0.06 0.09 2 35 40 6.79 0.76 2.20 0.16 0.22 0.33 16 1 27 0.31 0.04 0.08 MY2HT 25 3.70 0.61 1.20 0.10 0.18 10.05 1 13 3 35 0.27 0.46 ΛΛ

(kg)

Calculation: (Example) MY2H25G-300L

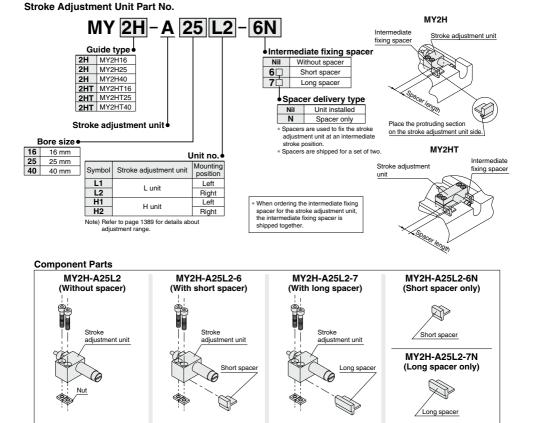
· Basic weight---- 2.35 kg

Cylinder stroke ...... 300 stroke

Additional weight ..... 0.42/50 stroke

2.35 + 0.42 x 300/50 + 0.06 x 2 ≅ 4.99 kg

Weight of L unit ..... 0.06 kg



\* Nuts are equipped on the cylinder body

@SMC

_		
N	IY1B	
N	Y1H	
N	IY1B	
N	Y1M	
N	Y1C	
N	IY1H	
N	IY1 T	
	IY1 IW	
N	IY2C	
N	IY2 /HT	
	IY3A IY3B	
N	Y3M	

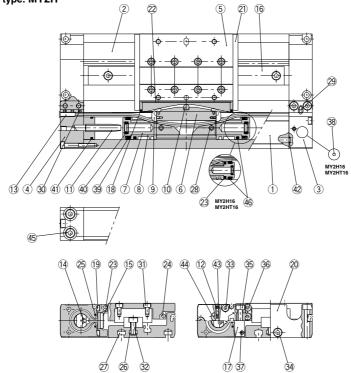




# MY2H/HT Series

## Construction

## Single axis type: MY2H



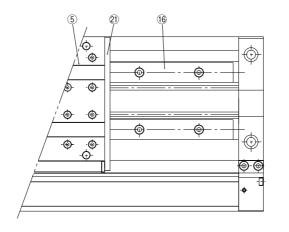
### **Component Parts**

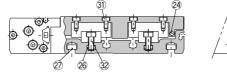
COIII	iponent Fan	19	
No.	Description	Material	Note
1	Cylinder tube	Aluminum alloy	Hard anodized
2	Body	Aluminum alloy	Anodized
3	Head cover WR	Aluminum alloy	Hard anodized
4	Head cover WL	Aluminum alloy	Hard anodized
5	Slide table	Aluminum alloy	Hard anodized
6	Piston yoke	Aluminum alloy	Hard anodized
7	Piston	Aluminum alloy	Chromated
8	Wear ring	Special resin	
9	Belt separator	Special resin	
10	Parallel pin	Stainless steel	
11	Cushion ring	Aluminum alloy	Anodized
12	Cushion needle	Rolled steel	Nickel plated
13	Belt clamp	Special resin	
16	Guide	—	
17	End cover	Aluminum alloy	Hard anodized
19	Bearing	Special resin	
20	End plate	Aluminum alloy	Hard anodized
21	Stopper	Carbon steel	Nickel plated after quenching
22	Top cover	Stainless steel	

No.	Description	Material	Note
23	Magnet	-	
24	Magnet	-	
25	Seal magnet	Rubber magnet	
26	Square nut	Carbon steel	Chromated
27	Square nut	Carbon steel	Chromated
28	Spring pin	Carbon tool steel	
29	Parallel pin	Stainless steel	
30	Hexagon socket set screw	Chrome molybdenum steel	Black zinc chromated
31	Hexagon socket head cap screw	Chrome molybdenum steel	Chromated
32	Hexagon socket head cap screw	Chrome molybdenum steel	Chromated
33	Hexagon socket head cap screw	Chrome molybdenum steel	Chromated
34	Hexagon socket head cap screw	Chrome molybdenum steel	Chromated
35	Hexagon socket head cap screw	Chrome molybdenum steel	Chromated
36	Hexagon socket head cap screw	Chrome molybdenum steel	Chromated
37	Hexagon socket head cap screw	Chrome molybdenum steel	Chromated
38	Steel ball	Spring steel	Nickel plated
44	Hexagon socket head (taper) plug	Carbon steel	Chromated
45	Hexagon socket head (taper) plug	Carbon steel	Chromated
46	Lubretainer	Special resin	

# Mechanically Jointed Rodless Cylinder Linear Guide Type **MY2H/HT Series**

### Double axis type: MY2HT





# 20 (⊕ 34

### **Replacement Parts: Seal Kit**

			-		
No.	Description	Qty.	MY2H16G/MY2HT16G	MY2H25G/MY2HT25G	MY2H40G/MY2HT40G
14	Seal belt	1	MY16-16C-Stroke	MY25-16C-Stroke	MY40-16C-Stroke
15	Dust seal band	1	MY2H16-16B-Stroke	MY2H25-16B-Stroke	MY2H40-16B-Stroke
43	0	2	KA00309	KA00309	KA00320
43	O-ring	2	(ø4 x ø1.8 x ø1.1)	(ø4 x ø1.8 x ø1.1)	(ø7.15 x ø3.75 x ø1.7)
18	Scraper	2			
39	Piston seal	2			
40	Cushion seal	2	MY2B16-PS	MY2B25-PS	MY2B40-PS
41	Tube gasket	2	]		
42	O-ring	4			
		-			

\* Seal kit includes (8, 39, 40, 4) and @. Order the seal kit based on each bore size.

size: Seal kit includes a grease pack (10 g). When ∯ and ∯ are shipped as single units, a grease pack (20 g) is included. Order with the following part number when only the grease pack is needed. Grease pack part number:GR-S-010 (10 g), GR-S-020 (20 g)

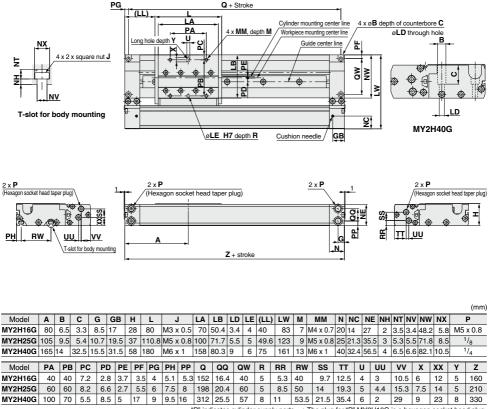


# MY2H/HT Series

Single Axis Type: Ø16, Ø25, Ø40

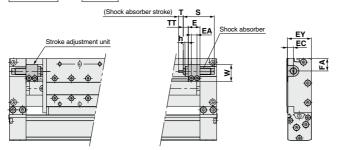
Refer to page 1402 regarding port variations.

MY2H Bore size G - Stroke



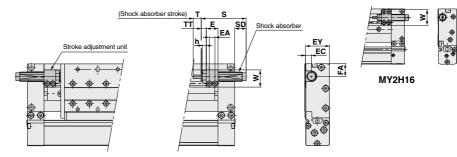
"P" indicates cylinder supply ports. \* The plug for "P" MY2H16G is a hexagon socket head plug.

## Stroke adjustment unit Low load shock absorber MY2H Bore size G – Stroke L



Applicable cylinder	E	EA	EC	EY	FA	h	S	Т	TT	w	Shock absorber model
MY2H16	14.4	7	6	27	12.5	4	40.8	6	5.6 (Max. 11.2)	16.5	RB0806
MY2H25	17.5	8.5	9	36	19.3	5	46.7	7	7.1 (Max. 18.6)	25.8	RB1007
MY2H40	25	13	13	57	17	6	67.3	12	10 (Max. 26)	38	RB1412

## High load shock absorber MY2H Bore size G – Stroke H



Applicable cylinder	Е	EA	EC	EY	FA	h	S	SD	Т	TT	W	Shock absorber model
MY2H16	14.4	7	6	27	12.5	-	46.7	6.7	7	5.6 (Max. 11.2)	23.5	RB1007
MY2H25	17.5	8.5	9	36	19.3	6	67.3	17.7	12	7.1 (Max. 18.6)	25.8	RB1412
MY2H40	25	13	13	57	17	6	73.2	—	15	10 (Max. 26)	38	RB2015

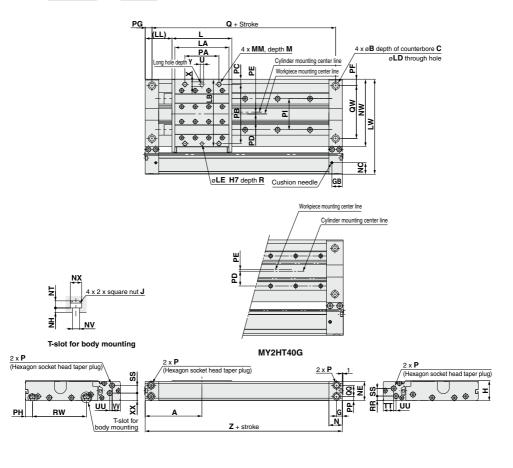


# MY2H/HT Series

# Double Axis Type: Ø16, Ø25, Ø40

Refer to page 1402 regarding port variations.

## MY2HT Bore size G - Stroke

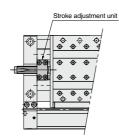


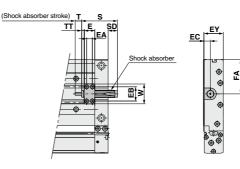
Model	Α	в	С	G	GB	н	L		J	LA	LB	LD	LE	(LL)	LW	М	M	M	Ν	NC	NE	NH	NT
MY2HT16G	80	9.5	5.4	8.5	17	28	80	M4 x	0.7	70	87.4	5.5	5	40	120	9	M5 x	k 0.8	20	14	27	3	4.7
MY2HT25G	105	14	8.6	10.7	19.5	37	110.8	M6 x	:1	100	124.7	9	6	49.6	176	12	M8 3	x 1.25	25	21.3	35.5	4	6.5
MY2HT40G	165	17.5	10.8	15.5	31.5	58	180	M8 x	1.25	158	148.3	11	8	75	229	16	M10 x	x 1.5	40	32.4	56.5	5	9
																_							
Model	NV	NW	NX	l F																			
	14.6	14 44	INA	1	,	PA	PB	PC	PD	PE	PF	PG	PH	PI	PP	Q	QQ	QW	R	RR	RW	SS	TT
MY2HT16G	4.5	85.2		M5 >		<b>PA</b> 44	<b>PB</b> 80	4	23	<b>PE</b>	<b>PF</b> 10	<b>PG</b> 10		<b>PI</b> 41	<b>PP</b> 5.3	<b>Q</b> 140	<b>QQ</b> 16.4	<b>QW</b> 66	<b>R</b> 5	<b>RR</b> 5.3	<b>RW</b> 69	<b>SS</b> 9.7	
MY2HT16G MY2HT25G	4.5		7.3		( 0.8					PE 1 3.4			10.2		5.3	140						9.7	
	4.5 6.6	85.2	7.3 10.5	M5 >	( 0.8 / <sub>8</sub>	44	80	4	23	1 3.4	10 12	10	10.2	41 57.6	5.3	140 185	16.4	66	5	5.3	69 100	9.7	12.5 19.3

Model	U	UU	vv	Х	XX	Y	Z
MY2HT16G	5	3	10.5	7	12	5	160
MY2HT25G	6	4.4	15.3	9	14	8	210
MY2HT40G	8	2	29	12	23	12	330

"P" indicates cylinder supply ports. \* The plug for "P" MY2HT16G is a hexagon socket head plug.

## Stroke adjustment unit Low load shock absorber MY2HT Bore size G – Stroke L



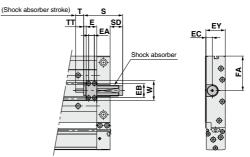


Applicable cylinder	Е	EA	EB	EC	EY	FA	S	SD	Т	TT	w	Shock absorber model
MY2HT16	14.4	7	21	8	27	46.5	46.7	6.7	7	5.6 (Max. 11.2)	28.6	RB1007
MY2HT25	19.7	10.7	26.6	11.2	36	64.8	67.3	17.7	12	4.9 (Max. 16.4)	37.2	RB1412
MY2HT40	29.1	15.1	37	17.2	57	74.5	73.2	-	15	5.9 (Max. 21.9)	51.6	RB2015

## High load shock absorber MY2HT Bore size G – Stroke H

Æ

Stroke adjustment unit



Applicable cylinder	E	EA	EB	EC	EY	FA	s	SD	Т	TT	w	Shock absorber model
MY2HT16	14.4	7	21	8	27	46.5	67.3	27.3	12	5.6 (Max. 11.2)	28.6	RB1412
MY2HT25	19.7	10.7	26.6	11.2	36	64.8	73.2	23.6	15	4.9 (Max. 16.4)	37.2	RB2015
MY2HT40	29.1	15.1	37	17.2	57	74.5	99	24	25	5.9 (Max. 21.9)	51.6	RB2725



MY1B

MY1H MY1B MY1M MY1C MY1H

MY1 Ht

MY1

⊡W

MY2C

MY2 H/HT

MY3A MY3B

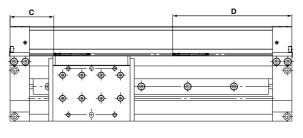
MY3M



# MY2 Series **Auto Switch Mounting**

Proper Auto Switch Mounting Position (Detection at stroke end)

Note) The operating range is a standard including hysteresis, and is not guaranteed. There may be large variations depending on the surrounding environment (variations on the order of  $\pm 30\%$ ).





#### D-A9□, D-A9□V

MY2C/H/HT40

Series model	Α	В	Operating range
MY2C16	44	116	
MY2H16	46	114	
MY2HT16	70	90	11
MY2C/H/HT25	54	156	
MY2C/H/HT40	85	245	
Series model	С	D	Operating range
MY2C/H/HT16	27.6	132.4	6.5
MY2C/H/HT25	69	141	

90.2

Series model	Α	В	Operating range
MY2C16	48	112	
MY2H16	50	110	
MY2HT16	74	86	8.5
MY2C/H/HT25	58	152	
MY2C/H/HT40	89	241	
Series model	С	D	Operating range
MY2C/H/HT16	31.6	128.4	4
MY2C/H/HT25	73	137	0.5
MY2C/H/HT40	94.2	235.8	8.5

\* Adjust the auto switch after confirming the operating conditions in the actual setting.

11

239.8

1 Besides the models listed in How to Order, the following auto switches are applicable. I ∗ For solid state auto switches, auto switches with a pre-wired connector are also available. Refer to pages 1648 and 1649 for details.
∗ Normally closed (NC = b contact) solid state auto switches (D-M9□E(V)) are also available. Refer to page 1592-1 for details.

MY2 Series Made to Order: Individual Specifications

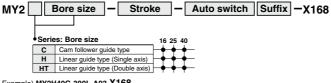
Please contact SMC for detailed dimensions, specifications and lead times.



## 1 Helical Insert Thread Specifications



Helical insert thread is used for the slide table mounting thread, the thread size is the same as the standard model.



Example) MY2H40G-300L-A93-X168

MY1B
MY1H
MY1B
MY1M
MY1C
MY1H
MY1 Ht
MY1 □W
MY2C
MY2 H/HT
MY3A My3b
MY3M





## MY2 Series Specific Product Precautions 1

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 12 for Actuator and Auto Switch Precautions.

Selection

## **▲**Caution

1. When using a cylinder with long strokes, implement an intermediate support.

When using a cylinder with long strokes, implement an intermediate support to prevent the tube from sagging and being deflected by vibration or an external load.

Refer to the Guide for Side Support Application (MY2C series) on page 1386.

2. For intermediate stops, use a dual-side pressure control circuit.

Since the mechanically jointed rodless cylinders have a unique seal structure, slight external leakage may occur. Controlling intermediate stops with a 3 position valve cannot hold the stopping position of the slide table (slider). The speed at the restarting state also may not be controllable. Use the dual-side pressure control circuit with a PAB-connected 3 position valve for intermediate stops.

#### 3. Constant speed

Since the mechanically jointed rodless cylinders have a unique seal structure, a slight speed change may occur. For applications that require constant speed, select an applicable equipment for the level of demand.

#### 4. Load factor of 0.5 or less

When the load factor is high against the cylinder output, it may adversely affect the cylinder (condensation, etc.) and cause malfunctions. Select a cylinder to make the load factor less than 0.5. (Mainly when using an external guide)

#### 5. Cautions on less frequent operation

When the cylinder is used extremely infrequently, operation may be interrupted in order for anchoring and a change lubrication to be performed or service life may be reduced.

6. Consider uncalculated loads such as piping, cableveyor, etc., when selecting a load moment

Calculation does not include the external acting force of piping, cableveyor, etc. Select load factors taking into account the external acting force of piping, cableveyor, etc.

#### 7. Accuracy

The mechanical jointed rodless cylinder does not guarantee traveling parallelism. When accuracy in traveling parallelism and a middle position of stroke is required, please consult with SMC.

Mounting

## ▲ Caution

1. Do not apply a strong impact or moment on the slide table (slider).

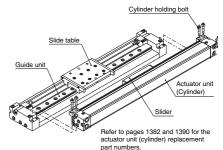
Since the slide table (slider) is supported by precision bearings, do not subject it to strong impact or excessive moment when mounting workpieces.

 When connecting to a load which has an external guide mechanism, use a discrepancy absorption mechanism.

A mechanically jointed rodless cylinder can be used with a direct load within the allowable range for each guide type, however, align carefully when connecting to a load with an external guide mechanism.

#### 3. Attaching and detaching the actuator unit (cylinder)

When detaching the actuator unit, remove the four cylinder holding bolts and take the actuator unit off the guide unit. When attaching the actuator unit, insert the slider into the slide table on the guide unit, and tighten the four holding bolts equally. Since lossened holding bolts may cause damage or malfunction, be sure to secure them tightly.





## MY2 Series Specific Product Precautions 2

Mounting

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 12 for Actuator and Auto Switch Precautions.

# **A**Caution

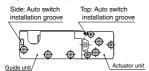
#### 4. Auto Switch Mounting

The MY2 series can be equipped with auto switches on the top of the actuator unit (cylinder) and on the side of the guide unit, but use caution in the following cases.

## <Mounting an auto switch on the top of the actuator unit (cylinder)>

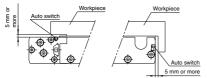
For auto switches with perpendicular electrical entry, the lead wire may interfere with the workpiece depending on the workpiece mounting type and shape.

Be sure to allow a clearance in order to keep the lead wire from interfering with the workpiece.



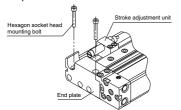
#### 5. Workpiece Mounting

When mounting a magnetic workpiece, the auto switch may stop working due to a loss of magnetic force in the cylinder depending on the mounting position. Allow a clearance of 5 mm or more between the auto switch and workpiece.



#### 6. Body Mounting

When mounting MY2H40G with stroke adjustment unit from the top, move the stroke adjustment unit and secure the body with the end plate mounting holes. After mounting, return the stroke adjustment unit to the stroke end and secure it again.



#### 7. Do not generate negative pressure in the cylinder tube.

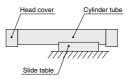
Take precautions under operating conditions in which negative pressure is generated inside the cylinder by external forces or inertial forces. Air leakage may occur due to separation of the seal belt. Do not generate negative pressure in the cylinder by forcibly moving it with an external force during the trial operation or dropping it with self-weight under the non-pressure state, etc. When the negative pressure is generated, slowly move the cylinder by hand and move the stroke back and forth. (When using with a stroke adjustment unit, please either remove the unit or adjust the stroke to the full stroke.) After doing so, if air leakage still occurs, please consult with SMC.

#### 8. Do not mount cylinders as they are twisted.

When mounting, be sure for a cylinder tube not to be twisted. The flatness of the mounting surface is not appropriate, the cylinder tube is twisted, which may cause air leakage due to the detachment of a seal belt, damage a dust seal band, and cause malfunctions.

## 9. Do not mount a slide table on the fixed equipment surface.

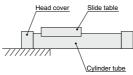
It may cause damage or malfunctions since an excessive load is applied to the bearing.



Mounting with a slide table (slider)

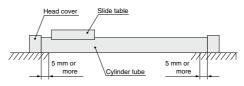
## 10.Consult with SMC when mounting in a cantilevered way.

Since the cylinder body deflects, it may cause malfunctions. Please consult with SMC when using it this way.



Mounting in a cantilevered way

11. Fixed parts of the cylinder on both ends must have at least 5 mm of contact between where the bottom of the cylinder tube and the equipment surface.



# 12.Consider uncalculated loads such as piping, cableveyor, etc., when selecting a load moment

Calculation does not include the external acting force of piping, cableveyor, etc. Select load factors taking into account the external acting force of piping, cableveyor, etc.

#### 13.Do not unnecessarily alter the guide adjustment setting. The adjustment of the guide is preset and does not require readjustment under normal operating conditions. Therefore, do not unnecessarily alter the guide adjustment setting.

D--X Technical Data

MY1B

MY1H

MY1B

MY1M

MY1C

MY1H

MY1

MY1

W

MY2C

MY2 H/HT

MY3A

MY3B

MY3M

ΗТ





## MY2 Series Specific Product Precautions 3

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 12 for Actuator and Auto Switch Precautions.

#### **Operating Environment**

## A Warning

 Do not use in environments where the cylinder will come in contact with coolants, cutting oil, water drops, adhesive foreign particles, dust, etc., and do not operate the cylinder with compressed air that contains drainage and foreign matter.

Foreign matter or liquids on the cylinder interior or exterior can wash away the lubricating grease, which can lead to deterioration and damage of the dust seal band and seal materials, causing a danger of malfunction.

When operating in locations with exposure to water, oil drops, or dust, provide protection such as a cover to prevent direct contact with the cylinder, or mount the dust seal band surface downwards, and operate it with clean compressed air.

2. Carry out cleaning and grease application suitable for the operating environment.

Carry out cleaning regularly when using in an operating environment in which the product is likely to get dirty.

After cleaning, be sure to apply grease to the top side of the cylinder tube and the rotating part of the dust seal band. Apply grease to these parts regularly even if not after cleaning. Please consult with SMC for the cleaning of the slide table (slider) interior and grease application.

Service Life and Replacement Period of Shock Absorber

## \land Caution

1. Allowable operating cycle under the specifications set in this catalog is shown below.

1.2 million times RB08

2 million times RB10 to RB2725

Note) Specified service life (suitable replacement period) is the value at room temperature (20 to 25 °C). The period may vary depending on the temperature and other conditions. In some cases the absorber may need to be replaced before the allowable operating cycle above.

### **Centralized Piping Port Variations**

## \land Caution

Head cover piping connection can be freely selected to best suit different piping conditions.

