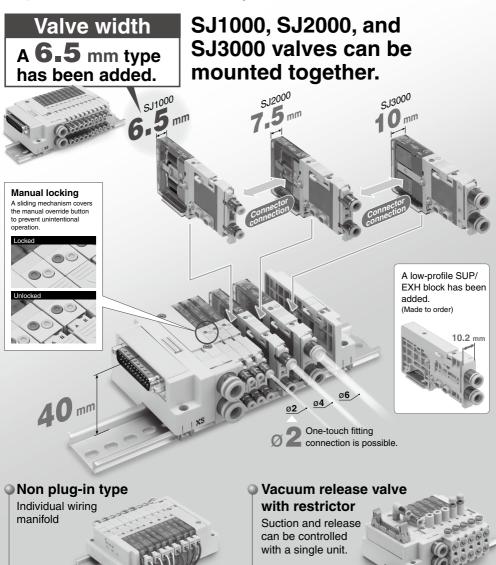
4-Port Solenoid Valve Cassette Type Manifold

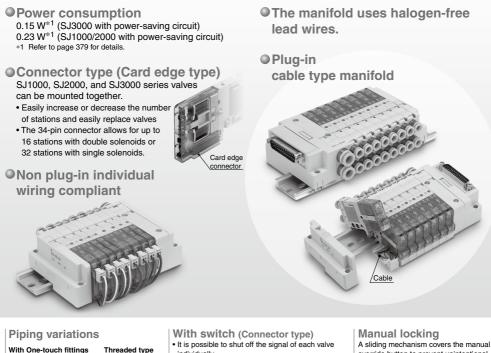
SJ1000/2000/3000 Series Rubber Seal

The connection cable and various units for PLC connection in PC wiring systems have been discontinued by the manufacturer. Therefore, while they can no longer be provided, the valve manifold (manifold with built-in valves) can still be ordered. For details, refer to the **Web Catalog**.





SMC



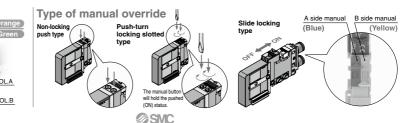
A sliding mechanism covers the manual override button to prevent unintentional operation.





direction Connecter mounting direction can be changed by sliding the switch



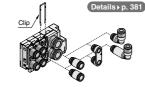


With One-touch fittings

The threaded type is not available for the

1(P) or 3/5(E) ports.

Fittings are replaceable. Fittings (including type and size) can be easily changed by removing a clip.



Light indication SOL.A: ON Orange



· Manual operation is possible by switching the valve OFF, even if it is in an energized state.



individually.

The valve coil is kept in a deenergized state even when there is an electric signal from the manifold side connector, and this enables manifold operation.

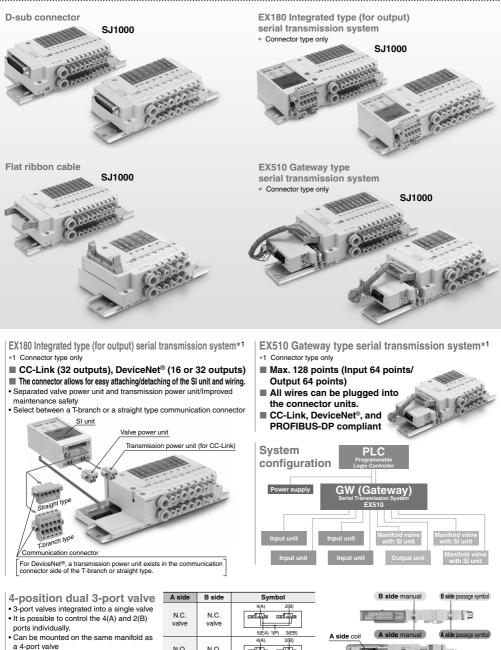
Valve connection mechanism Connection between valves

can be secured using the valve lock switch. Connection can be confirmed by checking to see whether the connection hook is inserted into the connection groove of the adjacent valve.

Valve lock switch

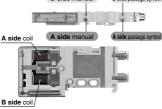


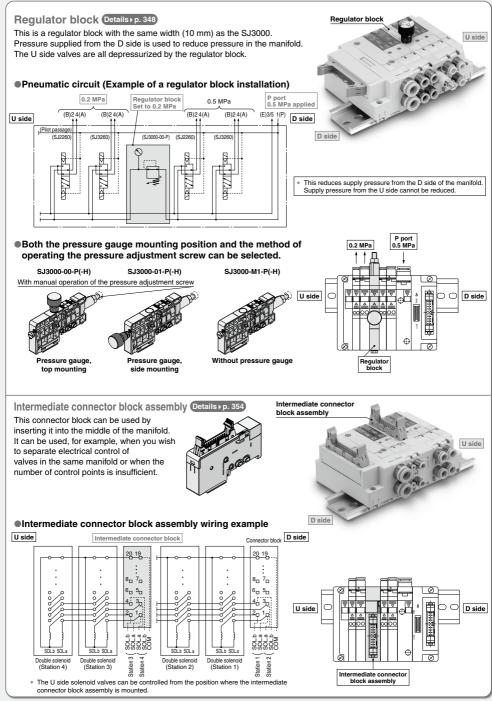
The word "FREE" can be seen when connec tion is unlocked.

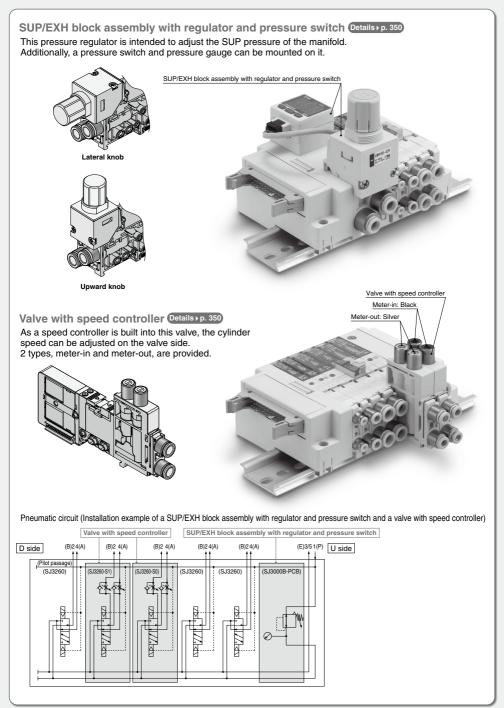


- 3 types of combinations are available.
- A label with the same colors as the manual override is attached to show the functions of the A side and B side.

N.C. /alve	N.C. valve	5(EA) 1(P) 3(EB)			
N.O. /alve	N.O. valve	4(A) 2(B)			
N.C. /alve	N.O. valve	4(A) 2(B)			
SMC					



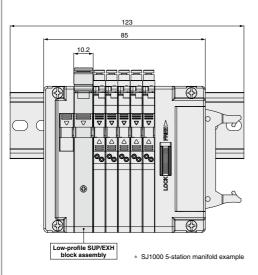


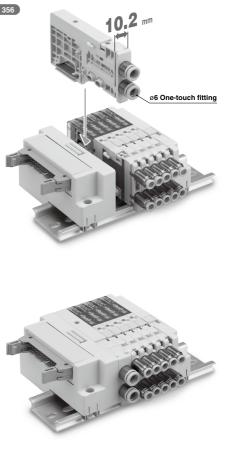


Low-profile SUP/EXH block assembly Details > p. 356 (Made to order)

The width dimension of the SUP/EXH block is only 10.2 mm, smaller than the 15.5 mm width of the standard product, which allows for the length of the entire manifold to be reduced.

		[mm]
	Width	Reduction
Low-profile SUP/EXH block assembly	10.2	5.3
Standard product	15.5	-



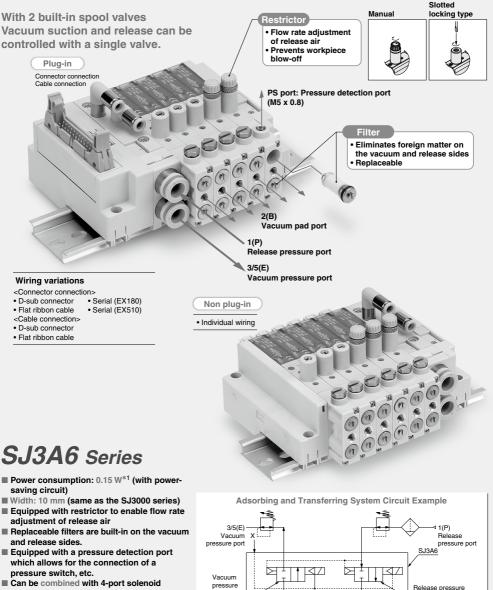


Flow Rate Characteristics

	Port size Flow rate charac				
Series	1(P)	4, 2	$1 \rightarrow 4/2 \ (P \rightarrow A/B)$	$4/2 \rightarrow 3/5 (A/B \rightarrow E)$	
	3/5(E)	(A, B)	C [dm³/(s·bar)]	C [dm ³ /(s·bar)]	
SJ1000	C6	C2	0.12	0.13	
331000	00	C4	0.26	0.30	
	C6	C2	0.13	0.13	
SJ2000		C4	0.30	0.34	
		M3	0.18	0.20	
		C2	0.13	0.14	
SJ3000	00	C4	0.38	0.45	
533000	C6	C6	0.45	0.51	
		M5	0.40	0.45	

* The values are for an individually operated 2-position type manifold base with 5 stations.

Vacuum Release Valve with Restrictor



- Can be combined with 4-port solenoid valves, as well as SJ1000, 2000, and 3000 series valves (Special order) (Please contact SMC for details.)
- Enables 2-system pressure switching where the 1(P) port and the 3/5(E) port are set to different positive pressures

(In this case, flow can be adjusted on the P-port side only.)

*1 Refer to page 379 for details.



2(B) Vacuum pad port

. switching

Filter

Vacuum side

valve

switching valve

Filter

Release side

(Built-in restrictor)

4-Port Solenoid Valve Connection										
S.	J1000/	/2000/3000 Se	ries	Paralle	l wiring	Serial trar	nsmission			
Vac		ease Valve with Re	D-sub connector	Flat ribbon cable	EX180 (For output)	EX510 (Gateway type)	Individual wiring			
e	Plug-in	Connector type	SJ1000/2000/3000 SS5J1/2/3-60⊟	p . 290	p . 290	p . 312	p . 322	*1 *7 p. 291 p. 313 p. 323		
4-port solenoid valve	Flug-m	Cable type	SJ2000/3000 SS5J2/3-60L⊡	p . 292	p . 292	_	_	_		
4	Non plug-i	in	SJ2000/3000 SS5J2/3-60-⊡	_	_		_	p . 337		
restrictor		Connector type	SJ3A6 SS3J3-V60⊡	p . 366	p . 366	p . 366	p . 366	*1 p. 367		
Vacuum release valve with restrictor	Plug-in	Cable type	SJ3A6 SS3J3-V60L⊡	p . 368	p . 368	_	_	_		
Vacuum r	Non plug-i	in	SJ3A6 SS3J3-V60-⊡	_	_	_		p. 373		
so ∗2 Sp	as to allow for use in	t board is built into individual wiring valves n combination with the plug-in types. secifications on the manifold specification	*5 Only the SJ3000 si	ize is avail al station is	ilable.					

*3 All single wiring or all double wiring can be specified.

*7 Only the SJ2000 and SJ3000 sizes are available.

SJ1000/2000/3000 Series SJ3A6 Series

Manifold options Solenoid valve speci									ecificat	tions					
		ram	>			유 문	er		su		Voltag	e supp	ressor		
Mixed wiring Single/Double	Mixed type M60 SJ1000/2000/3000	Block disk assembly/ Different pressure pneumatic circuit diagram	Blanking block assembly	Dual flow fitting	Regulator block	SUP/EXH block assembly with regulator and pressure switch	Valve with speed controller	Intermediate connector block assembly	Increase of manifold stations	Low-profile SUP/EXH block assembly	Non-polar	+/- common Polar	With power-saving circuit	With individual switch	Main valve fluororubber specification
*2	p . 290	p . 344	p . 345	•*5 p. 347	p . 348	p . 350	• ^{*5} p. 350	p . 354	p . 333	• p. 356	*7	٠	٢	*7	*7 p. 355
*3	_	p . 344	p . 345	*5 p. 347	_	_	• ^{*5} p. 350	_	• ^{*6} p. 334	9 . 356	_	٠	٢	_	p. 355
٩	*7 p. 336	p . 344	p . 345	*5 p. 347	p . 348	9 . 350	*5 p. 350	_	p . 333	p . 356	_	•	_	_	p. 355
*4	_	p . 344	p . 345	_	_	_	_	p . 354	p . 333	p . 356	٩	٠	٢	٩	p. 355
*4	_	p . 344	p . 345	_	_	_	_	_	• ^{*6} p. 334	p . 356	_	٩	٢	_	p. 355
*4	_	p . 344	9 p. 345	-	_	_	_	_	p . 333	9 p. 356	_	•	_	_	0 p. 355

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4-Port Solenoid Valve SJ1000/2000/3000 Series

Common Specifications	 p. 278
Construction	 p. 281

Plug-in Connector Type Manifold/Cable Type Manifold

p. 289

p. 335



D-sub Connector/Flat Ribbon Cable						
How to Order: Connector Type p. 29	90					
How to Order: Cable Type p. 29	92					
Manifold Electrical Wiring: Connector Type, Cable Type	94					
Dimensions: Connector Type, Cable Type p. 29	96					
EX180 Integrated Type (For Output) Serial Transmission System						
How to Order: Connector Type p. 31	12					
Dimensions: Connector Type p. 31	4					
EX510 Gateway Type Serial Transmission System						
How to Order: Connector Type p. 32	22					
Dimensions: Connector Type p. 32	24					

Manifold Exploded View: Connector Type, Cable Type p. 331, 332 How to Increase Manifold Stations: Connector Type, Cable Type ... p. 333, 334

Non Plug-in Individual Wiring Manifold

	Individual Wiring						
-	How to Order	p. 336					
	Dimensions	p. 338					
	Manifold Exploded View: Individual Wiring	p. 343					

Manifold Options	p. 344
Made to Order	p. 355

Vacuum Release Valve with Restrictor SJ3A6 Series (p. 363)

Common Specifications	 p. 364	ŀ
Construction/Circuit Example	 p. 365	;

Plug-in Connector Type Manifold/Cable Type Manifold



D-sub Connector/Flat Ribbon Cable/Serial Wiring (EX180/EX510)	
How to Order: Connector Type	p. 366
How to Order: Cable Type	p. 368
Dimensions: Connector Type, Cable Type	p. 370

Non Plug-in Individual Wiring Manifold



Individual Wiring	
How to Orderp.	372
Dimensions	374

Manifold Exploded View: Connector Type, Cable Type, Individ	dual Wiring p. 375, 376
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Specific Product Precautions	p. 377

^{4-Port Solenoid Valve} *SJ1000/2000/3000 Series* Common Specifications

Manifold Specifications

		-	D-sub connector		Flat ribbon cable		Serial	wiring	Individual wiring		
Model*1		Type 60F (Connector type/ Cable type	Type 60P (Connector type/ Cable type	Type 60PG (Connector type/ Cable type	Type 60PH	Type 60S□ / EX180/	Type 60S6B (EX510/ Connector type)	Type 60			
Manifold	i type			Plug-in, Connecto	or type/Cable type		Plug-in, Co	nnector type	Non plug-in		
1(P: SUF	P), 3/5(E: E)	(H)			C	Common SUP, EX	Н				
Valve st	ations			1 to 24 stations to 20 stations	1 to 18 stations (Type PG)	1 to 8 stations	1 to 32 stations	1 to 16 stations	1 to 20 stations		
Applicable connector		or	D-sub connector Compliant with MIL-C-24308 JIS-X-5101	Socket: 26 pins MIL type with strain relief	Flat ribbon cable connector Socket: 20 pins MIL type with strain relief Compliant with MIL-C-83503	Flat ribbon cable connector Socket: 10 pins MIL type with strain relief Compliant with MIL- C-83503	_	_	_		
Internal	SJ1000		Connector type: positive common, negative common —								
wiring	SJ2000/30	00	Connector type: non-polar, positive common, negative common/Cable type: positive common, negative common —								
4(A), 2(B) port	Location	Valve								
piping sp	pecification	Direction	Horizontal, Upward	I, Downward (Elbow	fittings are used for	upward or downward	d. Upward and dowr	nward are not availab	ble for the SJ1000.)		
	1(P), 3/5(E) port		C6	, C8, N7, N9 (Inc	h size elbow fitting	gs are not availab	le.)			
Port		SJ1000		C2, C4							
size	4(A), 2(B)	SJ2000				C2, C4, N1, N3, M	3				
	pon	SJ3000			C2, C	C4, C6, N1, N3, N	7, M5				
Weight W [g] ^{*2} (n: Number of SUP/EXH blocks (m: Weight of DIN rail				Low-profile		ard: W = 51n + m assembly specific		m + 133*3			

*1 The SJ1000 series does not support cable connection or individual wiring.

*2 The weight W is the value for the D-sub connector manifold with internal pilot and SUP/EXH block straight fittings specifications only. To obtain the weight with solenoid valves mounted, add the solenoid valve weights given on page 280 for the appropriate number of stations. Refer to page 346 for the weight of the DIN rail. (Please contact SMC for the weight of the external pilot specification with elbow fittings.)

*3 Refer to page 356 for low-profile SUP/EXH block assembly specifications.

* When many valves are operated simultaneously, use the B type (SUP/EXH both sides), supplying pressure to the 1(P) ports on both sides and exhausting from the 3/5(E) ports on both sides.

Flow Rate Characteristics

SJ1000 Series

Port siz	ze	Flow rate characteristics					
1(P)	4, 2		$1 \rightarrow 4/2 \; (P \rightarrow A/B)$			$4/2 \rightarrow 3/5 \; (\text{A/B} \rightarrow \text{E})$	
3/5(E)	(A, B)	C [dm ³ /(s·bar)]	b	Cv	C [dm ³ /(s·bar)]	b	Cv
C8	C2	0.12	0.64	0.04	0.13	0.59	0.04
0	C4	0.28	0.35	0.08	0.32	0.33	0.08

SJ2000 Series

Port siz	ze	Flow rate characteristics					
1(P)	4, 2		$1 \rightarrow 4/2 \ (P \rightarrow A/B)$			$4/2 \rightarrow 3/5 \; (\text{A/B} \rightarrow \text{E})$	
3/5(E)	(A, B)	C [dm ³ /(s·bar)]	b	Cv	C [dm ³ /(s·bar)]	b	Cv
	C2	0.13	0.55	0.04	0.13	0.50	0.04
C8	C4	0.33	0.16	0.08	0.36	0.13	0.08
	M3	0.18	0.52	0.06	0.20	0.29	0.06

SJ3000 Series

Port size		Flow rate characteristics					
1(P)	4, 2	$1 \rightarrow 4/2 (P \rightarrow A/B)$			$4/2 \rightarrow 3/5 (A/B \rightarrow E)$		
3/5(E)	(A, B)	C [dm ³ /(s·bar)]	b	Cv	C [dm ³ /(s·bar)]	b	Cv
	C2	0.13	0.56	0.04	0.14	0.51	0.04
C8	C4	0.42	0.17	0.11	0.45	0.16	0.11
0	C6	0.55	0.10	0.12	0.56	0.11	0.12
	M5	0.40	0.28	0.11	0.45	0.15	0.11

* The values are for an individually operated 2-position type manifold base with 5 stations. Please contact SMC for details on 4-position dual 3-port valves.



Common Specifications SJ1000/2000/3000 Series





Flat ribbon cable



EX180 Integrated type (for output) serial transmission system



EX510 Gateway type serial transmission system



Individual wiring

Solenoid Valve Specifications

Fluid			Air
	2-position single		
Internal pilot operating pressure range [MPa]	4-position	dual 3-port valve	0.15 to 0.7
	2-position	double	0.1 to 0.7
	3-position	1	0.2 to 0.7
	Operating	pressure range	-100 kPa to 0.7
External pilot	Pilot	2-position single	
operating pressure range [MPa]	pressure	2-position double	0.25 to 0.7
5.1	range	3-position	
Ambient and fluid te	mperatures	[°C]	-10 to 50 (No freezing)
	2-position single, double		10
Max. operating frequency [Hz]	4-position dual 3-port valve		10
fiequency [fiz]	3-position		3
Manual override (Ma		ian)	Non-locking push type
Mariual override (Ma	nual operat	lion)	Push-turn locking slotted type
Pilot exhaust method	Internal p	ilot	Main and pilot valve common exhaust
Pliot exhaust method	External p	oilot	Pilot valve individual exhaust
Lubrication			Not required
Mounting orientation			Unrestricted
Impact/Vibration resistance [m/s ²]			150/30
Enclosure			Dustproof
Impact resistance : No	malfunction oc	curred when it is te	sted with a drop tester in the axial direction and at the

right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Value in the initial state)

Vibration resistance: No malfunction occurred in one sweep test between 45 and 2000 Hz in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states for each condition. (Value in the initial state)

Solenoid Specifications

Coil rated voltage	ge	24 VDC, 12 VDC			
Allowable voltage fluctuation		±10% of rat	ed voltage*1		
	Standard	SJ2000	0.55		
	Standard	SJ3000	0.4		
Power consumption [W]	With power- saving circuit*3	SJ1000/2000	0.23*2 [Starting 0.55, Holding 0.23]		
	(Continuous duty type)	SJ3000	0.15 ^{*2} [Starting 0.4, Holding 0.15]		
Surge voltage suppressor		Diode			
Indicator light		LED			

*1 For the allowable voltage fluctuation for Z and T types (with power-saving circuit), please observe the following range because they have voltage drop due to internal circuit.

Z type 24 VDC: -7% to +10%

12 VDC: -4% to +10%

T type 24 VDC: -5% to +10% 12 VDC: -6% to +10%

*2 Refer to page 379 for details.

*3 SJ1000 series available as power-saving type only. Standard type (without power-saving circuit) cannot be selected.

Response Time

Turne of estruction	Respo	Response time [ms] (at 0.5 MPa)				
Type of actuation	SJ1000	SJ2000	SJ3000			
2-position single	16	16	16			
2-position double	10	10	10			
3-position	20	34	22			
4-position dual 3-port valve	18	30	30			

* Based on dynamic performance test, JIS B 8419:2010 (Coil temperature: 20°C, at rated voltage)



Weight

Model: SJ1000/2000 Series

Valve model	т	upo of actuation	Port size	Weight
valve model	Type of actuation		4(A), 2(B)	[g]
	2-position	Single		34
	2-00310011	Double	C2	38
SJ1□60T-C2		Closed center	/ ø2 One- \	
SJ1_601-C2	3-position	Exhaust center		41
		Pressure center	(touch fitting)	
	4-position	Dual 3-port valve		38
	2-position	Single		36
	2-00510011	Double	C4	40
SJ1□60T-C4		Closed center	/ ø4 One- \	
551001-04	3-position	Exhaust center		43
		Pressure center	touch fitting	
	4-position	Dual 3-port valve	1 1	40
	2-position	Single	C2	43
		Double		46
SJ2 60-C2	3-position	Closed center	/ ø2 One- \	
5J2_00-02		Exhaust center	touch fitting)	50
		Pressure center		
	4-position	Dual 3-port valve		46
	2-position	Single		41
	2-00510011	Double	C4	44
SJ2□60-C4		Closed center	/ ø4 One- \	
55200-04	3-position	Exhaust center		48
		Pressure center	touch fitting	
	4-position	Dual 3-port valve		44
	2-position	Single		39
	2-position	Double]	42
SJ2 60-M3		Closed center	M3 x 0.5	
SJ2_60-M3	3-position	Exhaust center	1013 X 0.5	46
		Pressure center]	
	4-position	Dual 3-port valve		42

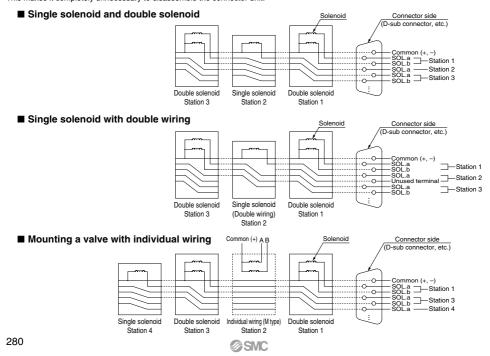
Model: SJ3000 Series						
Valve model	Т	ype of actuation	Port size 4(A), 2(B)	Weight [g]		
	2-position	Single		63		
	- poolaon	Double	C2	71		
SJ3□60-C2		Closed center	/ ø2 One- \			
00000002	3-position		(touch fitting)	75		
		Pressure center				
	4-position			71		
	2-position	Single		65		
	2-розшон	Double	C4	73		
SJ3⊡60-C4	3-position	Closed center	/ ø4 One- \			
333-00-04		Exhaust center		77		
		Pressure center	\touch fitting/			
	4-position			73		
	2-position	Single		61		
	2-00310011	Double	C6	69		
SJ3⊡60-C6		Closed center	/ ø6 One- \			
333-00-00	3-position	Exhaust center		73		
		Pressure center	touch fitting			
	4-position			69		
	2-position	Single		57		
	2-position	Double]	65		
SJ3⊟60-M5		Closed center	M5 x 0.8			
	3-position	Exhaust center	1013 X 0.0	69		
		Pressure center]			
	4-position	Dual 3-port valve		65		

* Please contact SMC for the weight of elbow fittings.

* Please contact SMC for the weight of elbow fittings.

Connector Wiring Diagram

For both serial and parallel wiring, additional valves are sequentially assigned pins on the connector. This makes it completely unnecessary to disassemble the connector unit.



SJ1000/2000/3000 Series Construction

SJ1000/2000: Connector Type

Symbol

2-position single



2-position single with back pressure check valve



2-position double with back pressure check valve

(A)4 2(B)

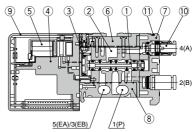
(EA)5 1 3(EB)

(P

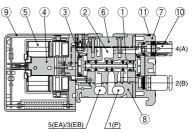
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175-1-1

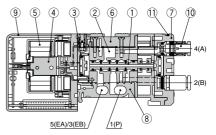
2-position single



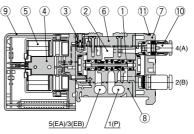
2-position double



3-position closed center/exhaust center/pressure center



SJ1260KT/SJ2260K [With back pressure check valve]



2-position double



3-position closed center

3-position exhaust center



(A)4 2(B) (A)4 2(B) (A)4 2(B) (A)5 13 (CB) (CA)5 13 (CB) (CA)5 13 (CB)

3-position pressure center



Component Parts

00111	omponent raits				
No.	Description	Material	Note		
1	Spool valve assembly	Resin/HNBR (3-position solenoid valve: Aluminum/HNBR)	—		
2	Body	Zinc die-cast	—		
3	Adapter plate	Resin	White		
4	Pilot adapter	Resin	White		
5	Pilot valve assembly	—	—		
6	Body cover	Resin	White		
7	Port block	Resin	White		
8	Bottom cover	Resin	White		
9	Light cover	Resin	Light blue		

Replacement Parts

No.	Description		Part no.
10	One-touch fitting		Refer to the One-touch fitting part no. on page 381.
11	Clip	SJ1000	SJ1000-CL-1 (10 pcs.)
	Спр	SJ2000	SJ2000-CL-1 (10 pcs.)

SJ1000/2000: Connector Type

2(B)

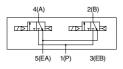
3(EB)

2(B)

3(EB)

Symbol

4-position dual 3-port valve SJ1A60T/SJ2A60 [N.C. valve x 2]



SJ1B60T/SJ2B60

4(A)

5(ĖA)

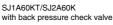
SJ1C60T/SJ2C60

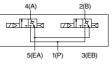
5(ĖA) 1(P)

[N.C., N.O. valve x 1 (each)]

1(P)

[N.O. valve x 2]





SJ1B60KT/SJ2B60K

4(A)

5(ĖA)

SJ1C60KT/SJ2C60K

-

5(EA) 1(P)

with back pressure check valve

with back pressure check valve

1(P)

2(B)

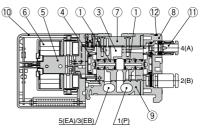
3(EB)

2(B)

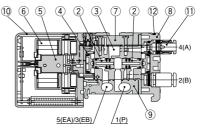
3(EB)

@SMC

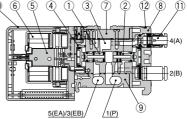
SJ1A60T/SJ2A60 [N.C. valve x 2]



SJ1B60T/SJ2B60 [N.O. valve x 2]



SJ1C60T/SJ2C60 [N.C., N.O. valve x 1 (each)]



(10)

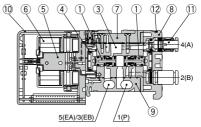


Description	Material	Note	
Spool valve assembly	Resin/HNBR	N.C. (Normally closed)	
Spool valve assembly	Resin/HNBR	N.O. (Normally open)	
Body	Zinc die-cast	_	
Adapter plate	Resin	White	
Pilot adapter	Resin	White	
Pilot valve assembly	—	_	
Body cover	Resin	White	
Port block	Resin	White	
Bottom cover	Resin	White	
Light cover	Resin	Light blue	
	Spool valve assembly Spool valve assembly Body Adapter plate Pilot adapter Pilot valve assembly Body cover Port block Bottom cover	Spool valve assembly Resin/HNBR Spool valve assembly Resin/HNBR Body Zinc die-cast Adapter plate Resin Pilot adapter Resin Body cover Resin Body cover Resin Port block Resin Bottom cover Resin	

Replacement Parts

No.	Description		Part no.
11	One-touch fitting		Refer to the One-touch fitting part no. on page 381.
12	Clip SJ1000		SJ1000-CL-1 (10 pcs.)
12	Cilp	SJ2000	SJ2000-CL-1 (10 pcs.)

SJ1A60KT/SJ2A60K [With back pressure check valve]



Construction SJ1000/2000/3000 Series

SJ3000: Connector Type

Symbol

2-position single

2-position single with back pressure check valve

2-position double with back pressure check valve

175-1-1

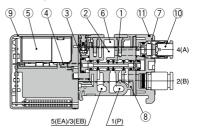
(A)4 2(B)

(EA)5 1 3(EB)

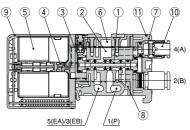
(P)

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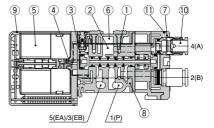
2-position single



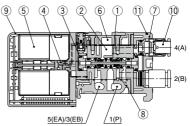
2-position double



3-position closed center/exhaust center/pressure center



SJ3260K [With back pressure check valve]



2-position double



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3-position closed center (A)4 2(B) 7. Marson

3-position exhaust center (A)4 2(B)

(EA)5 1 3(EB)

(P)

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3-position pressure center



Component Parts

COIII					
No.	Description	Material	Note		
1	Spool valve assembly	Resin/HNBR (3-position solenoid valve: Aluminum/HNBR)	—		
2	Body	Zinc die-cast	—		
3	Adapter plate	Resin	White		
4	Pilot adapter	Resin	White		
5	Pilot valve assembly	_	_		
6	Body cover	Resin	White		
7	Port block	Resin	White		
8	Bottom cover	Resin	White		
9	Light cover	Resin	Light blue		

Replacement Parts

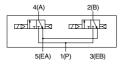
I	No.	Description	Part no.
	10	One-touch fitting	Refer to the One-touch fitting part no. on page 381.
	11	Clip	SJ3000-CL-1 (10 pcs.)

SJ3000: Connector Type

Symbol

4-position dual 3-port valve SJ3A60 [N.C. valve x 2]

SJ3A60K with back pressure check valve



SJ3B60 [N.O. valve x 2]

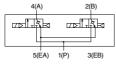
2(B)

3(EB)

75 AL

4(A)

5(ĖA) 1(P)



SJ3B60K with back pressure

2(B)

3(EB)

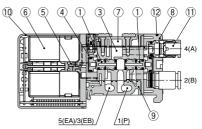
@SMC

check valve

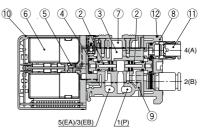
4(A)

7

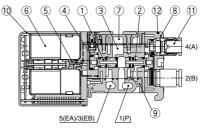
5(EA) 1(P) SJ3A60 [N.C. valve x 2]



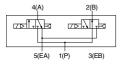
SJ3B60 [N.O. valve x 2]

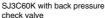


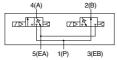
SJ3C60 [N.C. valve, N.O. valve x 1 (each)]



SJ3C60 [N.C., N.O. valve x 1 (each)]







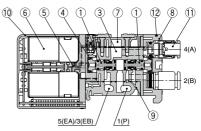
Component Parts

No.	Description	Material	Note	
1	Spool valve assembly	Resin/HNBR	N.C. (Normally closed)	
2	Spool valve assembly	Resin/HNBR	N.O. (Normally open)	
3	Body	Zinc die-cast	-	
4	Adapter plate	Resin	White	
5	Pilot adapter	Resin	White	
6	Pilot valve assembly	—	-	
7	Body cover	Resin	White	
8	Port block	Resin	White	
9	Bottom cover	Resin	White	
10	Light cover	Resin	Light blue	

Replacement Parts

No.	Description	Part no.	
11	One-touch fitting	Refer to the One-touch fitting part no. on page 381.	
12	Clip	SJ3000-CL-1 (10 pcs.)	

SJ3A60K [With back pressure check valve]



Construction SJ1000/2000/3000 Series

SJ2000: Cable Type

Symbol

2-position single





2-position double with back

(A)4 2(B)

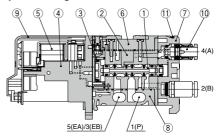
(EA)5 1 3(EB)

(P

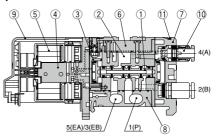
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pressure check valve

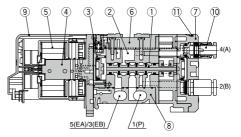
2-position single



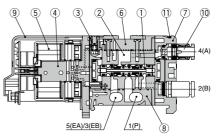
2-position double



3-position closed center/exhaust center/pressure center



SJ2260K [With back pressure check valve]



2-position double



3-position closed center

3-position exhaust center (A)4 2(B)

(EA)5 1 3(EB)

(P)

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3-position pressure center



Component Parts

COIII					
No.	Description	Material	Note		
1	Spool valve assembly	Resin/HNBR (3-position solenoid valve: Aluminum/HNBR)	—		
2	Body	Zinc die-cast	—		
3	Adapter plate	Resin	White		
4	Pilot adapter	Resin	White		
5	Pilot valve assembly	_	_		
6	Body cover	Resin	White		
7	Port block	Resin	White		
8	Bottom cover assembly	Resin	White		
9	Light cover	Resin	Light blue		

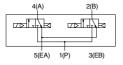
Replacement Parts

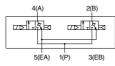
No.	Description	Part no.
10	One-touch fitting	Refer to the One-touch fitting part no. on page 381.
11	Clip	SJ2000-CL-1 (10 pcs.)

SJ2000: Cable Type

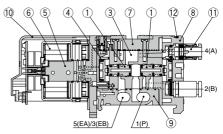
Symbol

4-position dual 3-port valve SJ2A60 [N.C. valve x 2] SJ2A60K with back pressure check valve

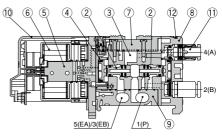




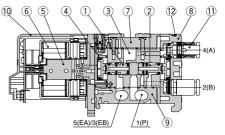
SJ2A60 [N.C. valve x 2]



SJ2B60 [N.O. valve x 2]

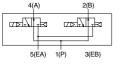


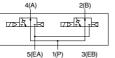
SJ2C60 [N.C. valve, N.O. valve x 1 (each)]

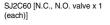


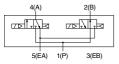
SJ2B60 [N.O. valve x 2]

SJ2B60K with back pressure check valve

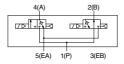








SJ2C60K with back pressure check valve



SMC

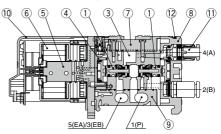
Component Parts

No.	Description	Material	Note
1	Spool valve assembly	Resin/HNBR	N.C. (Normally closed)
2	Spool valve assembly	Resin/HNBR	N.O. (Normally open)
3	Body	Zinc die-cast	—
4	Adapter plate	Resin	White
5	Pilot adapter	Resin	White
6	Pilot valve assembly	_	—
7	Body cover	Resin	White
8	Port block	Resin	White
9	Bottom cover assembly	Resin	White
10	Light cover	Resin	Light blue

Replacement Parts

No.	Description	Part no.	
11	One-touch fitting	Refer to the One-touch fitting part no on page 381.	
12	Clip	SJ2000-CL-1 (10 pcs.)	

SJ2A60K [With back pressure check valve]



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Construction SJ1000/2000/3000 Series

SJ3000: Cable Type

Symbol

2-position single

2-position single with back pressure check valve

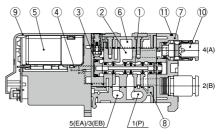
2-position double with back pressure check valve

(A)4 2(B)

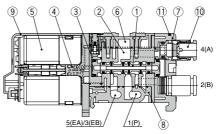
(EA)5 1 3(EB)

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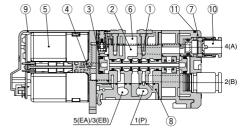
2-position single



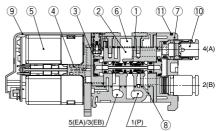
2-position double



3-position closed center/exhaust center/pressure center



SJ3260K [With back pressure check valve]



2-position double



3-position closed center

3-position exhaust center (A)4 2(B)

> (EA)5 1 3(EB) (P)

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3-position pressure center



Component Parts

COIII										
No.	Description	Material	Note							
1	Spool valve assembly	Resin/HNBR (3-position solenoid valve: Aluminum/HNBR)	_							
2	Body	Zinc die-cast	—							
3	Adapter plate	Resin	White							
4	Pilot adapter	Resin	White							
5	Pilot valve assembly	_	—							
6	Body cover	Resin	White							
7	Port block	Resin	White							
8	Bottom cover assembly	Resin	White							
9	Light cover	Resin	Light blue							

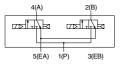
Replacement Parts

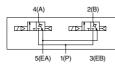
No.	Description	Part no.				
10	One-touch fitting	Refer to the One-touch fitting part no. on page 381.				
11	Clip	SJ3000-CL-1 (10 pcs.)				

SJ3000: Cable Type

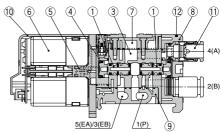
Symbol

4-position dual 3-port valve SJ3A60 [N.C. valve x 2] SJ3A60K with back pressure check valve

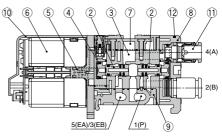




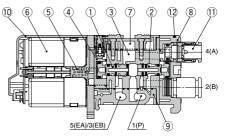
SJ3A60 [N.C. valve x 2]



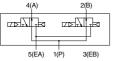
SJ3B60 [N.O. valve x 2]



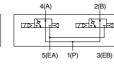
SJ3C60 [N.C. valve, N.O. valve x 1 (each)]



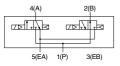
SJ3B60 [N.O. valve x 2]



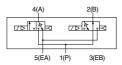
SJ3B60K with back pressure check valve



SJ3C60 [N.C., N.O. valve x 1 (each)]



SJ3C60K with back pressure check valve

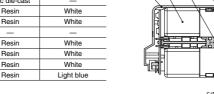


Component Parts

No.	Description	Material	Note
1	Spool valve assembly	Resin/HNBR	N.C. (Normally closed)
2	Spool valve assembly	Resin/HNBR	N.O. (Normally open)
3	Body	Zinc die-cast	—
4	Adapter plate	Resin	White
5	Pilot adapter	Resin	White
6	Pilot valve assembly	_	—
7	Body cover	Resin	White
8	Port block	Resin	White
9	Bottom cover assembly	Resin	White
10	Light cover	Resin	Light blue

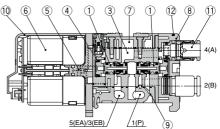
Replacement Parts

No	. Description	Part no.			
11	One-touch fitting	Refer to the One-touch fitting part no. on page 381.			
12	Clip	SJ3000-CL-1 (10 pcs.)			

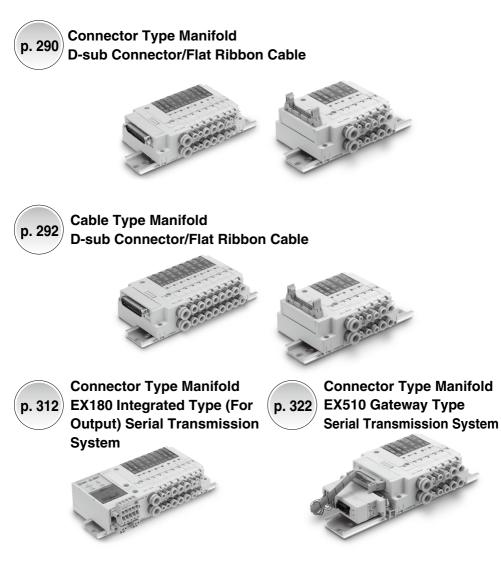


SMC

SJ3A60K [With back pressure check valve]





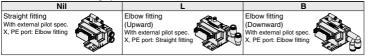


Plug-in Connector Type D-sub Connector/Flat Ribbon Cable (RoHS) SJ1000/2000/3000 Series

An order cannot be placed with only the manifold part no. Be sure to order solenoid valves for mounting at the same time while referring to the ordering example. How to Order Connector type manifold SS5J3 60 F 05 Series 2 Mixed mounting type 3 Connector type SJ1000 Nil Standard* F: D-sub connector P: Flat ribbon cable PG: Flat ribbon cable PH: Flat ribbon cable S.12000 Mixed mounting*2 (25 pins) (26 pins) (20 pins) (10 pins 2 Μ SJ3000 *1 For \$11000_2000_and 3000 series 3 (SJ1000/2000/3000 valves, select "Nil" when only using mixed*1) a single series. *2 Select "M" when SJ1000, SJ2000, or *1 Select "3" for the combination of SJ3000 series valves will be mounted SJ1000 and SJ2000 valves. on the same manifold base together. SUP/EXH block mounting position Connector mounting position 6 Valve stations Symbol Mounting position F: D-sub connector P: Flat ribbon cable (26 pins) D D side Symbol Stations Symbol Stations Note Note 01 1 station 01 1 station Up to 24 solenoids Up to 24 solenoids 5 Connector entry direction can be selected. can be selected. 1: Upward 2: Lateral 24 24 stations 24 24 stations *1 Specify the required specifications (including port sizes other than ø8) on the manifold specification sheet PH: Flat ribbon cable (10 pins) PG: Flat ribbon cable (20 pins) Symbol Stations Note Symbol Stations Note Pilot type 01 1 station 01 1 station Up to 18 solenoids Up to 8 solenoids can be selected can be selected 08 8 stations 18 18 stations

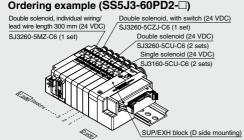
> This number also includes the blanking block assembly. Since single and double wiring are available for the blanking block assembly, select a model compatible with the valve wiring specification to be used. (Refer to page 345.)

SUP/EXH block fitting specification



There is no need to enter anything when the SUP/EXH block mounting position "M" is selected.

How to Order Manifold Assembly



 SJ3160-SCU-C6
The asterisk denotes the symbol for the assembly. Prefix it to the part numbers of the solenoid valve, etc.
For the valve arrangement, the valve closest to the D side is considered the 1st station.
Under the manifold part number, state the valves to be mounted in orde

* When ordering a manifold, specify the part nos. of the valves to be mounted on it. (An order cannot be placed with only the manifold part no.)



U	U side
D	D side
в	Both sides
M*1	Special specifications

Nil Internal pilot				
s	Internal pilot, Built-in silencer			
R	External pilot			
RS External pilot, Built-i silencer				
T :				

There is no need to enter anything when the SUP EXH block mounting position "M" is selected.

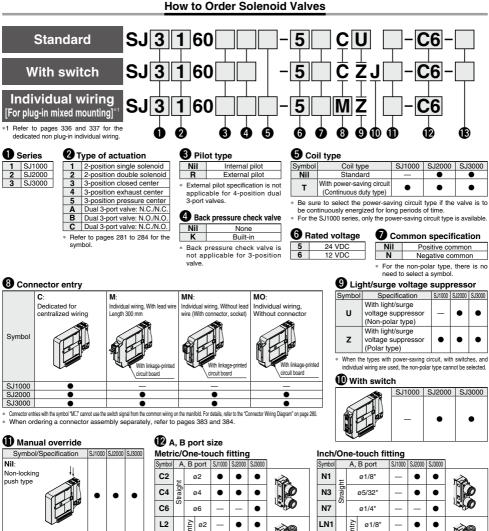
The 3/5(E) port is plugged for the built-in silencer type.

DIN rail length specified

Nil	Standard length						
2	2 stations	Specify a length longer than that of the standard rail.					
:							
24	24 stations						

* Specify the number of valve stations without exceeding the max. number of stations.

Plug-in Connector Type D-sub Connector/Flat Ribbon Cable **SJ1000/2000/3000 Series**



1.				Symbol	A	, в	port	511000
				C2	nt	4	7 2	•
8	•	•	•	C4	Straight	4	ə4	•
				C6	Ś	4	96	-
				L2		ntry	ø2	-
6				L4		Upward entry	ø4	-
J ∕				L6	Elbow	Upw	ø6	-
	•	•	•	B2	믭	entry	ø2	-
100				B4		Downward entry	ø4	-
				B6		Dowr	ø6	-
				Thre	ad	pip	bing	
1				Symbol	A	, B	port	SJ1000
	_		•					

D: Push-turn locking slotted type

F: Slide locking type

Symbol	A	, В	port	SJ1000	SJ2000	SJ3000	
C2	٦t	4	ø2	•	٠	•	KA.
C4	Straight	4	5 4	•	٠	•	
C6	ι		96	—	_	•	
L2		ntry	ø2	-	٠	•	K 249
L4		Upward entry	ø4	-	٠	•	
L6	Elbow	Upw	ø6	-	_	•	
B2	믭	entry	ø2	-	٠	•	N
B 4		Downward entry	ø4	—	٠	•	
B6		Dowr	ø6	-		•	

Symbol	A, B port	SJ1000	SJ2000	SJ3000	
МЗ	M3 x 0.5	—	•	_	
M5	M5 x 0.8	—	-	•	29

Symbol		Α,	B port	SJ1000	SJ2000	SJ3000	
N1	Ħ		ø1/8"	—	•	•	K A
N3	Straight		ø5/32"	-	٠	•	
N7	S		ø1/4"	_	_	•	
LN1		intry	ø1/8"	-	٠	•	K 20
LN3		Upward entry	ø5/32"	_	•	•	
LN7	Elbow	Upw	ø1/4"	-	-	•	
BN1	B	entry	ø1/8"	-	٠	•	
BN3		Downward entry	ø5/32"	—	•	•	
BN7		Down	ø1/4"	—	_	•	

B Single solenoid wiring specification

D

WIII	ing specification	
	Single wiring	
)	Double wiring	

There is no need to enter anything for 2-position double, 3-position, and 4-position solenoid valves. Select this when the unused numbers to wiring are set. Refer to page 280 for details.





Plug-in Cable Type D-sub Connector/Flat Ribbon Cable (RoHS) SJ2000/3000 Series

05

How to Order

Cable type manifold SS5J3-60LFD no. Be sure to order solenoid valves for mounting at the same time while referring to the ordering example.

> Ø 1

10 pins)

An order cannot be placed with only the manifold part



п

Nil

S

4 Connector mounting position Symbol Mounting position D side

6 Manifold wiring specification

All double wiring: 2-position single,

2-position double, 3-position, and 4-position valves can be used on all manifold stations.

manifolds which have 2-position single

Note that 2-position double, 3-position,

or 4-position valves cannot be used.

* If a mixture of single wiring and double

wiring is required, it is available as a

*2 All single wiring: Available only for

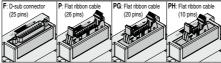
valves on all stations

special order.

All double wiring*1

All single wiring*2

Connector type



7 Valve stations

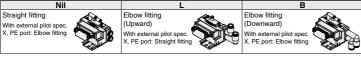
F: D-sul	b conned	ctor (25 pins)	P: Flat ı	ribbon ca	able (26 pins)
Symbol	Stations	Note	Symbol	Stations	Note
02	2 stations	All stands to	02	2 stations	
:	:	All double	:	:	All double
10	10 stations	wiring	10	10 stations	wiring
02	2 stations		02	2 stations	
:	:	All single	:	:	All single
20	20 stations	wiring	20	20 stations	wiring
PG: Fla	t ribbon	cable (20 pins)	PH: Fla	t ribbon	cable (10 pins
Symbol	Stations	Note	Symbol	Stations	Note
02	2 stations	All stands to	02	2 stations	
:	:	All double	:	:	All double
09	9 stations	wiring	04	4 stations	wiring
02	2 stations	All sizests	02	2 stations	All sizests
:	:	All single wiring	:	:	All single wiring
18	18 stations	wining	08	8 stations	wining
-					

This number also includes the blanking plate assembly

The cable type is only applicable when there are 2 or more stations.

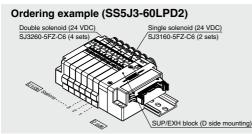
@SMC

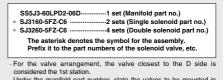
SUP/EXH block fitting specification



* There is no need to enter anything when the SUP/EXH block mounting position "M" is selected.

How to Order Manifold Assembly

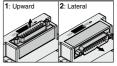




· Under the manifold part number, state the valves to be mounted in order starting with the 1st station as shown in the figure. If the arrangement becomes too complicated, specify the details on a manifold specification sheet.

When ordering a manifold, specify the part nos. of the valves to be mounted on it. (An order cannot be placed with only the manifold part no.)

5 Connector entry direction



SUP/EXH block mounting position

U	U side
D	D side
в	Both sides
M*1	Special specifications

Specify the required specifications (including port sizes other than ø8) on the manifold specification sheet.

Due to the length of the cable assembly, the max. number of supply and exhaust blocks that can be installed is 3 in total: one set between stations, one set on the D-side, and one set on the U-side end of the manifold.

9 Pilot type

Nil	Internal pilot
s	Internal pilot, Built-in silencer
R	External pilot
RS	External pilot, Built-in silencer

There is no need to enter anything when the SUP/EXH block mounting position "M" is selected.

DIN rail length specified

Nil	Sta	indard length
3	3 stations	Specify a length
:		longer than that of
20	20 stations	the standard rail.

Specify the number of valve stations without exceeding the max. number of stations

Plug-in Cable Type D-sub Connector/Flat Ribbon Cable **SJ2000/3000 Series**

How to Order Solenoid Valves SJ3160 C6 ø Series B Pilot type ^ 2 Type of actuation SJ2000 Nil Internal pilot SJ3000 R External pilot

1	2-position single solenoid
2	2-position double solenoid
3	3-position closed center
4	3-position exhaust center
5	3-position pressure center
Α	Dual 3-port valve: N.C./N.C.
В	Dual 3-port valve: N.O./N.O.
С	Dual 3-port valve: N.C./N.O.
* Ref	er to pages 285 to 288 for the symbol.

8 Connector entry

cable type

F: Dedicated for centralized wiring,

Nil	None
К	Built-in

valve.

not applicable for 3-position

External pilot specification is not applicable for 4-position dual 3-port valves.

Coil type

- Nil Standard т With power-saving circuit (Continuous duty type)
- Be sure to select the power-saving circuit type if the valve is to be continuously energized for long periods of time.

6 Rated voltage 24 VDC 5 6 12 VDC

2

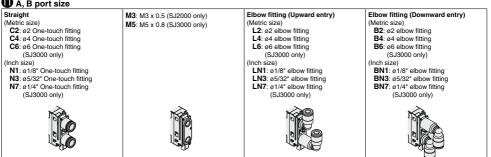
3

Common specification Nil Positive common N Negative common

9 Light/surge voltage	suppressor
-----------------------	------------

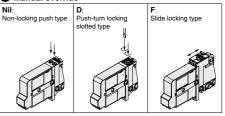
Z With light/surge voltage suppressor

A, B port size





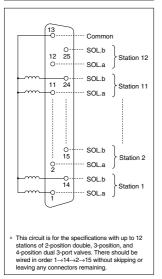
D Manual override



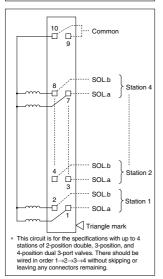


Manifold Electrical Wiring: Connector Type (Non-polar Type)

Type 60F: D-sub connector (25 pins)



Type 60PH: Flat ribbon cable (10 pins)



Type 60P: Flat ribbon cable (26 pins)

Common

SOL.b

SOL.a

SOL h

SOL.a

SOL.b

SOLa

SOL b

SOL.a

Triangle mark

Station 12

Station 11

Station 2

Station 1

26

0 0

24

22

4

2

□

3

This circuit is for the specifications with up to 12

stations of 2-position double, 3-position, and 4-position dual 3-port valves. There should be

wired in order 1→2→3→4 without skipping or

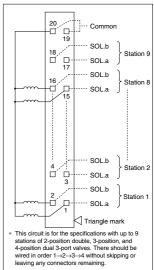
leaving any connectors remaining.

25

□-23

21

Type 60PG: Flat ribbon cable (20 pins)

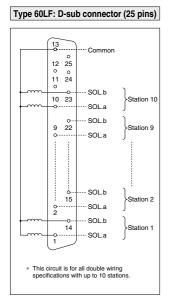


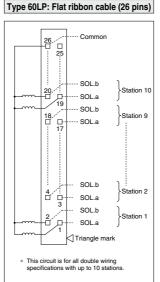
≜Caution

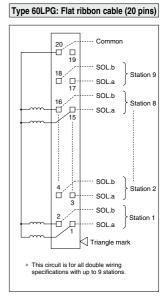
When the non-polar U type valves are used, either positive common or negative common wiring of the manifold is possible. However, when the Z type valves are used, select the positive common or negative common according to the wiring specifications.

Plug-in Connector Type/Cable Type D-sub Connector/Flat Ribbon Cable **SJ2000/3000 Series**

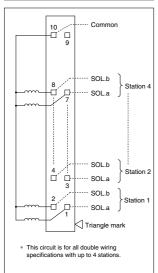
Manifold Electrical Wiring: Cable Type







Type 60LPH: Flat ribbon cable (10 pins)



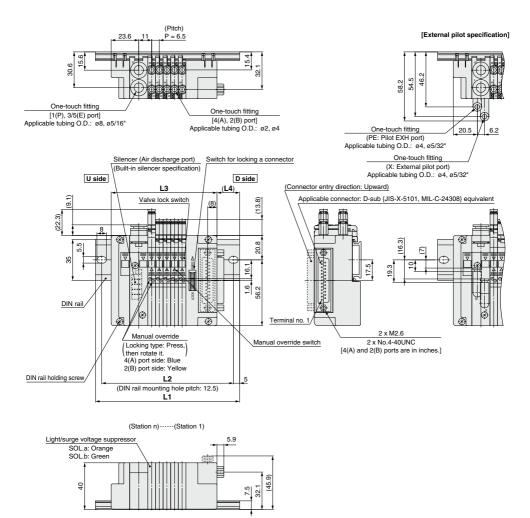
ACaution

For electrical connections, select the positive common or negative common according to the wiring specifications.



Dimensions: SJ1000 Series for D-sub Connector

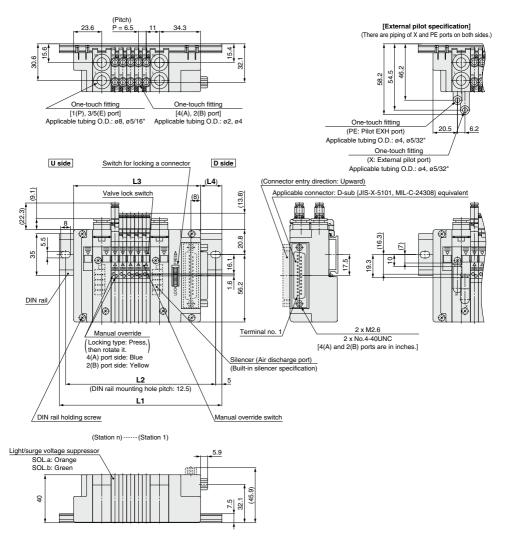
SS5J1-60FD¹₂-Stations U(S, R, RS)



L: D	L: Dimensions n: Stations														tations									
\sim	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	98	110.5	110.5	123	123	135.5	135.5	148	148	160.5	160.5	173	173	185.5	185.5	198	198	210.5	210.5	223	235.5	235.5	248	248
L2	87.5	100	100	112.5	112.5	125	125	137.5	137.5	150	150	162.5	162.5	175	175	187.5	187.5	200	200	212.5	225	225	237.5	237.5
L3	64.3	70.8	77.3	83.8	90.3	96.8	103.3	109.8	116.3	122.8	129.3	135.8	142.3	148.8	155.3	161.8	168.3	174.8	181.3	187.8	194.3	200.8	207.3	213.8
L4	20	23	19.5	22.5	19.5	22.5	19	22	19	22	18.5	21.5	18.5	21.5	18	21	18	21	17.5	20.5	23.5	20.5	23.5	20

Dimensions: SJ1000 Series for D-sub Connector

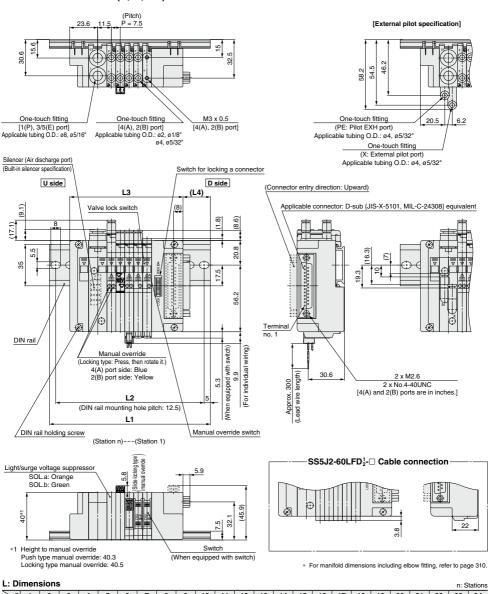
SS5J1-60FD₂¹-Stations B(S, R, RS)



L: D	imer	nsior	าร																				n: S	tations
\sim	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	110.5	123	123	135.5	135.5	148	148	160.5	173	173	185.5	185.5	198	198	210.5	210.5	223	223	235.5	235.5	248	248	260.5	260.5
L2	100	112.5	112.5	125	125	137.5	137.5	150	162.5	162.5	175	175	187.5	187.5	200	200	212.5	212.5	225	225	237.5	237.5	250	250
L3	79.8	86.3	92.8	99.3	105.8	112.3	118.8	125.3	131.8	138.3	144.8	151.3	157.8	164.3	170.8	177.3	183.8	190.3	196.8	203.3	209.8	216.3	222.8	229.3
L4	18.5	21.5	18	21	18	21	17.5	20.5	23.5	20.5	23.5	20	23	20	23	19.5	22.5	19.5	22.5	19	22	19	22	18.5

SS5J2-60FD₂¹-Stations U(S, R, RS)

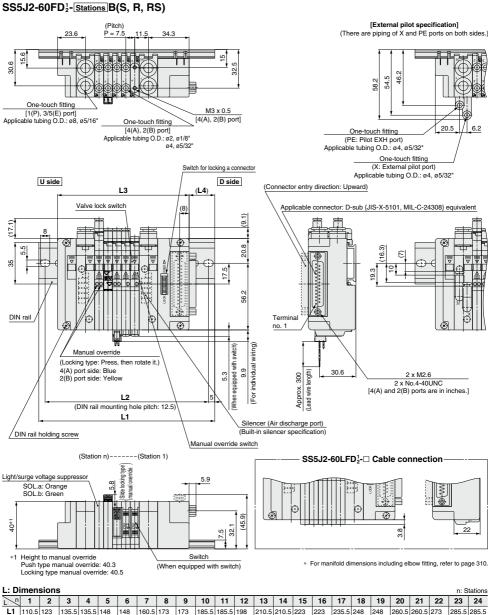
Dimensions: SJ2000 Series for D-sub Connector



	h: Stati														tations										
	7	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
	L1	98	110.5	110.5	123	135.5	135.5	148	148	160.5	173	173	185.5	185.5	198	210.5	210.5	223	223	235.5	248	248	260.5	260.5	273
	L2	87.5	100	100	112.5	125	125	137.5	137.5	150	162.5	162.5	175	175	187.5	200	200	212.5	212.5	225	237.5	237.5	250	250	262.5
	L3	65.3	72.8	80.3	87.8	95.3	102.8	110.3	117.8	125.3	132.8	140.3	147.8	155.3	162.8	170.3	177.8	185.3	192.8	200.3	207.8	215.3	222.8	230.3	237.8
	L4	19.5	22	18	20.5	23	19.5	22	18	20.5	23	19.5	22	18	20.5	23	19.5	22	18	20.5	23	19.5	22	18	20.5
12																									

SMC

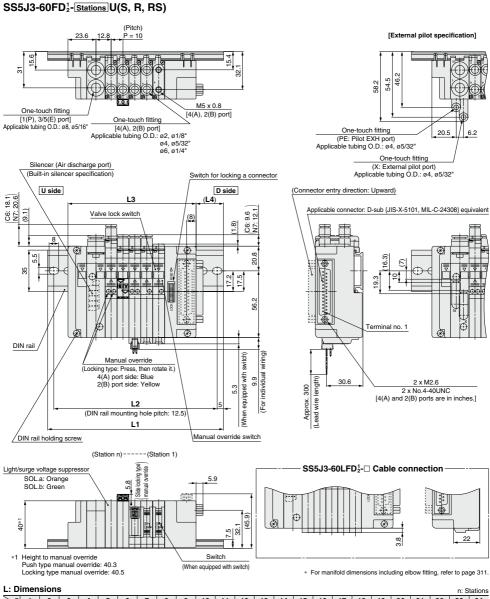
Dimensions: SJ2000 Series for D-sub Connector



\sum	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	ĺ
L1	110.5	123	135.5	135.5	148	148	160.5	173	173	185.5	185.5	198	210.5	210.5	223	223	235.5	248	248	260.5	260.5	273	285.5	ĺ
L2	100	112.5	125	125	137.5	137.5	150	162.5	162.5	175	175	187.5	200	200	212.5	212.5	225	237.5	237.5	250	250	262.5	275	ĺ
L3	80.8	88.3	95.8	103.3	110.8	118.3	125.8	133.3	140.8	148.3	155.8	163.3	170.8	178.3	185.8	193.3	200.8	208.3	215.8	223.3	230.8	238.3	245.8	ĺ
L4	18	20.5	23	19	21.5	18	20.5	23	19	21.5	18	20.5	23	19	21.5	18	20.5	23	19	21.5	18	20.5	23	ĺ

275

Dimensions: SJ3000 Series for D-sub Connector

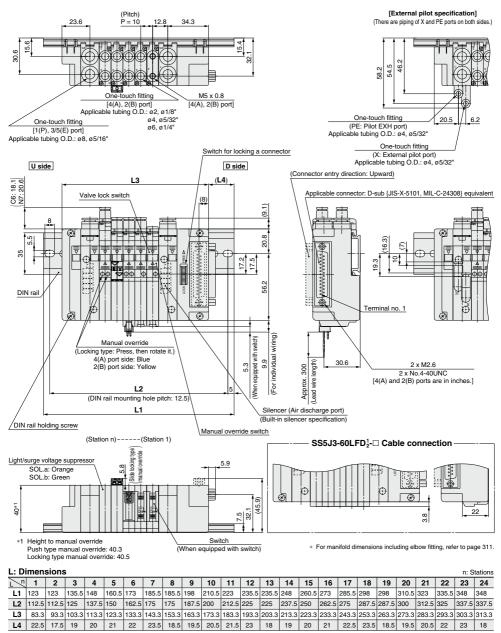


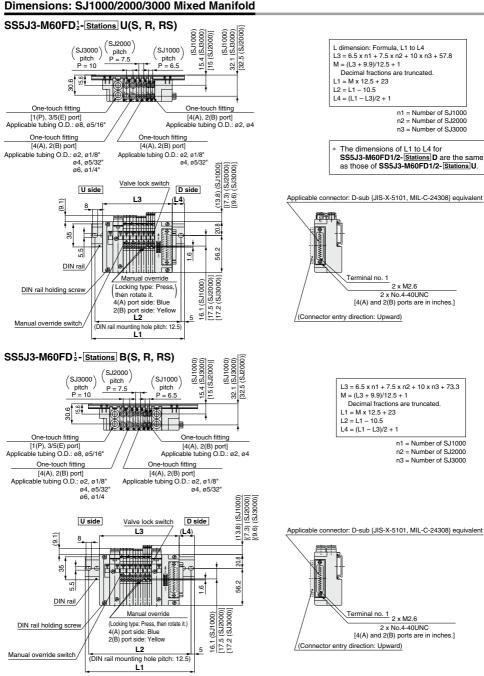
\sim	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	98	110.5	123	135.5	148	148	160.5	173	185.5	198	210.5	210.5	223	235.5	248	260.5	260.5	273	285.5	298	310.5	323	323	335.5
L2	87.5	100	112.5	125	137.5	137.5	150	162.5	175	187.5	200	200	212.5	225	237.5	250	250	262.5	275	287.5	300	312.5	312.5	325
L3	67.8	77.8	87.8	97.8	107.8	117.8	127.8	137.8	147.8	157.8	167.8	177.8	187.8	197.8	207.8	217.8	227.8	237.8	247.8	257.8	267.8	277.8	287.8	297.8
L4	18	19	20.5	21.5	22.5	17.5	18.5	20	21	22	23	18	19.5	20.5	21.5	22.5	17.5	19	20	21	22	23.5	18.5	19.5

SMC

Dimensions: SJ3000 Series for D-sub Connector

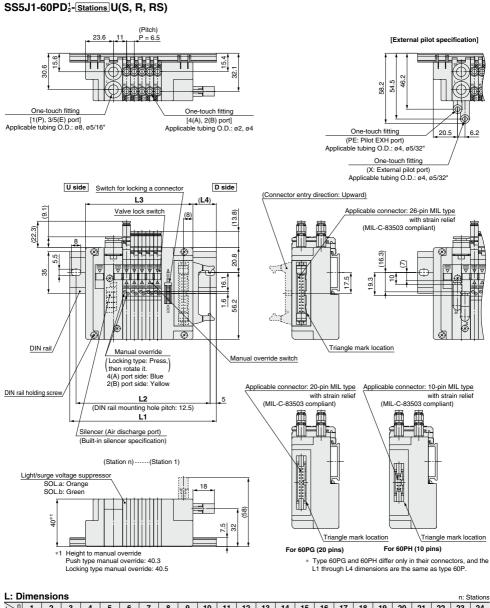
SS5J3-60FD₂¹-Stations B(S, R, RS)





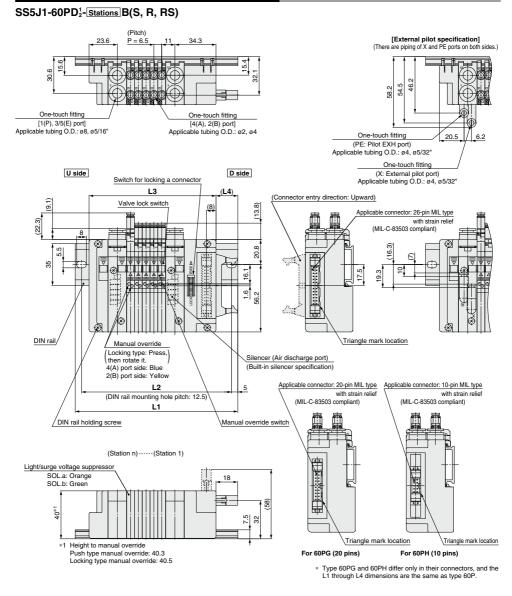
SMC

Dimensions: SJ1000 Series for Flat Ribbon Cable



L. D	inner	13101	13																				II. 3	stations
L_	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	98	110.5	110.5	123	123	135.5	135.5	148	148	160.5	160.5	173	173	185.5	185.5	198	198	210.5	210.5	223	235.5	235.5	248	248
L2	87.5	100	100	112.5	112.5	125	125	137.5	137.5	150	150	162.5	162.5	175	175	187.5	187.5	200	200	212.5	225	225	237.5	237.5
L3	64.3	70.8	77.3	83.8	90.3	96.8	103.3	109.8	116.3	122.8	129.3	135.8	142.3	148.8	155.3	161.8	168.3	174.8	181.3	187.8	194.3	200.8	207.3	213.8
L4	20	23	20	23	19.5	22.5	19.5	22.5	19	22	19	22	18.5	21.5	18.5	21.5	18	21	24	21	24	20.5	23.5	20.5

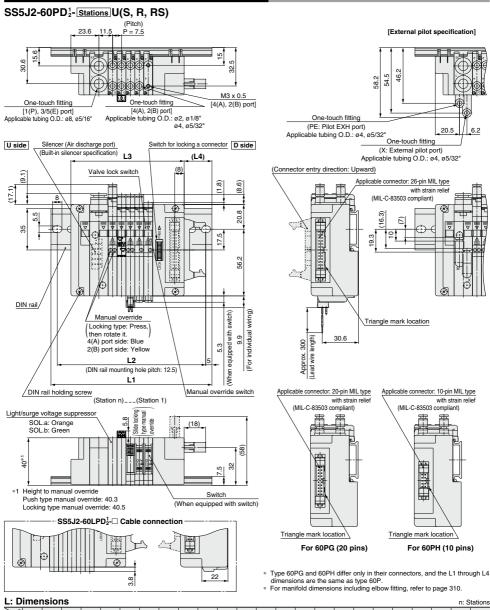
Dimensions: SJ1000 Series for Flat Ribbon Cable



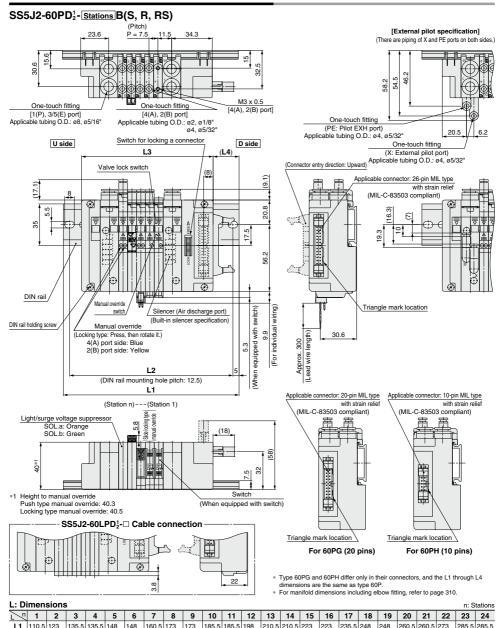
I · Dimonsions

L: D	imer	nsior	าร																				n: S	tations
L_	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	110.5	123	123	135.5	135.5	148	148	160.5	173	173	185.5	185.5	198	198	210.5	210.5	223	223	235.5	235.5	248	248	260.5	260.5
L2	100	112.5	112.5	125	125	137.5	137.5	150	162.5	162.5	175	175	187.5	187.5	200	200	212.5	212.5	225	225	237.5	237.5	250	250
L3	79.8	86.3	92.8	99.3	105.8	112.3	118.8	125.3	131.8	138.3	144.8	151.3	157.8	164.3	170.8	177.3	183.8	190.3	196.8	203.3	209.8	216.3	222.8	229.3
L4	18.5	21.5	18.5	21.5	18	21	24	21	24	20.5	23.5	20.5	23.5	20	23	20	23	19.5	22.5	19.5	22.5	19	22	19
304												CN												

Dimensions: SJ2000 Series for Flat Ribbon Cable



∠_	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	98	110.5	110.5	123	135.5	135.5	148	148	160.5	173	173	185.5	185.5	198	210.5	210.5	223	223	235.5	248	248	260.5	260.5	273
L2	87.5	100	100	112.5	125	125	137.5	137.5	150	162.5	162.5	175	175	187.5	200	200	212.5	212.5	225	237.5	237.5	250	250	262.5
L3	65.3	72.8	80.3	87.8	95.3	102.8	110.3	117.8	125.3	132.8	140.3	147.8	155.3	162.8	170.3	177.8	185.3	192.8	200.3	207.8	215.3	222.8	230.3	237.8
L4	19.5	22	18.5	21	23.5	19.5	22	18.5	21	23.5	19.5	22	18.5	21	23.5	19.5	22	18.5	21	23.5	19.5	22	18.5	21



Dimensions: SJ2000 Series for Flat Ribbon Cable

L2

106

80.8 88.3

18 20.5 23 19.5 22 18 20.5

112.5 125

125

137.5 137.5 150

958 1033 1108 1183 1258

162.5 162.5 175 175

23 19.5 20.5 SMC

18

22

187.5 200

23

200

19.5

22 18

212.5 212.5 225

133.3 140.8 148.3 155.8 163.3 170.8 178.3 185.8 193.3 200.8 208.3 215.8 223.3 230.8 238.3 245.8 253.3

20.5

23 19.5 22 18

237.5 237.5 250

250

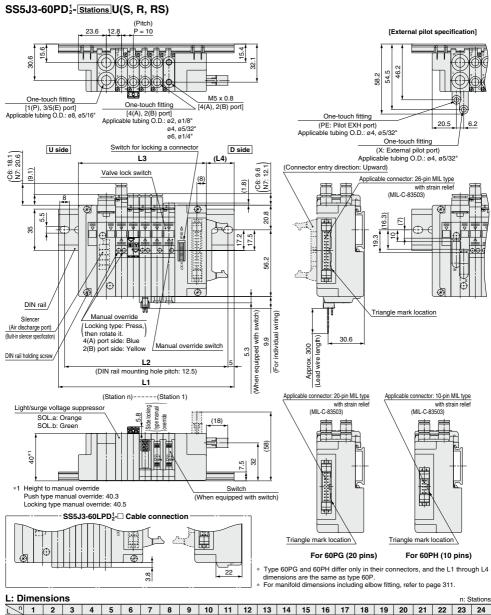
262.5 275

23 19.5

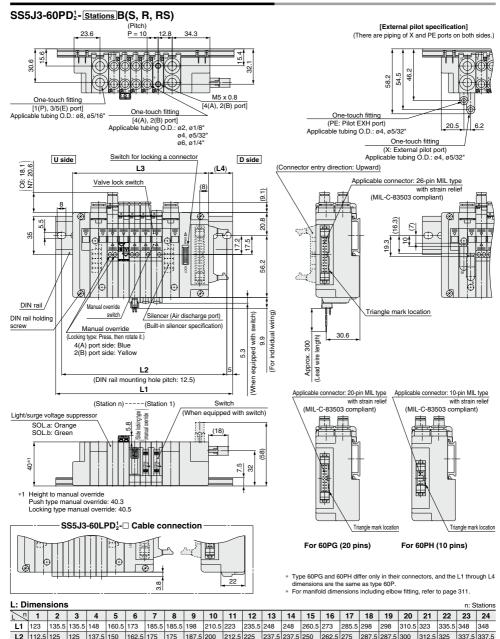
20.5

275

Dimensions: SJ3000 Series for Flat Ribbon Cable



L V	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	98	110.5	123	135.5	148	160.5	160.5	173	185.5	198	210.5	210.5	223	235.5	248	260.5	273	273	285.5	298	310.5	323	323	335.5
L2	87.5	100	112.5	125	137.5	150	150	162.5	175	187.5	200	200	212.5	225	237.5	250	262.5	262.5	275	287.5	300	312.5	312.5	325
L3	67.8	77.8	87.8	97.8	107.8	117.8	127.8	137.8	147.8	157.8	167.8	177.8	187.8	197.8	207.8	217.8	227.8	237.8	247.8	257.8	267.8	277.8	287.8	297.8
L4	18.5	19.5	20.5	22	23	24	19	20	21.5	22.5	23.5	18.5	19.5	21	22	23	24	19	20.5	21.5	22.5	23.5	18.5	20



153 3 163 3 173 3 183 3 193 3 203 3 213 3 223 3 233 3 243 3 253 3 263 3 273 3 283 3 293 3 303 3 313 3

21.5 22.5 24

19 20 21 22 23.5 18.5

19.5

SMC

20.5

Dimensions: SJ3000 Series for Flat Ribbon Cable

83.3

23 24 19 20.5 21.5 22.5 23.5

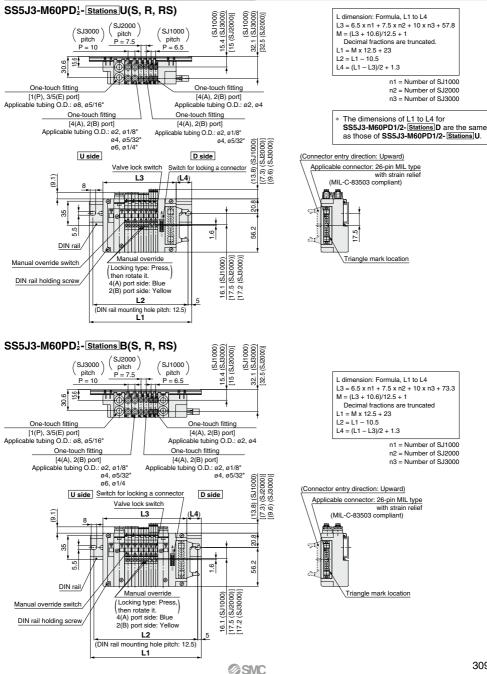
93 3 103 3 113 3 123 3

133 3 143 3

18.5

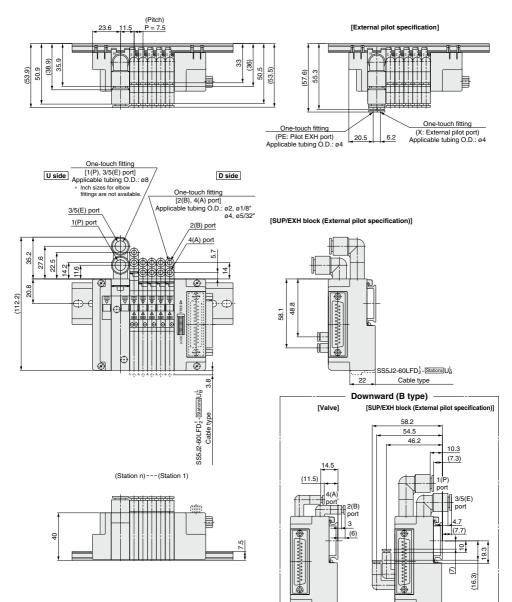
20 21 22 23 24.5

Dimensions: SJ1000/2000/3000 Mixed Manifold



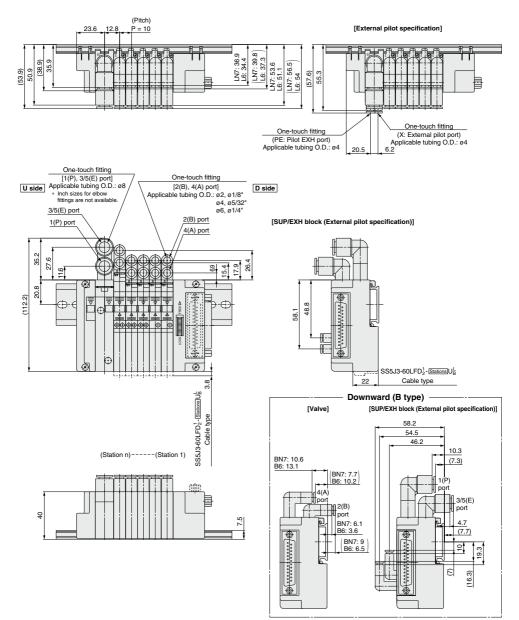
Dimensions: SJ2000 Series with Elbow Fittings

SS5J2-60FD¹₂-Stations U^L_B



Dimensions: SJ3000 Series with Elbow Fittings

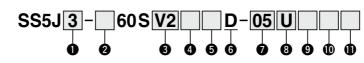
SS5J3-60FD2-Stations UB



Plug-in Connector Type EX180 Integrated Type (For Output) Serial Transmission System (RoHS) Type 60S

How to Order

An order cannot be placed with only the manifold part no. Be sure to order solenoid valves for mounting at the same time while referring to the ordering example.



Series

1 SJ1000 2 S.12000 SJ3000 (SJ1000/2000/3000 3 mixed*1)

Select "3" for the combination of SJ1000 and SJ2000 valves

Valve stations

Symbol	Stations	Note
01	1 station	Up to 32 solenoids
:		can be selected.
32	32 stations	can be selected.

* This number also includes the blanking block assembly. Since single and double wiring are available for the blanking block assembly, select a model compatible with the valve wiring specification to be used. (Refer to page 345.)

How to Order Manifold Assembly

2 Mixed mounting type

*1 For SJ1000, 2000, and 3000

only using a single series.

*2 Select "M" when SJ1000.

series valves, select "Nil" when

SJ2000, or SJ3000 series

valves will be mounted on the

U

D

B

8 SUP/EXH block

mounting position

M*1 Special specifications

cations (including port sizes

other than ø8) on the mani-

*1 Specify the required specifi-

fold specification sheet.

U side

D side

Both sides

same manifold base together.

Standard*1

Mixed mounting*2

Nil

Μ

Ordering example (SS5J3-60SV2 Double solenoid, individual wiring lead wire length 300 mm (24 VDC) Double solenoid, with switch (24 VDC) SJ3260-5MZ-C6 (1 set) SJ3260-5CZJ-C6 (1 set) Double solenoid (24 VDC) SJ3260-5CU-C6 (2 sets) Single solenoid (24 VDC) SJ3160-5CU-C6 (2 sets) SUP/EXH block (D side mounting) SS5J3-60SV2D-06D 1 set (Manifold part no.) SJ3160-5CU-C6 2 sets (Single solenoid part no.) * SJ3260-5CU-C6 2 sets (Double solenoid part no.) * SJ3260-5CZJ-C6------1 set (Double solenoid, with switch part no.) SJ3260-5MZ-C6 1 set (Double solenoid, individual wiring lead wire length 300 mm part no.) The asterisk denotes the symbol for the assembly. Prefix it to the part numbers of the solenoid valve, etc.

· For the valve arrangement, the valve closest to the D side is considered the 1st station. Under the manifold part number, state the valves to be mounted in order starting with the 1st station as shown in the figure. If the arrangement becomes too complicated, specify the details on a manifold specification sheet.

When ordering a manifold, specify the part nos. of the valves to be mounted on it. (An order cannot be placed with only the manifold part no.)

Component module

0 Without SI unit V2 CC-Link (32 points) Q2 DeviceNet® (32 points) Q3 DeviceNet® (16 points)

Please contact SMC for SI unit specifications.

9 Pilot type

Internal pilot

External pilot

There is no need to enter anything

when the SUP/EXH block mounting

The 3/5(E) port is plugged for

DIN rail length specified

silencer

silencer

position "M" is selected.

the built-in silencer type.

Internal pilot, Built-in

External pilot, Built-in

Nil

S

R

BS

Nil

2

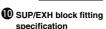
32

@SMC

connector Nil T-branch type Α Straight type The communication connector

4 Communication

and power connector are shipped together with the manifold. The power connector is only available for the straight type.



Nil

Ν

D

5 SI unit common

specification

6 Unit mounting

D side

position

Positive common

Negative common

Straight fitting With external Nil pilot spec. X, PE port: Elbow fitting Elbow fitting (Upward) With external L pilot spec. X, PE port: Straight fitting Elbow fitting (Downward) With external в pilot spec. X, PE port: Elbow fitting

There is no need to enter anything when

the SUP/EXH block mounting position

"M" is selected.

32 stations the standard rail. Specify the number of valve stations without exceeding the may number of stations

Standard length

2 stations Specify a length

longer than that of

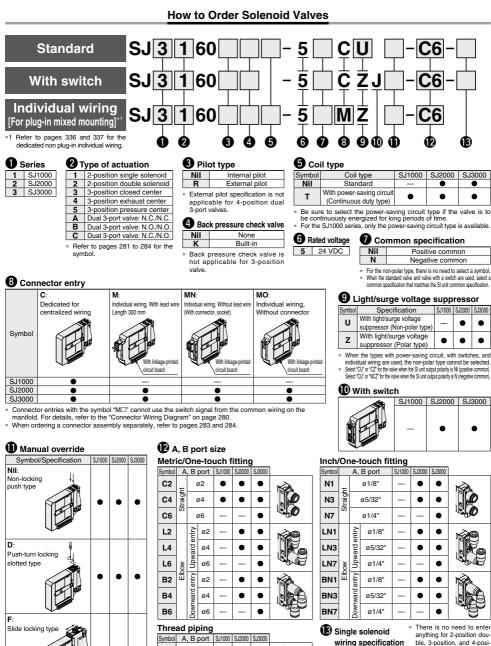
SI I Init Part Nos

01 01110	1 411 1100.			
Symbol	Component module/Communication connector	Common specifica	ation	SI unit part no.
V2	CC-Link (32 points)	NPN output (Positive co	mmon)	EX180-SMJ3
V2N	T-branch type	PNP output (Negative co	mmon)	EX180-SMJ5
V2A	CC-Link (32 points)	NPN output (Positive co	mmon)	EX180-SMJ3A
V2AN	Straight type	PNP output (Negative co	mmon)	EX180-SMJ5A
Q2	DeviceNet® (32 points)	NPN output (Positive co	mmon)	EX180-SDN3
Q2N	T-branch type	PNP output (Negative co	mmon)	EX180-SDN5
Q2A	DeviceNet® (32 points)	NPN output (Positive co	mmon)	EX180-SDN3A
Q2AN	Straight type	PNP output (Negative co	mmon)	EX180-SDN5A
Q3	DeviceNet® (16 points)	NPN output (Positive co	mmon)	EX180-SDN4
Q3N	T-branch type	PNP output (Negative co	mmon)	EX180-SDN6
Q3A	DeviceNet® (16 points)	NPN output (Positive co	mmon)	EX180-SDN4A
Q3AN	Straight type	PNP output (Negative co	mmon)	EX180-SDN6A
	Item		S	specification

Power source	Non-polar	24 VDC +10%/-5%
for driving valve	With power-saving circuit (Continuous duty)	24 VDC +10%/0%

For details on the EX180 Integrated Type (For Output) Serial Transmission System, refer to the Web Catalog and the Operation Manual. Please download the Operation Manual via the SMC website: https://www.smcworld.com

EX180 Integrated Type (For Output) Serial Transmission System SJ1000/2000/3000 Series



	~~ p.p9				
Symbol	A, B port	SJ1000	SJ2000	SJ3000	
МЗ	M3 x 0.5	_	•	-	
M5	M5 x 0.8	—	_	•	9

There is no need to enter anything for 2-position double, 3-position, and 4-position solenoid valves. Select this when the unused numbers to wiring are set. Refer to page 280 for details.



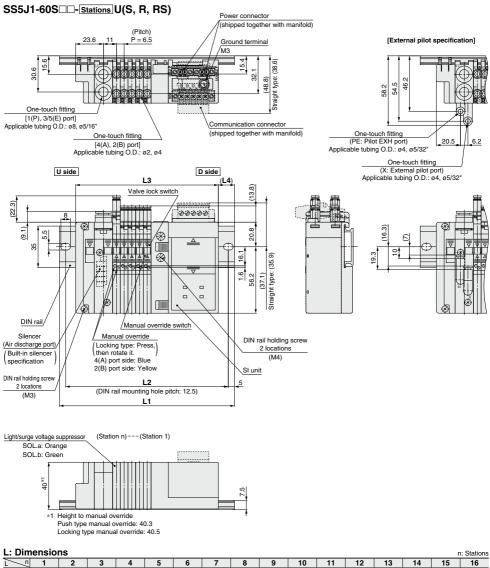
Nil

D

Single wiring

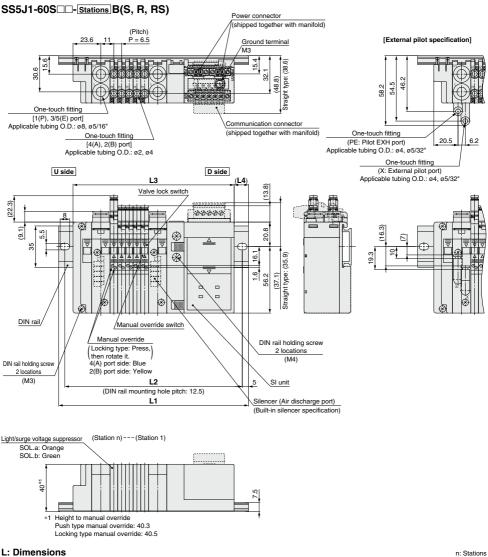
Double wiring

Dimensions: SJ1000 Series for EX180 Integrated Type (For Output) Serial Transmission System



/	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	123	135.5	135.5	148	148	160.5	160.5	173	173	185.5	185.5	198	198	210.5	210.5	223
L2	112.5	125	125	137.5	137.5	150	150	162.5	162.5	175	175	187.5	187.5	200	200	212.5
L3	94.7	101.2	107.7	114.2	120.7	127.2	133.7	140.2	146.7	153.2	159.7	166.2	172.7	179.2	185.7	192.2
L4	14	17	14	17	13.5	16.5	13.5	16.5	13	16	13	16	12.5	15.5	12.5	15.5
L	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32
L1	223	235.5	235.5	248	248	260.5	273	273	285.5	285.5	298	298	310.5	310.5	323	323
L2	212.5	225	225	237.5	237.5	250	262.5	262.5	275	275	287.5	287.5	300	300	312.5	312.5
L3	198.7	205.2	211.7	218.2	224.7	231.2	237.7	244.2	250.7	257.2	263.7	270.2	276.7	283.2	289.7	296.2
L4	12	15	12	15	11.5	14.5	17.5	14.5	17.5	14	17	14	17	13.5	16.5	13.5
314							4	© SM	0							

Dimensions: SJ1000 Series for EX180 Integrated Type (For Output) Serial Transmission System

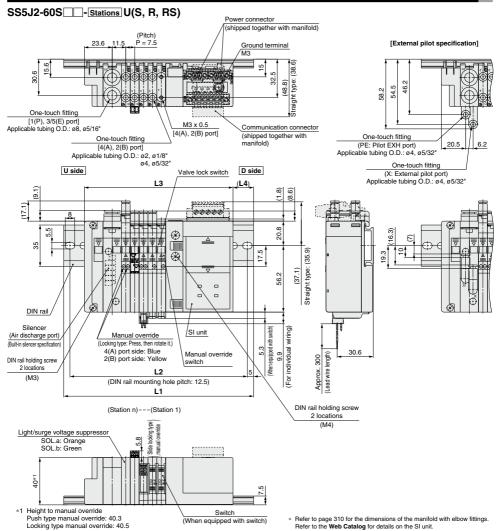


L: Dimensions

L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	135.5	148	148	160.5	160.5	173	173	185.5	185.5	198	210.5	210.5	223	223	235.5	235.5
L2	125	137.5	137.5	150	150	162.5	162.5	175	175	187.5	200	200	212.5	212.5	225	225
L3	110.2	116.7	123.2	129.7	136.2	142.7	149.2	155.7	162.2	168.7	175.2	181.7	188.2	194.7	201.2	207.7
L4	12.5	15.5	12.5	15.5	12	15	12	15	11.5	14.5	17.5	14.5	17.5	14	17	14
			Y	· · · · · · · · · · · · · · · · · · ·					<u> </u>							
L	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32
	17 248	18 248	19 260.5	20 260.5	21 273	22 273	23 285.5	24 285.5	25 298	26 298	27 310.5	28 310.5	29 323	30 323	31 335.5	32 335.5
-		-	-	-					-	-						
<u></u>	248	248	260.5	260.5	273	273	285.5	285.5	298	298	310.5	310.5	323	323	335.5	335.5
L1 L2	248 237.5	248 237.5	260.5 250	260.5 250	273 262.5	273 262.5	285.5 275	285.5 275	298 287.5	298 287.5	310.5 300	310.5 300	323 312.5	323 312.5	335.5 325	335.5 325



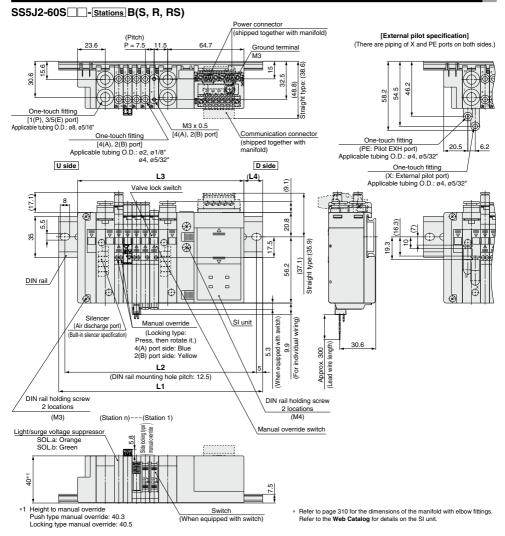




L: Dimensions

L: Dim	ension	S													r	: Stations
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	123	135.5	135.5	148	160.5	160.5	173	173	185.5	198	198	210.5	210.5	223	235.5	235.5
L2	112.5	125	125	137.5	150	150	162.5	162.5	175	187.5	187.5	200	200	212.5	225	225
L3	95.7	103.2	110.7	118.2	125.7	133.2	140.7	148.2	155.7	163.2	170.7	178.2	185.7	193.2	200.7	208.2
L4	13.5	16	12.5	15	17.5	13.5	16	12.5	15	17.5	13.5	16	12.5	15	17.5	13.5
	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32
L1	248	248	260.5	273	273	285.5	285.5	298	310.5	310.5	323	323	335.5	348	348	360.5
L2	237.5	237.5	250	262.5	262.5	275	275	287.5	300	300	312.5	312.5	325	337.5	337.5	350
L3	215.7	223.2	230.7	238.2	245.7	253.2	260.7	268.2	275.7	283.2	290.7	298.2	305.7	313.2	320.7	328.2
L4	16	12.5	15	17.5	13.5	16	12.5	15	17.5	13.5	16	12.5	15	17.5	13.5	16

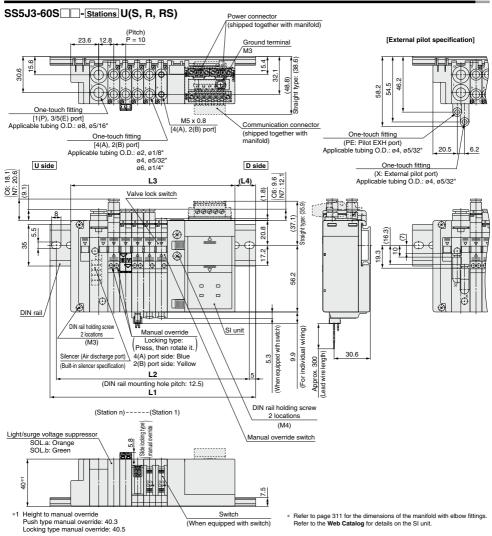
Dimensions: SJ2000 Series for EX180 Integrated Type (For Output) Serial Transmission System



L: Dimensions

/	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	135.5	148	160.5	160.5	173	173	185.5	198	198	210.5	210.5	223	235.5	235.5	248	248
L2	125	137.5	150	150	162.5	162.5	175	187.5	187.5	200	200	212.5	225	225	237.5	237.5
L3	111.2	118.7	126.2	133.7	141.2	148.7	156.2	163.7	171.2	178.7	186.2	193.7	201.2	208.7	216.2	223.7
L4	12	14.5	17	13.5	16	12	14.5	17	13.5	16	12	14.5	17	13.5	16	12
L	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32
	17 260.5	18 273	19 273	20 285.5	21 285.5	22 298	23 310.5	24 310.5	25 323	26 323	27 335.5	28 348	29 348	30 360.5	31 360.5	32 373
	17	-	-				-		-	-		-	-			<u> </u>
L1	260.5	273	273	285.5	285.5	298	310.5	310.5	323	323	335.5	348	348	360.5	360.5	373
L1 L2	260.5 250	273 262.5	273 262.5	285.5 275	285.5 275	298 287.5	310.5 300	310.5 300	323 312.5	323 312.5	335.5 325	348 337.5	348 337.5	360.5 350	360.5 350	373 362.5

n: Stations

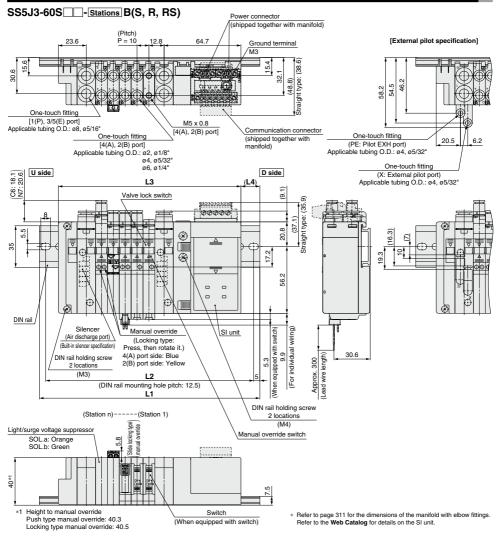


Dimensions: SJ3000 Series for EX180 Integrated Type (For Output) Serial Transmission System

L: Dimensions

L: Dim	L: Dimensions n: Stations															
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	123	135.5	148	160.5	173	173	185.5	198	210.5	223	235.5	235.5	248	260.5	273	285.5
L2	112.5	125	137.5	150	162.5	162.5	175	187.5	200	212.5	225	225	237.5	250	262.5	275
L3	98.2	108.2	118.2	128.2	138.2	148.2	158.2	168.2	178.2	188.2	198.2	208.2	218.2	228.2	238.2	248.2
L4	12.5	13.5	14.5	16	17	12	13	14	15.5	16.5	17.5	12.5	13.5	15	16	17
L_L	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32
L1	17 285.5	18 298	19 310.5	20 323	21 335.5	22 348	23 348	24 360.5	25 373	26 385.5	27 398	28 398	29 410.5	30 423	31 435.5	32 448
L1 L2							-		-	-		-				-
	285.5	298	310.5	323	335.5	348	348	360.5	373	385.5	398	398	410.5	423	435.5	448
L2	285.5 275	298 287.5	310.5 300	323 312.5	335.5 325	348 337.5	348 337.5	360.5 350	373 362.5	385.5 375	398 387.5	398 387.5	410.5 400	423 412.5	435.5 425	448 437.5

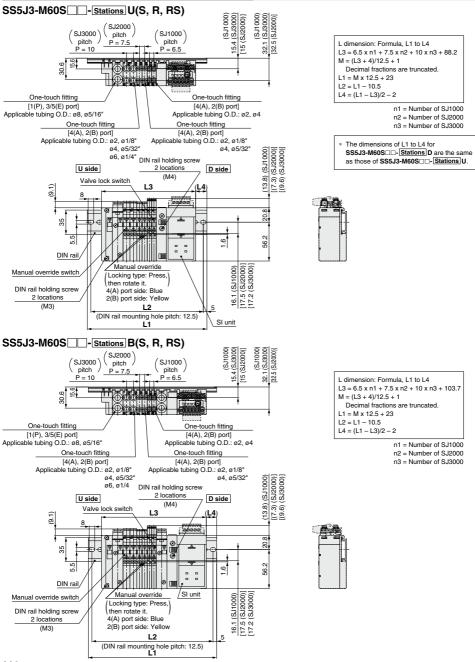
Dimensions: SJ3000 Series for EX180 Integrated Type (For Output) Serial Transmission System



L: Dimensions

L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	148	148	160.5	173	185.5	198	210.5	210.5	223	235.5	248	260.5	260.5	273	285.5	298
L2	137.5	137.5	150	162.5	175	187.5	200	200	212.5	225	237.5	250	250	262.5	275	287.5
L3	113.7	123.7	133.7	143.7	153.7	163.7	173.7	183.7	193.7	203.7	213.7	223.7	233.7	243.7	253.7	263.7
L4	17	12	13	14.5	15.5	16.5	17.5	12.5	14	15	16	17	12	13.5	14.5	15.5
<u> </u>	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32
	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32
L	17 310.5	18 310.5	19 323	20 335.5	21 348	22 360.5	23 373	24 373	25 385.5	26 398	27 410.5	28 423	29 423	30 435.5	31 448	32 460.5
	17	-	-	-					-	-		-				-
	310.5	310.5	323	335.5	348	360.5	373	373	385.5	398	410.5	423	423	435.5	448	460.5
L1 L2	310.5 300	310.5 300	323 312.5	335.5 325	348 337.5	360.5 350	373 362.5	373 362.5	385.5 375	398 387.5	410.5 400	423 412.5	423 412.5	435.5 425	448 437.5	460.5 450

n: Stations



SMC

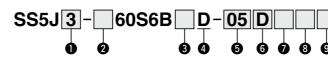
Dimensions: SJ1000/2000/3000 Mixed Manifold



Plug-in Connector Type EX510 Gateway Type 1 S.12000/3000 only **Serial Transmission System** (RoHS) Type 60S6B SJ1000/2000/3000 Series

How to Order Manifolds

An order cannot be placed with only the manifold part no. Be sure to order solenoid valves for mounting at the same time while referring to the ordering example.



Manifold series

1	SJ1000
2	SJ2000
3	SJ3000
	(SJ1000/2000/3000 mixed*1)

Select "3" for the combination of SJ1000 and SJ2000 valves.

5 Valve stations

ſ	Symbol	Stations	Note				
ſ	01	1 station					
[:	:	Up to 16 solenoids can be selected.				
ſ	16	16 stations	can de selected.				

This number also includes the blanking block assembly. Since single and double wiring are available for the blanking block assembly, select a model compatible with the valve wiring specification to be used.

2 Miz	ed mounting type
Nil	Standard*1

	М	Mixed mounting*2
*1	For S	11000, 2000, and 3000 series valves

select "Nil" when only using a single series. *2 Select "M" when SJ1000, SJ2000, or SJ3000 series valves will be mounted on the same manifold base together.

SI unit common specification Nil Positive common N Negative common

	Init mounting				
position					
D	D side				

6 SUP/EXH block mounting position

U	U side
D	D side
в	Both sides
M*1	Special specifications

*1 Specify the required specifications (including port sizes other than ø8) on the manifold specification sheet.

D Pilot type

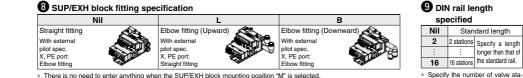
Internal pilot				
Internal pilot, Built-in silencer				
External pilot				
External pilot, Built-in silencer				

There is no need to enter anything when the SUP/ EXH block mounting position "M" is selected.

The 3/5(E) port is plugged for the built-in silencer type.

longer than that of

tions without exceeding the max. number of stations

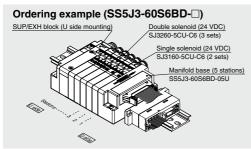


There is no need to enter anything when the SUP/EXH block mounting position "M" is selected.

SI Unit Part Nos.

Symbol	SI unit specification	SI unit part no.
Nil	NPN output (Positive common)	EX510-S002C
N	PNP output (Negative common)	EX510-S102C

How to Order Manifold Assembly



* SJ3160-5CU-C6 2 sets (Single solenoid part no.)
SJ3260-5CU-C6 3 sets (Double solenoid part no.)

For details on the EX510 Gateway Type Serial Transmission System, refer to the Web Catalog and the Operation Manual. Please download the Operation Manual via the SMC website: https://www.smcworld.com

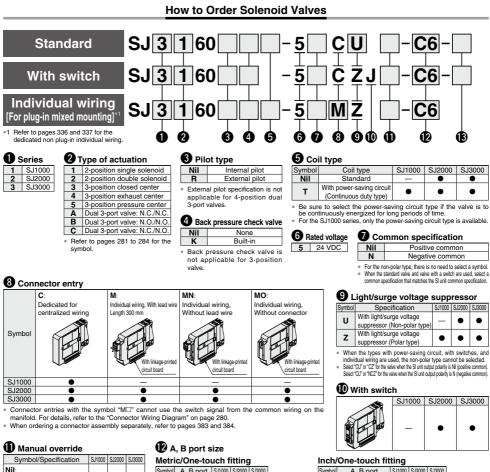
> For the valve arrangement, the valve closest to the D side is considered the 1st station.

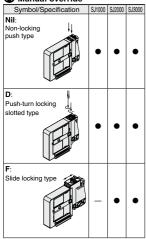
> Under the manifold part number, state the valves to be mounted in order starting with the 1st station as shown in the figure. If the arrangement becomes too complicated, specify the details on a manifold specification sheet.

* When ordering a manifold, specify the part nos. of the valves to be mounted on it. (An order cannot be placed with only the manifold part no.)



EX510 Gateway Type Serial Transmission System SJ1000/2000/3000 Series





Symbol A, B port \$1000 \$12000 \$130

C4	Strai	6	ð4	•	•	•	
C6	S	4	ø6	-		٠	₩ LO
L2		ntry	ø2	-	•	•	<u> </u>
L4		Upward entry	ø4	-	٠	٠	
L6	Elbow	Upw	ø6	-	—	٠	
B2	B	entry	ø2	-	٠	٠	N A
В4		Downward entry	ø4	-	٠	٠	
B 6		Down	ø6	—	—	•	- B

Thread piping

Symbol	A, B port	SJ1000	SJ2000	SJ3000	
МЗ	M3 x 0.5	_	•	_	
M5	M5 x 0.8	_	-	•	Eg

Symbol		Α,	B port	SJ1000	SJ2000	SJ3000	
N1	ŧ		ø1/8"	—	•	•	KA.
N3	Straight		ø5/32"	—	٠	•	
N7	S		ø1/4"	—	-	•	
LN1		entry	ø1/8"	—	٠	•	
LN3			ø5/32"	—	٠	•	
LN7	Elbow	Upward	ø1/4"	—	-	•	
BN1	Ш	entry	ø1/8"	—	•	•	N
BN3		Jownward entry	ø5/32"	—	•	•	
BN7		Down	ø1/4"	—	_	•	

Single solenoid wiring specificat

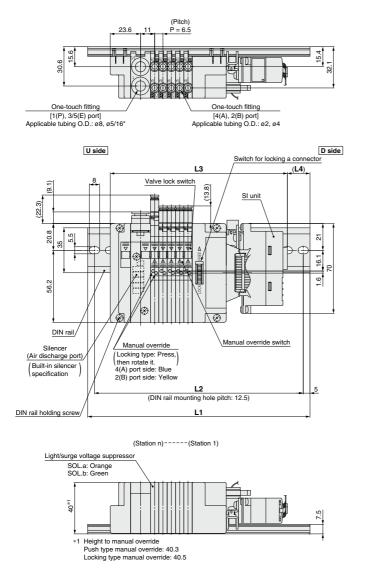
wir	ing specification
Nil	Single wiring
D	Double wiring

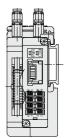
There is no need to enter anything for 2-position double, 3-position, and 4-position solenoid valves. Select this when the unused numbers to wiring are set. Refer to page 280 for details.



Dimensions: SJ1000 Series for EX510 Gateway Type Serial Transmission System

SS5J1-60S6BD-StationsU(S, R, RS)



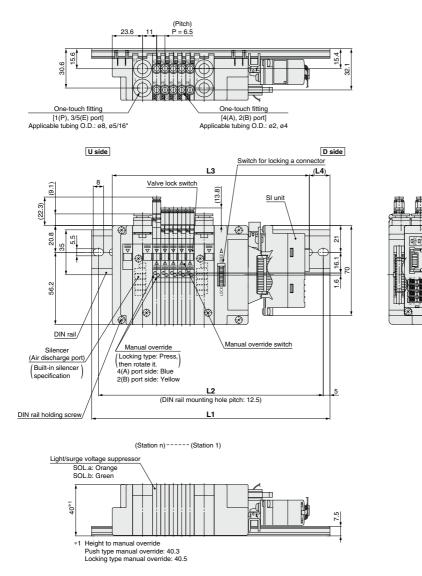


L: Dimensions

L. DIII	lensio	115													r	n: Stations
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	135.5	148	148	160.5	173	173	185.5	185.5	198	198	210.5	210.5	223	223	235.5	235.5
L2	125	137.5	137.5	150	162.5	162.5	175	175	187.5	187.5	200	200	212.5	212.5	225	225
L3	111.9	118.4	124.9	131.4	137.9	144.4	150.9	157.4	163.9	170.4	176.9	183.4	189.9	196.4	202.9	209.4
L4	12	15	11.5	14.5	17.5	14.5	17.5	14	17	14	17	13.5	16.5	13.5	16.5	13

Dimensions: SJ1000 Series for EX510 Gateway Type Serial Transmission System

SS5J1-60S6BD-Stations B(S, R, RS)



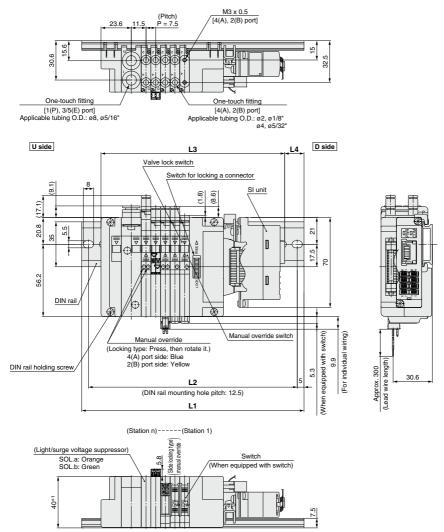
	nsions

L: Din	nensio	ns													r	n: Stations
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	160.5	160.5	173	173	185.5	185.5	198	198	210.5	210.5	223	223	235.5	235.5	248	248
L2	150	150	162.5	162.5	175	175	187.5	187.5	200	200	212.5	212.5	225	225	237.5	237.5
L3	127.4	133.9	140.4	146.9	153.4	159.9	166.4	172.9	179.4	185.9	192.4	198.9	205.4	211.9	218.4	224.9
L4	16.5	13.5	16.5	13	16	13	16	12.5	15.5	12.5	15.5	12	15	12	15	11.5

325

Dimensions: SJ2000 Series for EX510 Gateway Type Serial Transmission System

SS5J2-60S6B D- Stations U-



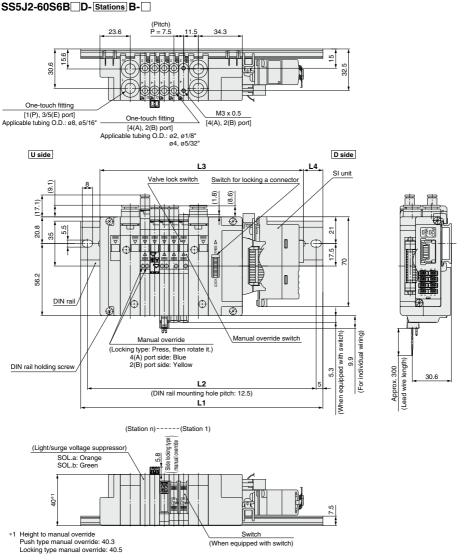
*1 Height to manual override Push type manual override: 40.3

- Locking type manual override: 40.5
- * Refer to page 316 for the external pilot specifications and page 310 for the dimensions of the manifold with elbow fittings Refer to the Web Catalog for details on the SI unit.

L: Dimensions

L: Dim	ension	S													r	n: Stations
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	148	148	160.5	160.5	173	185.5	185.5	198	198	210.5	223	223	235.5	248	248	260.5
L2	137.5	137.5	150	150	162.5	175	175	187.5	187.5	200	212.5	212.5	225	237.5	237.5	250
L3	112.9	120.4	127.9	135.4	142.9	150.4	157.9	165.4	172.9	180.4	187.9	195.4	202.9	210.4	217.9	225.4
L4	17.5	14	16.5	12.5	15	17.5	14	16.5	12.5	15	17.5	14	16.5	19	15	17.5

Dimensions: SJ2000 Series for EX510 Gateway Type Serial Transmission System



 Refer to page 317 for the external pilot specifications and page 310 for the dimensions of the manifold with elbow fittings.

Refer to the Web Catalog for details on the SI unit.

L: Dim	ension	S													r	: Stations
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	160.5	160.5	173	185.5	185.5	198	198	210.5	223	223	235.5	248	248	260.5	260.5	273
L2	150	150	162.5	175	175	187.5	187.5	200	212.5	212.5	225	237.5	237.5	250	250	262.5
L3	128.4	135.9	143.4	150.9	158.4	165.9	173.4	180.9	188.4	195.9	203.4	210.9	218.4	225.9	233.4	240.9
L4	16	12.5	15	17.5	13.5	16	12.5	15	17.5	13.5	16	18.5	15	17.5	13.5	16

SS5J3-60S6B D- Stations U-M5 x 0.8 (Pitch) [4(A), 2(B) port] 12.8 P = 10 23.6 5.4 с ц 30.6 đ 32.1 đ € One-touch fitting One-touch fitting [1(P), 3/5(E) port] Applicable tubing O.D.: ø8, ø5/16 [4(A), 2(B) port] Applicable tubing O.D.: ø2, ø1/8" ø4, ø5/32" ø6, ø1/4" U side L3 L4 D side Valve lock switch Switch for locking a connector 18.1 20.6 9.6 12.1 (9.1) .:20 N7: 8 SI unit 1.8) 82 \otimes 20.8 5.5 5 në në 35 0 17.2 2 ¢, ю 56.2 0 DIN rail à ЩЩ (When equipped with switch) (For individual wiring) Manual override switch Manual override (Locking type: Press, then rotate it.) 4(A) port side: Blue 9.9 (Lead wire length) 30.6 2(B) port side: Yellow DIN rail holding screw 5.3 Approx. 300 L2 (DIN rail mounting hole pitch: 12.5) L1 (Station n) ----- (Station 1) Slide locking type | override (Light/surge voltage suppressor) 5.8 SOL.a: Orange manual SOL.b: Green 40*1 10 Switch *1 Height to manual override Push type manual override: 40.3 (When equipped with switch) Locking type manual override: 40.5

Dimensions: SJ3000 Series for EX510 Gateway Type Serial Transmission System

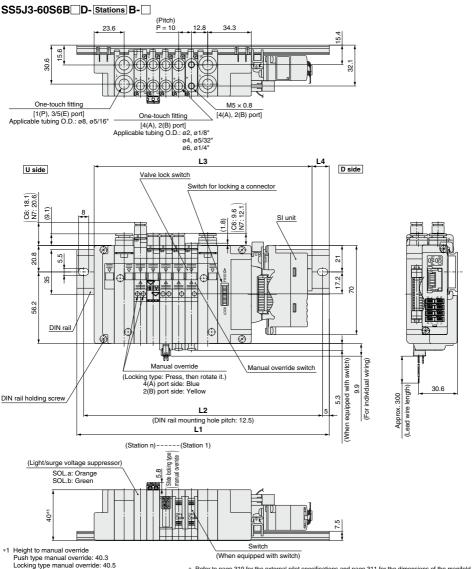
* Refer to page 318 for the external pilot specifications and page 311 for the dimensions of the manifold with elbow fittings. Refer to the Web Catalog for details on the SI unit.

O1 11

I . Dimensione

L: DIM	ension	5													r	n: Stations
/	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	148	160.5	160.5	173	185.5	198	210.5	210.5	223	235.5	248	260.5	273	273	285.5	298
L2	137.5	150	150	162.5	175	187.5	200	200	212.5	225	237.5	250	262.5	262.5	275	287.5
L3	115.4	125.4	135.4	145.4	155.4	165.4	175.4	185.4	195.4	205.4	215.4	225.4	235.4	245.4	255.4	265.4
L4	16.5	17.5	12.5	14	15	16.5	17.5	12.5	14	15	16.5	17.5	19	14	15	16.5

Dimensions: SJ3000 Series for EX510 Gateway Type Serial Transmission System

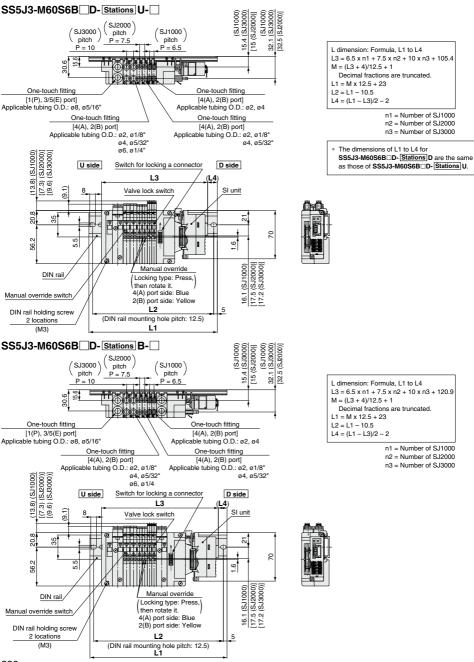


* Refer to page 319 for the external pilot specifications and page 311 for the dimensions of the manifold with elbow fittings

Refer to the Web Catalog for details on the SI unit.

L: Dimensions

L: Dim	ensions	S													r	: Stations
/	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	160.5	173	185.5	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	298	310.5
L2	150	162.5	175	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	287.5	300
L3	130.9	140.9	150.9	160.9	170.9	180.9	190.9	200.9	210.9	220.9	230.9	240.9	250.9	260.9	260.9	280.9
L4	15	16	17.5	12.5	13.5	15	16	17.5	18.5	13.5	15	16	17.5	18.5	13.5	15

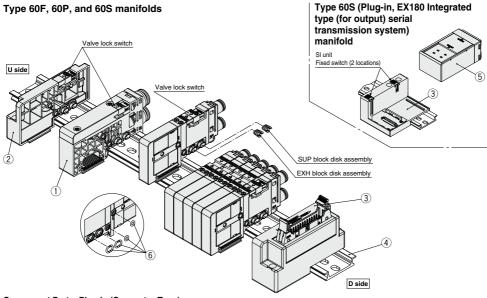


SMC

Dimensions: SJ1000/2000/3000 Mixed Manifold for EX510 Gateway Type Serial Transmission System

SJ1000/2000/3000 Series Manifold Exploded View

Connector Type



Component Parts: Plug-in (Connector Type)

No.		Description	Part no.	Note
		Internal pilot	SJ3000-50-1A-□□	(Metric size)
		Internal pilot, Built-in silencer	SJ3000-50-1AS-□□	C6: With ø6 One-touch fitting (straight)
	SUP/EXH block	External pilot	SJ3000-50-1AR-□□ (X, PE port: Metric size ø4 Inch size ø5/32")	C8: With ø8 One-touch fitting (straight) L6: With ø6 One-touch fitting (elbow upward entry) L8: With ø8 One-touch fitting (elbow upward entry)
1	assembly	External pilot, Built-in silencer	SJ3000-50-1ARS-□□ (X port: Metric size ø4 Inch size ø5/32")	B6: With ø6 One-touch fitting (elbow downward entry B8: With ø8 One-touch fitting (elbow downward entry
		For different pressures, Internal pilot*1	SJ3000-50-3A-□□	(Inch size)
		For different pressures, Internal pilot, Built-in silencer ^{*1}	SJ3000-50-3AS-□□	N7: With 1/4" One-touch fitting (straight) N9: With 5/16" One-touch fitting (straight)
2	End block assen	nbly	SJ3000-53-1A	For the U side
3	Connector block	assembly	SJ3000-42-□A-□	Refer to the connector block assembly part nos. shown below.
4	DIN rail		VZ1000-11-1-□	Refer to page 346.
5	SI unit		EX180-00	Refer to the SI unit part nos. on page 312.
6	O-ring for valve	connection*2	SJ3000-96-1A	The part no. shown on the left includes parts for 5 units. (10 pcs. each for the P and E ports and for the X and PE ports)

*1 As the valves cannot be operated only with the SUP/EXH block assembly for different pressures, select them in combination with the SUP/EXH block assembly for internal/ external pilot.

*2 Included with valves, SUP/EXH block assemblies, and connector block assemblies

* Refer to page 344 for the SUP/EXH block disk assembly and method of handling parts at different pressures.

Connector Block Assembly Part Nos.

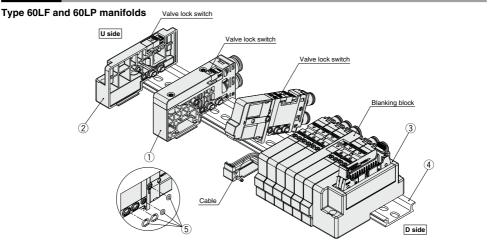
Connector specifications	Mounting position	Part no.	Note
For D-sub connector (Locking bracket: Metric size thread)		SJ3000-42-1A-	
For D-sub connector (Locking bracket: Unified thread)]	SJ3000-42-1AU-	
For flat ribbon cable 26 pins		SJ3000-42-2A-□	
For flat ribbon cable 20 pins	D side	SJ3000-42-3A-	 : 1 (Connector upward) : 2 (Connector lateral)
For flat ribbon cable 10 pins]	SJ3000-42-4A-□	
For EX180 serial wiring*1]	SJ3000-42-20A	
For EX510 serial wiring*1]	SJ3000-42-3A-2	

*1 An SI unit is not included.

Connector Block Assembly with SI Unit

Connector block assembly with EX180 serial wiring	D side	SJ3000-42-20A-□□	For details on the □□ portion, refer to the SI unit part nos. on page 312. Example: SJ3000-42-20A-V2 (CC-Link compliant, T-branch type)	
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Cable Type



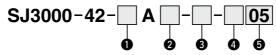
Component Parts: Plug-in (Cable Type)

No.		Description	Part no.	Note				
		Internal pilot	SJ3000-50-5A-□□	(Metric size)				
		Internal pilot, Built-in silencer	SJ3000-50-5AS-□□	C6: With ø6 One-touch fitting (straight)				
	SUP/EXH block	External pilot	SJ3000-50-5AR-□□ (X, PE port: Metric size ø4 Inch size ø5/32")	C8: With ø8 One-touch fitting (elbow upward entry) L8: With ø8 One-touch fitting (elbow upward entry) L8: With ø8 One-touch fitting (elbow upward entry)				
1	assembly	External pilot, Built-in silencer	SJ3000-50-5ARS-□□ (X port: Metric size ø4 Inch size ø5/32")	B6: With ø6 One-touch fitting (elbow downward entry) B8: With ø8 One-touch fitting (elbow downward entry) (Inch size)				
		For different pressures, Internal pilot*1	SJ3000-50-6A-□□					
		For different pressures, Internal pilot, Built-in silencer*1	SJ3000-50-6AS-□□	N7: With 1/4" One-touch fitting (straight) N9: With 5/16" One-touch fitting (straight)				
2	End block assen	nbly	SJ3000-53-1A	For the U side				
3	Connector block assembly		SJ3000-42-□A-□	Refer to the connector block assembly part nos. shown below.				
4	DIN rail		VZ1000-11-1-□	Refer to page 346.				
5	O-ring for valve connection*2		SJ3000-96-1A	The part no. shown on the left includes parts for 5 units. (10 pcs. each for the P and E ports and for the X and PE ports)				

*1 As the valves cannot be operated only with the SUP/EXH block assembly for different pressures, select them in combination with the SUP/EXH block assembly for internal/ external pilot.

2 Included with valves, SUP/EXH block assemblies, and connector block assemblies
 * Refer to page 344 for the SUP/EXH block disk assembly and method of handling parts at different pressures.

Connector Block Assembly



4 Wiring									
Nil	All double wiring								
S	All single wiring								

|--|

7	For D-sub connector	
8	For flat ribbon cable 26 pins	SJ3000
9	For flat ribbon cable 20 pins	series
10	For flat ribbon cable 10 pins	
11	For D-sub connector	
12	For flat ribbon cable 26 pins	SJ2000
13	For flat ribbon cable 20 pins	series
14	For flat ribbon cable 10 pins	

* All connector block assembly mounting positions are on the D side.

The connector block assembly includes the cables necessary for the number of stations.



Unified thread υ

D-sub connector only

5 Valve stations

<u> </u>					
02 to 10	For D-sub connector	All double wiring			
02 to 20	For D-sub connector	All single wiring			
02 to 10	For flat ribbon cable 26 pins	All double wiring			
02 to 20	For hat hoboin cable 20 pins	All single wiring			
02 to 09	For flat ribbon cable 20 pins	All double wiring			
02 to 18	For flat fibbon cable 20 pins	All single wiring			
02 to 04	For flat ribbon cable 10 pins	All double wiring			
02 to 08	For flat fibboli cable to pins	All single wiring			

SMC

Connector entry

Upward

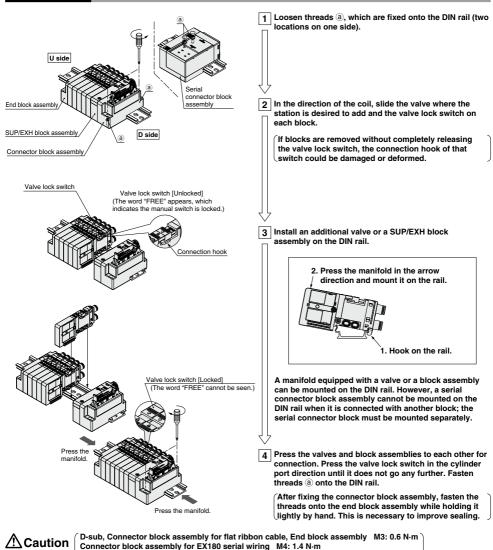
Lateral

direction

1 2

SJ1000/2000/3000 Series How to Increase Manifold Stations

Connector Type

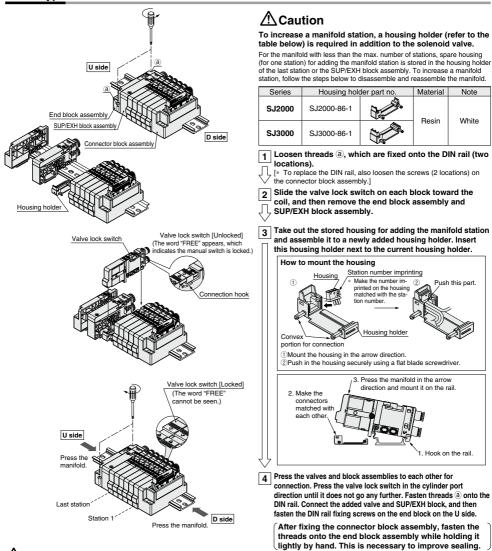


Mounting bracket for EX510 serial wiring M4: 0.6 N·m

≜Caution

- Be sure to turn off the power and stop the supply of air before disassembly. Furthermore, since air may remain inside the actuator, piping, and manifold, confirm that the air is completely exhausted before performing any work.
- After assembly and disassembly, air leakage could occur if blocks are not well connected or a thread is not tightly fastened onto the end block assembly. Before supplying air, make sure that no gaps exist in between blocks and that the valve and block are tightly fastened onto the DIN rail. Also, make sure that air is not leaking before use.
- For the SJ3A6 series manifold with vacuum release valve with restrictor, there is no valve lock switch for connecting, so when mounting, tighten the screws after checking that there are no gaps between valves.

Cable Type



Caution D-sub, Connector block assembly for flat ribbon cable, End block assembly M3: 0.6 N-m

≜Caution

- 1. When adding a valve and SUP/EXH block, add the valve to the U side of the last station, and then add the SUP/EXH block assembly to its U side. The SUP/EXH block cannot be added to a position adjacent to the connector block assembly or an intermediate position.
- Be sure to turn off the power and stop the supply of air before disassembly. Furthermore, since air may remain inside the actuator, piping, and manifold, confirm that the air is completely exhausted before performing any work.
- 3. After assembly and disassembly, air leakage could occur if blocks are not well connected or a thread is not tightly fastened onto the end block assembly. Before supplying air, make sure that no gaps exist in between blocks and that the valve and block are tightly fastened onto the DIN rail. Also, make sure that air is not leaking before use.
- 4. For the SJ3A6 series manifold with vacuum release valve with restrictor, there is no valve lock switch for connecting, so when mounting, tighten the screws after checking that there are no gaps between valves.



Non Plug-in Individual Wiring Manifold

SJ2000/3000 Series



(E CA CN US Non Plug-in Individual Wiring RoHS SJ2000/3000 Series

How to Order

●Individual wiring manifold SS5J3-60-05 U 0 2 6 9 5 6 0

> Standard*1 Mixed mounting*2

U Series											
2	SJ2000										
3	SJ3000 (SJ2000/3000 mixed)										

3 Valve stations										
Symbol	Stations									
01	1 station									
:	:									
20	20 stations									

*1 There is no need to enter anything when you operate either

base together.

Nil

Μ

the SJ2000 or SJ3000 series alone.
*2 Select "M" when SJ2000 or SJ3000 series valves will be mounted on the same manifold

2 Mixed mounting type

SUP/EXH block mounting position

mo	unting position
U	U side
D	D side
В	Both sides
M*1	Special specifications

*1 Specify the required specifications (including port sizes other than ø8) on the manifold specification sheet.

9 Pilot type

Nil

2

20

of stations

An order cannot be placed with only the manifold part no. Be sure to order solenoid valves for mounting at the same time while referring to the ordering example.

Nil	Internal pilot
S	Internal pilot, Built-in silencer
R	External pilot
BS	External pilot Built-in silencer

 There is no need to enter anything when the SUP/EXH block mounting position "M" is selected.

 The 3/5(E) port is plugged for the built-in silencer type.

DIN rail length specified

Standard length

2 stations Specify a length i longer than that of

20 stations the standard rail.

Specify the number of valve stations

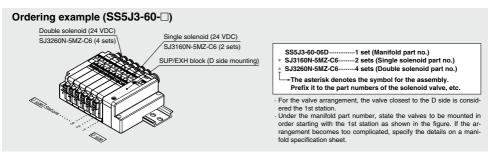
without exceeding the max. number

6 SUP/EXH block fitting specification



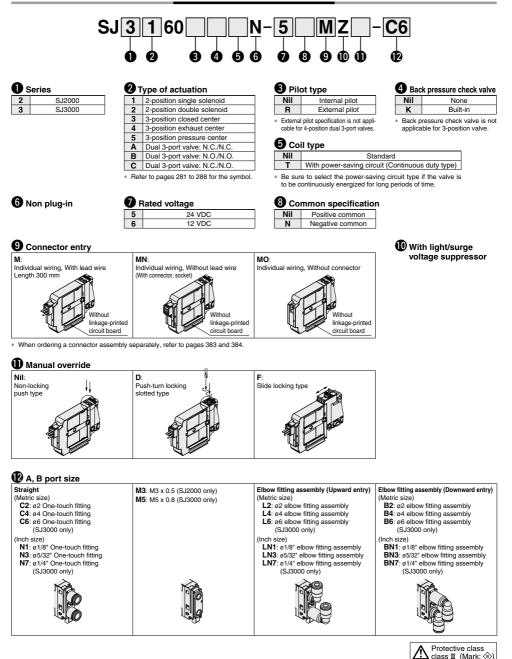
* There is no need to enter anything when the SUP/EXH block mounting position "M" is selected.

How to Order Manifold Assembly



Non Plug-in Individual Wiring SJ2000/3000 Series

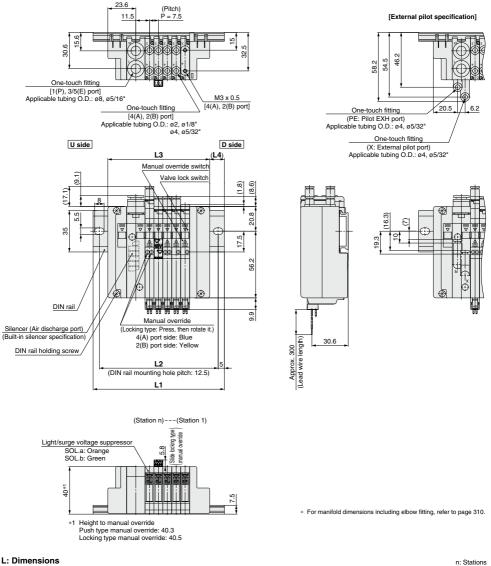
How to Order Solenoid Valves



SJ2000/3000 Series

Dimensions

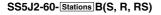
SS5J2-60-Stations U(S, R, RS)

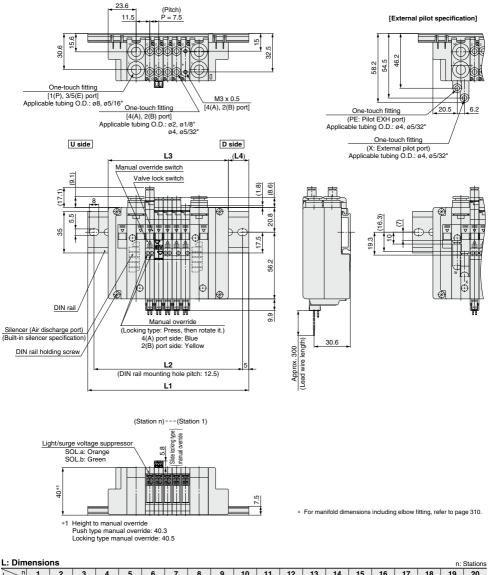


L: DIN	iensio	ns																	n:	Stations
_ _	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	85.5	98	98	110.5	110.5	123	135.5	135.5	148	148	160.5	173	173	185.5	185.5	198	210.5	210.5	223	223
L2	75	87.5	87.5	100	100	112.5	125	125	137.5	137.5	150	162.5	162.5	175	175	187.5	200	200	212.5	212.5
L3	55.7	63.2	70.7	78.2	85.7	93.2	100.7	108.2	115.7	123.2	130.7	138.2	145.7	153.2	160.7	168.2	175.7	183.2	190.7	198.2
L4	15	17.5	13.5	16	12.5	15	17.5	13.5	16	12.5	15	17.5	13.5	16	12.5	15	17.5	13.5	16	12.5

Non Plug-in Individual Wiring SJ2000/3000 Series

Dimensions



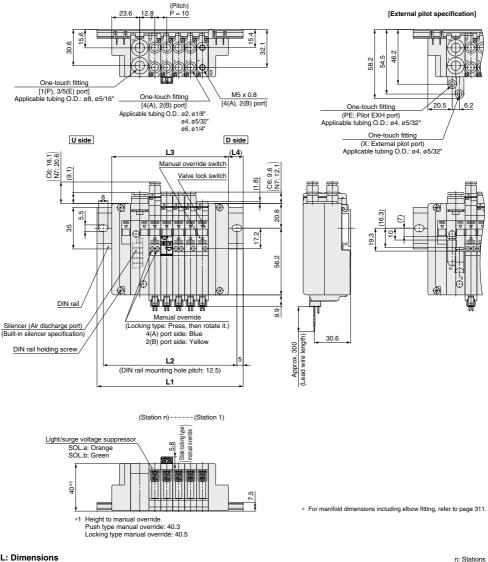


L. Dim	ensio	115																	n: -	Stations
/	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	98	110.5	110.5	123	135.5	135.5	148	148	160.5	173	173	185.5	185.5	198	210.5	210.5	223	223	235.5	248
L2	87.5	100	100	112.5	125	125	137.5	137.5	150	162.5	162.5	175	175	187.5	200	200	212.5	212.5	225	237.5
L3	71.2	78.7	86.2	93.7	101.2	108.7	116.2	123.7	131.2	138.7	146.2	153.7	161.2	168.7	176.2	183.7	191.2	198.7	206.2	213.7
L4	13.5	16	12	14.5	17	13.5	16	12	14.5	17	13.5	16	12	14.5	17	13.5	16	12	14.5	17

SJ2000/3000 Series

Dimensions

SS5J3-60-Stations U(S, R, RS)

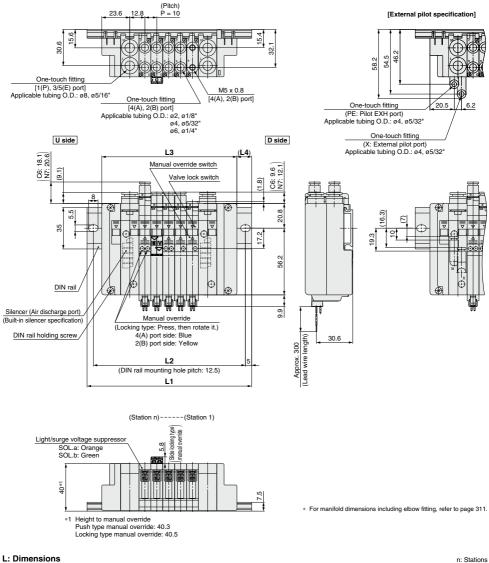


L: DIM	ensio	ns																	n:	Stations
/	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	85.5	98	110.5	123	123	135.5	148	160.5	173	185.5	185.5	198	210.5	223	235.5	235.5	248	260.5	273	285.5
L2	75	87.5	100	112.5	112.5	125	137.5	150	162.5	175	175	187.5	200	212.5	225	225	237.5	250	262.5	275
L3	58.2	68.2	78.2	88.2	98.2	108.2	118.2	128.2	138.2	148.2	158.2	168.2	178.2	188.2	198.2	208.2	218.2	228.2	238.2	248.2
L4	13.5	14.5	16	17	12	13	14	15.5	16.5	17.5	12.5	13.5	15	16	17	12	13	14.5	15.5	16.5

SMC

Dimensions

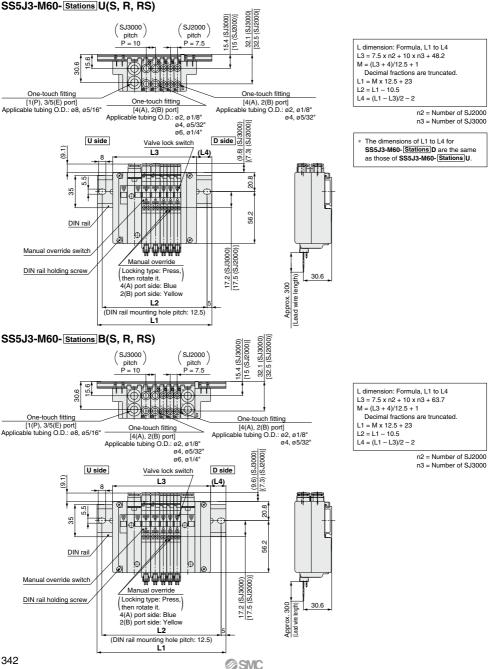
SS5J3-60-Stations B(S, R, RS)



L: DIM	iensio	ns																	n:	Stations
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	98	110.5	123	135.5	148	148	160.5	173	185.5	198	210.5	210.5	223	235.5	248	260.5	260.5	273	285.5	298
L2	87.5	100	112.5	125	137.5	137.5	150	162.5	175	187.5	200	200	212.5	225	237.5	250	250	262.5	275	287.5
L3	73.7	83.7	93.7	103.7	113.7	123.7	133.7	143.7	153.7	163.7	173.7	183.7	193.7	203.7	213.7	223.7	233.7	243.7	253.7	263.7
L4	12	13	14.5	15.5	16.5	11.5	12.5	14	15	16	17.5	12	13.5	14.5	15.5	17	11.5	13	14	15

SJ2000/3000 Series

Dimensions: SJ2000/3000 Mixed Manifold

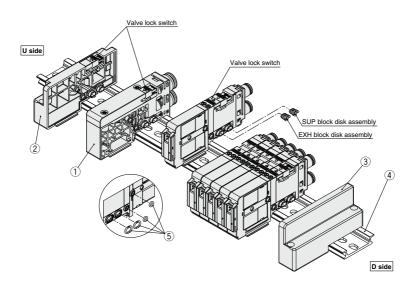




Individual Wiring

Type 60 individual wiring (Non plug-in) manifold

* Refer to page 333 for "How to Increase Manifold Stations."



Component Parts: Individual Wiring (Non Plug-in)

No.		Description	Part no.	Note			
		Internal pilot	SJ3000-50-5A-□□				
		Internal pilot, Built-in silencer	SJ3000-50-5AS-□□	(Metric size) C6: With ø6 One-touch fitting (straight)			
	0.15/53/11.1	External pilot	SJ3000-50-5AR-□□ (X, PE port: Metric size ø4 Inch size ø5/32")	C8: With ø8 One-touch fitting (straight) L6: With ø6 One-touch fitting (elbow upward entry) L8: With ø8 One-touch fitting (elbow upward entry)			
1	SUP/EXH block assembly	External pilot, Built-in silencer	SJ3000-50-5ARS-□□ (X port: Metric size ø4 Inch size ø5/32")	B6: With ø6 One-touch fitting (elbow dpward entry) B8: With ø6 One-touch fitting (elbow downward entry) B8: With ø8 One-touch fitting (elbow downward entry)			
		For different pressures, Internal pilot*1	SJ3000-50-6A-□□	(Inch size)			
		For different pressures, Internal pilot, Built-in silencer*1	SJ3000-50-6AS-□□	N7: With 1/4" One-touch fitting (straight) N9: With 5/16" One-touch fitting (straight)			
2	End block assen	nbly	SJ3000-53-1A	For the U side			
3	End block assen	nbly	SJ3000-53-2A	For the D side			
4	DIN rail		VZ1000-11-1-□	Refer to page 346.			
5	O-ring for valve	connection*2	SJ3000-96-1A	The part no. shown on the left includes parts for 5 units. (10 pcs. each for the P and E ports and for the X and PE ports)			

*1 As the valves cannot be operated only with the SUP/EXH block assembly for different pressures, select them in combination with the SUP/EXH block assembly for internal/ external pilot.

Included with valves, SUP/EXH block assemblies, and connector block assemblies
 Refer to page 344 for the SUP/EXH block disk assembly and method of handling parts at different pressures.

SJ1000/2000/3000 Series Manifold Options

Common to Connector Type/Cable Type/Individual Wiring

SUP block disk assembly

By placing a SUP block disk assembly in a manifold valve's pressure supply passage, two different high and low pressures can be supplied to one manifold. When supplying different pressures using the manifold of the internal pilot, fill out a manifold specification sheet to place an order for a SUP/ EXH block assembly for the internal pilot specifications and another SUP/EXH block assembly for the different pressure internal pilot specifications (Refer to Circuit Diagram 1).

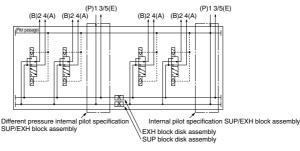


Series	Part no.
SJ1000	
SJ2000	SJ3000-44-1A
SJ3000	

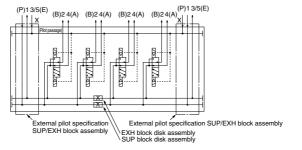
[Different pressure pneumatic circuit diagram]

The SJ series supplies air to the pilot port of each valve using a 1(P) port of the SUP/EXH block assembly. When using in situations such as where there are different pressures, combine SUP/EXH block assemblies for internal pilot, external pilot, and different-pressure by referring to the circuit below.

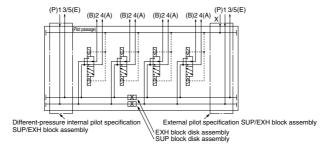
1. Different-pressure specification using the internal pilot



2. Different-pressure specification using the external pilot (For using the SUP/EXH block assembly for external pilot)



3. Different-pressure specification using the external pilot (For using the SUP/EXH block assembly for different-pressure internal pilot specification)



* When operating under the different-pressure specification, supply the higher pressure to the pilot passage.

* If there is a need to partition the pilot passage, please contact SMC.

Manifold Options SJ1000/2000/3000 Series

Common to Connector Type/Cable Type/Individual Wiring

EXH block disk assembly

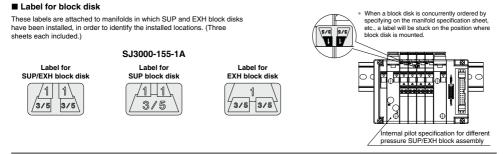
By installing an EXH block disk in a manifold valve's exhaust passage, the valve's exhaust can be separated so that it will not affect other valves.



 Series
 Part no.

 SJ1000
 SJ3000-44-1A

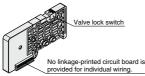
 SJ3000
 SJ3000-44-1A



Blanking block assembly

These are mounted when later addition of valves is planned, etc.

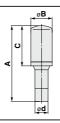
<Connector type/Individual wiring>



Series	Part no.	Note	Width		
SJ1000	SJ3000-49-1A	Connector type (Single wiring)			
SJ2000 SJ3000	SJ3000-49-2A	Connector type (Double wiring)			
SJ3A6*1	SJ3000-49-2A-N	Connector type (Double wiring)	7.5 mm		
SJ2000 SJ3000	SJ3000-49-3A	Individual wiring			
SJ3A6*1 SJ3000-49-3A-N					
*1 Valve lock switch is not available for the SJ3A6.					

■ Silencer with One-touch fitting

This silencer can be mounted on the manifolds' port 3/5 (E: Exhaust) with a single touch.

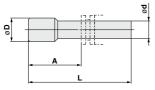


SMC

Series	Model	Effective area	Α	В	С	ød
SJ1000 For SJ2000 (ø8) SJ3000	AN15-C08	20 mm ²	45 mm	13 mm	20 mm	ø8

Plug

These are inserted in unused cylinder ports and P, E ports.



Dimensions				[mm]
Applicable fitting size ø d	Model	A	L	D
2	KJP-02	8.2	17	3
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8
8	KQ2P-08	20.5	39	10
1/8"	KQ2P-01	16	31.5	5
5/32"	KQ2P-03	16	32	6
1/4"	KQ2P-07	18	35	8.5
5/16"	KQ2P-09	20.5	39	10

<Cable type>





SJ3000

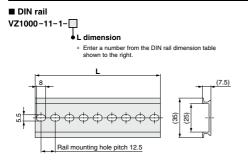
Series	Part no.	Width
SJ2000	SJ2000-49-4A	7.5 mm
SJ3000	SJ3000-49-4A	10 mm
SJ3A6*1	SJ3000-49-4A-N	

*1 Valve lock switch is not available for the SJ3A6.

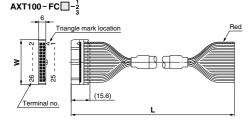
345

SJ1000/2000/3000 Series

Common to Connector Type/Cable Type/Individual Wiring



Flat ribbon cable assembly



No. S1 0 1 2 3 4 5 6 7 8 9 Ldimension 85.5 98 110.5 123 135.5 148 160.5 173 185.5 198 210.5 Weight [g] 15.4 17.6 19.9 22.1 24.4 26.6 28.9 31.1 33.4 35.6 37.9 No. 10 11 12 13 14 15 16 17 18 19 L dimension 223 235.5 248 260.5 273 285.5 298 310.5 323 335.5 Weight [g] 40.1 42.4 44.6 46.9 49.1 51.4 53.6 55.9 58.1 60.4 No. 20 21 22 23 24 25 26 27 28 29 L dimension 348 360.5 373 385.5 398 410.5 423 435.5 448 460.5 Weight [g] 62.6 64.9 67.1 69.4 71.6 73.9 76.1 78.4 80.6 82.9 (Unit: mm)

Flat Ribbon Cable Assembly

Cable length (L)	10 pins	20 pins	26 pins
1.5 m	AXT100-FC10-1	AXT100-FC20-1	AXT100-FC26-1
3 m	AXT100-FC10-2	AXT100-FC20-2	AXT100-FC26-2
5 m	AXT100-FC10-3	AXT100-FC20-3	AXT100-FC26-3
Connector width (W)	17.2	30	37.5
5			

* For other commercial connectors, use a type with strain relief that conforms to MII -C-83503

Dot marking

Connector manufacturers:

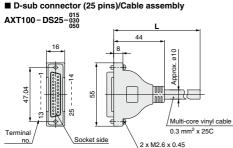
Terminal no. Lead wire color

- HIROSE ELECTRIC CO., LTD.
- 3M Japan Limited
- Fujitsu Limited
- Japan Aviation Electronics Industry, Limited

D-sub Connector Cable Assembly

Cable Color List of Each Terminal No.

J.S.T. Mfg. Co., Ltd.



D-sub Connector Cable Assembly Electric Characteristics

Cable length (L)	Assembly part no.	Note						
1.5 m	AXT100-DS25-015	Cable 25						
3 m	AXT100-DS25-030	cores x						
5 m	AXT100-DS25-050	24AWG						
	E 4 11 1 0E 1							

* For other commercial connectors, use a 25 pins type with female connector conforming to MIL-C-24308.

Connector manufacturers:

- HIROSE ELECTRIC CO., LTD.
- Euiitsu Limited
- Japan Aviation Electronics Industry, Limited
- J.S.T. Mfg. Co., Ltd.

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Black None 1 2 Brown None 3 Red None 4 Orange None

5	Yellow	None
6	Pink	None
7	Blue	None
8	Purple	White
9	Gray	Black
10	White	Black
11	White	Red
12	Yellow	Red
13	Orange	Red
14	Yellow	Black
15	Pink	Black
16	Blue	White
17	Purple	None
18	Gray	None
19	Orange	Black
20	Red	White
21	Brown	White
22	Pink	Red
23	Gray	Red
24	Black	White
25	White	None

Item	Characteristics
Conductor resistance Ω/km, 20°C	65 or less
Withstand pressure VAC, 1 min	1000
Insulation resistance MΩkm, 20°C	5 or less

* The min. bending radius for D-sub connector cables is 20 mm.

SMC

Manifold Options SJ1000/2000/3000 Series

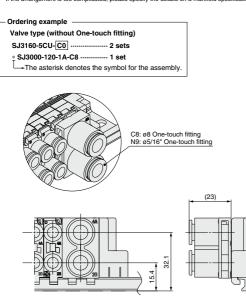
Common to Connector Type/Cable Type/Individual Wiring



This is a fitting for cylinder ports which enables simultaneous actuation and increase in flow rate of valves for 2 stations. This is a One-touch fitting with port sizes of ø8 and ø5/16".

This is a One-touch mung with port sizes of 06 and 05/16.

When arranging mounted to the valve, arrange the valve part no. using the part no. without the One-touch fitting, and then add the part no. for the dual flow fitting. If the arrangement is too complicated, please specify the details on a manifold specification sheet.

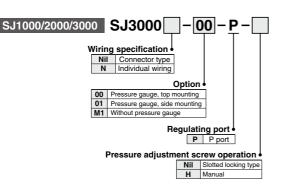


SJ1000/2000/3000 Series

For Connector Type/Individual Wiring

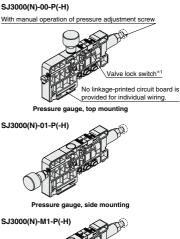
Regulator block/How to Order

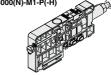
This is used to reduce the pressure supplied from the D side inside the manifold. All valves on the U side are depressurized from the regulator block.



- * Be sure to apply the pressure from the 1(P) port of the manifold before using the regulator block.
- * When ordering with a regulator block installed in the manifold, please order using the manifold specification sheet.

■ Flow Rate Characteristics (Conditions: Inlet pressure 0.7 MPa when

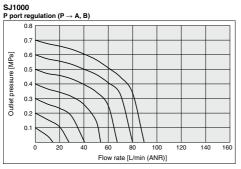




Without pressure gauge

*1 The valve lock switch is available only for the SJ1000/2000/3000 series.

> 140 160



2-position solenoid valve is mounted)

0.6 pressure [MPa] 0.5 04 0.3

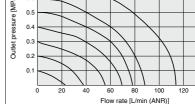
SMC

SJ2000

0.8

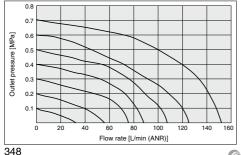
07

P port regulation ($P \rightarrow A, B$)



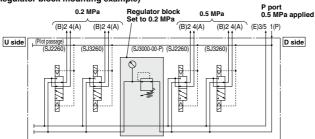
SJ3000





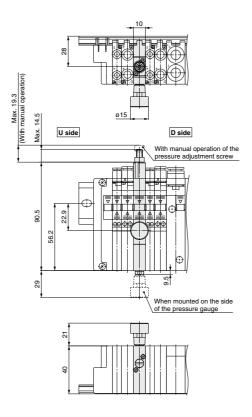
Manifold Options SJ1000/2000/3000 Series

Pneumatic circuit (Regulator block mounting example)



* Reduces supply pressure from the D side of manifold Supply pressure from the U side cannot be reduced.

Dimensions

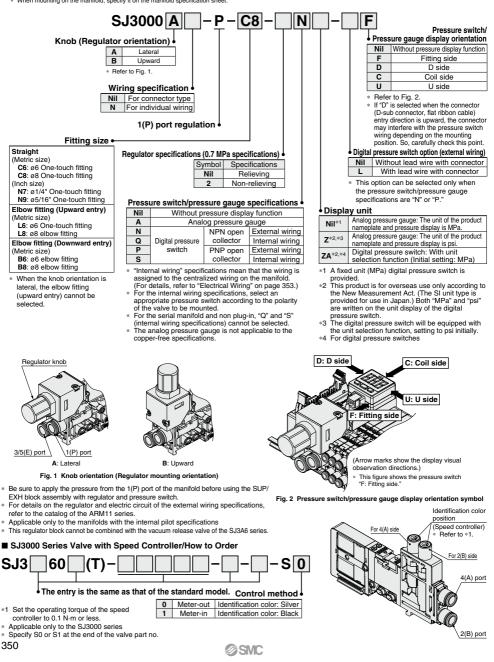


SJ1000/2000/3000 Series

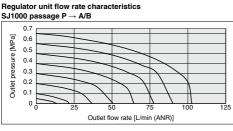
For Connector Type/Individual Wiring

SUP/EXH block assembly with regulator and pressure switch (for internal pilot manifold)/How to Order

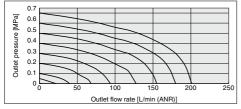
* When mounting on the manifold, specify it on the manifold specification sheet.



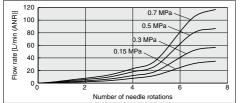
Flow rate characteristics



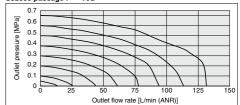




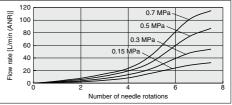
Valve with speed controller flow rate characteristics Meter-out control A/B \rightarrow E



SJ2000 passage P \rightarrow A/B



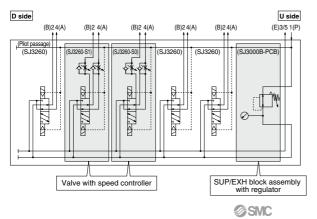




* The flow rate characteristics are characteristics of each individual product. Actual values may differ depending on the piping, circuitry, pressure conditions, etc. Also, depending on product specifications, there may be variations in the zero needle rotations position of the flow rate characteristics.

Pneumatic circuit

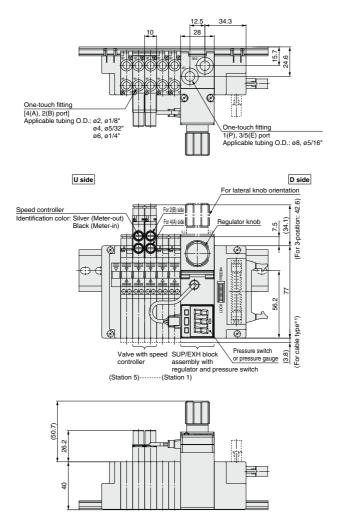
(Installation example of SUP/EXH block assembly with regulator and pressure switch, valve with speed controller)



SJ1000/2000/3000 Series

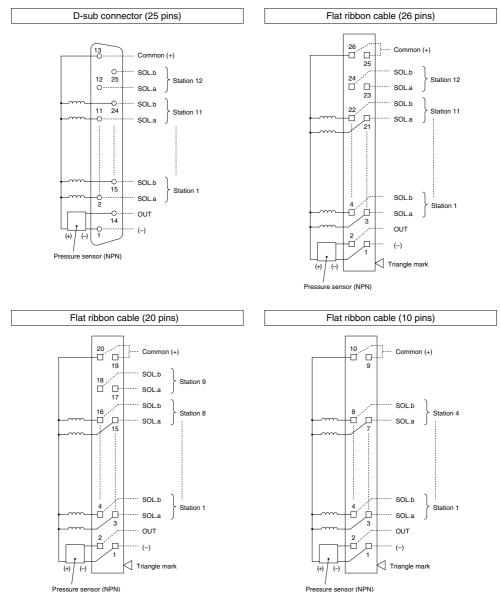
For Connector Type/Individual Wiring

SUP/EXH block assembly with regulator and pressure switch, valve with speed controller/Dimensions



*1 The SUP/EXH block assembly with regulator and pressure switch cannot be mounted on the plug-in cable type manifold.

Manifold Options SJ1000/2000/3000 Series



Manifold electrical wiring when the SUP/EXH block assembly with the regulator and pressure switch is mounted (Internal wiring and pressure switch (NPN))

* This figure shows when the SUP/EXH block assembly with the regulator and pressure switch is mounted between the connector block and 1st station valve.

* Applicable only to the connector type manifold

SJ1000/2000/3000 Series

For connector type

Intermediate connector block assembly

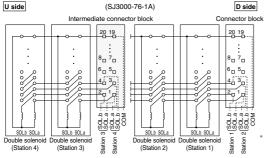
This connector block can be used by inserting it into the middle of the manifold.

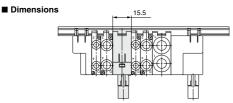
This can be used, for example, when you wish to separate electrical control of valves in the same manifold, or when the number of control points is insufficient.

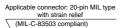
Series	Part no.	Note
SJ1000 SJ2000	00000070 111	Flat ribbon cable (20 pins)
SJ3000		Flat ribbon cable (26 pins)

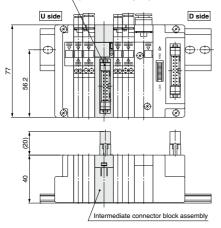
* When ordering with an intermediate connector block assembly installed in the manifold, please order using the manifold specification sheet.

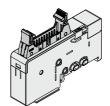
Intermediate connector block assembly wiring example











For flat ribbon cable (20 pins)

 Enables control of U side solenoid valves from the position where the intermediate connector block assembly is installed



SMC

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SJ1000/2000/3000 Series Made to Order

Please contact SMC for detailed dimensions, specifications, and lead times.

Made to Order

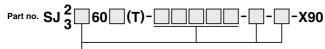
Symbol

-X90

1 Main Valve Fluororubber Specification

Fluororubber is used for the rubber parts of the main valve to allow for use in the following situations.

1. When a lubricant other than the recommended turbine oil is used and there is a possibility of malfunction due to swelling of the spool valve seals 2. In environments where ozone may enter or is generated in the air supply



The entry is the same as that of the standard model.

* As fluororubber is only used for the main valve of the -X90 series, use in environments requiring heat resistance should be avoided.

_	Symbol
2 Spring Return Specification (Dual 3-port Valve N.C./N.C.)	-X110

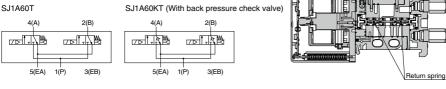
When the supply pressure is exhausted, the main valve is forcibly returned to the OFF position by the built-in spring.



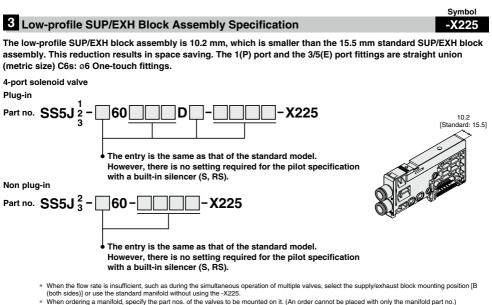
The entry is the same as that of the standard model.

Response time: 20 ms Max. operating frequency: 3 Hz For other specifications, refer to the standard model.

Symbol



SJ1000/2000/3000 Series



- * Check the "How to Order Manifolds" section of each valve to be mounted.
- * There is a made-to-order option that makes it so dual-flow fittings, etc., cannot be built into the manifold. Refer to the "Manifold Specifications Sheet" for more information.
- * When a silencer (AN10-C6) is used, it cannot be mounted next to a 3-position valve or a speed controller.

Flow Rate Characteristics

	Port	size			Flow rate ch	aracteristics		
Series	1(P)	4, 2	1 → 4/	2 (P \rightarrow A/B)		4/2 → 3	$B/5 (A/B \rightarrow E)$	
	3/5(E)	(A, B)	C [dm ³ /(s·bar)]	b	Cv	C [dm ³ /(s·bar)]	b	Cv
SJ1000	C6	C2	0.12	0.54	0.04	0.13	0.49	0.04
531000	0	C4	0.26	0.29	0.07	0.30	0.23	0.08
		C2	0.13	0.55	0.04	0.13	0.53	0.04
SJ2000	C6	C4	0.30	0.31	0.08	0.34	0.33	0.08
		M3	0.18	0.48	0.06	0.20	0.26	0.06
		C2	0.13	0.66	0.04	0.14	0.60	0.04
SJ3000	C6	C4	0.38	0.17	0.10	0.45	0.15	0.11
503000		C6	0.45	0.19	0.12	0.51	0.19	0.12
		M5	0.40	0.26	0.11	0.45	0.18	0.11

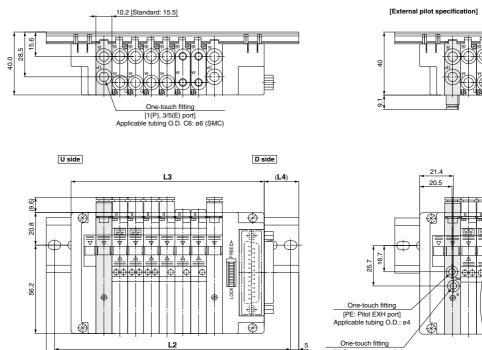
* The values are for an individually operated 2-position type manifold base with 5 stations.

Made to Order SJ1000/2000/3000 Series

3 Low-profile SUP/EXH Block Assembly Specification



Dimensions



[X: External pilot port] Applicable tubing O.D.: ø4

L: Dimensions

SSS	J1-6	0FD	- -	U-X	225																		n: S	Stations
\sum_{n}	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	98	98	110.5	110.5	123	123	135.5	135.5	148	148	160.5	160.5	173	173	185.5	185.5	198	210.5	210.5	223	223	235.5	235.5	248
L2	87.5	87.5	100	100	112.5	112.5	125	125	137.5	137.5	150	150	162.5	162.5	175	175	187.5	200	200	212.5	212.5	225	225	237.5
L3	59	65.5	72	78.5	85	91.5	98	104.5	111	117.5	124	130.5	137	143.5	150	156.5	163	169.5	176	182.5	189	195.5	202	208.5
L4	22.5	19	22	19	22	18.5	21.5	18.5	21.5	18	21	18	21	17.5	20.5	17.5	20.5	23.5	20	23	20	23	19.5	22.5

L1

SS5J1-60FD ---- B-X225

SS5	J1-6	0FD	□-□	B-X	225																		n: S	tations
\sim	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	110.5	110.5	123	123	135.5	135.5	148	148	160.5	160.5	173	173	185.5	185.5	198	198	210.5	210.5	223	223	235.5	235.5	248	248
L2	100	100	112.5	112.5	125	125	137.5	137.5	150	150	162.5	162.5	175	175	187.5	187.5	200	200	212.5	212.5	225	225	237.5	237.5
L3	69.2	75.7	82.2	88.7	95.2	101.7	108.2	114.7	121.2	127.7	134.2	140.7	147.2	153.7	160.2	166.7	173.2	179.7	186.2	192.7	199.2	205.7	212.2	218.7
L4	23.5	20.5	23.5	20	23	20	23	19.5	22.5	19.5	22.5	19	22	19	22	18.5	21.5	18.5	21.5	18	21	18	21	17.5

SJ1000/2000/3000 Series

3 Low-profile SUP/EXH Block Assembly Specification

L: Dimensions

SS5	J1-6	0PD		U-X	225																		n: S	tations
\sim	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	98	98	110.5	110.5	123	123	135.5	135.5	148	148	160.5	160.5	173	185.5	185.5	198	198	210.5	210.5	223	223	235.5	235.5	248
L2	87.5	87.5	100	100	112.5	112.5	125	125	137.5	137.5	150	150	162.5	175	175	187.5	187.5	200	200	212.5	212.5	225	225	237.5
L3	59	65.5	72	78.5	85	91.5	98	104.5	111	117.5	124	130.5	137	143.5	150	156.5	163	169.5	176	182.5	189	195.5	202	208.5
L4	23	19.5	22.5	19.5	22.5	19	22	19	22	18.5	21.5	18.5	21.5	24.5	21	24	21	24	20.5	23.5	20.5	23.5	20	23

Symbol

-X225

n: Stations

n: Stations

n: Stations

n: Stations

SS5J1-60PD --- B-X225

\sim	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	110.5	110.5	123	123	135.5	135.5	148	148	160.5	160.5	173	173	185.5	185.5	198	198	210.5	210.5	223	223	235.5	235.5	248	260.5
L2	100	100	112.5	112.5	125	125	137.5	137.5	150	150	162.5	162.5	175	175	187.5	187.5	200	200	212.5	212.5	225	225	237.5	250
L3	69.2	75.7	82.2	88.7	95.2	101.7	108.2	114.7	121.2	127.7	134.2	140.7	147.2	153.7	160.2	166.7	173.2	179.7	186.2	192.7	199.2	205.7	212.2	218.7
L4	24	20.5	23.5	20.5	23.5	20	23	20	23	19.5	22.5	19.5	22.5	19	22	19	22	18.5	21.5	18.5	21.5	18	21	24

SS5J1-60SV/QDD-U-X225

L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	123	123	135.5	135.5	148	148	160.5	160.5	173	173	185.5	185.5	198	198	210.5	210.5
L2	112.5	112.5	125	125	137.5	137.5	150	150	162.5	162.5	175	175	187.5	187.5	200	200
L3	89.4	95.9	102.4	108.9	115.4	121.9	128.4	134.9	141.4	147.9	154.4	160.9	167.4	173.9	180.4	186.9
L4	17	13.5	16.5	13.5	16.5	13	16	13	16	12.5	15.5	12.5	15.5	12	15	12
L	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32
 L1	17 223	18 223	19 235.5	20 248	21 248	22 260.5	23 260.5	24 273	25 273	26 285.5	27 285.5	28 298	29 298	30 310.5	31 310.5	32 323
- \			-	-			-		-			-				-
<u>L1</u>	223	223	235.5	248	248	260.5	260.5	273	273	285.5	285.5	298	298	310.5	310.5	323

SS5J1-60SV/QDD-B-X225

/	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	123	135.5	148	148	160.5	160.5	173	173	185.5	185.5	198	198	210.5	210.5	223	223
L2	112.5	125	137.5	137.5	150	150	162.5	162.5	175	175	187.5	187.5	200	200	212.5	212.5
L3	99.6	106.1	112.6	119.1	125.6	132.1	138.6	145.1	151.6	158.1	164.6	171.1	177.6	184.1	190.6	197.1
L4	11.5	14.5	17.5	14.5	17.5	14	17	14	17	13.5	16.5	13.5	16.5	13	16	13
\sum_{n}	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32
 L1	235.5	235.5	248	248	260.5	260.5	273	273	285.5	285.5	298	310.5	310.5	323	323	335.5
L2	225	225	237.5	237.5	250	250	262.5	262.5	275	275	287.5	300	300	312.5	312.5	325
L3	203.6	210.1	216.6	223.1	229.6	236.1	242.6	249.1	255.6	262.1	268.6	275.1	281.6	288.1	294.6	301.1
L4	16	12.5	15.5	12.5	15.5	12	15	12	15	11.5	14.5	17.5	14.5	17.5	14	17

SS5J1-60S6B D-U-X225

SS5J1	1-60S6	BDD-	_U-X2	25											r	: Stations
/_/	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	135.5	148	148	160.5	160.5	173	173	185.5	185.5	198	198	210.5	210.5	223	223	235.5
L2	125	137.5	137.5	150	150	162.5	162.5	175	175	187.5	187.5	200	200	212.5	212.5	225
L3	106.6	113.1	119.6	126.1	132.6	139.1	145.6	152.1	158.6	165.1	171.6	178.1	184.6	191.1	197.6	204.1
L4	14.5	17.5	14	17	14	17	13.5	16.5	13.5	16.5	13	16	13	16	12.5	15.5

SS5J1-60S6BDD-B-X225

L _ n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	148	148	160.5	160.5	173	173	185.5	185.5	198	210.5	210.5	223	223	235.5	235.5	248
L2	137.5	137.5	150	150	162.5	162.5	175	175	187.5	200	200	212.5	212.5	225	225	237.5
L3	116.8	123.3	129.8	136.3	142.8	149.3	155.8	162.3	168.8	175.3	181.8	188.3	194.8	201.3	207.8	214.3
L4	15.5	12.5	15.5	12	15	12	15	11.5	14.5	17.5	14.5	17.5	14	17	14	17

SMC

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Made to Order SJ1000/2000/3000 Series

3 Low-profile SUP/EXH Block Assembly Specification

Symbol -X225

n: Stations

n: Stations

n: Stations

L: Dimensions

SS5.	12-60	FDI	- U-	X225

SS5	J2-6	0FD		U-X	225																		n: S	tations
\sim	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	98	98	110.5	123	123	135.5	135.5	148	160.5	160.5	173	173	185.5	198	198	210.5	210.5	223	235.5	235.5	248	248	260.5	273
L2	87.5	87.5	100	112.5	112.5	125	125	137.5	150	150	162.5	162.5	175	187.5	187.5	200	200	212.5	225	225	237.5	237.5	250	262.5
L3	60	67.5	75	82.5	90	97.5	105	112.5	120	127.5	135	142.5	150	157.5	165	172.5	180	187.5	195	202.5	210	217.5	225	232.5
L4	22	18	20.5	23	19.5	22	18	20.5	23	19.5	22	18	20.5	23	19.5	22	18	20.5	23	19.5	22	18	20.5	23

SS	5J2-6	OFD		B-X	225																		n: S	tations
\sum_{n}	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	110.5	110.5	123	123	135.5	148	148	160.5	160.5	173	185.5	185.5	198	198	210.5	223	223	235.5	235.5	248	260.5	260.5	273	273
L2	100	100	112.5	112.5	125	137.5	137.5	150	150	162.5	175	175	187.5	187.5	200	212.5	212.5	225	225	237.5	250	250	262.5	262.5
L3	70.2	77.7	85.2	92.7	100.2	107.7	115.2	122.7	130.2	137.7	145.2	152.7	160.2	167.7	175.2	182.7	190.2	197.7	205.2	212.7	220.2	227.7	235.2	242.7
L4	23	19.5	22	18	20.5	23	19.5	22	18	20.5	23	19.5	22	18	20.5	23	19.5	22	18	20.5	23	19.5	22	18

\sum_{n}	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	98	98	110.5	123	123	135.5	135.5	148	160.5	160.5	173	173	185.5	198	198	210.5	210.5	223	235.5	235.5	248	248	260.5	273
L2	87.5	87.5	100	112.5	112.5	125	125	137.5	150	150	162.5	162.5	175	187.5	187.5	200	200	212.5	225	225	237.5	237.5	250	262.5
L3	60	67.5	75	82.5	90	97.5	105	112.5	120	127.5	135	142.5	150	157.5	165	172.5	180	187.5	195	202.5	210	217.5	225	232.5
L4	22.5	18.5	21	23.5	20	22.5	18.5	21	23.5	20	22.5	18.5	21	23.5	20	22.5	18.5	21	23.5	20	22.5	18.5	21	23.5

SS5J2-60PD -B-X225

SS	5J2-6	0PD		B-X	225																		n: S	tations
\sim	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	110.5	110.5	123	123	135.5	148	148	160.5	160.5	173	185.5	185.5	198	198	210.5	223	223	235.5	235.5	248	260.5	260.5	273	273
L2	100	100	112.5	112.5	125	137.5	137.5	150	150	162.5	175	175	187.5	187.5	200	212.5	212.5	225	225	237.5	250	250	262.5	262.5
L3	70.2	77.7	85.2	92.7	100.2	107.7	115.2	122.7	130.2	137.7	145.2	152.7	160.2	167.7	175.2	182.7	190.2	197.7	205.2	212.7	220.2	227.7	235.2	242.7
L4	23.5	19.5	22	18.5	21	23.5	19.5	22	18.5	21	23.5	19.5	22	18.5	21	23.5	19.5	22	18.5	21	23.5	19.5	22	18.5

SS5J2-60SV/QDD-U-X225

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	123	123	135.5	148	148	160.5	160.5	173	185.5	185.5	198	198	210.5	223	223	235.5
L2	112.5	112.5	125	137.5	137.5	150	150	162.5	175	175	187.5	187.5	200	212.5	212.5	225
L3	90.4	97.9	105.4	112.9	120.4	127.9	135.4	142.9	150.4	157.9	165.4	172.9	180.4	187.9	195.4	202.9
L4	16.5	12.5	15	17.5	14	16.5	12.5	15	17.5	14	16.5	12.5	15	17.5	14	16.5
L n	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32
	17 235.5	18 248	19 260.5	20 260.5	21 273	22 273	23 285.5	24 298	25 298	26 310.5	27 310.5	28 323	29 335.5	30 335.5	31 348	32 348
				-			-		-	-		-				
	235.5	248	260.5	260.5	273	273	285.5	298	298	310.5	310.5	323	335.5	335.5	348	348

SS5J2-60SV/QDD-B-X225

																otationio
/_/	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	135.5	135.5	148	148	160.5	173	173	185.5	185.5	198	210.5	210.5	223	223	235.5	248
L2	125	125	137.5	137.5	150	162.5	162.5	175	175	187.5	200	200	212.5	212.5	225	237.5
L3	100.6	108.1	115.6	123.1	130.6	138.1	145.6	153.1	160.6	168.1	175.6	183.1	190.6	198.1	205.6	213.1
L4	17.5	13.5	16	12.5	15	17.5	13.5	16	12.5	15	17.5	13.5	16	12.5	15	17.5
L L	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32
L1	248	260.5	260.5	273	285.5	285.5	298	298	310.5	323	323	335.5	335.5	348	360.5	360.5
L2	237.5	250	250	262.5	275	275	287.5	287.5	300	312.5	312.5	325	325	337.5	350	350
L3	220.6	228.1	235.6	243.1	250.6	258.1	265.6	273.1	280.6	288.1	295.6	303.1	310.6	318.1	325.6	333.1
L4	13.5	16	12.5	15	17.5	13.5	16	12.5	15	17.5	13.5	16	12.5	15	17.5	13.5

SJ1000/2000/3000 Series

3 Low-profile SUP/EXH Block Assembly Specification

L: Dimensions

SS5J2-60S6BDD-U-X225

SS5J2	2-6056	BDD-	_U-X2	25											r	: Stations
	n 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 1 1355 148 148 1605 173 173 1855 1855 198 2105 2105 223 2355 2355 248 248															16
L1	135.5	148	148	160.5	173	173	185.5	185.5	198	210.5	210.5	223	235.5	235.5	248	248
L2	125	137.5	137.5	150	162.5	162.5	175	175	187.5	200	200	212.5	225	225	237.5	237.5
L3	107.6	115.1	122.6	130.1	137.6	145.1	152.6	160.1	167.6	175.1	182.6	190.1	197.6	205.1	212.6	220.1
L4	14	16.5	12.5	15	17.5	14	16.5	12.5	15	17.5	14	16.5	19	15	17.5	14

Symbol

-X225

n: Stations

n: Stations

SS5J2-60S6BDD-B-X225

SS5J2	2-60S6	BDD-	_B-X2	25											r	n: Stations
/_/	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	148	160.5	160.5	173	173	185.5	198	198	210.5	210.5	223	235.5	235.5	248	260.5	260.5
L2	137.5	150	150	162.5	162.5	175	187.5	187.5	200	200	212.5	225	225	237.5	250	250
L3	117.8	125.3	132.8	140.3	147.8	155.3	162.8	170.3	177.8	185.3	192.8	200.3	207.8	215.3	222.8	230.3
L4	15	17.5	14	16.5	12.5	15	17.5	14	16.5	12.5	15	17.5	14	16.5	19	15

SS5J2-60-U-X225

\sim	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	85.5	85.5	98	98	110.5	123	123	135.5	135.5	148	160.5	160.5	173	173	185.5	198	198	210.5	210.5	223
L2	75	75	87.5	87.5	100	112.5	112.5	125	125	137.5	150	150	162.5	162.5	175	187.5	187.5	200	200	212.5
L3	50.4	57.9	65.4	72.9	80.4	87.9	95.4	102.9	110.4	117.9	125.4	132.9	140.4	147.9	155.4	162.9	170.4	177.9	185.4	192.9
L4	17.5	14	16.5	12.5	15	17.5	14	16.5	12.5	15	17.5	14	16.5	12.5	15	17.5	14	16.5	12.5	15

SS5J2-60B-X225

SS5	J2-60)-⊟B-	X225																n:	Stations
\sum	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	85.5	98	110.5	110.5	123	123	135.5	148	148	160.5	160.5	173	185.5	185.5	198	198	210.5	223	223	235.5
L2	75	87.5	100	100	112.5	112.5	125	137.5	137.5	150	150	162.5	175	175	187.5	187.5	200	212.5	212.5	225
L3	60.6	68.1	75.6	83.1	90.6	98.1	105.6	113.1	120.6	128.1	135.6	143.1	150.6	158.1	165.6	173.1	180.6	188.1	195.6	203.1
L4	12.5	15	17.5	13.5	16	12.5	15	17.5	13.5	16	12.5	15	17.5	13.5	16	12.5	15	17.5	13.5	16

SS5	J3-6	60FD		U-X	225																		n: S	tations
∑_	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	98	110.5	123	123	135.5	148	160.5	173	185.5	185.5	198	210.5	223	235.5	235.5	248	260.5	273	285.5	285.5	298	310.5	323	335.5
L2	87.5	100	112.5	112.5	125	137.5	150	162.5	175	175	187.5	200	212.5	225	225	237.5	250	262.5	275	275	287.5	300	312.5	325
L3	62.5	72.5	82.5	92.5	102.5	112.5	122.5	132.5	142.5	152.5	162.5	172.5	182.5	192.5	202.5	212.5	222.5	232.5	242.5	252.5	262.5	272.5	282.5	292.5
L4	20.5	22	23	18	19	20	21.5	22.5	23.5	18.5	19.5	21	22	23	18	19	20.5	21.5	22.5	17.5	18.5	20	21	22

SS5J3-60FD ---- B-X225

\sim	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	110.5	123	123	135.5	148	160.5	173	185.5	185.5	198	210.5	223	235.5	235.5	248	260.5	273	285.5	285.5	298	310.5	323	335.5	348
L2	100	112.5	112.5	125	137.5	150	162.5	175	175	187.5	200	212.5	225	225	237.5	250	262.5	275	275	287.5	300	312.5	325	337.5
L3	72.7	82.7	92.7	102.7	112.7	122.7	132.7	142.7	152.7	162.7	172.7	182.7	192.7	202.7	212.7	222.7	232.7	242.7	252.7	262.7	272.7	282.7	292.7	302.7
L4	22	23	18	19	20	21.5	22.5	23.5	18.5	19.5	21	22	23	18	19	20.5	21.5	22.5	17.5	18.5	20	21	22	23

SS5	J3-6	60PD		U-X	225																		n: S	tations
∠_n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	98	110.5	123	123	135.5	148	160.5	173	185.5	185.5	198	210.5	223	235.5	235.5	248	260.5	273	285.5	298	298	310.5	323	335.5
L2	87.5	100	112.5	112.5	125	137.5	150	162.5	175	175	187.5	200	212.5	225	225	237.5	250	262.5	275	287.5	287.5	300	312.5	325
L3	62.5	72.5	82.5	92.5	102.5	112.5	122.5	132.5	142.5	152.5	162.5	172.5	182.5	192.5	202.5	212.5	222.5	232.5	242.5	252.5	262.5	272.5	282.5	292.5
L4	21	22	23.5	18	19.5	20.5	21.5	23	24	19	20	21	22.5	23.5	18.5	19.5	20.5	22	23	24	19	20	21.5	22.5

SS5J3-60PD ---- B-X225

SS5	J3-6	0PD		B-X	225																		n: S	tations
\sim	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	110.5	123	123	135.5	148	160.5	173	185.5	185.5	198	210.5	223	235.5	235.5	248	260.5	273	285.5	298	298	310.5	323	335.5	348
L2	100	112.5	112.5	125	137.5	150	162.5	175	175	187.5	200	212.5	225	225	237.5	250	262.5	275	287.5	287.5	300	312.5	325	337.5
L3	72.7	82.7	92.7	102.7	112.7	122.7	132.7	142.7	152.7	162.7	172.7	182.7	192.7	202.7	212.7	222.7	232.7	242.7	252.7	262.7	272.7	282.7	292.7	302.7
L4	22	23.5	18	19.5	20.5	21.5	23	24	19	20	21	22.5	23.5	18.5	19.5	20.5	22	23	24	19	20	21.5	22.5	23.5

Made to Order SJ1000/2000/3000 Series

3 Low-profile SUP/EXH Block Assembly Specification

Symbol -X225

n: Stations

n: Stations

n: Stations

n: Stations

L: Dimensions

SS5J3-60S	V/Q□D-□U-X	225
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1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
123	135.5	148	148	160.5	173	185.5	198	198	210.5	223	235.5	248	260.5	260.5	273
112.5	125	137.5	137.5	150	162.5	175	187.5	187.5	200	212.5	225	237.5	250	250	262.5
92.9	102.9	112.9	122.9	132.9	142.9	152.9	162.9	172.9	182.9	192.9	202.9	212.9	222.9	232.9	242.9
15	16	17.5	12	13.5	14.5	15.5	17	11.5	13	14	15	16.5	17.5	12.5	13.5
17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32
285.5	298	310.5	310.5	323	335.5	348	360.5	373	373	385.5	398	410.5	423	423	435.5
275	287.5	300	300	312.5	325	337.5	350	362.5	362.5	375	387.5	400	412.5	412.5	425
275 252.9	287.5 262.9	300 272.9	300 282.9	312.5 292.9	325 302.9	337.5 312.9	350 322.9	362.5 332.9	362.5 342.9	375 352.9	387.5 362.9	400 372.9	412.5 382.9	412.5 392.9	425 402.9
	112.5 92.9 15 17	123 135.5 112.5 125 92.9 102.9 15 16 17 18	1 2 3 123 135.5 148 112.5 125 137.5 92.9 102.9 112.9 15 16 17.5 17 18 19	123 135.5 148 148 112.5 125 137.5 137.5 92.9 102.9 112.9 122.9 15 16 17.5 12 17 18 19 20	123 135.5 148 148 160.5 112.5 125 137.5 137.5 150 92.9 102.9 112.9 122.9 132.9 15 16 17.5 12 135.5 17 18 19 20 21	123 135.5 148 148 160.5 173 112.5 125 137.5 137.5 150 162.5 92.9 102.9 112.9 122.9 132.9 142.9 15 16 17.5 12 13.5 145 17 18 19 20 21 22	123 135.5 148 148 160.5 173 185.5 112.5 125 137.5 137.5 150 162.5 175 92.9 102.9 112.9 122.9 132.9 142.9 152.9 15 16 17.5 12 13.5 14.5 155 17 18 19 20 21 22 23	123 135.5 148 148 160.5 173 185.5 198 112.5 125 137.5 137.5 150 162.5 175 187.5 92.9 102.9 112.9 122.9 132.9 142.9 152.9 162.9 15 16 17.5 12 13.5 14.5 15.5 17 17 18 19 20 21 22 23 24	123 135.5 148 148 160.5 173 185.5 198 198 112.5 125 137.5 137.5 150 162.5 175 187.5 187.5 92.9 102.9 112.9 122.9 132.9 142.9 152.9 162.9 172.9 15 16 17.5 12 13.5 14.5 15.5 17 11.5 17 18 19 20 21 22 23 24 25	123 135.5 148 148 160.5 173 185.5 198 198 210.5 112.5 125 137.5 137.5 150 162.5 175 187.5 187.5 200 92.9 102.9 112.9 122.9 132.9 142.9 152.9 162.9 172.9 182.9 15 16 17.5 12 13.5 145.5 155 17 11.5 13 17 18 19 20 21 22 23 24 25 26	123 135.5 148 148 160.5 173 185.5 198 198 210.5 223 112.5 125 137.5 137.5 150 162.5 175 187.5 187.5 200 212.5 92.9 102.9 112.9 122.9 132.9 142.9 152.9 162.5 175 187.5 200 212.5 92.9 102.9 112.9 122.9 132.9 142.9 152.9 162.5 175 187.5 187.5 189.9 192.9 192.9 15 16 17.5 12 13.5 14.5 15.5 17 11.5 13 14 17 18 19 20 21 22 23 24 25 26 27	123 135.5 148 148 160.5 173 185.5 198 198 210.5 223 235.5 112.5 125 137.5 137.5 150 162.5 175 187.5 187.5 200 212.5 225 92.9 102.9 112.9 122.9 132.9 142.9 152.9 162.9 172.9 182.9 192.9 202.9 15 16 17.5 12 13.5 14.5 15.5 17 11.5 13 14 15 17 18 19 20 21 22 23 23 24 25 26 27 28	123 135.5 148 148 160.5 173 185.5 198 198 210.5 223 236.5 248 112.5 125 137.5 137.5 150 162.5 175 187.5 187.5 200 212.5 225 237.5 92.9 102.9 112.9 122.9 132.9 142.9 152.9 162.5 175 187.5 187.5 200 212.5 225 237.5 92.9 102.9 112.9 122.9 132.9 142.9 152.9 162.9 172.9 182.9 192.9 202.9 212.9 15 16 17.5 12 13.5 14.5 15.5 17 11.5 13 14 15 16.5 17 18 19 20 21 22 23 24 25 26 27 28 29	123 135.5 148 148 160.5 173 185.5 198 198 210.5 223 235.5 248 260.5 112.5 125 137.5 137.5 150 162.5 175 187.5 187.5 200 212.5 225 237.5 250 92.9 102.9 112.9 122.9 132.9 142.9 152.9 162.9 172.9 182.9 192.9 202.9 212.9 212.9 212.9 213.5 14.5 15.5 17 11.5 13 14 15 16.5 17.5 16 17.5 12 13.5 14.5 15.5 17 11.5 13 14 15 16.5 17.5 17 18 19 20 21 22 23 24 25 26 27 28 29 30	123 135.5 148 148 160.5 173 185.5 198 198 210.5 223 235.5 248 260.5 260.5 112.5 125 137.5 137.5 150 162.5 175 187.5 187.5 200 212.5 225 237.5 250 250 92.9 102.9 112.9 132.9 142.9 152.9 162.9 172.9 182.9 192.9 202.9 212.9 202.9 212.9 202.9 212.9 202.9 212.9 202.9 212.9 202.9 212.9 202.9 212.9 202.9 212.9 202.9 212.9 202.9 212.9 202.9 212.9 202.9 212.9 202.9 212.9 202.9 212.9 202.9 212.9 202.9 212.9 202.9 212.5 215.9 216.9 216.9 216.9 216.9 216.9 216.9 216.9 216.9 216.9 216.9 216.9 216.9 216.9

SS5J3-60SV/QDD-B-X225

/	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	135.5	148	148	160.5	173	185.5	198	198	210.5	223	235.5	248	260.5	260.5	273	285.5
L2	125	137.5	137.5	150	162.5	175	187.5	187.5	200	212.5	225	237.5	250	250	262.5	275
L3	103.1	113.1	123.1	133.1	143.1	153.1	163.1	173.1	183.1	193.1	203.1	213.1	223.1	233.1	243.1	253.1
L4	16	17.5	12	13.5	14.5	15.5	17	11.5	13	14	15	16.5	17.5	12.5	13.5	14.5
n	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32
^ L1	17 298	18 310.5	19 310.5	20 323	21 335.5	22 348	23 360.5	24 373	25 373	26 385.5	27 398	28 410.5	29 423	30 423	31 435.5	32 448
	17			-			-									
L1	298	310.5	310.5	323	335.5	348	360.5	373	373	385.5	398	410.5	423	423	435.5	448

SS5J3-60S6BDD-U-X225

L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	135.5	148	160.5	173	185.5	185.5	198	210.5	223	235.5	235.5	248	260.5	273	285.5	298
L2	125	137.5	150	162.5	175	175	187.5	200	212.5	225	225	237.5	250	262.5	275	287.5
L3	110.1	120.1	130.1	140.1	150.1	160.1	170.1	180.1	190.1	200.1	210.1	220.1	230.1	240.1	250.1	260.1
L4	12.5	14	15	16.5	17.5	12.5	14	15	16.5	17.5	12.5	14	15	16.5	17.5	19

SS5J3-60S6BDD-B-X225

SS5J3	8-60S6	BDD-	B-X2	25											r	: Stations
/_/	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	148	160.5	173	185.5	185.5	198	210.5	223	235.5	235.5	248	260.5	273	285.5	298	298
L2	137.5	150	162.5	175	175	187.5	200	212.5	225	225	237.5	250	262.5	275	287.5	287.5
L3	120.3	130.3	140.3	150.3	160.3	170.3	180.3	190.3	200.3	210.3	220.3	230.3	240.3	250.3	260.3	270.3
L4	14	15	16.5	17.5	12.5	14	15	16.5	17.5	12.5	14	15	16.5	17.5	19	14

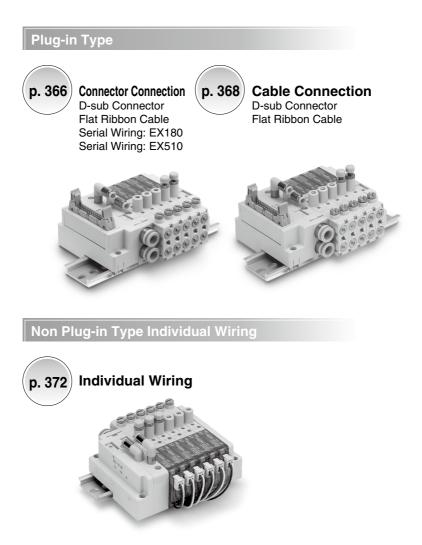
SS5J3-60-DU-X225

\sim	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	85.5	98	98	110.5	123	135.5	148	148	160.5	173	185.5	198	210.5	210.5	223	235.5	248	260.5	260.5	273
L2	75	87.5	87.5	100	112.5	125	137.5	137.5	150	162.5	175	187.5	200	200	212.5	225	237.5	250	250	262.5
L3	52.9	62.9	72.9	82.9	92.9	102.9	112.9	122.9	132.9	142.9	152.9	162.9	172.9	182.9	192.9	202.9	212.9	222.9	232.9	242.9
L4	16	17.5	12.5	13.5	14.5	15.5	17	12	13	14	15	16.5	17.5	12.5	13.5	14.5	16	17	12	13

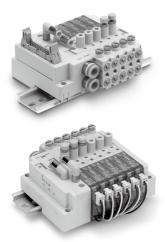
SS5	J3-60)-⊟B·	-X225	i															n:	Stations
\sim	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	98	98	110.5	123	135.5	148	148	160.5	173	185.5	198	210.5	210.5	223	235.5	248	260.5	260.5	273	285.5
L2	87.5	87.5	100	112.5	125	137.5	137.5	150	162.5	175	187.5	200	200	212.5	225	237.5	250	250	262.5	275
L3	63.1	73.1	83.1	93.1	103.1	113.1	123.1	133.1	143.1	153.1	163.1	173.1	183.1	193.1	203.1	213.1	223.1	233.1	243.1	253.1
L4	17.5	12.5	13.5	14.5	15.5	17	12	13	14	15	16.5	17.5	12.5	13.5	14.5	16	17	12	13	14

Vacuum Release Valve with Restrictor

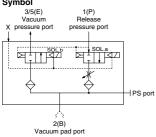
SJ3A6 Series



Vacuum Release Valve with Restrictor SJ3A6 Series **Common Specifications**



Symbol



Response Time

Valve model	Response time [ms] (at 0.5 MPa)
SJ3A6-DD-D	19
	10

Weight

Valve model	Weight [g]
SJ3A6-□□-P	79

Manifold Valve Specifications

Valve construction		3-position 3-port valve with restrictor	
Fluid		Air	
Operating Release pressure port 1(P)		0.25 to 0.7	
pressure	Vacuum pressure port 3/5(E)	-100 kPa to 0.7*1	
range [MPa]	Pilot X port	0.25 to 0.7*2	
Ambient and fluid temperatures [°C]		-10 to 50 (No freezing)	
Max. operating frequency [Hz]		3	
Manual override (Manual operation)		Non-locking push type	
wanual overnu	e (Manual Operation)	Push-turn locking slotted type	
Restrictor operation		Manual	
Restrictor operation	alion	Slotted locking type	
Pilot method		External pilot/Pilot valve individual exhaust	
Lubrication		Not required	
Mounting orientation		Unrestricted	
Impact/Vibratio	n resistance [m/s ²]*3	150/30	
Enclosure		Dustproof	

*1 Can be used with positive pressure to suit the application

*2 Please use with pilot X port pressure equal to or higher than the release port 1(P) pressure.

*3 Impact resistance : No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Value in the initial state)

Vibration resistance: No malfunction occurred in one sweep test between 45 and 2000 Hz in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states for each condition. (Value in the initial state)

Solenoid Specifications

Coil rated voltage		24 VDC, 12 VDC
Allowable voltage fluctuation		±10% of rated voltage*1
Power consumption [W]	Standard	0.4
	With power-saving circuit	0.15*2
consumption [w]	(Continuous duty type)	[Starting 0.4, Holding 0.15]
Surge voltage suppressor		Diode
Indicator type		LED

*1 For the allowable voltage fluctuation for Z/T type (with power-saving circuit), please observe the following range because they have voltage drop due to internal circuit.

Z type 24 VDC: -7% to +10%

12 VDC: -4% to +10%

T type 24 VDC: -5% to +10% 12 VDC: -6% to +10%

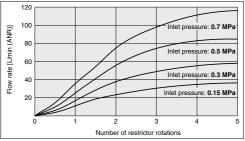
*2 Refer to page 379 for details.

Flow Rate Characteristics

Flow Rate Characteristics (When restrictor is fully open)

Valve model	Fluid passage	1(P)	$\rightarrow 2(B)$		2(B) -	→ 3/5(E)	
valve model	2(B) Port size	C [dm3/(s·bar)]	b	Cv	C [dm3/(s·bar)]	b	Cv
SJ3A6-00-0	M5	0.24	0.19	0.05	0.40	0.18	0.10

Restrictor Flow Rate Characteristics [Fluid passage: $1(P) \rightarrow 2(B)$]



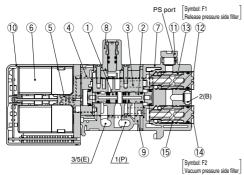


SJ3A6 Series Construction/Circuit Example

Cable type

Construction

Connector type



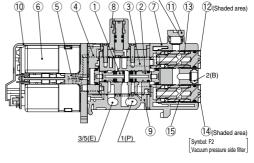
Component Parts

No.	Description	Material	Note		
1	Spool valve assembly	Resin/HNBR	A side (for release pressure switching)		
2	Spool valve assembly	Resin/HNBR	B side (for vacuum pressure switching)		
3	Body	Zinc die-cast	—		
4	Adapter plate	Resin	White		
5	Pilot adapter	Resin	White		
6	Pilot valve assembly	-	—		
7	End cover	Resin	White		
8	Restrictor block assembly*1	Resin	White		
9	Bottom cover	Resin	White		
10	Light cover	Resin	Light blue		
1. Cat the energing termus of the restrictor of the restrictor black eccembly to 0.0					

*1 Set the operating torque of the restrictor of the restrictor block assembly to 0.3 $N{\cdot}m$ or less.

Component Parts

No.	Description	Part no.	Note
11	Plug	M-5P	PS port with plug
12	Filter assembly	SJ3000-110-1A	1 µm White <release pressure="" side=""></release>
13	Filter	SJ3000-107-1A	1 µm White <release pressure="" side="">, 5 pcs. included</release>
14	Filter assembly	SJ3000-110-2A	30 µm Light purple <vacuum pressure="" side=""></vacuum>
15	Filter	SJ3000-107-2A	30 µm Light purple <vacuum pressure="" side="">, 5 pcs. included</vacuum>



PS port

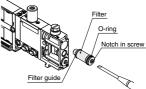
Symbol: F1

Release pressure side filter

<Filter replacement instructions>

If there are situations such as filter clogging, a drop in suction force, or slow response time, stop operation and replace the filter.

- 1. Using a precision driver, remove the filter assembly ((2) or (4)) from the main unit.
- 2. Turn the filter guide by hand and remove.
- Replace the filter (13 or (5) and gently hand tighten the filter guide. At this time, check that there is no foreign matter on the O-ring of the filter assembly.
- 4. Return the filter assembly to the main unit. (Tightening torque: 0.12 N·m)

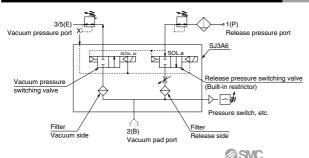


After tightening the plug (M-5P) with a tightening torque of 1 N-m, or manually tightening, use the tightening tool and tighten it by 1/4 turn.

(214 Filter assembly (with filter) (315 Filter (5 pcs. included)



Adsorbing and Transferring System Circuit Example



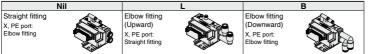
365

Plug-in Connector Type Vacuum Release Valve with Restrictor (RoHs SJ3A6 Series

no. Be sure to order solenoid valves for mounting at the same time while referring to the ordering example. How to Order Vacuum release valve manifold with restrictor SS3J3-V60 05 Connector entry Vacuum release valve 2 Connector type with restrictor type Symbol Mounting position Page Note With parallel wiring specifications, it is necessary to select Ē D-sub connector the connector entry direction Ρ Flat ribbon cable 26 pins (1: upward, 2: lateral). For de-290 Parallel wiring Flat ribbon cable 20 pins PG tails, refer to page 290. PH Flat ribbon cable 10 pins S EX180 serial transmission 312 Serial wiring S6B□ EX510 serial transmission 322 **4** Valve stations SUP/EXH block F: D-sub connector P: Flat ribbon cable (26 pins) PG: Flat ribbon cable (20 pins) Symbol Stations Symbol Stations Symbol Stations 01 1 station 01 1 station 01 1 station 12 12 stations 12 12 stations 09 9 stations PH: Flat ribbon cable (10 pins) S6B : EX510 serial transmission SD: EX180 serial transmission Symbol Stations Symbol Stations Symbol Stations Note 01 1 station 01 1 station 01 1 station There are limitations on the station : number, depending on the serial 04 4 stations 08 8 stations 16 16 stations type. Refer to page 312 for details.

This number also includes the blanking block assembly. For the blanking block assembly, please select double wiring specifications.

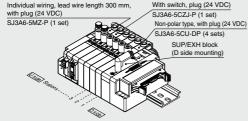
6 SUP/EXH block fitting specification



There is no need to enter anything when the SUP/EXH block mounting position "M" is selected. Also, this manifold comes standard with external nilot specifications

How to Order Manifold Assembly

Ordering example (SS3J3-V60PD2)



S.I346-5CU-DP 4 sets (Non-polar type, with plug part no.) 1 set (With switch, plug part no.) S.I346-5C7.I-P... SJ3A6-5MZ-P----• 1 set (Individual wiring, lead wire length 300 mm, with plug part no.) The asterisk denotes the symbol for the assembly. Prefix it to the part numbers of the solenoid valve, etc.

SS3J3-V60PD2-06D 1 set (Manifold part no.)

- For the valve arrangement, the valve closest to the D side is considered the 1st station
- Under the manifold part number, state the valves to be mounted in order starting with the 1st station as shown in the figure. If the arrangement becomes too complicated, specify the details on a manifold specification sheet
- * When ordering a manifold, specify the part nos. of the valves to be mounted on it (An order cannot be placed with only the manifold part no.)

An order cannot be placed with only the manifold part

366



specified				
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NI	Standard length			
2	2 stations Specify a leng			
:		longer than that of		
16	16 stations the standard rail.			

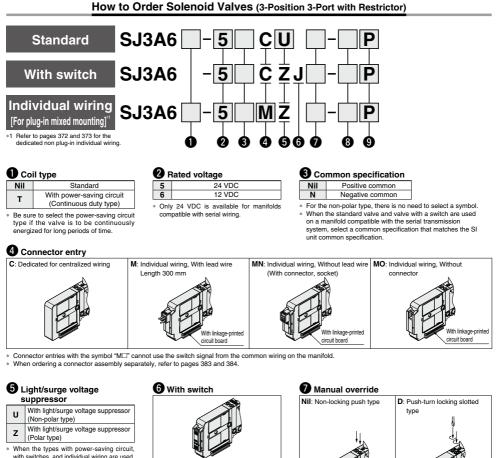
Specify the number of valve stations without exceeding the max. number of stations

mounting position			
U U side			
D D side			
В	Both sides		
M*1	M*1 Special specifications		

*1 Specify the required specifications

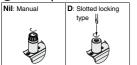
(including port sizes other than ø8) on the manifold specification sheet.





with switches, and individual wiring are used, the non-polar type cannot be selected.

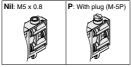
8 Needle operation



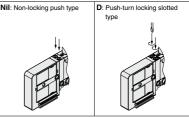
Set operation torque to 0.3 N·m or less. *



9 PS port for detection



When mounting a pressure sensor, etc., select "Nil."

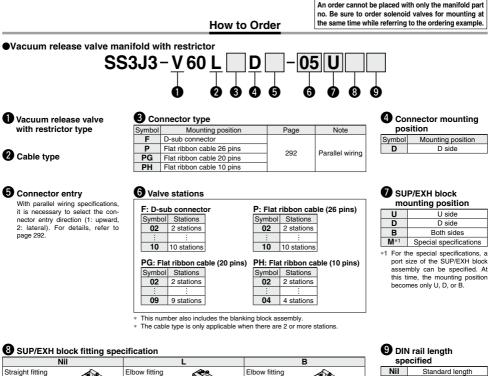


* No slide locking type manual override setting is provided.

* There is no valve lock switch for linking the neighboring valve, etc., to the 3-position 3-port solenoid valve with restrictor. Please contact SMC if you wish to use the SJ1000/2000/3000 valve with a valve lock switch, or an end block or SUP/EXH block assembly.



Plug-in Cable Type Vacuum Release Valve with Restrictor SJ3A6 Series



X, PE port: Elbow fitting Elbow fitting (Upward) X, PE port: Straight fitting

Elbow fitting (Downward) X, PE port: Elbow fitting

When specifying a length longer than that of the standard rail, select the number of valve stations without exceeding the max. number of stations.

3

10

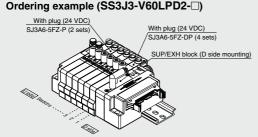
3 stations Specify a length

10 stations the standard rail.

longer than that of

There is no need to enter anything when the SUP/EXH block mounting position "M" is selected. Also, this manifold comes * standard with external pilot specifications.

How to Order Manifold Assembly

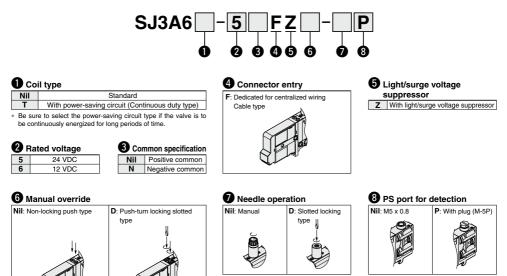


SS3J3-V60LPD2-06D1 set (Manifold part no.) * SJ3A6-5FZ-DP4 sets (With plug part no.) * SJ3A6-5FZ-P2 sets (With plug part no.) The asterisk denotes the symbol for the assembly. Prefix it to the part numbers of the solenoid valve, etc.	
· For the valve arrangement, the valve closest to the D side is	

· Under the manifold part number, state the valves to be mounted in order starting with the 1st station as shown in the figure. If the arrangement becomes too complicated, specify the details on a manifold specification sheet



How to Order Solenoid Valves (3-Position 3-Port with Restrictor)



* No slide locking type manual override setting is provided.

* Set operation torque to 0.3 N·m or less.

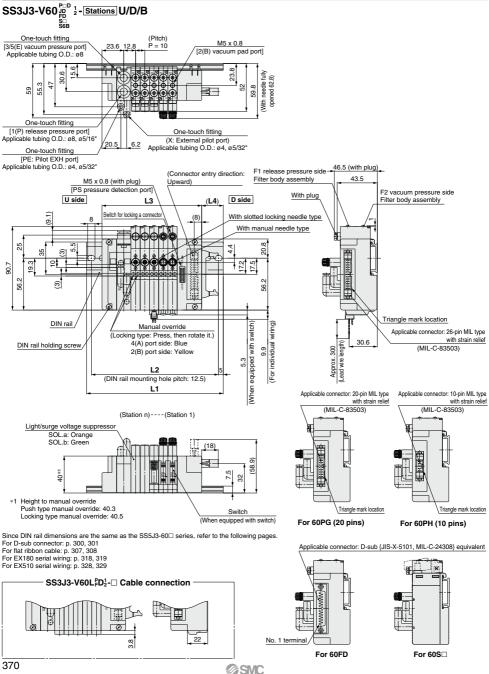
* When mounting a pressure sensor, etc., select "Nil."

* There is no valve lock switch for the 3-position 3-port solenoid valve with restrictor.



SJ3A6 Series

Dimensions



370



Non Plug-in Individual Wiring (E CA CAN'US Vacuum Release Valve with Restrictor RoHS SJ3A6 Series

the same time while referring to the ordering example. How to Order Individual wiring manifold SS3J3-V60-05 2 Valve stations SUP/EXH block Vacuum release valve with restrictor type mounting position Stations Symbol 01 1 station U side D side 20 20 stations в Both sides Special specifications M*1 * This number also includes the blanking block assembly. Specify the required specifications (including port sizes other than ø8) on the manifold specification sheet. SUP/EXH block fitting specification 5 DIN rail length specified Standard length Nil в Nil 2 stations Specify a length Elbow fitting 2 Straight fitting Elbow fitting X, PE port: (Upward) (Downward) longer than that of

X PE nort

Elbow fitting

10 stations the standard rail.

Specify the number of valve stations without exceeding the max.

number of stations.

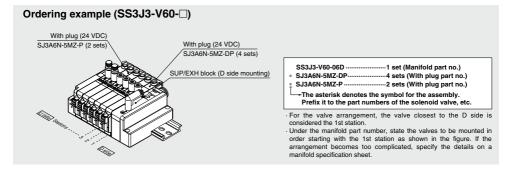
20

* There is no need to enter anything when the SUP/EXH block mounting position "M" is selected. Also, this manifold comes standard with external pilot specifications.

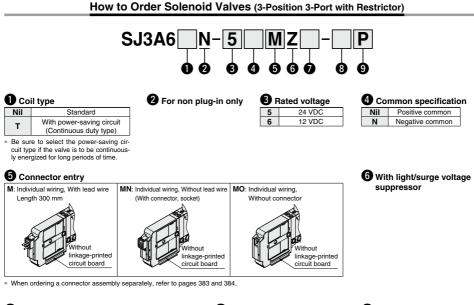
X PE nort

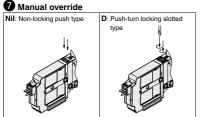
Straight fitting

How to Order Manifold Assembly

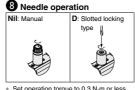


Elbow fitting





* No slide locking type manual override setting is provided.



Set operation torque to 0.3 N·m or less.



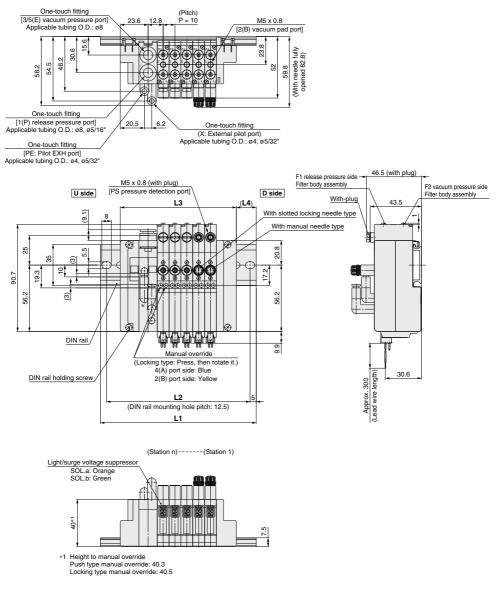
When mounting a pressure sensor, etc., select "Nil."



SJ3A6 Series

Dimensions

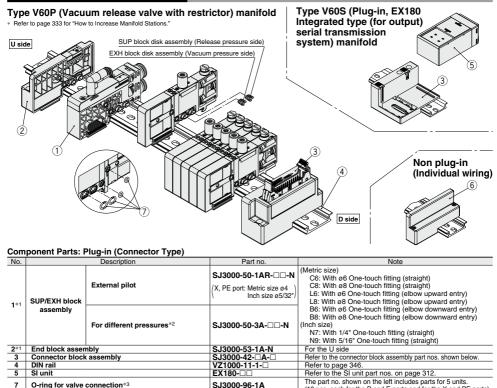
SS3J3-V60-Stations U/D/B



Since DIN rail dimensions are the same as the SS5J3-60-□ series, refer to pages 340 and 341.

SJ3A6 Series Manifold Exploded View

Connector Type/Individual Wiring



Connector Block Assembly Part Nos.

Connector specifications	Mounting position	Part no.	Note
For D-sub connector (Locking bracket: Metric size thread)		SJ3000-42-1A-□	
For D-sub connector (Locking bracket: Unified thread)		SJ3000-42-1AU-	
For flat ribbon cable 26 pins		SJ3000-42-2A-□	□: 1 (Connector upward)
For flat ribbon cable 20 pins	D side	SJ3000-42-3A-□	□: 2 (Connector upward)
For flat ribbon cable 10 pins		SJ3000-42-4A-□	L: 2 (Connector lateral)
For EX180 serial wiring*4		SJ3000-42-20A	
For EX510 serial wiring*4		SJ3000-42-3A-2	

*4 An SI unit is not included.

Component Parts: Non plug-in (Individual Wiring)

No.		Description	Part no.	Note
			SJ3000-50-5AR-□□-N	(Metric size) C6: With ø6 One-touch fitting (straight)
External pi	External pilot	(X, PE port: Metric size ø4 Inch size ø5/32")	C8: With ø8 One-touch fitting (straight) L6: With ø6 One-touch fitting (elbow upward entry) L8: With ø8 One-touch fitting (elbow upward entry)	
1	assembly	For different pressures*2	SJ3000-50-6A-□□-N	B6: With ø6 One-touch fitting (elbow downward entry) B8: With ø6 One-touch fitting (elbow downward entry) (Inch size) N7: With 1/4* One-touch fitting (straight) N9: With 5/16* One-touch fitting (straight)
2 *1	End block assen	nbly	SJ3000-53-1A-N	For the U side
4	DIN rail	DIN rail		Refer to page 346.
6	End block assembly O-ring for valve connection*3		SJ3000-53-2A	For the D side
7			SJ3000-96-1A	The part no. shown on the left includes parts for 5 units. (10 pcs. each for the P and E ports and for the X and PE ports)

*1 For the SJ3A6 series, valve lock and manual switches are not available.

*2 As the valves cannot be operated only with the SUP/EXH block assembly for different pressures, select them in combination with the SUP/EXH block assembly for external pilot.
*3 Included with valves, SUP/EXH block assemblies, and connector block assemblies

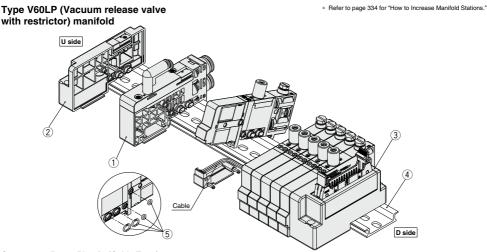
* Refer to page 344 for the SUP/EXH block disk assembly and method of handling parts at different pressures



(10 pcs. each for the P and E ports and for the X and PE ports)

SJ3A6 Series

Cable Type



Component Parts: Plug-in (Cable Type)

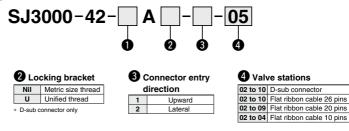
No.	Des	cription	Part no.	Note
1*1	SUP/EXH block assembly	(Metric size) C6: With ø6 One-touch fitting (straight) C8: With ø8 One-touch fitting (straight) L6: With ø6 One-touch fitting (elbow upward entry) L8: With ø8 One-touch fitting (elbow upward entry)		
1	SUP/EAR DIOCK assembly	For different pressures*2	SJ3000-50-6A-⊡⊡-N	B6: With 66 One-touch fitting (elbow downward entry) B8: With 68 One-touch fitting (elbow downward entry) (inch size) N7: 1/4" One-touch fitting (straight) N9: 5/16" One-touch fitting (straight)
2 *1	End block assembly		SJ3000-53-1A-N	
3	Connector block assembly		SJ3000-42-□A-□	Refer to the connector block assembly part nos. shown below.
4	DIN rail		VZ1000-11-1-□	Refer to page 346.
5	O-ring for valve connection*3		SJ3000-96-1A	The part no. shown on the left includes parts for 5 units. (10 pcs. each for the P and E ports and for the X and PE ports)

*1 For the SJ3A6 series, valve lock and manual switches are not available.

*2 As the valves cannot be operated only with the SUP/EXH block assembly for different pressures, select them in combination with the SUP/EXH block assembly for external pilot.

*3 Included with valves, SUP/EXH block assemblies, and connector block assemblies
 * Refer to page 344 for the SUP/EXH block disk assembly and method of handling parts at different pressures.

Connector Block Assembly



Connector type

7	D-sub connector
8	Flat ribbon cable 26 pins
9	Flat ribbon cable 20 pins
10	Flat ribbon cable 10 pins

 All connector block assembly mounting positions are on the D side.

 The connector block assembly includes the cables necessary for the number of stations.

376

	CI	
Ð	21	



Be sure to read this before handling the products. Refer to page 7 for safety instructions and pages 8 to 14 for 3/4/5 port solenoid valve precautions.

Manual Override Switch Operation

MWarning

For manual override operation, move the manual override switch to a position where letters A and B can be seen. [Manual override switch release status (refer to the figure below)] Operation with the manual override switch in a locked status can cause damage to the manual override and air leakage, so be sure to release the manual override switch before use. After manual override operation, lock the manual switch for use (when the manual override of the push-turn locking slotted type is locked, a manual override switch cannot be locked).



Manual override switch slide direction

Manual override switch locked status

Manual override switch unlocked status

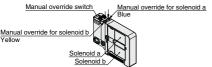
Manual Override Operation

MWarning

When the manual override is operated, connected equipment will be actuated. Confirm safety before operating.

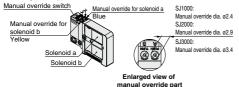
Non-locking push type

Press in the direction of the arrow.



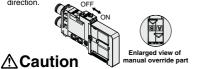
■Push-turn locking slotted type

While pressing, turn in the direction of the arrow (90° clockwise). If it is not turned, it can be used in the same way as the non-locking push type.



Slide locking type (manual override)

Slide the manual override all the way to the ON side in the arrow direction. The manual override is then locked. To unlock the manual override, slide it toward the OFF side in the arrow direction.



When you operate the D type with a screw driver, turn it gently using a watchmaker's screw driver. [Torque: under 0.05 N-m] When you lock the manual override of the D type, be sure to push it before turning. [Load: 10 N or less] Turning without pushing can cause damage to the manual override and trouble such as air leakage, etc.

Valve with Switch

▲Warning

When turning OFF the valve using the switch, move it to the position where the valve is locked. If the switch is at an improper position and is energized, equipment connected to the valve could be actuated.

Also, if the switch is turned OFF on the valve in the energized state, be careful because any actuators connected to a single solenoid, a dual 3-port valve, or a 3-position valve will actuate.

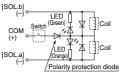




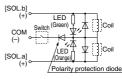
Normal operation: The valve is switched according to electric signals from the connector on the manifold side. The valve coil is kept in a deenergized state even when there is an electric signal from the connector on the manifold side.

Electric circuit diagram

(with positive common and light/surge voltage suppressor)



(with negative common and light/surge voltage suppressor)



Built-in Back Pressure Check Valve Type

≜Caution

- Valves with built-in back pressure check valve is to protect the back pressure inside a valve. For this reason, use caution the valves with external pilot specification cannot be pressurized from exhaust port [3/5(E)].
- As compared with the types which do not integrate the back pressure check valve, C value of the flow rate characteristics (sonic conductance) goes down. For details, please contact SMC.
- 2. Do not switch valves when A or B port is open to the atmosphere, or while the actuators and air operated equipment are in operation. The back pressure prevention seal may be peeled off, which may cause air leakage or malfunctions. Use caution especially when performing a trial operation or maintenance work.

Exhaust Throttle

Caution

The SJ series pilot valve and main valve share a common exhaust inside the valve. Therefore, do not block the exhaust port when arranging the piping.





Be sure to read this before handling the products. Refer to page 7 for safety instructions and pages 8 to 14 for 3/4/5 port solenoid valve precautions.

Used as a 3-Port Valve

∧ Caution

When using a 4-port valve as a 3-port valve

The SJ1000/2000/3000 series can be used as normally closed (N.C.) or normally open (N.O.) 3-port valves by closing one of the cylinder ports 4(A) or 2(B) with a plug. However, they should be used with the exhaust ports kept open. They are convenient at times when a double solenoid type 3-port valve is required.

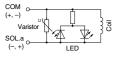
Ρlι	g position	2(B) port	4(A) port		
Type of actuation		N.C.	N.O.		
solenoids	Single	(A)4 2(B) (R1)513(R2) (P)	(A)4 2(B) (R1)513(R2) (P)		
Number of	Double	(A)4 2(B)	(A)4 2(B) X (R1)513(R2) (P)		

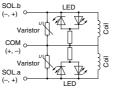
Light/Surge Voltage Suppressor

▲ Caution

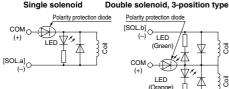
Non-polar type Single solenoid

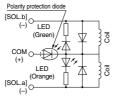
Double solenoid, 3-position type





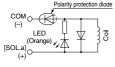
Positive common Single solenoid

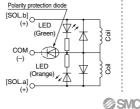




Negative common Single solenoid

Double solenoid, 3-position type





Continuous Duty

▲ Caution

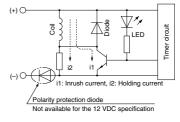
If a valve is energized continuously for long periods of time, the rise in temperature due to heat-up of the coil assembly may cause a decline in solenoid valve performance, reduce the service life, or have adverse effects on peripheral equipment. If the valve is energized continuously for long periods of time, be sure to use a valve with power-saving circuit (continuous duty type). In particular, if three or more adjacent stations on the manifold are energized simultaneously for extended periods of time or if the valves on A side and B side are energized simultaneously for long periods of time, take special care as the temperature rise will be greater.

If the continuously energized time exceeds three hours, please contact SMC.

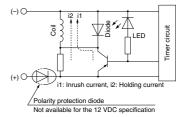
With power-saving circuit

Power consumption is decreased to approx. 1/3 (for SJ3D60T) compared with the standard model by reducing the wattage required to hold the valve in an energized state. (Effective energizing time is over 67 ms at 24 VDC.)

Electric circuit diagram (with power-saving circuit) In case of positive common, single solenoid



In case of negative common, single solenoid



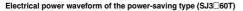


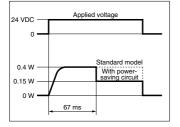
Be sure to read this before handling the products. Refer to page 7 for safety instructions and pages 8 to 14 for 3/4/5 port solenoid valve precautions.

Fig. 2).

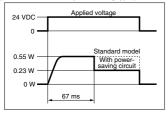
Working Principle

The circuit shown on page 380 reduces the power consumption for holding in order to save energy. Refer to the electrical power waveform as shown below.





Electrical power waveform of the power-saving type (SJ1060T, SJ2060T)



- The 12 VDC specification with power-saving circuit does not have the polarity protection diode. Do not make a mistake with the polarity.
- Since the voltage will drop by approx. 0.5 V due to the transistor, pay attention to the allowable voltage fluctuation. (For details, refer to the solenoid specifications of each type of valve.)

Countermeasure for Surge Voltage Intrusion

Surge voltage intrusion

With non-polar type valves, at times of sudden interruption of the loading power supply, such as emergency shutdown, surge voltage intrusion may be generated from loading equipment with a large capacity (power consumption), and a valve in a de-energized state may switch over (see Fig. 1). When installing a breaker circuit for the loading power supply, consider using a valve with polarity (with polarity protection diode), or install a surge absorption diode between the loading equipment COM line and the output equipment COM line (see

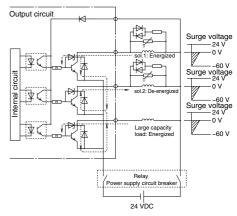


Fig. 1 Surge intrusion circuit example (NPN outlet example) (24 VDC)

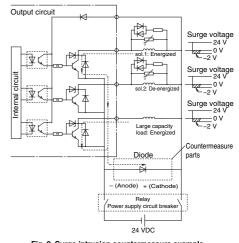


Fig. 2 Surge intrusion countermeasure example (NPN outlet example) (24 VDC)





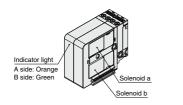
SMC

Be sure to read this before handling the products. Refer to page 7 for safety instructions and pages 8 to 14 for 3/4/5 port solenoid valve precautions.

Light Indication

▲Caution

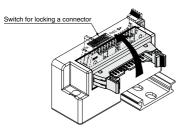
When equipped with light/surge voltage suppressor, the light window turns orange when solenoid a is energized, and it turns green when solenoid b is energized.



Changing the Connector Entry Direction

≜Caution

To change the connector's entry direction, set the switch on the top of the connector block to the FREE position, before turning the connector. Make sure to set the switch back to the LOCK position before connecting the connector. (When the switch is difficult to slide, move the connector a little so that it will slide easier.) If an excessive force is applied on the connector in the LOCK position, the connector block may be damaged. Also, using in such a way that the connector floats in the FREE position, it may cause the lead wire, etc., to break. Thus, refrain from using in these ways.



Manifold Mounting

When attaching a manifold to a mounting surface, etc., with bolts, if the entire bottom surface of the DIN rail contacts the mounting surface in a horizontal mounting, it can be used by simply securing both ends of the DIN rail. However, for any other mounting method or for side facing and rear facing, etc., secure the DIN rail with bolts at uniform intervals using the following as a guide: 2 to 5 stations at 2 locations, 6 to 10 stations at 3 locations, 11 to 15 stations at 4 locations, 16 to 20 stations at 5 locations, 21 to 25 stations at 6 locations, and more than 30 stations at 8 locations.

In addition, even in the case of a horizontal mounting, if the mounting surface is subject to vibration, etc., take the same measures indicated above. If secured at fewer than the specified number of locations, warping or twisting may occur in the DIN rail and manifold, causing trouble such as air leakage.

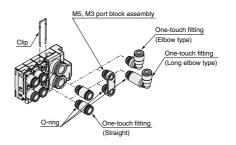


Be sure to read this before handling the products. Refer to page 7 for safety instructions and pages 8 to 14 for 3/4/5 port solenoid valve precautions.

Fitting Replacement

Inch Size

By replacing a valve's fitting assembly, it is possible to change the port size of the 4(A), 2(B), 1(P), and 3'5(E) ports. When replacing it, pull out the fitting assembly after removing the clip with a flat blade screw driver, etc. To mount a new fitting assembly, insert it into place and then fully reinsert the clip.



Fitting Assembly Part Nos.

Metric Size

Port	Port size	Part no.		
SJ1000	ø2 One-touch fitting (Straight)	KQSY10-C2		
4(A), 2(B)	ø4 One-touch fitting (Straight)	KQSY10-C4-X1336		
	ø2 One-touch fitting (Straight)	KJH02-C1		
	ø4 One-touch fitting (Straight)	KJH04-C1		
SJ2000	ø2 One-touch fitting (Elbow type)	kosyto-c2 ght) KOSY10-C2-X1336 ght) KQSY10-C4-X1336 ght) KJH02-C1 ght) KJH02-C1 wippe) KJL04-C1-N elbow type) KJL04-C1-N slzzoo-56-1A Slz200-56-1A ght) KJH02-C2 ght) KJH04-C2 ght) KJH02-C2 ght) KJH02-C2 ght) KJH04-C2 ght) KJH04-C2 ght) KJH04-C2 ght) KJL04-C2 wippe) KJL04-C2 wippe) KJL04-C2 wippe) KJU06-C2-N elbow type) KJW06-C2-N elbow type) KJW06-C2 elbow type) KJW06-C2-N sJ3000-56-1A SJ3000-76-1A-C6 wippe) SZ3000-74-1A-L6 elbow type) SZ3000-74-1A-L6 elbow type) SZ3000-74-1A-L6 wippe) SZ3000-74-1A-L6		
4(A)	ø4 One-touch fitting (Elbow type)	KJL04-C1-N		
2(B)	ø2 One-touch fitting (Long elbow type)	KJW02-C1		
	ø4 One-touch fitting (Long elbow type)	KJW04-C1-N		
	M3 port block assembly	SJ2000-56-1A		
	ø2 One-touch fitting (Straight)	KJH02-C2		
	ø4 One-touch fitting (Straight)	KJH04-C2		
	ø6 One-touch fitting (Straight)	KJH06-C2		
	ø2 One-touch fitting (Elbow type)	KJL02-C2		
SJ3000	ø4 One-touch fitting (Elbow type)	KJL04-C2		
4(A) 2(B)	ø6 One-touch fitting (Elbow type)	KJL06-C2-N		
2(D)	ø2 One-touch fitting (Long elbow type)	KJW02-C2		
	ø4 One-touch fitting (Long elbow type)	KJW04-C2		
	ø6 One-touch fitting (Long elbow type)	KJW06-C2-N		
	M5 port block assembly	SJ3000-56-1A		
	ø6 One-touch fitting (Straight)	VVQ1000-51A-C6		
	ø6 One-touch fitting (Elbow type)	SZ3000-74-1A-L6		
1(P)	ø6 One-touch fitting (Long elbow type)	SZ3000-74-2A-L6		
3/5(É)	ø8 One-touch fitting (Straight)	VVQ1000-51A-C8		
	ø8 One-touch fitting (Elbow type)	SZ3000-74-1A-L8		
	ø8 One-touch fitting (Long elbow type)	SZ3000-74-2A-L8		

Port	Port size	Part no.		
	ø1/8" One-touch fitting (Straight)	KJH01-C1		
	ø5/32" One-touch fitting (Straight)	KJH03-C1		
SJ2000	ø1/8" One-touch fitting (Elbow type)	KJL01-C1		
4(A) 2(B)	ø5/32" One-touch fitting (Elbow type)	KJL03-C1		
	ø1/8" One-touch fitting (Long elbow type)	KJW01-C1		
	ø5/32" One-touch fitting (Long elbow type)	KJW03-C1		
SJ3000 4(A) 2(B)	ø1/8" One-touch fitting (Straight)	KJH01-C2		
	ø5/32" One-touch fitting (Straight)	KJH03-C2		
	ø1/4" One-touch fitting (Straight)	KJH07-C2		
	ø1/8" One-touch fitting (Elbow type)	KJL01-C2		
	ø5/32" One-touch fitting (Elbow type)	KJL03-C2		
	ø1/4" One-touch fitting (Elbow type)	KJL07-C2		
	ø1/8" One-touch fitting (Long elbow type)	KJW01-C2		
	ø5/32" One-touch fitting (Long elbow type)	KJW03-C2		
	ø1/4" One-touch fitting (Long elbow type)	KJW07-C2		
1(P)	ø1/4" One-touch fitting (Straight)	VVQ1000-51A-N7		
3/5(É)	ø5/16" One-touch fitting (Straight)	VVQ1000-51A-N9		

To change the port size of the 1(P), 3/5(E) ports into the port sizes other than ø8 (straight), specify the change on the manifold specification sheet.

* Be careful to avoid damage or contamination to the O-rings, as this can cause air leakage.

When removing a straight-type fitting from a valve, after removing the clip, attach tubing or a plug (KJP-02, KQ2P-IDD) to the One-touch fitting, and pull it out while holding the tubing or plug. If it is pulled out while holding the release button of the fitting (resin part), the release button may be damaged.

Be sure to turn off the power and stop the supply of air before disassembly. Furthermore, since air may remain inside the actuator, piping, and manifold, confirm that the air is completely exhausted before starting any work.
While inserting a tubing into an elbow-type (thing, hold the main body of the fitting by hand. Failure to do so will exert an undue force on the valve or the fitting, resulting in air

leakage or damage. * Each fitting assembly part no. contains 1 pc. Additionally, when the piping is constructed in the same direction using the elbow-type fitting, order the elbow-type and/or long elbow-type fitting.

Clip Part Nos.

	Part no.	Nete		
SJ1000	SJ2000	SJ3000	Note	
SJ1000-CL-1	SJ2000-CL-1	SJ3000-CL-1	These part numbers contain 10 pcs. each.	



Be sure to read this before handling the products. Refer to page 7 for safety instructions and pages 8 to 14 for 3/4/5 port solenoid valve precautions.

One-touch Fittings

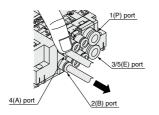
▲Caution

The pitch of the SJ series piping ports (A, B, etc.) has been set assuming the use of KJ series One-touch fittings. Therefore, when using fittings with an M3 or M5 port block assembly, there may be some interference between fittings, depending on the type and size, so please use after checking dimensions in the catalog for the pipe fitting being used.

1. Tube attachment/detachment for One-touch fittings

1) Tube attachment

- (1) Take a tube having no flaws on its periphery and cut it off at a right angle. When cutting the tube, use tube cutters TK-1, 2, or 3. Do not use pinchers, nippers, scissors, etc. If cutting is done with tools other than tube cutters, the tube may be cut diagonally or become flattened, etc., making a secure installation impossible, and causing problems such as the tube pulling out after installation or air leakage.
 - Allow some extra length in the tube.
- (2) Grasp the tube and push it in slowly, inserting it securely all the way into the fitting.
- (3) After inserting the tube, pull on it lightly to confirm that it will not come out. If it is not installed securely all the way into the fitting, this can cause problems such as air leakage or the tube pulling out.
- 2) Tube detachment
 - (1) The 4(A) and 2(B) ports use the KJ series, so the tube can be removed by pressing on part of the release button. However, for the 1(P) and 3/5(E) ports, please press the release button evenly as before.
 - (2) Pull out the tube while holding down the release button so that it does not come out. If the release button is not pressed down sufficiently, there will be increased bite on the tube and it will become more difficult to pull it out.
 - (3) When the removed tube is to be used again, cut off the portion which has been chewed before reusing it. If the chewed portion of the tube is used as is, this can cause trouble such as air leakage or difficulty in removing the tube.



Hold down part of the release button with your finger or a similar tool, as shown in the diagram, and pull out in the direction indicated by the arrow.

Other Tube Brands

▲Caution

- 1. When using other than SMC brand tube, confirm that the following specifications are satisfied with respect to the tube outside diameter tolerance.
 - 1) Nvlon tube
 - within ±0.1 mm Soft nvlon tube within +0.1 mm
 - Polvurethane tube within +0.15 mm, within -0.2 mm

Do not use tube which does not meet these outside diameter tolerances. It may not be possible to connect them, or they may cause other trouble, such as air leakage or the tube pulling out after connection.

How to Use Plug Connector

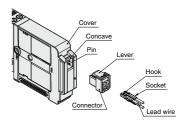
▲ Caution

When attaching and detaching a connector, first shut off the electric power and the air supply.

Also, crimp the lead wires and sockets securely.

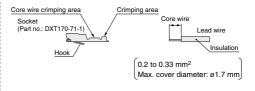
Connector attachment/detachment

- . To attach a connector, hold the lever and connector unit between your fingers and insert straight onto the pins of the solenoid valve so that the lever's pawl is pushed into the groove and locks.
- . To detach a connector, remove the pawl from the groove by pushing the lever downward with your thumb, and pull the connector straight out.



2. Crimping of lead wires and sockets

Peel 3.2 to 3.7 mm of the tip of the lead wire, enter the core wires neatly into a socket and crimp it with a special crimp tool. Be careful so that the cover of the lead wire does not enter into the crimping part. (Please contact SMC for the dedicated crimping tools.)







Be sure to read this before handling the products. Refer to page 7 for safety instructions and pages 8 to 14 for 3/4/5 port solenoid valve precautions.

How to Use Plug Connector

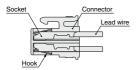
3. Lead wires with sockets attachment/detachment

Attachment

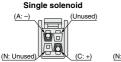
Insert the sockets into the square holes of the connector (with A, B, C, and N indication), and continue to push the sockets all the way in until they lock by hooking into the seats in the connector. (When they are pushed in, their hooks open, and they are locked automatically.) Next, confirm that they are locked by pulling lightly on the lead wires.

Detachment

To detach a socket from a connector, pull out the lead wire while pressing the socket's hook with a stick having a thin tip (approx. 1 mm). If the socket is used again, spread the hook outward.

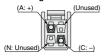


<Positive common>





<Negative common> Single solenoid





Plug Connector Lead Wire Length

▲Caution

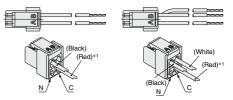
Plug connector lead wires have a standard length of 300 mm, however, the following lengths are also available.

Connector Assembly Part Nos.

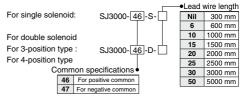
Single solenoid

Double solenoid, 3-position type, 4-position type

SJ3000-46-S
(for positive common) SJ3000-46-D
(for positive common) SJ3000-47-D
(for negative common) SJ3000-47-D
(for negative common)



*1 In case of negative common, the lead wire changes from red to yellow



For single solenoid

Without lead wire: SJ3000-46-S-N (positive/negative common) (Connector, Socket x 2 pcs. only)

For double solenoid

Without lead wire: SJ3000-46-D-N (positive/negative common) (Connector, Socket x 3 pcs. only)

How to Order

Include the connector assembly part number together with the part number for the plug connector's solenoid valve without connector.

(Example) In case of lead wire length 2000 mm and positive common

SJ3160-5MOZ-C6 SJ3000-46-S-20

Connector Assembly for Manifolds (for Junction Common)

Using the connector assembly (for junction common) for solenoid valves installed in the manifold reduces the labor involved in wiring work because common wiring for all solenoid valves is integrated into a single wire.

⊚ SMC

Be sure to read this before handling the products. Refer to page 7 for safety instructions and pages 8 to 14 for 3/4/5 port solenoid valve precautions.

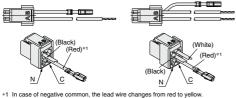
Connector Assembly Part Nos. (for Junction Common)

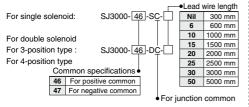
Single solenoid

Double solenoid.

SJ3000-46-SC- (for positive common) SJ3000-46-DC- (for positive common)

3-position type, 4-position type SJ3000-47-SC- (for negative common) SJ3000-47-DC- (for negative common)



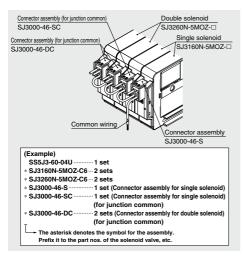


How to Order

Indicate the part no. of the connector assembly for the manifold and solenoid valve.

If the arrangement is too complicated, please specify the details on a manifold specification sheet.

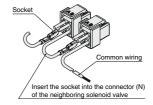
- Applications like connectors not wired to a valve are not possible.
- For the solenoid valve, please designate "No connector (MOZ)" for the connector type
- * Connector assembly with lead wire for place where the signals are transmitted to the common wiring. (Only the valves of the first station and/or last station of the manifold are compatible to connector with lead wire for common.)



Wiring Instructions for Connector Assembly (for Junction Common)

∕**∧**Caution

If only connector assembly (for junction common) is ordered, please wire according to the instructions in the diagram below. For details on socket mounting, please refer to "How to Use Plug Connector" on page 382.





Be sure to read this before handling the products. Refer to page 7 for safety instructions and pages 8 to 14 for 3/4/5 port solenoid valve precautions.

One-touch Fittings

▲Caution

When fittings are used, they may interfere with one another depending on their types and sizes. Therefore, the dimensions of the fittings to be used should first be confirmed in their respective catalogs.

Fittings whose compliance with the SJ series is already confirmed are stated below. If the fitting within the applicable range is selected, there will not be any interference.

Applicable Fittings: KQ2H, KQ2S Series

Keni, Keo ocnes														
Series	Model	Distance	Port size	Fitting	Applicable tubing O.D.									
Series	Wodel	Piping port	Port size		ø2	ø3.2	ø4	ø6						
SJ3000		4A, 2B		KQ2H KJH										
(10 mm pitch)	SJ3□60-□□-M5		4A, 2B M5											
SJ2000	SJ2□60-□□-M3	4A, 2B							KQ2H KJH					
(7.5 mm pitch)			4A, 2B M3											
SJ3A6 (10 mm pitch)	SJ3A6- □□ 2B	2B M5		M5 -	KQ2H KJH									
			CIVI		M5	M5	M5	M5	M5	M5	M5	2B M5	M5 KQ2S KJS	KQ2S KJS