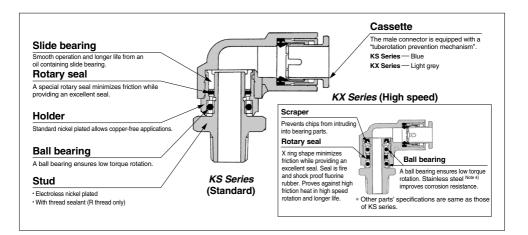
# Rotary One-touch Fittings Standard Type/High Speed Type

# KS/KX Series





Low torque rotation type Rotary One-touch fittings Applicable to use for oscillating and rotating sections in robots. Brass parts are electroless nickel plated.



### **Applicable Tubing**

Tubing material	FEP, PFA, Nylon, Soft nylon, Polyurethane
Tubing O.D.	ø4, ø6, ø8, ø10, ø12
0 '6' ''	

#### Specifications

Fluid	Air
Operating pressure range (1)	-100 kPa to 1 MPa
Proof pressure	3 MPa
Ambient and fluid temperature	-5 to 60°C (No freezing)
Thread	JIS B 0203 (Taper thread for piping), JIS B 0205 (Metric coarse thread)
Seal on the threads (Standard)	With thread sealant
Brass parts surface treatment (Standard)	Electroless nickel plated

Note 1) Please avoid using in a vacuum holding application such as a leak tester, since there is leakage.

Also, when using in a vacuum, grease may enter the inside due to the nature of its construction.

### Rotating Torque/Allowable Number of Rotations

Applicable tubing O	.D.	ø4	ø <b>6</b>	ø <b>8</b>	ø10	ø12
Rotating torque (N-m) (2)	0.006	0.012	0.014	0.020	0.022	
Allowable number of rotations(S-1) (3)	KS Series	8.4	8.4	6.7	5	4.2
Allowable Humber of rotations(3 ·) (6)	KX Series	25	20	20	16.7	16.7

Note 2) Rotating torque under pressure 0.5 MPa Note 3) Number of rotations per second

#### Principal Parts Material

Principal parts	KS Series	KX Series					
Body	PE	PBT					
Stud, Holder, Guide	C3604 (Electroless nickel p	olated), Stainless steel 304					
Chuck, Retainer	Stainless steel (Stainless steel 304) (Retainer (C	Stainless steel (Stainless steel 304) (Retainer (C) of KX series: C3604 (electroless nickel plated					
Collet, Release button, Retaining ring	Polyacetal						
O-ring, Packing	NE	BR					
Rotary seal	NBR	FKM					
Slide bearing	Oil-containing polyacetal	ı					
Scraper	_	NBR					
Ball bearing	Bearing steel	Stainless steel Note 4)					
Gasket	Stainless ste	Stainless steel 304 NBB					

Note 4) Martensitic stainless steel



# Rotary One-touch Fitting KS/KX Series

#### KS Series/KX Series

Model	Connection thread	Applicable tubing O.D. (mm)										
Model	Connection thread	ø <b>4</b>	ø6	ø <b>8</b>	ø10	ø12						
Male connector	M5 x 0.8											
KSH KXH	M6 x 1	_										
	R 1/8	-	+	_								
	R 1/4	+	+	-	+							
	R 3/8			-	+	•						
	R 1/2				•	•						
Male elbow KSL KXL	M5 x 0.8	+	_									
	M6 x 1	<u> </u>	$\uparrow$									
	R 1/8	1	Î	Ť								
	R 1/4											
	R ½											

# **⚠** Precautions

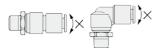
Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 13 to 17

for Fittings and Tubing Precautions.

# **⚠** Caution

 Implement the tube piping in such a way that lateral load should not be applied on the ball bearings at the rotating part, otherwise it may adversely affect the life expectancy.
 A flexible polyurethane tube is recommended when lateral load is applied.



- Do not use in an environment where it will be exposed to water.Contact with water will cause outflow of the lubricating oil used in the ball bearings, and adversely affect rotating performance and equipment lifespan.
- 3. Fluorine grease is used on the rotating portions.

KQ2

KQB2

KM

KF M

H/DL L/LL

KK

KK130

DM KDM

KB

KR

KA KQG2

KG

KFG2

MS

KKA KP

LQ

MQR

IDK

# KS/KX Series

# Male connector: KSH (Standard)

viale confidencion. I	(3)	Starius	aiu)								
<m5, m6=""></m5,>	Applicable tubing O.D. (mm)	Connection thread R M	Model	(width across flats)	D1	D2	L	<b>A</b> *	M	Min. port size	
		M5 x 0.8	KSH04-M5	8			36.5	33			Ī
	4	M6 x 1	M6 x 1   KSH04-M6   1	10.4	12	37	33	16	2.5	ı	
		1/8	KSH04-01S	12			37.1	34	1		ı
		M5 x 0.8	KSH06-M5	_	12.8	14	37.5	33.5	17	2.5	ī
	6	M6 x 1	KSH06-M6	8			38	34		3	L
		1/8	KSH06-01S	14	12.0	14	38.6	35.5		4	Ī
100		1/4	KSH06-02S	14			42	36.5			L
.п.		1/8	KSH08-01S				43.1	40	18.5		ı
<r></r>	8	1/4	KSH08-02S	17	15.2	17	46.5	41		6	2
Charles and the Control of the Contr		3/8	KSH08-03S				46.9	41.5			L
		1/4	KSH10-02S				53.5	48			ı
	10	3/8	KSH10-03S	22	18.5	22	53.9	48.5	21	7	i
		1/2	KSH10-04S				56.6	49.5			L
原 京 瀬	12	3/8	KSH12-03S	24	20.0	24	55.9	50.5	22	8	ĺ
-	12	1/2	KSH12-04S		20.8	-4	59.1	52	~~	0	ľ

<sup>24 20.9 24 55.9 50.5</sup> 59.1 52 8 92 \* Reference dimensions after R thread installation.

Min. Effective area

size Nylon Urethane

4.0 40 14

2.5 4.0 4.0

46.1 46.1 (g)

9

12

23 23

55

75

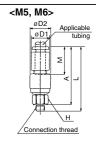
10.4 10.4

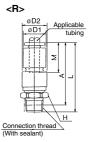
port (mm<sup>2</sup>)

> 3 5.6 5.6 17

6 26.1 18.0 29 37

7 36.3 29.5 63 81





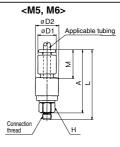
# Male Connector: KXH (High speed)

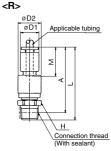
<m5,< th=""><th>M6&gt;</th></m5,<>	M6>
i	
- 1	
_	



			. ,										
	Applicable tubing O.D. (mm)	Connection thread R M	Model	(width across flats)	D1	D2	L	<b>A</b> *	М	Min. port size	Effectiv (mi Nylon	m²)	Weight (g)
		M5 x 0.8	KXH04-M5	8			38.5	35			4.0	4.0	11
	4	M6 x 1	KXH04-M6	L u	10.4	13	39	33	16	2.5			L
		1/8	KXH04-01S	12			39.1	36					16
		M5 x 0.8	KXH06-M5	8		15.5	39.5		17	2.5	4.0	4.0	15
	6	M6 x 1	KXH06-M6	l °	12.8		40	36		3	5.6	5.6	
	U	1/8	KXH06-01S	14		15.5	41.1	38	' '	4	10.4	10.4	20
		1/4	KXH06-02S	'-			44.5	39		4	10.4		26
		1/8	KXH08-01S				45.1	42					28
	8	1/4	KXH08-02S	17	15.2	18	48.5	43	18.5	6	26.1	18.0	34
		3/8	KXH08-03S				48.9	44					42
		1/4	KXH10-02S				57.5	52					68
	10	3/8	KXH10-03S	22	18.5	24.5	57.9	52	21	7	36.3	29.5	76
		1/2	KXH10-04S				61.1	53					94
	12	3/8	KXH12-03S	24	20.9	07.5	58.9	54		_		46.1	88
		1/2	KXH12-04S	24		27.5	62.1	55	22	8	46.1		105

<sup>\*</sup> Reference dimensions after R thread installation.





Click here for applicable color caps.

# Rotary One-touch Fitting KS/KX Series

#### Union Elbow: KSL (Standard)

<m5, m6=""></m5,>	Applicable tubing O.D.	Connection thread B	Model	H (width across	D1	D2	L1	L2	A *		Min. port	4 20		Weight	
A CONTRACTOR OF THE PARTY OF TH	(mm)	M		flats)							size	Nylon	Urethane	(g)	
		M5 x 0.8	KSL04-M5	8				20.5	22					9	
	4	M6 x 1	KSL04-M6	l °	10.4	12	21	21	22	16	2.5	3.5	3.5	9	
THE REAL PROPERTY.		1/8	KSL04-01S	12				21.1	23.5					14	
Tana T		M5 x 0.8	KSL06-M5	8	12.8			21	23.5		2.5	3.5	3.5	12	7
	6	M6 x 1	KSL06-M6	l °		14	23	21.5	24	17	3	5.0	5.0	12	
	0	1/8	KSL06-01S	14			23	22.1	25.5		4	8.6	8.6	17	
		1/4	KSL06-02S					25.5	26.5					23	2
<r></r>		1/8	KSL08-01S		17 15.2			25.6	30		6	21.6	14.9	23	
3112	8	1/4	KSL08-02S	17		17	26	29	31	18.5				29	
		3/8	KSL08-03S	1				29.9	32					38	L
		1/4	KSL10-02S					33.5	37.5					56	
N MARKAGON TO	10	3/8	KSL10-03S	22	18.5	22	31.5	33.9	38	21	7	30.5	25.0	64	
10 m H		1/2	KSL10-04S	]				37.1	39.5	1				82	
	12	3/8	KSL12-03S	24	20.0	24	34	35.4	40.5	22	8	35.1	25.1	76	
	12	1/2	KSL12-04S	24	20.9	24	34	38.6	42	]~~	l °	35. I	35.1	93	
					* R	efere	ence	dime	nsions	afte	r R t	hread	installa	ation.	

<M5, M6>
L1

M

Applicable tubing

H

Connection thread

KQ2

KQB2

KM

KF

KB

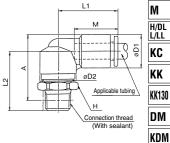
KR

KA KQG2 KG

KFG2 MS

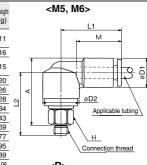
KKA KP LQ MQR

IDK



# Male Elbow: KXL (High speed)

<m5, m6=""></m5,>	Applicable tubing O.D.	Connection thread R	Model	H (width across	D1	D2	L1	L2	A *	М	Min.	4 2		Weight						
	(mm)	M		flats)							size	Nylon	Urethane	(g)						
		M5 x 0.8	KXL04-M5	- 8				22.5	24					11						
A STATE OF THE PARTY OF THE PAR	4	M6 x 1	KXL04-M6	L°	10.4	13	22	23	24	16	2.5	3.5	3.5	L''						
		1/8	KXL04-01S	12				23.1	25					16						
		M5 x 0.8	KXL06-M5	8				23.5	26 28		2.5	3.5	3.5	15						
	6	M6 x 1	KXL06-M6	L u	128	15.5	24	24		17	3	5.0	5.0							
		1/8	KXL06-01S	14				24.1			4	8.6	8.6	20						
		1/4	KXL06-02S	L.,				27.5	29		7	0.0		26						
		1/8	KXL08-01S	17				28.1	32					28						
<r></r>	8	1/4	KXL08-02S		17  1	17 15	17	17	17	17	17	15.2	18	27	31.5	33	18.5	6	21.6	14.9
Annaharana .		3/8	KXL08-03S	_				31.9	34					43						
		1/4	KXL10-02S	-				37.5	42					69						
	10	3/8	KXL10-03S	22	18.5	24.5	32	37.9		21	7	30.5	25.0	77						
The state of the s		1/2	KXL10-04S	_				41.1	43					95						
F 100 F	12	3/8	KXL12-03S	24	20.9	27.5	35	38.9	44	22	8	35.1	35.1	89						
		1/2	KXL12-04S					42.1	45					106						
					* R	efere	nce	dimen	sions	afte	r R tl	nread	installa	ition.						



<r></r>
<u>L1</u>
м -
Applicable tubing  Connection thread (With sealant)

Click here for applicable color caps.