



No XL\*\*\*\*\*-OMI0008-C

First Edition: May, 2000

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# Operation Manual

## High Vacuum L Type Valve

Model / Name

## XLC Series

Model / Series

Thank you for purchasing SMC product.  
For appropriate operation of this product, please read this operation manual thoroughly to understand.  
Also, refer to the drawing, product information for structure and specification of this product, Confirm operating environment is within specifications.  
Keep this operation manual with care so that it can be used at any time.

Contents of this operation manual is subject to change without notice.

**SMC CORPORATION**

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# Safety instructions

These safety instructions are intended to prevent a hazardous situation and/or equipment damage. These instructions indicate the level of potential by a label of “**Caution**”, “**Warning**” or “**Danger**”. To ensure safety, be sure to observe ISO 4411, JIS B 8300 and other safety practices.



**Caution** : Operator error could result in injury or equipment damage.



**Warning** : Operator error could result in serious injury of life.



**Danger** : In extreme conditions, there is a possible result of serious injury of loss life.

## 1. Precautions on handling 1



**Common Specific Precautions 1** Be sure to read before handling.

Precautions on Design



**Warning**

### ■ All models

- a) The body material is A6063, the bellows is SUS316L, and other metal seal material is SUS304. Standard seal material in the vacuum section is FKM that can be changed to the other materials (please refer “How to Order”). Use fluids those are compatible with using materials after confirming.
- b) Select materials for the actuation pressure piping, and heat resistance for fittings that are suitable for the applicable operating temperatures.

### ■ Models with auto switch

- a) The switch section should be kept at the temperature no greater than 60 °C.

### ■ Models with heater

- a) When using a model with a heater (thermistor), a device should be installed to prevent over heating.

Selection



**Caution**

### ■ All models

- a) When controlling valve responsiveness, take note of the size and length of piping, as well as the flow rate characteristics of the actuating solenoid valve.
- b) Actuating press should be kept within the specified range. 0.3 MPa to 0.6 MPa is recommended.
- c) Use within the limits of the operating pressure range.

### ■ High temperature types

- a) In the case of gases which cause a large amount of deposits, heat the valve body to prevent deposits in the valve.

## Mounting

### **Caution**

#### ■ All models

- a) In high humidity environments, keep valves packed until the time of installation.
- b) In case with switches, secure the lead wires so that they have sufficient slack, without any unreasonable force applied to them.
- c) Perform piping so that excessive force is not applied to the flange sections. In case there is vibration of heavy objects or attachments, secure them so that torque is not applied directly to the flanges.

#### ■ High temperature types; (Temperature specifications/H0 H2 H3)

- a) In models with heater (thermistor), take care not to damage the insulation component of the lead wires and the connector section.
- b) The setting temperature for models with heater should be established without a draft or heat insulation. It will change depending on conditions such as heat retaining measures and the heating of other piping. Fine adjustment is not possible.
- c) When installing heater accessories or mounting a heater, check insulation resistance at the actual operating temperature. The installation of a short circuit breaker, etc. is recommended.
- d) When a valve is to be heated, only the body section should be heated, excluding the bonnet section.
- e) When a heater is in operation, the entire valve becomes hot. Be careful not to touch it with bare hands, as burns will result.

## Piping

### **Caution**

- a) Before mounting, clean the surface of the flange seal and the O-ring with ethanol, etc.
- b) There is an indentation of 0.1 to 0.2mm in order to protect the flange seal surface, and it should be handled so that the seal surface is not damaged in any way.

## Maintenance

### **Warning**

If the fluid or reaction product (deposit) may deteriorate safety, those who have domain knowledge and experience (specialist of the field) shall disassemble, clean and assemble the products.

### **Caution**

- a) When removing deposits from a valve, take care not to damage any of its parts.
- b) Replace the bonnet assembly when the end of its service life is approached.
- c) If damage is suspected prior to the end of the service life, perform early maintenance.
- d) SMC specified parts should be used for service. Refer to the Construction / Maintenance parts table.
- e) When removing valve or exterior seals, take care not to damage the sealing surfaces. When installing the valve seal, be sure that the O-ring is not twisted.

## 2. Precautions on handling 2



### Common Specific Precautions 2

Maintenance Parts

Be sure to read before handling



#### Caution

The bonnet assembly should also be replaced when changing the seal material. Due to the different materials used, changing only the seal may prove inadequate.

#### Bonnet assembly/construction part number:1

Temperature specifications	Valve size			
	16	25	40	50
General use	XLC16-30-1	XLC25-30-1	XLC40-30-1	XLC50-30-1
High temperature	XLC16-30-1H	XLC25-30-1H	XLC40-30-1H	XLC50-30-1H

Temperature specifications	Valve size			
	63	80	100	160
General use	XLC63-30-1	XLC80-30-1	XLC100-30-1	XLC160-30-1
High temperature	XLC63-30-1H	XLC80-30-1H	XLC100-30-1H	XLC160-30-1H

Note 1) List the optional seal material symbol after the model number, except for the standard seal material (FKM: compound No. 1349-80).

#### Exterior seal, valve seal

Description Constructions No.	Material	Valve size			
		16	25	40	50
Exterior seal 3	Standard	AS568-025V	AS568-030V	AS568-035V	AS568-039V
	Specific	AS568-025 **	AS568-030 **	AS568-035 **	AS568-039 **
Valve seal 2	Standard	B2401-V15V	B2401-V24V	B2401-P42V	AS568-227V
	Specific	B2401-V15 **	B2401-V24 **	B2401-P42 **	AS568-227 **

Description Construction No.	Material	Valve size			
		63	80	100	160
Exterior seal 3	Standard	AS568-043V	AS568-045V	AS568-050V	AS568-167V
	Specific	AS568-043 **	AS568-045 **	AS568-050 **	AS568-167 **
Valve seal 2	Standard	AS568-233V	B2401-V85V	AS568-349V	B2401-G155V
	Specific	AS568-233 **	B2401-V85 **	AS568-349 **	B2401-G155 **

Note 2) List the optional seal material symbol after the model number, except for the standard seal material (FKM: compound no. 1349-80).

Note 3) Refer to the Construction of each series for the construction numbers.

#### Optional seal material

Seal material	EPDM	Barrel Perfluoro®	Kalrez®	Chemraz®			VMQ	FKM for PLASMA	ULTIC ARMOR®
Compound NO.	2101-80	70W	4079	SS592	SS630	SSE38	1232-70	3310-75	UA4640
Symbol	-XN1	-XP1	-XQ1	-XR1	-XR2	-XR3	-XS1	-XT1	-XU1

Note 4) Due to the different materials used, changing only the seal may prove inadequate.

Barrel Perfluoro® is a registered trademark of the Matsumura Oil Co.,Ltd. .

Kalrez® is a registered trademark of the Dupont Dow Elastomers .

Chemraz® is a registered trademark of the Greene,Tweed & Co. .

ULTIC ARMOR® is a registered trademark of the NIPPON VALQUA INDUSTRIES,LTD.

### 3. Specifications

Model	XLC-16	XLC-25	XLC-40	XLC-50	XLC-63	XLC-80	XLC-100	XLC-160	
Flange (valve) size	16	25	40	50	63	80	100	160	
Actuating type	Double acting/ activated by applying pressure								
Fluid	Vacuum of inert gas								
Operating temperature °C	5 to 60 (5 to 150 for high temperature type)								
Operating pressure Pa	Atmospheric pressure to $1 \times 10^{-6}$								
Conductance l/s Note 1	5	14	45	80	160	200	300	800	
Leakage Pa·m <sup>3</sup> /s	Internal	1.3 x 10 <sup>-10</sup> for the standard material (FKM) at ambient temperatures, excluding gas permeation							
	External	1.3 x 10 <sup>-11</sup> for the standard material (FKM) at ambient temperatures, excluding gas permeation							
Flange type	KF (NW)				KF (NW), K (DN)				
Main material	Body: aluminum alloy, Bellows: SUS316L, Main part: SUS304 and FKM (standard sealing material)								
Surface treatment for body	Outside: hard anodized Inside: basis material								
Actuation pressure MPa	0.3~0.6								
Air consumption cm <sup>3</sup> Note 2	for 0.5MPa	38	91	430	750	1350	2700	6000	10300
Port size	M5			Rc 1/8				Rc 1/4	
Weight kg		0.28	0.46	1.1	1.7	3.1	5.1	10.6	18.5
Heater power W rush/ consumption Note 3	(H2)100°C	-	-	200/40	200/60	400/100	600/150	800/220	1200/350
	(H3)120°C	-	200/30	400/70	400/80	600/130	800/180	1200/300	1600/400

Note 1 The conductance is "molecular flow" measured with an elbow pipe which has the same dimension with each flange.

Note 2 Air consumed by a reciprocating motion of a cylinder.

Note 3 A heater is provided as an option. Rush current of a heater runs for several tens of seconds, but it decreases after a while.

#### Heater Specifications

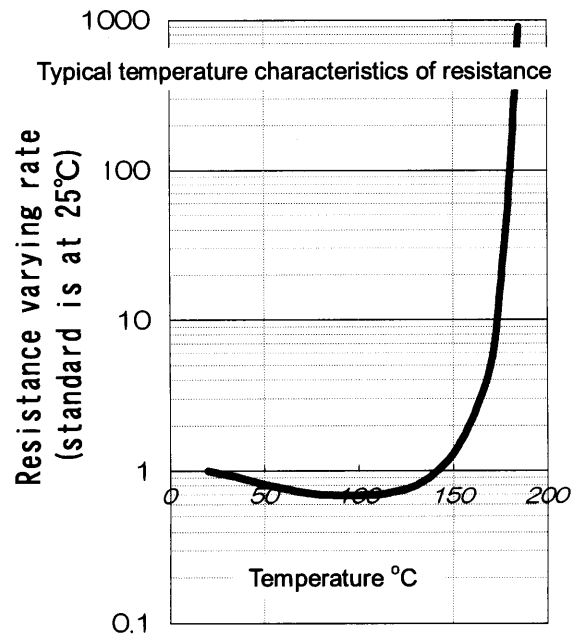
Rated voltage: AC90V~AC125V

Temp. characteristics of resistance: Refer to the figure on the right.

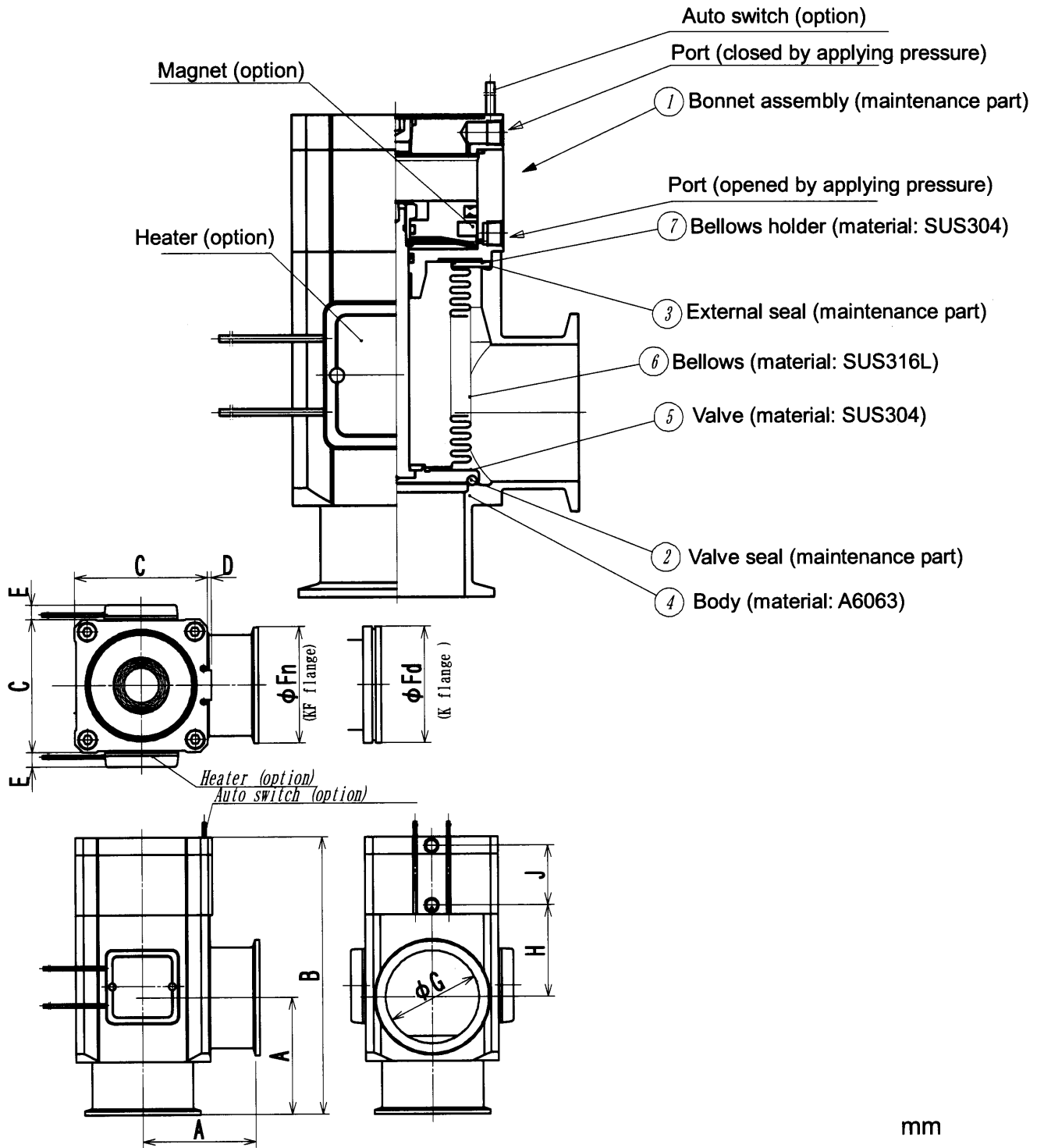
Curie point (C.P.) 160 °C

The used heater is PTC thermistor. It has characteristics such that the resistance decreases until temp. characteristics reaches approx. 100°C, and it increases with higher temp. However, the resistance decreases again with temperature approx. 200°C or more.

When a heater is heated externally and temperature reaches 200°C or more, it may have more current and be burned. If it is used in such environment, take a countermeasure such as using a temperature fuse with a heater to prevent overheating.



## 4. Construction/ Dimensions



Model	A	B	C	D	E	Fn	Fd	G	H	J
XLC-16	40	110	38	1	-	30	-	17	40	26
XLC-25	50	120	48	1	12	40	-	26	39	27.5
XLC-40	65	171	66	2	11	55	-	41	63	36
XLC-50	70	183	79	2	11	75	-	52	68	38
XLC-63	88	209	100	3	11	87	95	70	69	45
XLC-80	90	250	117	3	11	114	110	83	96	56
XLC-100	108	317.5	154	3	11	134	130	102	131	69
XLC-160	138	339	200	3	11	190	180	153	112	75

## 5. Guaranteed period and range

The guaranteed period covers the period which finishes the earliest among 2 million operating cycles (for size 16 to 80) or 1 million operating cycles (for size 100 and 160) [with our durability test conditions], 18 months after shipping from us, and 12 months after starting the use of the product at your place or your customer's place.

Note: The product durability is varied depending on the operating conditions (such as a use with large flow rate).

If the specification is not kept, or any non-conformance derived from mounting or replace of a device, an assembly, or an O-ring at your place occurs, the guarantee cannot be applied.

If any failure occurs due to our fault during the guaranteed period, we will guarantee the non-conformance by delivering a substitute in the worst case. However, responsibility of any damage which is led by the product failure is not taken by us.

Result of durability test (with the circuit shown on the right)

Internal/ external leakage and operation were checked by opening and closing a valve in internally evacuated condition at ordinary temperature (room temperature).

It was confirmed that XLC-16, XLC-25, XLC-40, XLC-50, XLC-63 and XLC-80 satisfied the product specification up to 2 million cycles, XLC-100 and XLC-160 did up to 1 million cycles.

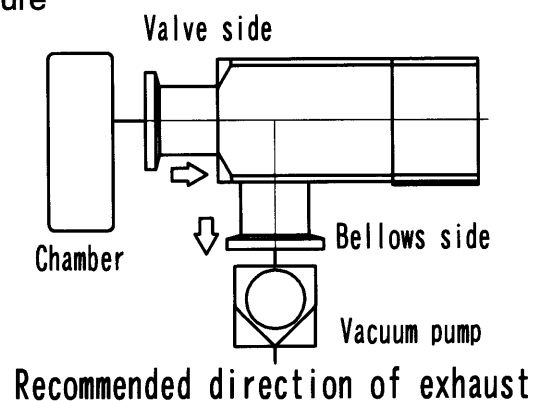
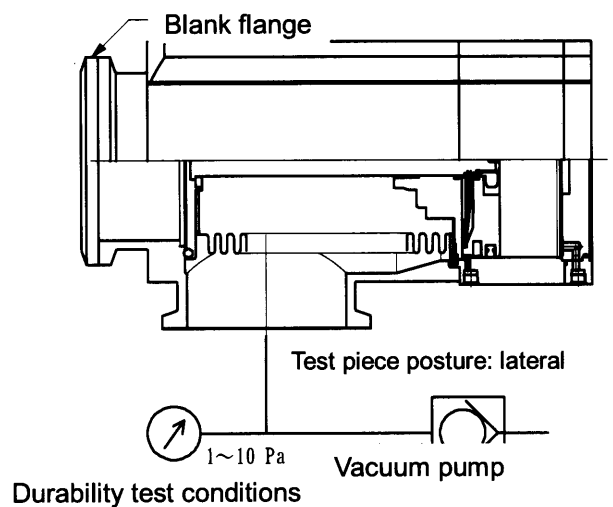
The test was performed with FKM, the standard sealing material.

<Reference>

The pumping direction is not limited, but if the pumping creates a flow stream, the durability of the product could be impaired.

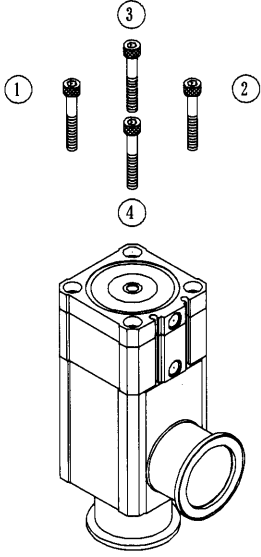
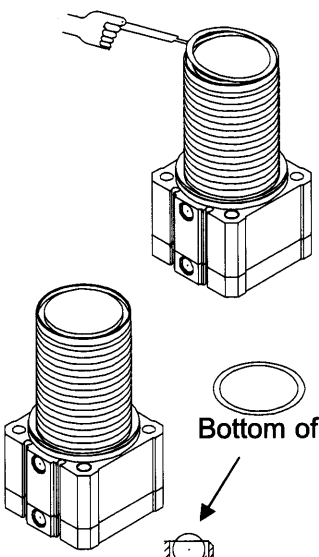
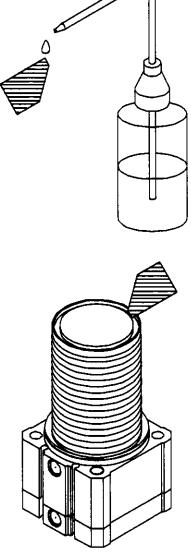
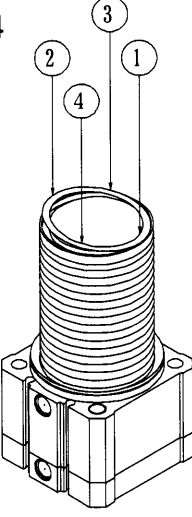
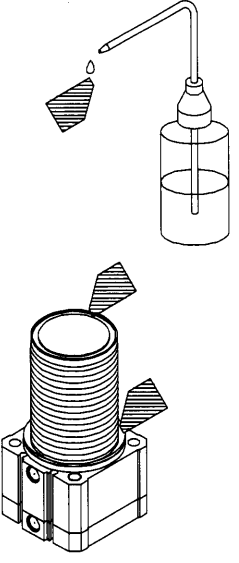
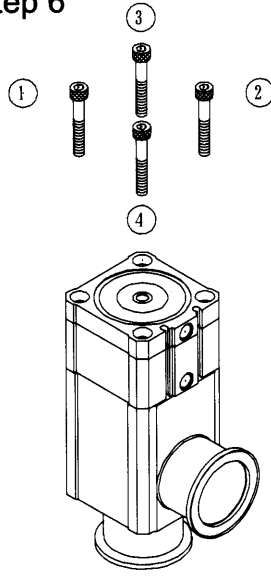
Therefore, the pumping direction shown on the right figure (bellows side pumping) is recommended.

Also, the operating conditions should be checked beforehand because it affects the life.





## 6. Replacement of part

Valve Seal (O-ring) replacement procedure			
Dept.	1	Model	High Vacuum Angle Valve
Step 1	Step 2		Step 3
 <p>Loosen bolts gently in numerical order.</p>	 <p>Remove O-ring from the gas release groove with a tool which height is the same as the groove depth. (Mind not to damage O-ring groove)</p>		 <p>Apply ethanol to clean paper to wipe off the dust in O-ring groove. (Ensure no fiber nor dust are found)</p>
Step 4	Step 5	Step 6	
 <p>Apply ethanol to clean paper to wipe off dust on O-ring surface, and place the ring to O-ring groove. Press O-ring in numerical order in above drawing (press diagonally) to mount O-ring into the groove. (Put on gloves which generate no particle)</p>	 <p>Apply ethanol to clean paper to wipe off dust on O-ring surface.</p>	 <p>Tighten bolts in numerical order in above drawing. First, tighten them evenly by hand until just before O-ring is squeezed. Then, tighten them altogether.</p>	

Exterior Seal (O-ring) replacement procedure

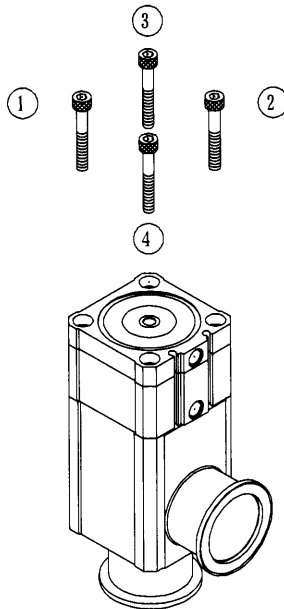
Dept.

1

Model

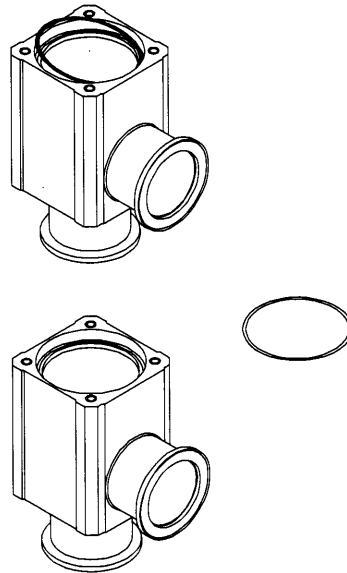
High Vacuum Angle Valve

Step 1



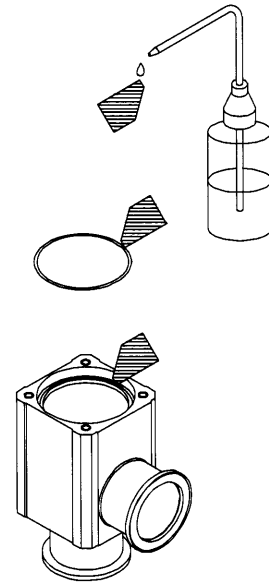
Loosen bolts gently in numerical order.

Step 2



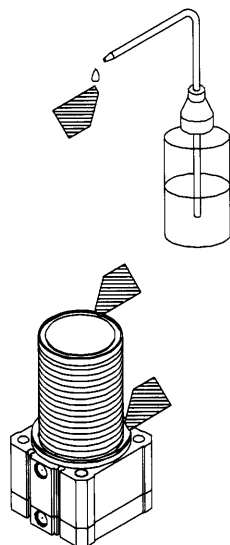
Remove O-ring from the body. (Mind not to damage the body mount surface.)

Step 3



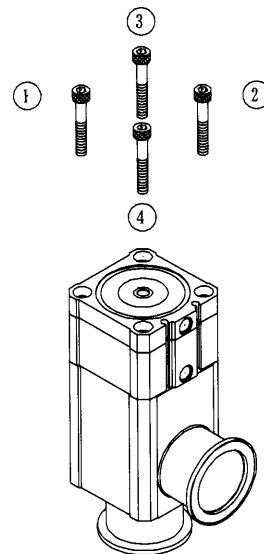
Apply ethanol to clean paper to wipe off the dust on O-ring surface and the body mount surface. Then, mount the O-ring.

Step 4



Apply ethanol to clean paper to wipe off dust on O-ring surface and bellows holder surface.

Step 5



Tighten bolt in numerical order in above drawing. First, tighten them evenly by hand until just before O-ring is squeezed. Then, tighten them altogether.