5 Port Solenoid Valve

SZ3000 Series

Rubber Seal) Cassette Type Manifold

The plug-in cassette system makes valve replacement easy.

A plug-in manifold has been created with a height of 43.5 mm (including DIN rail). Valve replacement can be performed easily. Moreover, since spare terminates for wiring (receptacle housings) are contained inside the manifold, terminal changes (additions) can be performed quickly and easily. (The number of additional stations is limited by the manifold specifications. For details, refer to page 263.)

Valves equipped with switches

Adjustment and maintenance of equipment can be performed with greater safety, since the power to each valve can be shut off individually with built-in switches.

SMC

High speed response of 10 ms

SZ3000 double, 0.5 MPa

24 VDC, Without surge voltage suppressor Low power consumption and a faster response time of 10 ms are obtained with a unique pilot valve construction.

Low power consumption: 0.6 W

(Current draw: 25 mA at 24 VDC) Low power consumption enables direct operation by a PLC. Cost savings are realized through the use of a smaller power supply and the elimination of relay cards.

Easy attaching/detaching of the tubing

The interval between ports A and B is a wide 20.5 mm, allowing easy changes of fittings and tubing.



The connector entry direction can be changed from top to side with a simple

operation.









5 Port Solenoid Valve SZ3000 Series **Plug-in Type**

How to Order

An order for a manifold base only is not acceptable. Please order the solenoid valves for mounting at the same time while referring to the ordering example.

Plug-in manifold with power supply terminals



Cassette Type Manifold SZ3000 Series

(€ 24

How to Order

• Plug-in manifold without power supply terminals



How to Order



How to order solenoid valves For plug-in (Common for both with and without power supply terminals)



How to Order Valve Manifold Assembly







Manifold Specifications

	Madal		D-sub connector	Flat ribbon cable type 60PD				
Model		Type 60F	Type 60P	Type 60PG	Type 60PH			
Manifold				Plug-i	n type			
1 (P: SUP), 3	/5 (R: EXH)	system		Common	SUP, EXH			
Valve stations	(With power	terminal)	2 to 20	stations	2 to 16 stations	2 to 8 stations		
Applicable connector		or	D-sub connector Conforming to MIL-C-24308 JIS-X-5101	Flat ribbon cable connector Socket: 26 pins MIL type with strain relief Conforming to MIL-C-83503	Flat ribbon cable connector Socket: 20 pins MIL type with strain relief Conforming to MIL-C-83503	Flat ribbon cable connector Socket: 10 pins MIL type with strain relief Conforming to MIL-C-83503		
Internal w	iring		+ COM, - COM					
4 (A). 2 (B) port	Location	Valve					
Porting spe	cification	Direction	Lateral, Upward, Downward					
1 (P), 3/5 (R) port		(R) port	C8					
4 (A), 2 (B) port		C4, C6, M5						
Weight W (g) ⁽²⁾ (n1: Stations (n2: Number of SUP/EXH blocks) m: Weight of DIN rail		W = 3.2n1 + 53n2 + m + 126.5						

Note 1) In cases such as those where many valves are operated simultaneously, use type B (double side SUP/EXH), applying pressure to the 1(P) ports on both sides and exhausting from the 3(R) ports on both sides. Note 2) The weight W is the value for the D-sub connector manifold with power supply terminals only. To obtain the weight

ote 2) The weight W is the value for the D-sub connector manifold with power supply terminals only. To obtain the weight with solenoid valves attached, add the solenoid valve weights given on page 256 for the appropriate number of stations. For DIN rail weight, refer to page 254.

Flow Rate Characteristics

Port size Flow rate charact					aracteristics		
1, 5, 3	4, 2	1-	•2/4(P→A∕E	3)	4/2	2→3(A∕B→F	R)
(P, EA, EB)	(A, B)	C[dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv
	C4	0.58 [0.49]	0.26 [0.36]	0.14 [0.13]	0.76 [0.65]	0.15 [0.20]	0.18 [0.15]
C8	C6	0.73 [0.64]	0.24 [0.27]	0.18 [0.16]	0.77 [0.74]	0.19 [0.16]	0.19 [0.19]
	M5	0.60 [0.57]	0.38 [0.35]	0.17 [0.15]	0.67 [0.58]	0.16 [0.39]	0.16 [0.16]

Note) • The value is for manifold base with 5 stations and individually operated 2 position type. • Values inside [] are for 4 position dual 3 port valves. SV

SYJ

SZ

VF

VP4

VQ 1/2 VQ

4/5

VOC

1/2

VQC 4/5

VOZ

SQ

VFS VFR VQ7



Solenoid Valve Specifications

Series			SZ3000		
Fluid			Air		
Internal pilot	2 position	single	0.15 to 0.7		
operating	2 position	double	0.1 to 0.7		
pressure range	3 position		0.2 to 0.7		
(IVIFa)	4 position d	ual 3 port valve	0.15 to 0.7		
External nilot	Operating p	pressure range	-100 kPa to 0.7		
operating	Pilot	2 position single	0.25 to 0.7		
pressure range (MPa)	pressure range	2 position double	0.25 to 0.7		
		3 position	0.25 to 0.7		
Ambient and flu	id tempera	ture (°C)	-10 to 50 (No freezing)		
Max. operating frequency (Hz)	2 position single, double 4 position dual 3 port valve		10		
	3 position	I	3		
Manual override	(Manual o	peration)	Non-locking push type, Push-turn locking slotted type		
Pilot type			Common exhaust type for main and pilot valve		
Lubrication			Not required		
Mounting orientation			Unrestricted		
Impact/Vibration	n resistance	e m/s ^{2 Note)}	150/30		
Enclosure			Dust-protected		

Note) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was per-formed at both energized and de-energized states in the eaxial direction and at the right angles to the main valve and armature. (Values at the initial period)

Solenoid Specifications

Electrical entry	L type (For plug-in), M type plug connector (M)
Rated coil voltage (V)	24, 12 VDC
Allowable voltage fluctuation	±10% of rated voltage
Power consumption (W)	0.6 (With light: 0.65)
Surge voltage suppressor	Diode
Indicator light	LED

Response Time

Note) Based on dynamic performance test, JIS B 8419: 2010. (Coil temperature: 20°C, at rated voltage)

	Response time (ms) (at the pressure of 0.5 MPa)			
Type of actuation	Without surge voltage	With surge voltage suppressor S, Z type		
	suppressor			
2 position single	12 or less	15 or less		
2 position double	10 or less	13 or less		
3 position	15 or less	20 or less		
4 position dual 3 port valve	30 or less	35 or less		

Weight

Valve model	Туре	of actuation	Port size	Weight (g)
		Single		78
	2 position	Double		84
		Closed center		
SZ3□60-□-C4	3 position	Exhaust center	for ø4	88
		Pressure center		
	4 position	Dual 3 port valve		84
	2 position	Single		74
	2 position	Double		81
		Closed center		85
523060-0-06	3 position	Exhaust center	for ø6	
		Pressure center		
	4 position	Dual 3 port valve		81
	Onesition	Single		69
SZ3⊡60-⊡-M5	2 position	Double		75
		Closed center	MEYOR	
	3 position	Exhaust center	WI3 X U.O	79
		Pressure center]	
	4 position	Dual 3 port valve]	75



Manifold Options

SUP block disk

By installing a SUP block disk in the pressure supply passage of a manifold valve, it is possible to supply two or more different high and low pressures to one manifold. (Use in combination with a pilot port block disk.)



EXH block disk

By installing an EXH block disk in the exhaust passage of a manifold valve, it is possible to divide the valve's exhaust so that it does not affect another valve. (Two block disks are needed to divide both exhausts.)



Pilot port block disk

By installing a pilot port block disk in the pilot passage of a manifold valve, it can be function as an internal pilot/external pilot mixed manifold.



Label for block disk

The labels shown below are used on manifold stations containing SUP/EXH block disk(s) to show their location. (3 pcs. each)

SZ3000-155-1A

Label for SUP/EXH block disk



Label for SUP block disk Label for pilot port block disk





Label for EXH block disk

′RI<mark>P</mark>IR

Part no.

SZ3000-114-2A

* When a block disk is concurrently ordered by specifying on the manifold specification sheet, etc., a label will be stuck on the position where block disk is mounted.



Blanking block assembly

SZ3000-55-1A

These are mounted when later addition of valves is planned, etc.



Silencer with One-touch fitting

This silencer can be mounted on the manifolds' port R (exhaust) with a single touch.



AL

45

		VQZ		
				SQ
	D	Effective area mm ²	Noise reduction dB	VFS
_	13	20	30	VFR

SV

SYJ

SZ

VF

VP4 VQ 1/2

VQ

4/5

VQC 1/2

VQC

4/5

VQ7

Plug (White)

Series

SZ3000(ø8)

Applicable fittings size

ød

8

These are inserted in cylinder ports or SUP/EXH ports which are not being used.

Purchasing order is available in units of 10 pieces.

Model

AN15-C08 26.5



Dimensions

Applicable fittings size ød	Model	A	L	D
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8
8	KQ2P-08	20.5	39	10

Manifold Option

DIN rail dimensions/Weight

VZ1000-11-1-

Refer to the L dimension tables

Enter a number from the DIN rail dimension table below.



No.	0	1	2	3	4	5	6	7	8	9
L dimension	98	110.5	123	135.5	148	160.5	173	185.5	198	210.5
Weight (g)	17.6	19.9	22.1	24.4	26.6	28.9	31.1	33.4	35.6	37.9
No.	10	11	12	13	14	15	16	17	18	19
L dimension	223	235.5	248	260.5	273	285.5	298	310.5	323	335.5
Weight (g)	40.1	42.4	44.6	46.9	49.1	51.4	53.6	55.9	58.1	60.4
No.	20	21	22	23	24	25	26	27	28	29
L dimension	348	360.5	373	385.5	398	410.5	423	435.5	448	460.5
Weight (g)	62.6	64.9	67.1	69.4	71.6	73.9	76.1	78.4	80.6	82.9

■ Flat ribbon cable type/Cable assembly

AXT100-FC□-10



Flat Ribbon Cable Assembly

Cable length (L)	10 pins	20 pins	26 pins
1.5 m	AXT100-FC10-1	AXT100-FC20-1	AXT100-FC26-1
3 m	AXT100-FC10-2	AXT100-FC20-2	AXT100-FC26-2
5 m	AXT100-FC10-3	AXT100-FC20-3	AXT100-FC26-3
Connector width (W)	17.2	30	37.5

* For other commercial connectors, use a type with strain relief conforming to MIL-C-83503.

Connector manufacturers' example

- HIROSE ELECTRIC CO., LTD.
- 3M Japan Limited
- Fujitsu Limited
- Japan Aviation Electronics Industry, Limited.

• J.S.T. Mfg. Co., Ltd.

■ D-sub connector (25 pins)/Cable assembly AXT100-DS25-015



D-sub Connector Cable Assembly Terminal No.

Terminal no.	Lead wire color	Dot marking			
1	Black	None			
2	Brown	None			
3	Red	None			
4	Orange	None			
5	Yellow	None			
6	Pink	None			
7	Blue	None			
8	Purple	White			
9	Gray	Black			
10	White	Black			
11	White	Red			
12	Yellow	Red			
13	Orange	Red			
14	Yellow	Black			
15	Pink	Black			
16	Blue	White			
17	Purple	None			
18	Gray	None			
19	Orange	Black			
20	Red	White			
21	Brown	White			
22	Pink	Red			
23	Gray	Red			
24	Black	White			
25	White	None			

D-sub Connector Cable Assembly

Cable length (L)	Assmbly part no.	Note	
1.5 m	AXT100-DS25-015		
3 m	AXT100-DS25-030	Cable 25 core	
5 m	AXT100-DS25-050		

 For other commercial connectors, use a 25 pins type with female connector conforming to MIL-C-24308.

Connector manufacturers' example

- HIROSE ELECTRIC CO., LTD.
- Fujitsu Limited
- Japan Aviation Electronics Industry, Limited.
- J.S.T. Mfg. Co., Ltd.

Electric Characteristics

Item	Characteristics
Conductor resistance Ω/km, 20°C	65 or less
Voltage limit VAC, 1 min.	1000
Insulation resistance MΩkm, 20°C	5 or less

Note) The minimum bending radius for D-sub connector cables is 20 mm.



Manifold Electrical Wiring

Type 60F D-sub Connector Type (25 pins) -

Without Power Supply Terminal





The circuits above are for the double wiring specifications with up to 10 or 12 stations. Connect to SOLA in the case of a single solenoid. Moreover, when wiring
instructions are given on a manifold specification sheet, the "A" signal for single and the "A, B" signals for double should be wired in order 1, 14, 2, 15....etc., without
skipping or leaving any connectors remaining.

Stations are counted from D side as the 1st one.

Type 60P Flat Ribbon Cable Type (26 pins)

Without Power Supply Terminal

With Power Supply Terminal



The circuits above are for the double wiring specifications with up to 11 or 12 stations. Connect to SOLA in the case of a single solenoid. Moreover, when wiring
instructions are given on a manifold specification sheet, the "A" signal for single and the "A, B" signals for double should be wired in order 1, 2, 3, 4.....etc., without
skipping or leaving any connectors remaining.

Stations are counted from D side as the 1st one.

Since terminal numbers are not indicated on the flat cable, use the triangle mark as a reference for wiring.

VFS

VFR

VQ7

Manifold Electrical Wiring

Type 60PG Flat Ribbon Cable Type (20 pins)

Without Power Supply Terminal



With Power Supply Terminal

The circuits above are for the double wiring specifications with up to 8 or 9 stations. Connect to SOLA in the case of a single solenoid. Moreover, when wiring
instructions are given on a manifold specification sheet, the "A" signal for single and the "A, B" signals for double should be wired in order 1, 2, 3, 4.....etc., without
skipping or leaving any connectors remaining.

Stations are counted from D side as the 1st one

. Since terminal numbers are not indicated on the flat cable, use the triangle mark as a reference for wiring.

Type 60PH Flat Ribbon Cable Type (10 pins) -

Without Power Supply Terminal

With Power Supply Terminal



The circuits above are for the double wiring specifications with up to 4 stations. Connect to SOLA in the case of a single solenoid. Moreover, when wiring instructions
are given on a manifold specification sheet, the "A" signal for single and the "A, B" signals for double should be wired in order 1, 2, 3, 4....,etc., without skipping or
leaving any connectors remaining.

@SMC

Stations are counted from D side as the 1st one.

Since terminal numbers are not indicated on the flat cable, use the triangle mark as a reference for wiring.

Wiring of Plug-in Type Manifold with Power Supply Terminal (Example)

 Since the power supply to drive valves with power supply terminals can be supplied from either the control side or the manifold side, these wiring examples should be used for reference when wiring is performed.

1. Wiring example when using manifold power supply terminal



2. Wiring example when not using manifold power supply terminal (Power is supplied to the control side or along the wiring, etc.)



▲ Caution

 Single wire, COM position, etc. of PLC are different from each manufacturer. When connecting with PLC, read the specifications carefully and understand the electrical circuit. Poor wiring could cause damage to PLC, power source, etc. as well as manifold and valve. SO

VFS

Construction

Symbol

2 position single



2 position single with back pressure check valve



2 position single



2 position double (A)4 2(B) 1 3(EB) (P) (EA)5

2 position double with back pressure check valve (A)4 2(B)



2 position double



3 position closed center/exhaust center/pressure center



Component Parts

No.	Description	Material	Note
1	Body	Zinc die-casted	—
2	Adapter plate	Resin	White
3	Pilot body	Resin	White
4	Molded coil	_	-
5	Body cover	Resin	White
6	Spool valve assembly	Aluminum/HNBR	-
7	Port block	Resin	White
8	Bottom cover assembly	—	White

Replacement Parts

No.	Description	Part no.
9	One-touch fitting	Refer to One-touch fitting part number information on page 292.
10	Clip	SX3000-115-2

2 position single with back pressure check valve



Symbol

Symbol 3 position closed center

(A)4		2(B)	
		1	7. Marci
(EA)5	1	3(EE	3)
	(Г)		

3 position exhaust center



3 position pressure center



SMC

Cassette Type Manifold **SZ3000** Series



SMC

Component Parts

No.	Description	Material	Note
1	Spool valve assembly	Resin/HNBR	For N.C. (Normally closed)
2	Spool valve assembly	Resin/HNBR	For N.O. (Normally open)
3	Body	Zinc die-casted	-
4	Adapter plate	Resin	White
5	Pilot body	Resin	White
6	Molded coil	—	-
7	Body cover	Resin	White
8	Port block	Resin	White
9	Bottom cover assembly	—	White

Replacement Parts

No.	Description	Part no.
10	One-touch fitting	Refer to One-touch fitting part number information on page 292.
11	Clip	SX3000-115-2

SZ3A60K/With back pressure check valve



Manifold Exploded View

Type 60P Manifold (Plug-in, flat ribbon cable type)



Component Parts

No.	Description	Part no.	Note
1	SUP/EXH block assembly	SZ3000-50-1A-□□	C6: With One-touch fitting for ø6 C8: With One-touch fitting for ø6 E8: With One-touch fitting for ø6 (Elbow fetching upward) L8: With One-touch fitting for ø8 (Elbow fetching downward) B6: With One-touch fitting for ø8 (Elbow fetching downward) B8: With One-touch fitting for ø8 (Elbow fetching downward)
2	End block assembly	SZ3000-53-5A	
3	Housing holder	SX3000-113-1	
4	SUP block bush assembly	SZ3000-114-3A	
5	SUP block bush assembly	SZ3000-114-1A	
6	DIN rail	VZ1000-11-1-	Refer to page 256.
7	Connector block assembly	SZ3000-42-□□	Refer to connector block assembly part no. table below.

Connector Block Assembly Part No.

Connector specifications	Mounting	Par	Noto				
	position	Without power supply terminals	Note				
For D-sub connector	D side	SZ3000-42-1A- D ¹ ₂	SZ3000-42-2A- D ¹ ₂ - ^P _N	*1: Perpendicular connector *2: Lateral connector			
For flat ribbon cable 26 pins	D side	SZ3000-42-3A- 🗆 D ₂ ¹	SZ3000-42-4A- D ¹ ₂ - ^P _N	P: Positive common N: Negative common			
For flat ribbon cable 20 pins	D side	SZ3000-42-5A- D ¹ ₂	SZ3000-42-6A- D ¹ ₂ - ^P _N	Note) The assembly part numbers with power supply terminals are			
For flat ribbon cable 10 pins	D side	SZ3000-42-7A- D ¹ ₂	SZ3000-42-8A- 🗆 D ₂ ¹ - ^P _N	24 VDC specifications if 12 VDC specifications are required,			
For serial	D side	SZ3000-42-10A- 🗆 D	_	assembly part number.			

Note) Connector block assembly can be shipped as an assembly only in the case of double wiring. Since the possible number of stations differs depending on the connector type, refer to the valve station section on catalog pages 250, 251, 276 and 280, and enter the number of stations in the □□ section of the assembly part number. Please contact SMC if a connector block assembly is required having a wiring specification other than double wiring.



Plug-in Manifold Station Expansion

Caution In addition to solenoid valves, housing holders (SX3000-113-1) are necessary for expansion of manifold stations.

• Double wiring specifications manifolds which do not have the maximum number of stations, contain spare receptacle housings for expansion in the housing holder of the last station, or inside the supply/exhaust block assembly (for a maximum of 2 stations). When expanding stations, perform the disassembly and assembly of the manifold while referring to the expansion method shown below.



Dimensions: SZ3000 Plug-in

SS5Z3-60FD¹/₂-Stations U-□



Internal Pilot Manifold L Dimension

Internal Pilot Manifold L Dimension n:													
\sim	2 3 4 5 6 7 8							9	10				
L1	110.5	123	135.5	148	148	160.5	173	185.5	198				
L2	100	112.5	125	137.5	137.5	150	162.5 175		187.5				
L3	81	91.5	102	112.5	123	133.5	144	154.5	165				
L4	15	16	17	18	12.5	13.5	14.5	15.5	16.5				

Exte	n:	n: Stations							
\sum	2	3	4	5	6	7	8	9	10
L1	123	135.5	148	148	160.5	173	185.5	198	210.5
L2	112.5	125	137.5	137.5	150	162.5	175	187.5	200
L3	91.5	102	112.5	123	133.5	144	154.5	165	175.5
L4	16	17	18	12.5	13.5	14.5	15.5	16.5	17.5



Dimensions: SZ3000 Plug-in

SS5Z3-60FD¹₂-Stations B-□





Internal Pilot Manifold I Dimension

Interi	nternal Pilot Manifold L Dimension n: Str															Stations			
<u> </u>	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	123	135.5	148	160.5	173	173	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	310.5
L2	112.5	125	137.5	150	162.5	162.5	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	300
L3	97	107.5	118	128.5	139	149.5	160	170.5	181	191.5	202	212.5	223	233.5	244	254.5	265	275.5	286
L4	13	14	15	16	17	12	13	14	15	16	17	18	12.5	13.5	14.5	15.5	16.5	17.5	12.5

External Pilot Manifold L Dimension

Exter	xternal Pilot Manifold L Dimension n: Station															Stations			
	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	135.5	148	160.5	173	173	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	310.5	323
L2	125	137.5	150	162.5	162.5	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	300	312.5
L3	107.5	118	128.5	139	149.5	160	170.5	181	191.5	202	212.5	223	233.5	244	254.5	265	275.5	286	296.5
L4	14	15	16	17	12	13	14	15	16	17	18	12.5	13.5	14.5	15.5	16.5	17.5	12.5	13.5

Dimensions: SZ3000 Plug-in

SS5Z3-60PD¹₂-Stations U-□ (26 pins)



Note 2) For manifold dimensions with elbow fitting, refer to page 268.

Internal Pilot Manifold L Dimension

Inte	rnal F	Pilot N	/lanifo	old L	Dime	nsion		n:	Stations
\sum	2	3	4	5	6	7	8	9	10
L1	110.5	123	135.5	148	148	160.5	173	185.5	198
L2	100 112.5 12		125 137.5		137.5	150	162.5	175	187.5
L3	81	91.5	102	112.5	123	133.5	144	154.5	165
L4	15	16	17	18	12.5	13.5	14.5	15.5	16.5

I	Exte	rnal	Pilot I	Manif	old L	Dime	ensio	n	n:	Stations
1	\geq	2	3	4	5	6	7	8	9	10
	L1	123	135.5	148	148	160.5	173	185.5	198	210.5
l	L2	112.5 125 137.5		137.5	150	162.5	175	187.5	200	
	L3	91.5	102	112.5	123	133.5	144	154.5	165	175.5
	L4	16	17	18	12.5	13.5	14.5	15.5	16.5	17.5



Dimensions: SZ3000 Plug-in



Internal Pilot Manifold L Dimension

L n	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	123	135.5	148	160.5	173	173	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	310.5
L2	112.5	125	137.5	150	162.5	162.5	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	300
L3	97	107.5	118	128.5	139	149.5	160	170.5	181	191.5	202	212.5	223	233.5	244	254.5	265	275.5	286
L4	13	14	15	16	17	12	13	14	15	16	17	18	12.5	13.5	14.5	15.5	16.5	17.5	12.5

External Pilot Manifold L Dimension

-			anno		,														otations
	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	135.5	148	160.5	173	173	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	310.5	323
L2	125	137.5	150	162.5	162.5	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	300	312.5
L3	107.5	118	128.5	139	149.5	160	170.5	181	191.5	202	212.5	223	233.5	244	254.5	265	275.5	286	296.5
L4	14	15	16	17	12	13	14	15	16	17	18	12.5	13.5	14.5	15.5	16.5	17.5	12.5	13.5

n: Stations

n: Stations

Dimensions with Elbow Fitting: SZ3000 Plug-in, D-sub Connector

SS5Z3-60FD $_2^1$ -Stations U $_B^L$ - \Box

(The fitting dimension of the flat cable and non plug-in types is the same.)







5 Port Solenoid Valve Non Plug-in Type **SZ3000 Series** (E UK



How to Order Valve Manifold Assembly

Ordering example (SZ3000, Non plug-in)



How to Order







Cassette Type Manifold SZ3000 Series

Manifold Specifications





Made to Order Specifications (For details, refer to page 288.)

	Model		Type SS5Z3-60
Manifold		iodel 5 (R: EXH) system ins ort ications Direction (P), 3/5(R) port i(A), 2(B) port	Non plug-in type
1 (P: SUP), 3	8/5 (R: EXH	5 (R: EXH) system	Common SUP, EXH
Valve stat	/odel 5 (R: EXH) system port fications 1(P), 3/5(R) port 4(A), 2(B) port g) ⁽²⁾	2 to 20 stations	
4(A), 2(B)	port	Location	Valve
Porting spec	/5 (R: EXH) system port Location fications Direction 1(P), 3/5(R) port 4(A), 2(B) port g) ⁽²⁾	Lateral, Upward, Downward	
Dant aime	1(P), 3/5	(R) port	C8
Port size	4(A), 2(E	3) port	C4, C6, M5
Weight W (n: Number m: Weig	(g) ⁽²⁾ of SUP/EX ht of DIN	H blocks	W = 34n + m + 89

Note 1) In cases such as those where many valves are operated simultaneously, use type B (double side SUP/EXH), applying pressure to the 1(P) ports on both sides and exhausting from the 3(R) ports on both sides.

Note 2) The weight W is the value for the D-sub connector manifold with power supply terminals only. To obtain the weight with solenoid valves attached, add the solenoid valve weight given on page 254 for the appropriate number of stations. For DIN rail weight, refer to page 256.

Flow Rate Characteristics

Port siz	ze			Flow rate ch	aracteristics		
1, 5, 3	4, 2	1.	→2/4(P→A/	B)	4/	′2→3(A/B→	R)
(P, EA, EB)	(A, B)	C[dm³/(s·bar)]	b	Cv	C[dm³/(s·bar)]	b	Cv
	C4	0.58 [0.49]	0.26 [0.36]	0.14 [0.13]	0.76[0.65]	0.15[0.20]	0.18[0.15]
C8	C8 C6		0.24 [0.27]	0.18 [0.16]	0.77[0.74]	0.19[0.16]	0.19[0.19]
	M5	0.60 [0.57]	0.38 [0.35]	0.17 [0.15]	0.67[0.58]	0.16[0.39]	0.16[0.16]

Note) • The value is for manifold base with 5 stations and individually operated 2 position type. • Values inside [] are for 4 position dual 3 port valves.

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Manifold Exploded View

Type 60 (Non plug-in) manifold



Component Parts

No.	Description	Part no.	Note
1	SUP/EXH block assembly	SZ3000-50-2A-□□	C6: With One-touch fitting for e6 C8: With One-touch fitting for e8 L6: With One-touch fitting for e6 (Elbow fetching upward) L8: With One-touch fitting for e8 (Elbow fetching downward) B6: With One-touch fitting for e8 (Elbow fetching downward) B8: With One-touch fitting for e8 (Elbow fetching downward)
2	End block assembly	SZ3000-53-8A	D side
3	End block assembly	SZ3000-53-7A	U side
4	SUP block bush assembly	SZ3000-114-3A	
5	SUP block bush assembly	SZ3000-114-1A	
6	DIN rail	VZ1000-11-1-□	Refer to page 256.

Manifold Station Expansion Station expansion is possible at any position.

- (1) Loosen one DIN rail holding screw on either U side or D side.
- (2) Separate the blocks at the location where station expansion is desired.
- (3) Mount the valve on the DIN rail.
- (4) While pressing the manifold together from both sides, retighten the DIN rail holding screw of the end block assembly which was loosened.

∆Caution

- Be sure to shut off the power and air supplies before disassembly. Furthermore, since air may remain inside the actuator, piping and manifold, confirm that the air is completely exhausted before performing any work.
- 2. When disassembly and assembly are performed, air leakage may result if connections between blocks and tightening of the end block's holding screw, is inadequate. Before supplying air, confirm that there are no gaps, etc. between blocks, and that manifold blocks are securely fastened to the DIN rail. Then supply air and confirm that there is no air leakage before operating.

▲ Caution (Tightening torque: 1.4 N·m)



Dimensions: SZ3000 Non Plug-in

SS5Z3-60- Stations U



Internal Pilot Manifold L Dimension

Inte	rnal F	Pilot N	/lanifo	old L	Dime	nsion	1	n:	Stations
7	2	3	4	5	6	7	8	9	10
L1	98	110.5	123	135.5	135.5	148	160.5	173	185.5
L2	87.5	100	112.5	125	125	137.5	150	162.5	175
L3	70	80.5	91	101.5	112	122.5	133	143.5	154
L4	14	15	16	17	12	13	14	15	16

External Pilot Manifold L Dimension

							-	11. 0101010			
7	2	3	4	5	6	7	8	9	10		
L1	110.5	123	135.5	135.5	148	160.5	173	185.5	198		
L2	100	112.5	125	125	137.5	150	162.5	175	187.5		
L3	80.5	91	101.5	112	122.5	133	143.5	154	164.5		
14	15	16	17	12	13	14	15	16	17		

n. Stations

Dimensions: SZ3000 Non Plug-in

SS5Z3-60- Stations D





(Station n) ····· (Station 1)

L1



Note) For manifold dimensions with elbow fitting, refer to page 268.

Internal Pilot Manifold L Dimension

Inte	rnal F	Pilot N	/lanifo	old L	Dime	nsion	l	n:	Stations
\sim	2	3	4	5	6	7	8	9	10
L1	98	110.5	123	135.5	135.5	148	160.5	173	185.5
L2	87.5	100	112.5	125	125	137.5	150	162.5	175
L3	70	80.5	91	101.5	112	122.5	133	143.5	154
L4	14	15	16	17	12	13	14	15	16

External Pilot Manifold L Dimension n: Stations

<u>_</u>	2	3	4	5	6	7	8	9	10
L1	110.5	123	135.5	135.5	148	160.5	173	185.5	198
L2	100	112.5 125		125	137.5	150	162.5	175	187.5
L3	80.5	91	101.5	112	122.5	133	143.5	154	164.5
L4	15	16	17	12	13	14	15	16	17



With external pilot



SS5Z3-60- Stations B



Internal Pilot Manifold L Dimension

<u></u>	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	110.5	123	135.5	148	160.5	173	173	185.5	198	210.5	223	235.5	235.5	248	260.5	273	285.5	298	310.5
L2	100	112.5	125	137.5	150	162.5	162.5	175	187.5	200	212.5	225	225	237.5	250	262.5	275	287.5	300
L3	86	96.5	107	117.5	128	138.5	149	159.5	170	180.5	191	201.5	212	222.5	233	243.5	254	264.5	275
L4	12	13	14	15	16	17	12	13	14	15	16	17	12	13	14	15	16	17	18

External Pilot Manifold L Dimension

Exter	xternal Pilot Manifold L Dimension n: Stations																		
	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	123	135.5	148	160.5	173	173	185.5	198	210.5	223	235.5	235.5	248	260.5	273	285.5	298	310.5	310.5
L2	112.5	125	137.5	150	162.5	162.5	175	187.5	200	212.5	225	225	237.5	250	262.5	275	287.5	300	300
L3	96.5	107	117.5	128	138.5	149	159.5	170	180.5	191	201.5	212	222.5	233	243.5	254	264.5	275	285.5
L4	13.5	14.5	15.5	16.5	17.5	12	13	14	15	16	17	12	13	14	15	16	17	18	12.5



n: Stations



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How to Order Valve Manifold Assembly

Ordering example (Compo Bus/S compatible SI unit)



SS5Z3-60SRID-05U (-Q) 1 set (manifold part number) * SZ3160-5LOZ-C6 (-Q) 2 sets (Single solenoid part no.) * SZ3260-5LOZ-C6 (-Q) 3 sets (Double solenoid part no.) The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid value, etc.
Stations are counted from D side as the 1st one. Indicate the valves to be attached below the manifold part number, in order starting from station 1 as shown in the drawing. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.
Refer to Best Pneumatics No. 1-1 and the Operation Manual for the details of EX140 Integrated-type (For Output) Serial Transmission System. Please download the Operation Manual via our website. http://www.smawrdd.com

Cassette Type Manifold SZ3000 Series

How to Order Solenoid Valves



 Dual 3 port valves are not available with external pilot specifications.

SMC

Dimensions : SZ3000 EX140 Integrated-type (For Output) Serial Transmission System

SS5Z3-60SD-StationsU





Note) For manifold dimensions with elbow fitting, refer to page 268.

(When equipped with switch)

n : Stations

Internal	Pilot	Manifold	L Dimension	
----------	-------	----------	-------------	--

L n	2	3	4	5	6	7	8	9	10
L1	135.5	148	160.5	173	185.5	185.5	198	210.5	223
L2	125	137.5	150	162.5	175	175	187.5	200	212.5
L3	108	118.5	129	139.5	150	160.5	171	181.5	192
L4	14	15	16	17	18	12.5	13.5	14.5	15.5

Exte	External Pilot Manifold L Dimension n : Stations												
\sum	2	3	4	5	6	7	8	9	10				
L1	148	160.5	173	185.5	185.5	198	210.5	223	235.5				
L2	137.5	150	162.5	175	175	187.5	200	212.5	225				
L3	118.5	129	139.5	150	160.5	171	181.5	192	202.5				
L4	15	16	17	18	12.5	13.5	14.5	15.5	16.5				



Dimensions : SZ3000 EX140 Integrated-type (For Output) Serial Transmission System

SS5Z3-60S D-Stations B



Internal Pilot Manifold L Dimension

Inte	Internal Pilot Manifold L Dimension n : Stations												
7	2	3	4	5	6	7	8	9					
L1	148	160.5	173	185.5	198	210.5	210.5	223					
L2	137.5	150	162.5	175	187.5	200	200	212.5					
L3	124	134.5	145	155.5	166	176.5	187	197.5					
L4	12	13	14	15	16	17	12	13					
L~	10	11	12	13	14	15	16						
L1	235.5	248	260.5	273	285.5	285.5	298						
L2	225	237.5	250	262.5	275	275	287.5						
L3	208	218.5	229	239.5	250	260.5	271						
L4	14	15	16	17	18	12.5	13.5						

Exte	External Pilot Manifold L Dimension n : Stations												
2	2	3	4	5	6	7	8	9					
L1	160.5	173	185.5	198	210.5	210.5	223	235.5					
L2	150	162.5	175	187.5	200	200	212.5	225					
L3	134.5	145	155.5	166	176.5	187	197.5	208					
L4	13	14	15	16	17	12	13	14					
L n	10	11	12	13	14	15	16						
L1	248	260.5	273	285.5	285.5	298	310.5						
L2	237.5	250	262.5	275	275	287.5	300						
L3	218.5	229	239.5	250	260.5	271	281.5						
14	15	16	17	18	12.5	13.5	14.5						

EX510 Gateway-type Serial Transmission System **Plug-in Type Cassette Type Manifold SZ3000** Series (€

An order for a manifold base only is not acceptable. Please order the solenoid valves for mounting at the



Refer to Best Pneumatics No. 1-1 and the Operation Manual for the details of EX510 Gateway-type Serial Transmission System. Please download the Operation Manual via our website, http://www.smcworld.com

SS5Z3-60S6BD-05U (-Q)-----1 set (60S6B type 5-station manifold part no.) * SZ3160-5LOZ-C6 (-Q)2 sets (Single solenoid part no.) *_SZ3260-5LOZ-C6 (-Q)------3 sets (Double solenoid part no.) The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

 Valves will be assembled in the order listed starting at the first station at the D side. Indicate the valves to be attached below the manifold part number, in order starting from station 1 as shown in the drawing.

In the case of complex arrangement, specify them on the manifold specification

@SMC

[] side

Cassette Type Manifold SZ3000 Series

How to Order

How to order solenoid valves For plug-in (Common for both with and without power supply terminals)



Dimensions : SZ3000 EX510 Gateway-type Serial Transmission System

SS5Z3-60S6B D- Stations U-



(When equipped with switch)

n : Stations

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Note) For manifold dimensions with elbow fitting, refer to page 268.

Internal Pilot Manifold L Dimension

	2	3	4	5	6	7	8	9	10
L1	160.5	173	185.5	185.5	198	210.5	223	235.5	248
L2	150	162.5	175	175	187.5	200	212.5	225	237.5
L3	128.6	139.1	149.6	160.1	170.6	181.1	191.6	202.1	212.6
L4	16	17	18	12.5	13.5	14.5	15.5	16.5	17.5

Exter	External Pilot Manifold L Dimension n : Stations											
/	2	3	4	5	6	7	8	9	10			
L1	173	185.5	185.5	198	210.5	223	235.5	248	260.5			
L2	162.5	175	175	187.5	200	212.5	225	237.5	250			
L3	139.1	149.6	160.1	170.6	181.1	191.6	202.1	212.6	223.1			
L4	17	18	12.5	13.5	14.5	15.5	16.5	17.5	18.5			

24 13.3

Dimensions : SZ3000 EX510 Gateway-type Serial Transmission System

SS5Z3-60S6B D-Stations B-



Switch (When equipped with switch)

Note) For manifold dimensions with elbow fitting, refer to page 268.

n : Stations

Internal Pilot Manifold L Dimension

L _ n	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	173	185.5	198	210.5	223	223	235.5	248	260.5	273	285.5	298	298	310.5	323
L2	162.5	175	187.5	200	212.5	212.5	225	237.5	250	262.5	275	287.5	287.5	300	312.5
L3	144.6	155.1	165.6	176.1	186.6	197.1	207.6	218.1	228.6	239.1	249.6	260.1	270.6	281.1	291.6
L4	14	15	16	17	18	13	14	15	16	17	18	19	13.5	14.5	15.5

External Pilot Manifold I Dimension

	6	-				External Pilot Manifold L Dimension n : Stations												
	0	7	8	9	10	11	12	13	14	15	16							
L1 185.5 198 210.5 223	223	235.5	248	260.5	273	285.5	298	298	310.5	323	335.5							
L2 175 187.5 200 212.5	212.5	225	237.5	250	262.5	275	287.5	287.5	300	312.5	325							
L3 155.1 165.6 176.1 186.6	197.1	207.6	218.1	228.6	239.1	249.6	260.1	270.6	281.1	291.6	302.1							
L4 15 16 17 18	13	14	15	16	17	18	19	13.5	14.5	15.5	16.5							

SZ3000 Series Made to Order Specifications:

Please contact SMC for detailed specifications, delivery and pricing.



Symbol -X90

Fluororubber is used for rubber parts of the main valve to allow use in applications such as the following.

- 1. When using a lubricant other than the recommended turbine oil, and there is a possibility of malfunction due to swelling of the spool valve seals
- 2. When ozone enters or is generated in the air supply.

Model no.



Note) Because in -X90 series fluororubber is used for only main valve, the rubber parts of the application/usage in conditions requiring heat resistance should be avoided.

2 Plug-in Manifold Connector and Serial Unit Mounted on Side U

Products are also available with the plug-in manifold connector mounting position and the serial unit mounting position on the reverse side (U side). For details about part numbers and wiring specifications, etc., please contact SMC.







Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.



ON position



Normal operating condition. Switching of valve is based on an electric signal from the connector.

The valve coil is kept in a deenergized state even when there is an electric signal from the connector

ON

OFI

Electric circuit diagram (With positive common and light/surge voltage suppressor)







part number together with the part number for the plug connector's solenoid valve without connector.

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SZ3160-5MO-M5 SX100-40-4S-20



Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

Common Connector Assembly for Manifold

/ Caution

By using a common connector assembly for the solenoid valves on a manifold, the common wiring for each solenoid valve is reduced to one line, making it possible to achieve labor savings on wiring work.

Common connector assembly part numbers

Positive common specifications For single solenoid SX100-42-4S

A MOD F

For single solenoid SX100-43-4S

Negative common specifications

For double solenoid, 3 position type



4 position type

SX100-43-4D

For double solenoid, 3 position type, 4 position type SX100-42-4D



With common lead wire for single solenoid



With common lead wire for double solenoid, 3 position type, 4 position type

SX100-40-4D



(Lead wire length 300 mm)

With common lead wire for single solenoid SX100-41-4S ___

With common lead wire for double solenoid, 3 position type, 4 position type SX100-41-4D

(Lead wire length 300 mm)

How to Order

Include the common connector assembly part number together with the manifold and solenoid valve part numbers. If the arrangement becomes complicated, then indicate on the manifold specification sheet.

Note 1) Take note that applications with unused connectors or with blanking plates between stations are not possible. Note 2) For the solenoid valve, specify "without connector" for the plug connect or

type. The grommet type cannot be used. Note 3) In places where signals will be sent to the common wiring, use a connector



^{*}SX100-40-4S------1 set (with common Lead wire for single solenoid) SX100-42-4S......1 set (For single solenoid) SX100-42-4D......2 sets (For double solenoid, for 3 position, 4 position)

The * mark denotes the assembling symbol. Prefix "*" to the part nos. of

Common Connector Assembly for Manifold

Common connector assembly wiring

When ordering common connector assemblies alone, wiring should be performed as outlined in the drawing below. For details on attachment of sockets, refer to the section "How to Use Plug Connectors" on page 289.



One-touch Fittings

🗥 Caution

The pitch of each piping port (P, A, B, etc.) for the SZ series is based on the assumption that the KJ series One-touch fittings will be used. For this reason, when other fittings are used, they may interfere with one another depending on their types and sizes. Therefore, the dimensions of the fittings to be used should first be confirmed in their respective catalogs.

Exhaust Restriction

▲Caution

Since the SZ series is a type in which the pilot valve exhaust joins the main valve exhaust inside the valve, care must be taken that the piping from the exhaust port is not restricted.

Used as a 3 Port Valve

A Caution

SZ3000 series

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Using a 5 port valve as a 3 port valve

The SZ3000 series valves can be used as normally closed (N.C.) or normally open (N.O.) 3 port valves by closing one of the cylinder ports (A or B) with a plug. However, they should be used with the exhaust ports kept open. They are convenient at times when a double solenoid type 3 port valve is required.



290

solenoid valves, etc.



Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

Light/Surge Voltage Suppressor \land Caution Caution Pos. common specifications Neg. common specifications equipped When Sinale solenoid type Single solenoid type Light/Surge voltage suppressor Light/Surge voltage suppressor Diode to prevent Diode to prevent reverse current Refer to Note. to N CON COM Ŕ Red (+) 1 3 LED ſΦ I ED \mathbf{x} solenoid B is energized. LED (Red) [SOL.a] Black (-) [SOL.a] (Ē 0 0 Black (+) Surge voltage suppressor Surge voltage suppressor Diode to pre Diode to prevent everse current COM Refer to Note CON Refer to Note Yellow (-) Red (+) **≜**Caution 木 ⋬ (SOL.a [SOL.a] Black (+) C Black (Pos. common specifications Neg. common specifications Double solenoid, 3 position type, 4 position type For double solenoid, 3 position type, 4 position type

Light/Surge voltage suppressor





Light/Surge voltage suppressor





Note) Connect so that polarity is matched to the connector's (+), (-) and A, B and COM indicators. In the event that lead wires are connected in advance, they will be as shown below.

Pos. common specifications

- A (-): Black
- COM (+): Red
- B (-): White (No lead wire in case of single solenoid)

Neg. common specifications

- A (+): Black
- COM (-): Yellow
- B (+): White (No lead wire in case of single solenoid)



both sides of the connector, take it off, and change the direction as shown in the drawing. Since lead wires are attached to the connector, excessive pulling or twisting can cause broken wires or other trouble. Also, take care that lead wires are not pinched when installing the connector.

If an excessive force is applied on the connector in the LOCK position, the connector block may be damaged. Also, using in such a way that the connector floats in the FREE position, it may cause the lead wire, etc. to break. Thus, refrain from using in these ways.

Switch for locking a connector





VQ7



Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

Fitting Assembly Replacement

≜Caution

By replacing a valve's fitting assembly, it is possible to change the connection diameter of 4 (A), 2 (B), 1 (P), 3(R) ports. When replacing it, pull out the fitting assembly after removing the clip with a flat head screwdriver, etc. To mount a new fitting assembly, insert it into place and then fully reinsert the clip.



Part No.

	Port size	Part no.
	One-touch fitting assembly for ø4	VVQ1000-50A-C4
bu	One-touch fitting assembly for ø6	VVQ1000-50A-C6
d (One-touch fitting assembly for ø4 (Elbow type)	SZ3000-73-1A-L4
B	One-touch fitting assembly for ø6 (Elbow type)	SZ3000-73-1A-L6
Ś	One-touch fitting assembly for ø4 (Long elbow type)	SZ3000-73-2A-L4
4	One-touch fitting assembly for ø6 (Long elbow type)	SZ3000-73-2A-L6
	M5 port block assembly	SZ3000-56-1A
t	One-touch fitting assembly for ø6	VVQ1000-51A-C6
d	One-touch fitting assembly for ø8	VVQ1000-51A-C8
Ê	One-touch fitting assembly for ø6 (Elbow type)	SZ3000-74-1A-L6
ю,	One-touch fitting assembly for ø8 (Elbow type)	SZ3000-74-1A-L8
e.	One-touch fitting assembly for ø6 (Long elbow type)	SZ3000-74-2A-L6
÷	One-touch fitting assembly for ø8 (Long elbow type)	SZ3000-74-2A-L8

Note 1) When changing the connection diameters for ports 1(P) and 3(R) indicate this on the manifold specification sheets.

Note 2) Be careful to avoid damage or contamination of O-rings, as this can cause air leakage.

- Note 3) When removing a straight type fitting assembly from valve, after removing the clip, connect a tube or plug (KQP-⊡) to the One-touch fitting and pull it out by holding the tube (or plug). If the fitting assembly is pulled out by holding its release button (resin part), the release bushing may be damaged.
- Note 4) Be sure to shut off the power and air supplies before disassembly. Furthermore, since air may remain inside the actuator, piping and manifold, confirm that the air is completely exhausted before performing any work.
- Note 5) When inserting tubing into an elbow type fitting assembly, insert the tubing while holding the elbow fitting assembly body with your hand. If the tubing is inserted without holding the elbow, excessive force can be applied to the valve and fitting assembly, causing air leakage or damage, etc.

How to Calculate the Flow Rate

For obtaining the flow rate, refer to front matters.

One-touch Fittings

▲ Caution

1. Tube attachment/detachment for One-touch fittings 1) Attaching of tube

- (1) Take a tube having no flaws on its periphery and cut it off at a right angle. When cutting the tube, use tube cutters TK-1, 2 or 3. Do not use pinchers, nippers or scissors, etc. If cutting is done with tools other than tube cutter, the tube may be cut diagonally or become flattened, etc. This can make a secure installation impossible, and cause problems such as the tube pulling out after installation or air leakage. Also allow some extra length in the tube.
- (2) Grasp the tube and push it in slowly, inserting it securely all the way into the fitting.
- (3) After inserting the tube, pull on it lightly to confirm that it will not com out. If it is not installed securely all the way into the fitting, this can cause problems such as air leakage or the tube pulling out.

2) Detaching of tube

- (1) Push in the release button sufficiently, pushing the collar evenly.
- (2) Pull out the tube while holding down the release button so that it does not come out. If the release button is not pressed down sufficiently, there will be increased bite on the tube and it will become more difficult to pull it out.
- (3) When the removed tube is to be used again, cut off the portion which has been chewed before reusing it. If the chewed portion of the tube is used as is, this can cause trouble such as air leakage or difficulty in removing the tube.

Other Tube Brands

A Caution

- 1. When using other tubing than SMC brand, confirm that the following specifications are satisfied with respect to the outside diameter tolerance of the tube.
 - 1) Nylon tubing
 - within ±0.1 mm within ±0.1 mm
 - 2) Soft nylon tubing within ±0.1 mm
 - 3) Polyurethane tubing within +0.15 mm, within -0.2 mm

Do not use tubes which do not meet these outside diameter tolerances. It may not be possible to connect them, or they may cause other trouble, such as air leakage or the tube pulling out after connection.

Built-in Back Pressure Check Valve

▲Caution

- Valves with built-in back pressure check valve is to protect the back pressure inside a valve. For this reason, use caution that the valves with external pilot specification cannot be pressurized from exhaust port [3(R)]. As compared with the types which do not integrate the back pressure check valve, C value of the flow rate characteristics goes down. For details, please contact SMC.
- 2. Do not switch valves when A or B port is open to the atmosphere, or while the actuators and air operated equipment are in operation. The back pressure prevention seal may be peeled off, which may cause air leakage or malfunctions. Use caution especially when performing a trial operation or maintenance work.

